Model IMT30A Magnetic Flow Transmitter



The IMT30A magnetic flow transmitter can be used with 8400A, 8500A, 9500A, 9600A and 9700A magnetic flow tubes.

- ▶ For simple applications
- ▶ Multiple outputs, incl. active pulse output and RS485 Modbus
- ▶ Excellent price/performance ratio



■ CONTENTS

1	Product features	3
	The standard for simple applications Options and variants Measuring principle	5
2	Technical data	7
	2.1 Technical data	7
	2.2 Dimensions and weight	14
	2.2.1 Housing	14
	2.2.2 Mounting plate, wall version	16
	2.3 Flow tables	
	2.4 Measuring accuracy	19
3	Model code	20
4	Notes	21

1.1 The standard for simple applications

The electromagnetic transmitter **IMT30A** is a perfect choice for measuring volumetric flow in various kinds of applications in the water industry but also in the food and beverage business.

The transmitter can be combined with the flow tubes 8400A, 8500A, 9500A, 9600A and 9700A. The output represents measured values for flow, mass and conductivity.

This low-cost transmitter has some specific features:

- An active pulse output for a simple system, like driving an electro-mechanical counter
- RS485 Modbus communication with a data processing system
- Extra insulation of the electronic device and housing for high performance in areas with extreme humidity and chances for flooding
- Cost-effective flow measurement for a wide range of process conditions and still a very acceptable degree of accuracy



- ① Large graphic display with 4 magnet keys for operating the transmitter when the housing is closed
- ② 4 push buttons to operate the transmitter when the housing is open
- 3 Supply voltage: 100...230 VAC and 24 VDC

Highlights

- Available outputs: current output (incl. HART®), active pulse/frequency output, status output and Modbus
- Intuitive operation with touch buttons
- Excellent price/performance ratio
- Modern robust housing design
- All versions with and without display are available
- Simple installation and start-up
- Bright graphic display
- A variety of operating languages integrated as standard
- · Certified tests for humidity and vibration
- Extremely quick signal conversion

Industries

- Water & Wastewater
- Food & Beverage
- Heating, Ventilation & Air Conditioning (HVAC)
- Agriculture
- Steel

Applications

- · Water and wastewater treatment
- · Water distribution network
- Irrigation installation
- Water abstraction
- CIP cleaning stations

1.2 Options and variants

Modular transmitter concept with display



The modular concept gives the opportunity to combine the IMT30A with the flow tubes 8400A, 8500A, 9500A, 9600A and 9700A.

With respect to the housing versions, both a compact and a remote design are available. The transmitter for the compact version is directly mounted under a 10° angle to the flow tube for easy reading of the display after rainfall or frost.

If the measuring point is difficult to access or if the ambient conditions like temperature effects and vibration prevent the use of the compact version, a remote transmitter with a wall housing is available.

Remote version in wall housing with display



A signal cable is used to connect the flow tube to the transmitter for power supply and signal processing. The same electronic unit can be used in both (Compact + Wall) versions without configuration.

Remote version in wall housing without display



A blind version is the perfect option in a situation where the display is not required and the menu will be approached once a time.

1.3 Measuring principle

An electrically conductive fluid flows inside an electrically insulated pipe through a magnetic field. This magnetic field is generated by a current, flowing through a pair of field coils. Inside of the fluid, a voltage U is generated:

U = v * k * B * D

in which:

v = mean flow velocity

k = factor correcting for geometry

B = magnetic field strength

D = inner diameter of flowmeter

The signal voltage U is picked off by electrodes and is proportional to the mean flow velocity v and thus the flow rate Q. A signal transmitter is used to amplify the signal voltage, filter it and convert it into signals for totalizing, recording and output processing.

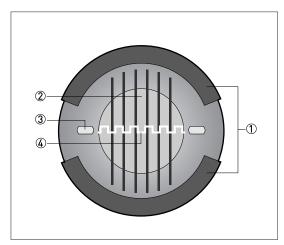


Figure 1-1: Measuring principle

- ① Field coils
- ② Magnetic field
- 3 Electrodes
- 4 Induced voltage (proportional to flow velocity)

2.1 Technical data

- The following data is provided for general applications. If you require data that is more relevant to your specific application, please contact us or your local sales office.
- Additional information (certificates, special tools, software,...) and complete product documentation can be downloaded free of charge from the website.

Measuring system

Measuring principle	Faraday's law of induction
Application range	Continuous measurement of current volume flow, flow velocity, conductivity, mass flow (at constant density), coil temperature of the flow tube

Design

Modular construction	The measuring system consists of a flow tube and a transmitter.
Flow tube	
8400A	DN10150 / 3/86"
8500A	DN2.5100 / 1/104"
9500A	DN251200 / 148"
9600A	DN10150 / 3/86"
9700A	DN101200 / 3/848"
Transmitter	
Compact (integral) version (C)	IMT30A 2 & IMT30A 4
Wall-mounted remote version (W)	IMT30A M & IMT30A N
Options	
Outputs	Current output (including HART®), pulse output, frequency output, status output and/or limit switch
	Note: It's not possible to use the pulse/frequency output with the status output at the same time!
Counter	2 internal counters with a max. of 10 counter places (e.g. for counting volume and/or mass units)
Verification	Integrated verification, diagnostic functions: measuring device, empty pipe detection, stabilisation
Communication interfaces	HART®
	Modbus

10 1: 1 1:: 1::
LC display, backlit white
Size: 128 x 64 pixels, corresponds to 59 x 31 mm = 2.32" x 1.22"
Ambient temperatures below -25°C / -13°F may affect the readability of the display.
4 push buttons for operating the transmitter when the housing is open.
4 magnet keys for operating the transmitter when the housing is closed.
Only generic and not device-specific DDs and DTMs available!
PACTware TM (including Device Type Manager (DTM))
HART® Communicator
AMS [®]
All DTMs and drivers are available free of charge from the manufacturer's website.
Setting the parameters using 2 measuring pages, 1 status page, 1 graphic page (measured values and graphics are freely adjustable)
Standard: English, French, German, Dutch, Portuguese, Swedish, Spanish, Italian
Eastern Europe: English, Slovenian, Czech, Hungarian
Northern Europe: English, Danish, Polish, Finnish
Southern Europe: English, Turkish
China: English, German, Chinese (check www.BuyAutomation.com for availability)
Russia: English, German, Russian
Metric, British and US units selectable as required from lists for volume / mass flow and counting, flow velocity, electrical conductivity, temperature

Measuring accuracy

Max. measuring accuracy	Standard: ±0.5% of the measured value ± 1 mm/s
	Option (optimised accuracy with extended calibration): ±0.25% of the measured value ± 1.5 mm/s
	For detailed information and accuracy curves refer to <i>Measuring accuracy</i> on page 19.
	Special calibrations are available on request.
	Current output electronics: ±10 µA; ±100 ppm/°C (typically: ±30 ppm/°C)
Repeatability	±0.1%

Operating conditions

Temperature	
Process temperature	Refer to technical data for the flow tube.
Ambient temperature	Depending on the version and combination of outputs.
	It is a good idea to protect the transmitter from external heat sources such as direct sunlight as higher temperatures reduce the life cycle of all electronic components.
	Ambient temperatures below -25°C / -13°F may affect the readability of the display.
Storage temperature	-40+70°C / -40+158°F
Pressure	
Medium	Refer to technical data for the flow tube.
Ambient pressure	Atmosphere
Chemical properties	
Electrical conductivity	All media except for water: $\geq 5~\mu S/cm$ (also refer to the technical data for the flow tube)
	Water: ≥ 20 µS/cm
State of aggregation	Conductive, liquid media
Solid content (volume)	≤ 10%
Gas content (volume)	≤ 3%
Flow rate	For detailed information, refer to chapter "Flow tables".
Other conditions	
Ingress protection according to IEC 60529	IP66/67 (according to NEMA 4/4X)

Installation conditions

Installation	For detailed information, refer to chapter "Installation".
Inlet / outlet sections	Refer to technical data for the flow tube.
Dimensions and weight	For detailed information refer to chapter "Dimensions and weight".

Materials

Transmitter housing	Aluminum with a polyester topcoat
Flow tube	For housing materials, process connections, liners, grounding electrodes and gaskets, refer to technical data for the flow tube.

Electrical connection

General	Electrical connection is carried out in conformity with the VDE 0100 directive "Regulations for electrical power installations with line voltages up to 1000 V" or equivalent national specifications.
Power supply	100230 VAC (-15% / +10%), 50/60 Hz; 240 VAC + 5% is included in the tolerance range.
	24 VDC [-30% / +30%]
Power consumption	AC: 15 VA
	DC: 5.6 W
Signal cable	Only necessary for remote versions.
	DS 300 (type A) Max. length: 600 m / 1968 ft (depending on electrical conductivity and flow tube version)
Cable entries	Standard: M20 x 1.5 (812 mm)
	Option: 1/2 NPT, PF 1/2

Outputs

General	All outputs are electrically isolated from each other and from all other circuits.
	All operating data and output values can be adjusted.
Description of abbreviations	U _{ext} = external voltage; R _L = load + resistance; U _o = terminal voltage; I _{nom} = nominal current

Current output	
Output data	Flow
Settings	Without HART®
	Q = 0%: 020 mA; Q = 100%: 1021.5 mA
	Error identification: 2022 mA
	With HART®
	Q = 0%: 420 mA; Q = 100%: 1021.5 mA
	Error identification: 322 mA
Operating data	Basic I/Os
Active	Observe connection polarity.
	U _{int, nom} = 20 VDC
	I ≤ 22 mA
	$R_L \le 750 \Omega$
	HART [®] at terminals A
Passive	Observe connection polarity.
	U _{ext} ≤ 32 VDC
	I ≤ 22 mA
	$U_0 \le 2 \text{ V at I} = 22 \text{ mA}$
	$R_{L, max} = (U_{ext} - U_0) / I_{max}$
	HART [®] at terminals A
HART [®]	
Description	HART [®] protocol via active and passive current output
Description	HART® version: V5
	Universal Common Practice HART® parameter: completely supported
Load	$\geq 230~\Omega$ at HART $^{\circledR}$ test point; Note maximum load for current output!
Multi-drop mode	Yes, current output = 4 mA
	Multi-drop address adjustable in operation menu 115

Pulse or frequency output	[]
Output data	Flow
Function	Can be set as a pulse output or frequency output
Pulse rate/frequency	0.0110000 pulses/s or Hz
Settings	Pulses per volume or mass unit or max. frequency for 100% flow
	Pulse width: adjustable as automatic, symmetric or fixed (0.052000 ms)
Operating data	Basic I/Os + Modbus
Active	This output is intended to drive mechanical or electronic counters directly.
	$U_{int, nom} \le 20 \text{ V}$
	$R_V = 1 k\Omega$
	C = 1000 µF
	$ \begin{array}{l} \textbf{High current mechanical counter} \\ f_{max} \leq 1 \ Hz \end{array} $
	Low current mechanical counter $I \le 20 \text{ mA}$
	$R_L \le 10 \text{ k}\Omega \text{ for } f \le 1 \text{ kHz}$ $R_L \le 1 \text{ k}\Omega \text{ for } f \le 10 \text{ kHz}$
	closed: $U_0 \ge 12.5 \text{ V}$ at I = 10 mA
	open: $I \le 0.05$ mA at $U_{nom} = 20$ V
ssive	Independent of connection polarity.
	U _{ext} ≤ 32 VDC
	f_{max} in operating menu set to $f_{\text{max}} \le 100 \text{ Hz}$:
	I ≤ 100 mA
	open: I ≤ 0.05 mA at U _{ext} = 32 VDC
	closed: $U_{0, \text{ max}} = 0.2 \text{ V at I} \le 10 \text{ mA}$ $U_{0, \text{ max}} = 2 \text{ V at I} \le 100 \text{ mA}$
	f_{max} in operating menu set to 100 Hz < $f_{\text{max}} \le 10 \text{ kHz}$:
	I ≤ 20 mA
	open: I \leq 0.05 mA at U _{ext} = 32 VDC
	closed: $U_{0, \text{ max}} = 1.5 \text{ V at I} \le 1 \text{ mA}$ $U_{0, \text{ max}} = 2.5 \text{ V at I} \le 10 \text{ mA}$ $U_{0, \text{ max}} = 5.0 \text{ V at I} \le 20 \text{ mA}$

Low flow cut off					
Function	Switching point and hysteresis separately adjustable for each output, counter and the display				
Switching point	Set in increments of 0.1%.				
	020% (current output, frequency output) or 0±9.999 m/s (pulse output)				
Hysteresis	Set in increments of 0.1%.				
	05% (current output, frequency output) or 05 m/s (pulse output)				
Time constant					
Function	The time constant corresponds to the elapsed time until 67% of the end value has been reached according to a step function.				
Settings	Set in increments of 0.1 seconds.				
	0100 seconds				
Status output / limit switch					
Function and settings	Adjustable as automatic measuring range conversion, display of flow direction, counter overflow, error, switching point or empty pipe detection				
	Valve control with activated dosing function				
	Status and/or control: ON or OFF				
Operating data	Basic I/Os + Modbus				
Passive	Independent of connection polarity.				
	U _{ext} ≤ 32 VDC				
	I ≤ 100 mA				
	open: $I \le 0.05 \text{ mA}$ at $U_{\text{ext}} = 32 \text{ VDC}$				
	closed: $ U_0 = 0.2 \text{ V at I} \leq 10 \text{ mA} $ $ U_0 = 2 \text{ V at I} \leq 100 \text{ mA} $				
Modbus					
Description	Modbus RTU, Master / Slave, RS485				
Address range	1247				
Broadcast	Supported with function code 16				
Supported Baud rate	1200, 2400, 3600, 4800, 9600, 19200, 38400, 57600, 115200 Baud				

Approvals and certificates

CE	This device fulfils the statutory requirements of the relevant EU directives. The manufacturer certifies successful testing of the product by applying the CE mark.			
For full information of the EU directives & standards and the approved certifications, please refer to the EU declaration or the manufacturer webs				
Other standards and approvals				
Vibration resistance	Tested according to IEC 60068-2-64			
NAMUR	NE 21, NE 43, NE 53			

2.2 Dimensions and weight

2.2.1 Housing

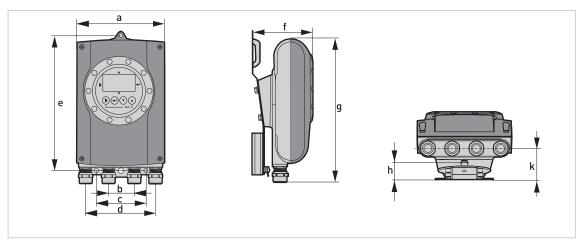


Figure 2-1: Dimensions of wall version

		Dimensions [mm]							Weight	
	a	b	С	d	е	f	g	h	k	[kg]
Version with & without display	157	40	80	120	248	111.7	260	28.4	51.3	1.9

Table 2-1: Dimensions and weight in mm and kg

	Dimensions [inch]						Weight [lb]			
	a	b	С	d	е	f	g	h	k	[tb]
Version with & without display	6.18	1.57	3.15	4.72	9.76	4.39	10.24	1.12	2.02	4.2

Table 2-2: Dimensions and weight in inch and lb

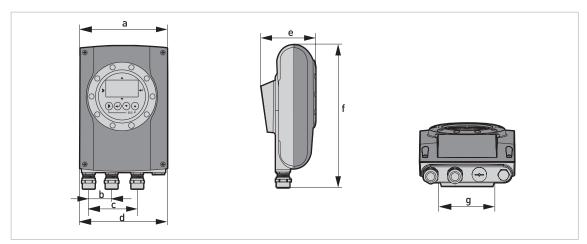


Figure 2-2: Dimensions of compact version

	Dimensions [mm]						Weight	
	a	b	С	d	е	f	g	[kg]
Version with & without display	157	40	80	148.2	101	260	95.5	1.8

Table 2-3: Dimensions and weight in mm and \mbox{kg}

	Dimensions [inch]					Weight		
	а	b	С	d	е	f	g	[lb]
Version with & without display	6.18	1.57	3.15	5.83	3.98	10.24	3.76	4.0

Table 2-4: Dimensions and weight in inch and lb

2.2.2 Mounting plate, wall version

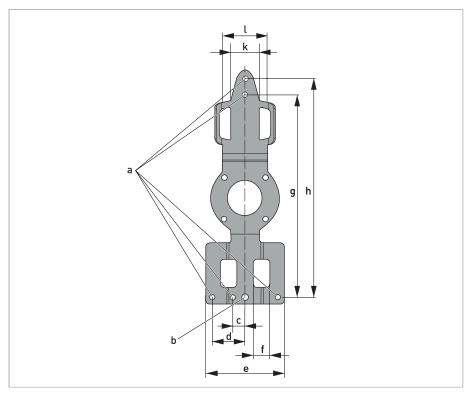


Figure 2-3: Dimensions of mounting plate, wall version

	[mm]	[inch]
а	Ø6.5	Ø0.26
b	Ø8.1	Ø0.3
С	15	0.6
d	40	1.6
е	96	3.8
f	20	0.8
g	248	9.8
h	268	10.5
k	35	1.4
l	55	2.2

Table 2-5: Dimensions in mm and inch

2.3 Flow tables

	Q _{100 %} in m ³ /h				
v [m/s]	0.3	1	3	12	
DN [mm]	Minimum flow	Nomin	ial flow	Maximum flow	
2.5	0.005	0.02	0.05	0.21	
4	0.01	0.05	0.14	0.54	
6	0.03	0.10	0.31	1.22	
10	0.08	0.28	0.85	3.39	
15	0.19	0.64	1.91	7.63	
20	0.34	1.13	3.39	13.57	
25	0.53	1.77	5.30	21.21	
32	0.87	2.90	8.69	34.74	
40	1.36	4.52	13.57	54.29	
50	2.12	7.07	21.21	84.82	
65	3.58	11.95	35.84	143.35	
80	5.43	18.10	54.29	217.15	
100	8.48	28.27	84.82	339.29	
125	13.25	44.18	132.54	530.15	
150	19.09	63.62	190.85	763.40	
200	33.93	113.10	339.30	1357.20	
250	53.01	176.71	530.13	2120.52	
300	76.34	254.47	763.41	3053.64	
350	103.91	346.36	1039.08	4156.32	
400	135.72	452.39	1357.17	5428.68	
450	171.77	572.51	1717.65	6870.60	
500	212.06	706.86	2120.58	8482.32	
600	305.37	1017.90	3053.70	12214.80	
700	415.62	1385.40	4156.20	16624.80	
800	542.88	1809.60	5428.80	21715.20	
900	687.06	2290.20	6870.60	27482.40	
1000	848.22	2827.40	8482.20	33928.80	
1200	1221.45	3421.20	12214.50	48858.00	

Table 2-6: Flow rate in m/s and m^3/h

	Q _{100 %} in US gallons/min				
v [ft/s]	1	3.3	10	40	
DN [inch]	Minimum flow	Nomir	nal flow	Maximum flow	
1/10	0.02	0.09	0.23	0.93	
1/6	0.06	0.22	0.60	2.39	
1/4	0.13	0.44	1.34	5.38	
3/8	0.37	1.23	3.73	14.94	
1/2	0.84	2.82	8.40	33.61	
3/4	1.49	4.98	14.94	59.76	
1	2.33	7.79	23.34	93.36	
1.25	3.82	12.77	38.24	152.97	
1.5	5.98	19.90	59.75	239.02	
2	9.34	31.13	93.37	373.47	
2.5	15.78	52.61	159.79	631.16	
3	23.90	79.69	239.02	956.09	
4	37.35	124.47	373.46	1493.84	
5	58.35	194.48	583.24	2334.17	
6	84.03	279.97	840.29	3361.17	
8	149.39	497.92	1493.29	5975.57	
10	233.41	777.96	2334.09	9336.37	
12	336.12	1120.29	3361.19	13444.77	
14	457.59	1525.15	4574.93	18299.73	
16	597.54	1991.60	5975.44	23901.76	
18	756.26	2520.61	7562.58	30250.34	
20	933.86	3112.56	9336.63	37346.53	
24	1344.50	4481.22	13445.04	53780.15	
28	1829.92	6099.12	18299.20	73196.79	
32	2390.23	7966.64	23902.29	95609.15	
36	3025.03	10082.42	30250.34	121001.37	
40	3734.50	12447.09	37346.00	149384.01	
48	5377.88	17924.47	53778.83	215115.30	

Table 2-7: Flow rate in ft/s and US gallons/min

2.4 Measuring accuracy

Every electromagnetic flowmeter is calibrated by direct volume comparison. The wet calibration validates the performance of the flowmeter under reference conditions against accuracy limits.

The accuracy limits of electromagnetic flowmeters are typically the result of the combined effect of linearity, zero point stability and calibration uncertainty.

Reference conditions

Medium: water

• Temperature: +5...+35°C / +41...+95°F

• Operating pressure: 0.1...5 barg / 1.5...72.5 psig

• Inlet section: ≥ 5 DN; outlet section: ≥ 2 DN

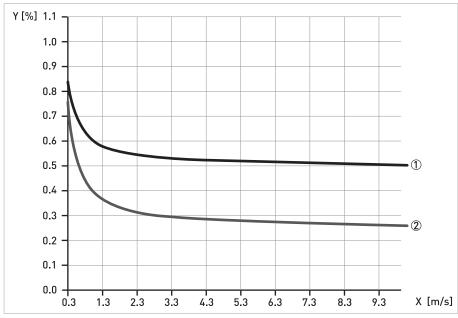


Figure 2-4: Measuring accuracy

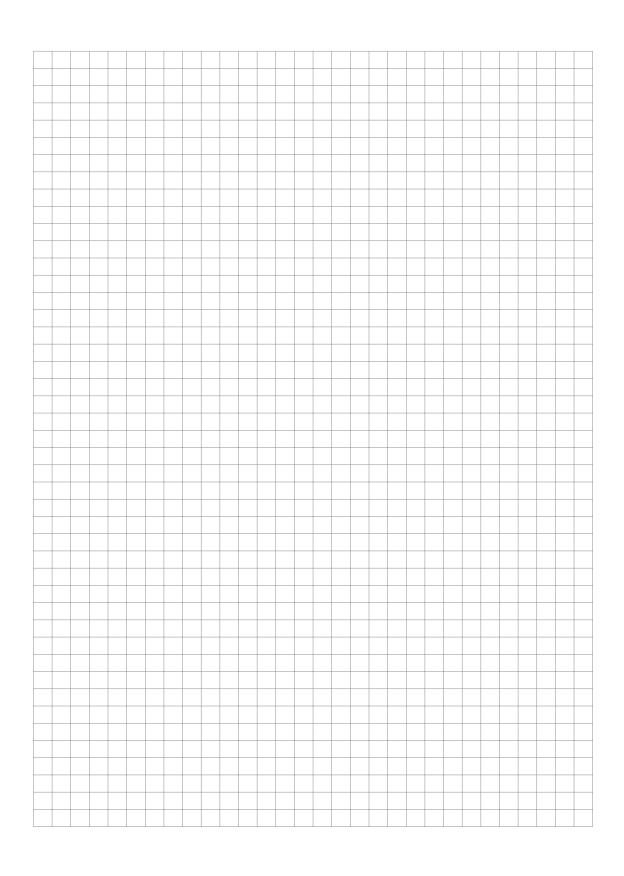
X [m/s]: flow velocity

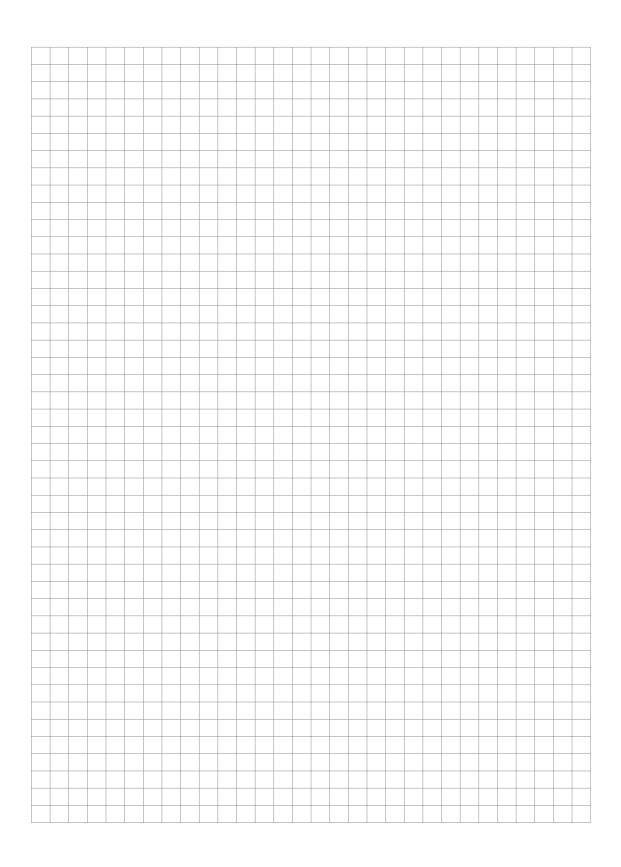
Y [%]: accuracy of measured value (mv)

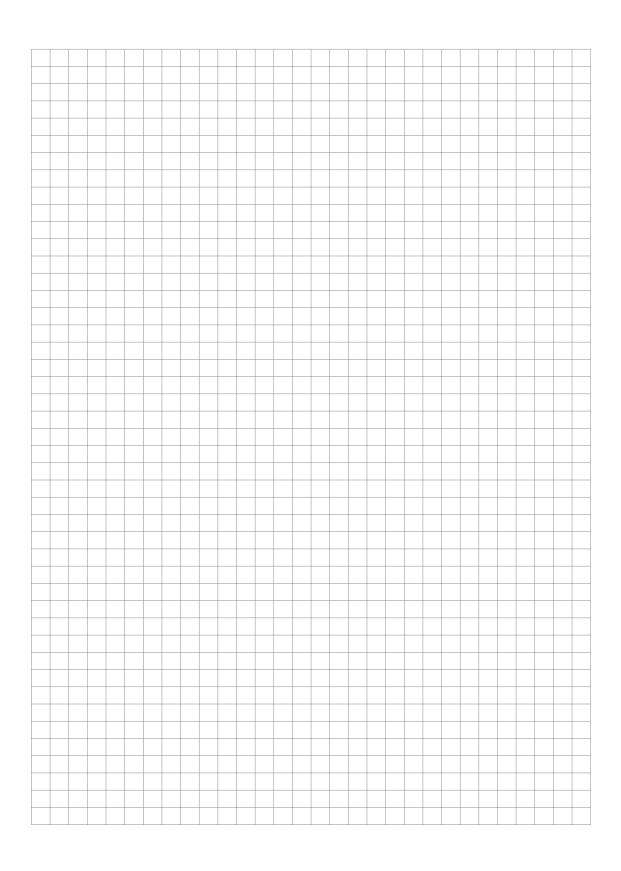
	DN [mm]	DN [inch]	Standard accuracy ①	Optimised accuracy ②
8400A	10150	3/86	±0.5% of mv ± 1 mm/s	only 9500A / 9700A: ±0.25% of mv ± 1.5 mm/s
8500A	2.5100	1/104		±0.25% of mv ± 1.5 mm/s
9500A	251200	148		Extended calibration at
9600A	10150	3/86		2 points
9700A	101200	3/848		

Table 2-8: Measuring accuracy

Model	Description
IMT30A	Magnetic flow transmitter for simple applications used with 8400A, 8500A, 9500A, 9600A and 9700A magnetic flow tubes.
2 4 M N	Type IMT30A (compact without display - Basic IO) IMT30A (compact with display - Basic IO) IMT30A (wall without display - Basic IO) IMT30A (wall with display - Basic IO)
1 A	Power supply 12-24 VDC 100-230 VAC (85-253 VAC, 50/60 Hz)
0	Ex version Without - non Ex
4 5 6	Cable connection 1/2 NPT PF 1/2 M20 x 1.5
5 6 7 8 A B C H K L M R X	Operating manual / operating language See manual selection below / German See manual selection below / English GB See manual selection below / French See manual selection below / Spanish See below / eastern Europe group (GB, CZ, HU, SI, SL, AL, BG & RO) See below / northern Europe group (GB, DK, FI, LT, NO, PL, EE & LV) See below / southern Europe group (GB, TR) See manual selection below / Italian See manual selection below / Portuguese See manual selection below / Dutch See manual selection below / Swedish See manual selection below / Chinese (check www.BuyAutomation.com for availability) See manual selection below / Russian
0	Custody transfer Without
0	Process diagnostics Standard
1	Transmitter housing Standard
1 R	Communication Basic IO (4-20 mA / HART + pulse / frequency + status output) Basic IO + RS485 Modbus
0	1st IO module Without, no module possible
0	2nd 10 module Without, no module possible
0	Reference method Standard
0 2 3	Tag plate (Wall only) Standard 316/1.4401 tag plate (120 x 46 mm) 316/1.4401 tag plate (67 x 25 mm)
1 3	Manuals German English







ORDERING INSTRUCTIONS

- 1. Model Number.
- 2. Flow Data:
 - a. Maximum, minimum, and normal flow rate.
 - b. Fluid composition and viscosity at operating temperatures.
 - c. Fluid density or relative density (specific gravity).
 - d. Maximum, minimum and normal operating temperatures.
 - e. Maximum, minimum and normal operating pressures.
 - f. Mating pipe schedule.
 - g. Type and location (distance) of upstream disturbance.
- 3. Calibration Information (analog output only); maximum flow rate 20 mA output.
- 4. Electric Classification.
- 5. Optional Selections and Accessories.
- 6. Customer Tag Data.

FLOWEXPERTPRO SIZING APPLICATION

Website www.FlowExpertPro.com



App Store (Apple®)



Google PlayTM Store (Android®)



ADDITIONAL PRODUCTS

These product lines offer a broad range of measurement and instrument products, including solutions for pressure, flow, analytical, temperature, positioning, controlling and recording. For a list of these offerings, visit our website at: www.se.com

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