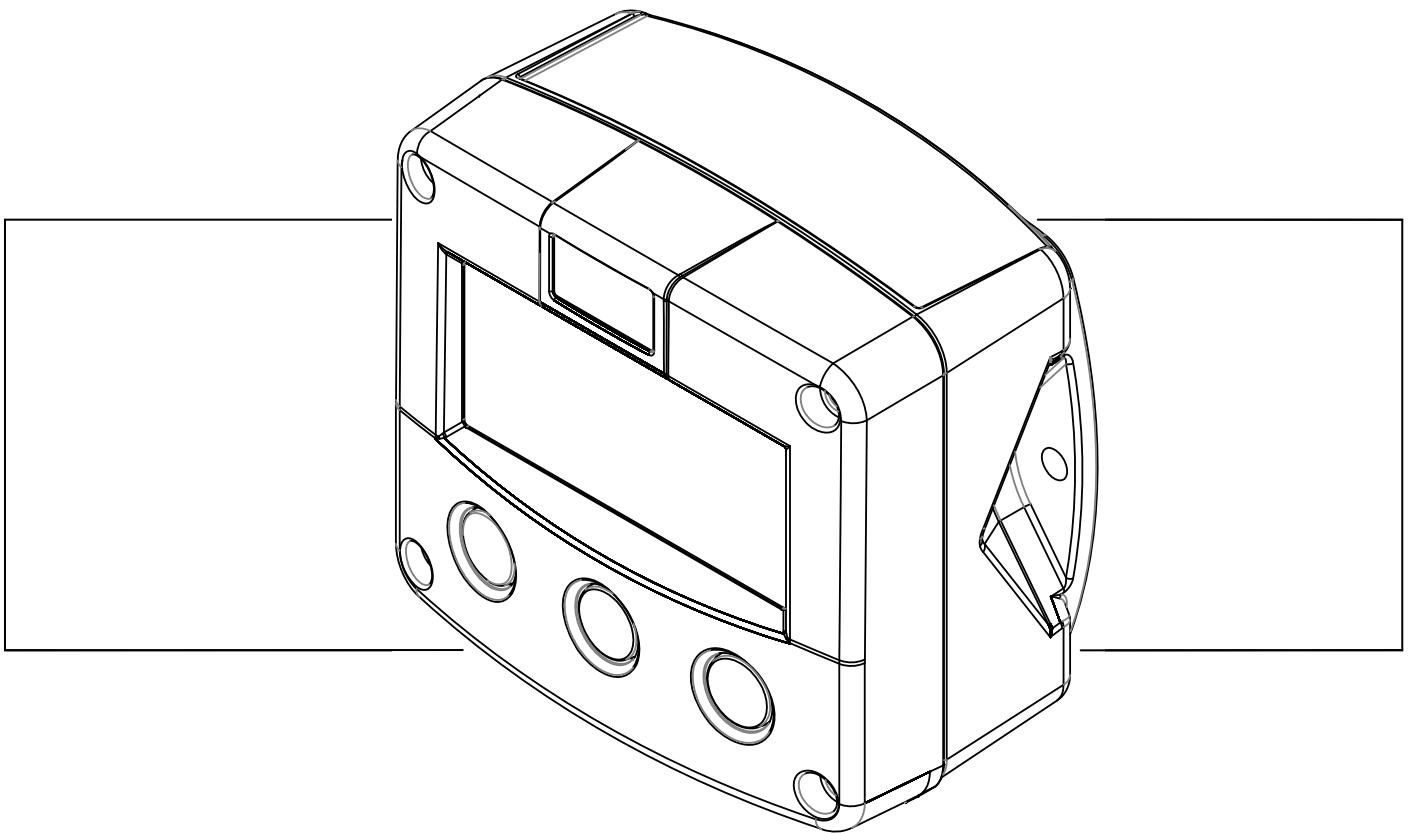


F124-P

Ratio controller



Signal input flowmeter: pulse, Namur and coil.

Control output: (0)4-20mA/ 0-10V.

Alarm outputs: high / low ratio alarm.

Options: Intrinsically Safe, Modbus communication and backlight.





SAFETY INSTRUCTIONS

- *Any responsibility is lapsed if the instructions and procedures as described in this manual are not followed.*
- *LIFE SUPPORT APPLICATIONS: The F124-P is not designed for use in life support appliances, devices, or systems where malfunction of the product can reasonably be expected to result in a personal injury. Customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify the manufacturer and supplier for any damages resulting from such improper use or sale.*
- *Electro static discharge does inflict irreparable damage to electronics! Before installing or opening the unit, the installer has to discharge himself by touching a well-grounded object.*
- *This unit must be installed in accordance with the EMC guidelines (Electro Magnetic Compatibility).*
- *Do connect a proper grounding to the aluminum casing as indicated if the F124-P has been supplied with the 115-230V AC power-supply type PM. The green / yellow wire between the back-casing and removable terminal-block may never be removed.*
- *Intrinsically Safe applications: follow the instructions as mentioned in Chapter 5 and consult "Fluidwell F1...-XI - Documentation for Intrinsic Safety".*



DISPOSAL

At the end of its life this product should be disposed of according to local regulations regarding waste electronic equipment. If a battery is present in this product it should be disposed of separately. The separate collection and recycling of your waste equipment will help to conserve natural resources and ensure that it is recycled in a manner that protects the environment.

SAFETY RULES AND PRECAUTIONARY MEASURES

- The manufacturer accepts no responsibility whatsoever if the following safety rules and precautions instructions and the procedures as described in this manual are not followed.
- Modifications of the F124-P implemented without preceding written consent from the manufacturer, will result in the immediate termination of product liability and warranty period.
- Installation, use, maintenance and servicing of this equipment must be carried out by authorized technicians.
- Check the mains voltage and information on the manufacturer's plate before installing the unit.
- Check all connections, settings and technical specifications of the various peripheral devices with the F124-P supplied.
- Open the casing only if all leads are free of potential.
- Never touch the electronic components (ESD sensitivity).
- Never expose the system to heavier conditions than allowed according to the casing classification (see manufacture's plate and chapter 4.2.).
- If the operator detects errors or dangers, or disagrees with the safety precautions taken, then inform the owner or principal responsible.
- The local labor and safety laws and regulations must be adhered to.

ABOUT THE OPERATION MANUAL

This operation manual is divided into two main sections:

- The daily use of the unit is described in chapter 2 "Operation". These instructions are meant for users.
- The following chapters and appendices are exclusively meant for electricians/technicians. These provide a detailed description of all software settings and hardware installation guidance.

This operation manual describes the standard unit as well as most of the options available. For additional information, please contact your supplier.

A hazardous situation may occur if the F124-P is not used for the purpose it was designed for or is used incorrectly. Please carefully note the information in this operating manual indicated by the pictograms:



A "**warning**" indicates actions or procedures which, if not performed correctly, may lead to personal injury, a safety hazard or damage of the F124-P or connected instruments.



A "**caution**" indicates actions or procedures which, if not performed correctly, may lead to personal injury or incorrect functioning of the F124-P or connected instruments.



A "**note**" indicates actions or procedures which, if not performed correctly, may indirectly affect operation or may lead to an instrument response which is not planned.

Hardware version:	02.01.xx
Software version:	02.05.xx
Manual :	HF124PEN_v0501_04
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CONTENTS MANUAL

Safety instructions	2
Disposal	2
Safety rules and precautionary measures	2
About the operation manual	3
Contents manual.....	4
1. Introduction	5
1.1. System description of the F124-P	5
2. Operational.....	7
2.1. General	7
2.2. Control panel.....	7
2.3. Operator information and functions	8
3. Configuration	11
3.1. Introduction	11
3.2. Programming SETUP-level.....	11
3.2.1. General	11
3.2.2. Overview functions SETUP level	14
3.2.3. Explanation OF SETUP-functions.....	15
1 - Flowrate "A"	15
2 - Flowrate "B"	16
3 - Setpoint.....	16
4 - control	16
5 - Alarm	17
6 - Power management	17
7 - Flowmeter	18
8 - Analog output.....	19
9 - Communication (optional).....	20
A - Others.....	20
4. Installation	21
4.1. General directions	21
4.2. Installation / surrounding conditions	21
4.3. Dimensions- Enclosure	22
4.4. Installing the hardware.....	24
4.4.1. Introduction	24
4.4.2. Voltage selection sensor supply	25
4.4.3. Terminal connectors	26
5. Intrinsically safe applications.....	35
5.1. General information and instructions	35
5.2. Terminal connectors Intrinsically Safe applications	36
5.4 Battery replacement instructions.....	40
6. Maintenance.....	41
6.1. General directions	41
6.2. Repair.....	41
Appendix A: Technical specification	42
Appendix B: Problem solving.....	45
Appendix C: Communication variables.....	45
Index of this manual.....	46
List of figures in this manual	47

1. INTRODUCTION

1.1. SYSTEM DESCRIPTION OF THE F124-P

Functions and features

The PI ratio controller model F124-P is a microprocessor driven instrument designed to control the ratio between two flows.

This product has been designed with a focus on:

- ultra-low power consumption to allow long-life battery powered applications (type PB / PC),
- intrinsic safety for use in hazardous applications (type XI),
- several mounting possibilities with aluminum or GRP enclosures for harsh industrial surroundings,
- ability to process all types of flowmeter signals,
- transmitting possibilities with communication option,

Flowmeter input

This manual describes the unit with a pulse type input from the flowmeter "-P version". Other versions are available to process (0)4-20mA or 0-10V flowmeter signals.

One flowmeter with a passive or active pulse, Namur or sine wave (coil) signal output can be connected to the F124-P. To power the sensor, several options are available.

Standard outputs

- Configurable linear (0)4-20mA or 0-10V analog output with 10-bits resolution to control a valve or pump.
- Two alarm outputs: high and low ratio alarm.

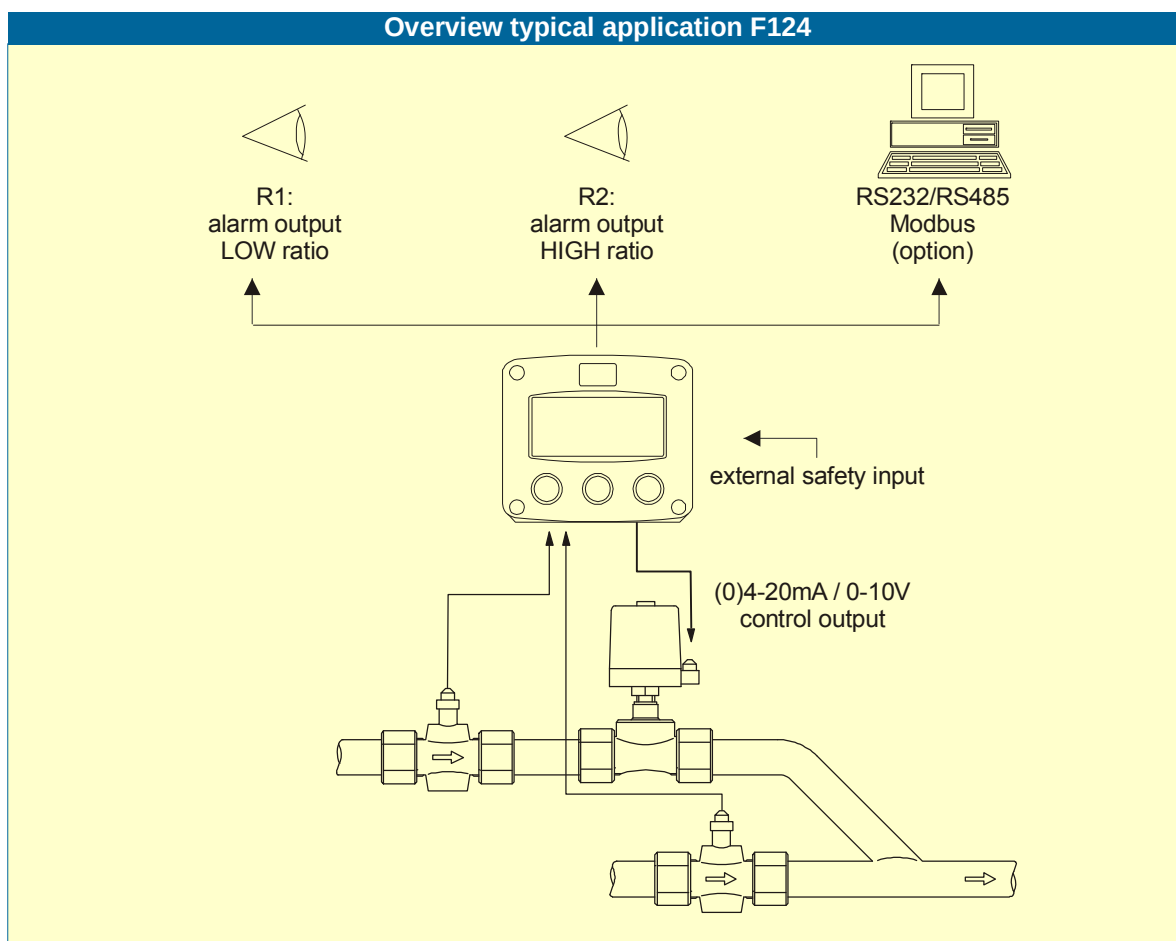


Fig. 1: Typical application for the F124-P.

Configuration of the unit

The F124-P was designed to be implemented in many types of applications. For that reason, a SETUP-level is available to configure your F124-P according to your specific requirements. SETUP includes several important features, such as K-factors, measurement units, signal selection etc. All settings are stored in EEPROM memory and will not be lost in the event of power failure or a drained battery.

To extend the battery-life time (option), please make use of the power-management functions as described in chapter 3.2.3.

Display information

The unit has a large transfective LCD with all kinds of symbols and digits to display measuring units, status information, trend-indication and key-word messages.

Options

The following options are available: isolated or active 4-20mA / 0-10V / 0-20mA analog output, full Modbus communication RS232/485/TTL (also battery powered), intrinsic safety, power- and sensor-supply options, panel-mount, wall-mount and weather-proof enclosures, flame proof enclosure and LED backlight.

2. OPERATIONAL

2.1. GENERAL



- The F124-P may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.

This chapter describes the daily use of the F124-P. This instruction is meant for users / operators.

2.2. CONTROL PANEL

The following keys are available:



Fig. 2: Control Panel.

Functions of the keys



This key is used to program and save new values or settings and to enter the operator mode menu.
It is also used to gain access to SETUP-level; please read chapter 3.



The arrow-key ▲ is used to increase a value after PROG has been pressed or to configure the unit; please read chapter 3.



The arrow-key ▼ is used to decrease a value after PROG has been pressed while > is used to select a digit or SETUP function.

2.3. OPERATOR INFORMATION AND FUNCTIONS

In general, the F124-P will always act at Operator level. The information displayed is dependant upon the SETUP-settings. All pulses generated by the connected flowmeter are measured by the F124-P in the background, whichever screen refresh rate setting is chosen. After pressing a key, the display will be updated very quickly during a 30 second period, after which it will slow-down again.

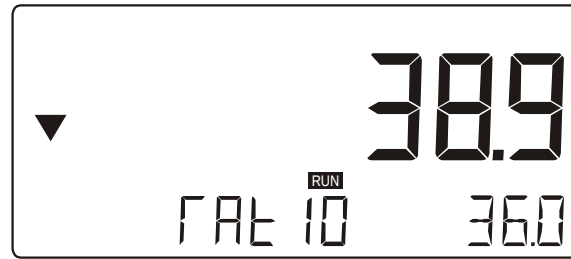
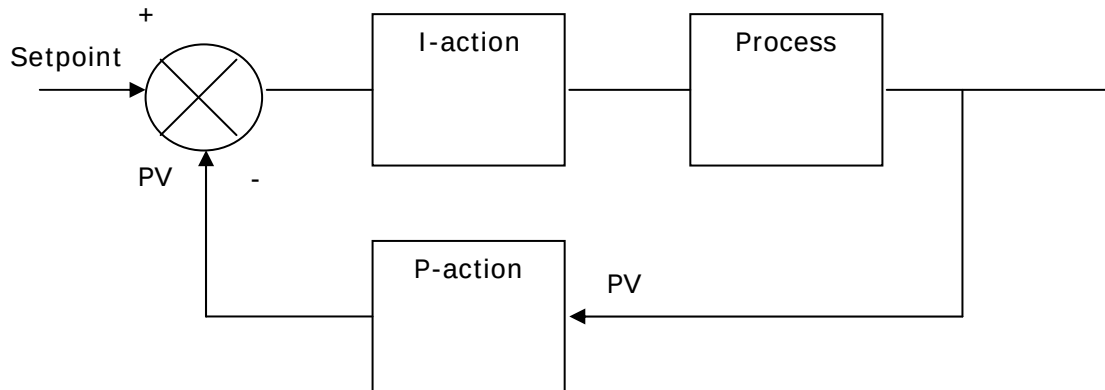


Fig. 3: Example of display information during process.

Operation:

The IP algorithm used in the F124-P :



Only the Integral action works at a set-point change, so there is no aggressive change in the control output even when the set-point is changed in steps. In this way the control method produces stable control, but react not as quick as a normal PI controller.

- **Selection and programming Operation mode:**

By pressing the PROG-button, "Control" is displayed and the following operation modes can be selected: Hand, Local and Ratio.

After selecting a mode, the control operation is displayed at the bottom line as well as the actual set-point.

The value is changed directly from the keyboard by using the "▲" UP-button and the "▼" DOWN-button. The longer you press the button, the quicker the value change.

- **"Hand" mode**

In this mode the control output (CO) can be manipulated directly. In the "Hand" mode, there is no loop connection between flow A and B.

In the "hand" mode, 0% corresponds with the minimum output signal (most applications 4mA) and 100% with the maximum output signal (20mA).

The top line displays the calculated ratio between flow A and B (flow B / flow A).

- **“Local” mode**

In this mode the local set-point B can be set, corresponding with the process value of flow transmitter B (additive). The set-point can be changed, using the “▲” button (UP) and the “▼” button (down).

Both set-point and process value are displayed as a percentage.

Remark : In this mode the single loop of flow B can be controlled and is ideal to tune the ratio controller (PI values corresponding to the process).

- **“Ratio” mode**

This mode is used during normal operation. Using the “▲” button (UP) and the “▼” button (down) to set the desired ratio as percentage.

The process value corresponds with flow B / flow A. Flowrate B will be controlled in relation to flowrate A. The top-line displays the actual ratio as a percentage.

- **Run / Safety mode**

Via an external input closure the control output can be set to a predefined value.

During this safety mode, the message “SAFETY” is displayed.

- **Selection actual flowrate A and flowrate B:**

Press shortly the “PROG” and the “▼” button simultaneously to display the actual flowrate A. Flowrate B is selected by pressing the “SELECT” button.

- **Selection and programming the ratio alarm values**



Note: This function might not be accessible or visible due to a configuration settings.

Press shortly the “PROG” and the “▼” button simultaneously. Use the “SELECT” button to select the actual ratio alarm values. The ratio HI and ratio LO alarm values are displayed and set as a percentage (%).

To change the alarm value, the following procedure must be executed:

- 1) press PROG: the word "PROGRAM" will flash,
- 2) use ► to select the digits and ▲ to increase that value,
- 3) confirm the new alarm value by pressing ENTER.



Fig. 4: Example of display information during programming minimum ratio alarm.

When data is altered but ENTER has not been pressed yet, then the alteration can still be cancelled by waiting for 20 seconds or by pressing ENTER during three seconds: the former value will be reinstated.

- **Ratio alarm**

When the actual ratio is outside the allowed range, an alarm message will be displayed indicating the type of alarm: "LO RATIO" or "HI RATIO".

The alarm is terminated automatically as soon as the ratio is within its range again.

- **Low-battery alarm**

When the battery voltage drops, it must be replaced. At first "low-battery" will flash, but as soon as it is displayed continuously, the battery **MUST** be replaced shortly after! Only original batteries supplied by the manufacturer may be used, else the guarantee and liability will be terminated. The remaining lifetime after the first moment of indication is generally several days up to some weeks.



Fig. 5: Example of low-battery alarm.

- **Alarm 01-03**

When "alarm" is displayed, please consult Appendix B: problem solving.

3. CONFIGURATION

3.1. INTRODUCTION

This and the following chapters are exclusively meant for electricians and non-operators. In these, an extensive description of all software settings and hardware connections are provided.



Caution !

- *Mounting, electrical installation, start-up and maintenance of the instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.*
- *The F124-P may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.*
- *Ensure that the measuring system is correctly wired up according to the wiring diagrams. The housing may only be opened by trained personnel.*
- *Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.*

3.2. PROGRAMMING SETUP-LEVEL

3.2.1. GENERAL

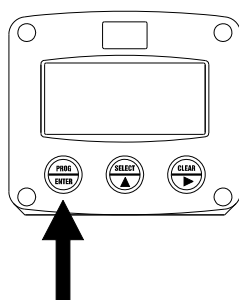
Configuration of the F124-P is done at SETUP-level. SETUP-level is reached by pressing the PROG/ENTER key for 7 seconds; at which time, both arrows  will be displayed. In order to return to the operator level, PROG will have to be pressed for three seconds. Alternatively, if no keys are pressed for 2 minutes, the unit will exit SETUP automatically. SETUP can be reached at all times while the F124-P remains fully operational.



Note !

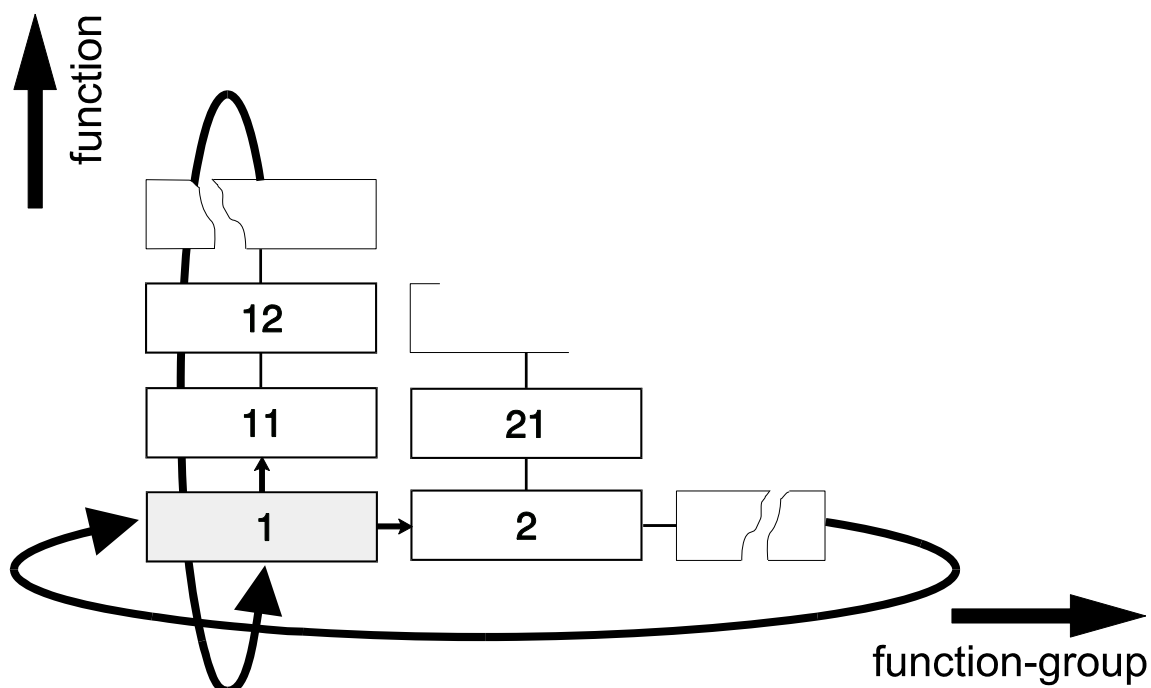
Note: A pass code may be required to enter SETUP. Without this pass code access to SETUP is denied.

To enter SETUP-level:



Press  for 7 seconds

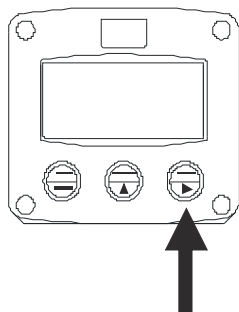
Matrix structure SETUP-level:



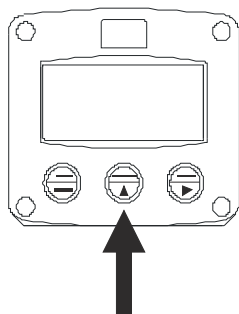
SCROLLING THROUGH SETUP-LEVEL

Selection of function-group and function:

SETUP is divided into several function groups and functions.



Select function-group with

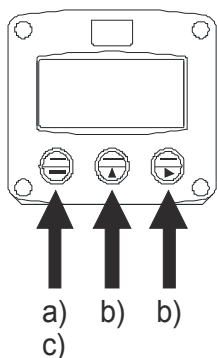


Select function with



Each function has a unique number, which is displayed below the word "SETUP" at the bottom of the display. The number is a combination of two figures. The first figure indicates the function-group and the second figure the sub-function. Additionally, each function is expressed with a keyword.

After selecting a sub-function, the next main function is selected by scrolling through all "active" sub-functions (e.g. 1▲, 11▲, 12▲, 13▲, 14▲, 1▶, 2▶, 3▶, 31 etc.).

To change or select a value:

a) press  briefly; **PROGRAM** will start flash

b) select or enter value with  and / or 

c) press  to confirm the value / selection.

To change a value, use  to select the digits and  to increase that value.

To select a setting, both  and  can be used.

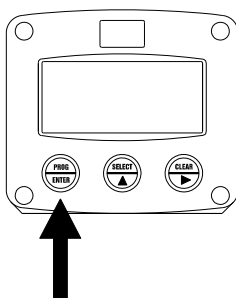
If the new value is invalid, the increase sign  or decrease-sign  will be displayed while you are programming.

When data is altered but ENTER is not pressed, then the alteration can still be cancelled by waiting for 20 seconds or by pressing ENTER for three seconds: the PROG-procedure will be left automatically and the former value reinstated.



Note !

Note: alterations will only be set after ENTER has been pressed!

To return to OPERATOR-level:

Press  for 3 seconds

In order to return to the operator level, PROG will have to be pressed for three seconds. Also, when no keys are pressed for 2 minutes, SETUP will be left automatically.

3.2.2. OVERVIEW FUNCTIONS SETUP LEVEL

SETUP FUNCTIONS AND VARIABLES			
1	FLOWRATE A		
	11	UNIT	mL, L, m3, mg, g, kg, ton, GAL, bbl, lb, cf, rev, no unit
	12	TIME UNIT	sec - min - hour - day
	13	DECIMALS	0 - 1 - 2 - 3 (Ref: displayed value)
	14	K-FACTOR	0.00001 - 9,999,999
	15	DECIMALS K-FACTOR	0 - 6
	16	PERIOD	0.1 - 99.9 seconds
2	FLOWRATE B		
	21	K-FACTOR	0.00001 - 9,999,999
	22	DECIMALS K-FACTOR	0 - 6
	23	PV MIN - FLOW B (0%)	0.001 - 9,999,999 (UNIT / TIME UNIT)
	24	PV MAX - FLOW B (100%)	0.001 - 9,999,999 (UNIT / TIME UNIT)
3	SETPOINT		
	31	DECIMALS SV RATIO	0 - 1 - 2 (Ref: displayed value)
	32	SV MIN - RATIO LIMIT LO (set-point)	0.0 - 100.0 %
	33	SV MAX - RATIO LIMIT HI (set-point)	0.0 - 100.0 %
4	CONTROL		
	41	ACTION	Direct - reverse
	42	PB (Proportional band) PCT	0.0 - 999.9 %
	43	IT (Integration time) SEC	0.0 - 6000.0 seconds
	44	STARTUP	Continue - Hand - Safety
5	ALARM		
	51	ALARMSET	operate - setup - hidden - disable
	52	FLOWZERO	default - no relays - ignore
	53	RATIO ALARM LO (Measure)	0.0 - 100.0 %
	54	RATIO ALARM HI (Measure)	0.0 - 100.0 %
	55	DELAY RATIO LO	0.0 - 999.9 seconds
	56	DELAY RATIO HI	0.0 - 999.9 seconds
6	POWER MANAGEMENT		
	61	LCD UPDATE	fast - 1 sec - 3 sec - 15 sec - 30 sec - off
	62	BATTERY MODE	operational - shelf
7	FLOWMETER		
	71	SIGNAL A	npn - npn_lp - reed - reed_lp - pnp - pnp_lp - namur - coil_hi - coil_lo - act_8.1 - act_12 - act_24
	72	SIGNAL B	npn - npn_lp - reed - reed_lp - pnp - pnp_lp - namur - coil_hi - coil_lo - act_8.1 - act_12 - act_24
8	ANALOG OUTPUT - CO (CONTROL OUTPUT)		
	81	CO MIN - Low limit	0.0 - 100.0 %
	82	CO MAX - High limit	0.0 - 100.0 %
	83	CO SAFE - safety value	0.0 - 100.0 %
	84	TUNE MIN - 4mA / 0V	0 - 9,999 (=0%)
	85	TUNE MAX- 20mA / 10V	0 - 9,999 (=100%)
9	COMMUNICATION		
	91	SPEED / BAUDRATE	1200 - 2400 - 4800 - 9600
	92	ADDRESS	1 - 255
	93	MODE	RTU - off
A	OTHERS		
	A1	TYPE / MODEL	F124-P
	A2	SOFTWARE VERSION	xx.xx.xx
	A3	SERIAL NO.	Xxxxxxx
	A4	PASSWORD	0000 - 9999
	A5	TAGNUMBER	0000000 - 9999999

3.2.3. EXPLANATION OF SETUP-FUNCTIONS

1 - FLOWRATE "A"	
The settings for flowrate A (main flow) and flowrate B (additive) are common, with the exception of the K-Factor settings.	
MEASUREMENT UNIT 11	SETUP - 11 determines the measurement unit for flowrate for flow A: mL, L, m3, mg, g, kg, ton, GAL, bbl, lb, cf, rev, no unit, SCF, nm3, nL, P Alteration of the measurement unit will have consequences for operator and SETUP-level values. Please note that the K-factor has to be adapted as well; the calculation is not done automatically.
TIME UNIT 12	The flowrate can be calculated per second (SEC), minute (MIN), hour (HR) or day (DAY).
DECIMALS 13	This setting determines for flowrate the number of digits following the decimal point for flow A. The following can be selected: 00000 - 1111.1 - 2222.22 - 3333.333
K-FACTOR 14	With the K-factor, the flowmeter pulse signals are converted to a flowrate. The K-factor is based on the number of pulses generated by the flowmeter per selected measurement unit (SETUP 11), for example per liter. The more accurate the K-factor, the more accurate the functioning of the system will be. Example 1: Calculating the K-factor. <i>Let us assume that the flowmeter generates 2.4813 pulses per liter and the selected unit is "cubic meters / m3". A cubic meter consists of 1000 parts of one liter which implies 2,481.3 pulses per m3. So, the K-factor is 2,481.3. Enter for SETUP 24: "2481300" and for SETUP 25 decimals K-factor "3".</i> Example 2: Calculating the K-factor. <i>Let us assume that the flowmeter generates 6.5231 pulses per gallon and the selected measurement unit is gallons. So, the K-Factor is 6.5231. Enter for SETUP 24: "6523100" and for SETUP 25 decimals K-factor: "6".</i>
DECIMALS K-FACTOR 15	This setting determines the number of decimals for the K-factor (SETUP 14). The following can be selected: 0 - 1 - 2 - 3 - 4 - 5 - 6 Please note that this SETUP - influences the accuracy of the K-factor indirectly. This setting has NO influence on the displayed number of digits for "flowrate" (SETUP 13)!
PERIOD 16	The flowrate is calculated by counting the number of pulses within a certain time, for example 1 second. The longer the time the more accurate the flowrate will be. The maximum value is 999.9 seconds. Note: this setting does influence the update time for the analog output directly (maximum update 10 times a second). If the output response is too slow, decrease the time.



2 - FLOWRATE "B"	
K-FACTOR 21	With the K-factor, the flowmeter pulse signals are converted to a flowrate. The K-factor is based on the number of pulses generated by the flowmeter per selected measurement unit (SETUP 11), for example per liter. The more accurate the K-factor, the more accurate the functioning of the system will be. For examples read SETUP 14.
DECIMALS K-FACTOR 22	This setting determines the number of decimals for the K-factor (SETUP 24). The following can be selected: 0 - 1 - 2 - 3 - 4 - 5 - 6 Please note that this SETUP - influences the accuracy of the K-factor indirectly.
Below settings for conditioning Flow B between 0 and 100%.	
PV MIN FLOW B MIN (0%) 23	This setting defines the minimum flow rate (additive flow B) for the "Local and Ratio mode". The value has to be entered in engineering units according to setup 11 and 12.
PV MAX FLOW B MAX (100%) 24	This setting defines the maximum flow rate (additive flow B) for the "Local and Ratio mode". The value has to be entered in engineering units according to setup 11 and 12.

3 - SETPOINT	
Below settings for the local and ratio mode.	
DECIMALS SV RATIO 31	This setting determines for ratio setpoint (SV) the number of digits following the decimal point. The following can be selected: 00000 - 1111.1 - 2222.22
SV MIN RATIO LIMIT LO (SETPOINT) 32	This setting determines lowest allowed set-point for the "ratio mode": 0.0 - 100.0 % (usually 0%).
SV MAX RATIO LIMIT HI (SETPOINT) 33	This setting determines maximum allowed set-point for the "ratio mode": 0.0 - 100.0 %

4 - CONTROL	
Below settings for the PI algorithm used in the Fluidwell F124-P:	
CONTROL ACTION (ACTION) 41	Enter here how the control action should be defined: Direct – reverse Direct: if process value PV increases, the control output CO increases as well. Reverse: if process value PV increases, the control output CO decreases.
PROPORTIONAL BAND (PB PCT) 42	The proportional band describes the process value variation span, which is expressed as a percentage (%) and is required to change the control output from 0 – 100%. Setting range: 0.1 to 999.9 %
INTEGRATION TIME I-TIME (IT SEC) 43	An integral action continually increases and decreases the output in proportion to the integrated to the integrated deviation. Setting range : 0.0 – 6000.0 seconds (value 0.0 seconds disables this function)
STARTUP 44	This function allows the F124-P to start-up after a power-shutdown in a safe mode. Three selections can be made: Safety: it continues with the safety value as programmed with SETUP 83. Hand: it continues with the last value as entered in the Hand-mode. Continue: it remains with the last control mode at the moment of power shutdown.

5 - ALARM

With these settings, it is determined if and how the ratio will be monitored.

SET ALARM 51	This function determines if and how the ratio alarm values can be set: Following can be selected: Operate: the values can be set at both Operator and SETUP-level. Setup: the values can be set at SETUP level only, but are visible for the operator. Hidden: the ratio alarm values are not visible for the operator, only the alarm warning. Disable: there is no ratio monitoring.
FLOW ZERO 52	When the <u>flowrate of both flows is zero</u>, then it is possible to ignore or disable the ratio monitoring. The following settings can be selected: DEFAULT: in case of a low-ratio alarm and zero flow, it will switch the alarm output and indicate the alarm on the display. NO RELAY: in case of a low-ratio alarm and zero flow, it won't switch the alarm output but will indicate it on the display only. IGNORE: in case of a low-ratio alarm and zero flow the alarm will be ignored.
ALARM VALUE RATIO LOW 53	The low alarm is set as a % with this setting. An alarm will be generated as long as the ratio lower as this value. With value 0.0 this function is disabled.
ALARM VALUE RATIO HIGH 54	The high alarm is set as a % with this setting. An alarm will be generated as long as the ratio higher as this value. With value 0.0 this function is disabled.
DELAY TIME ALARM RATIO LOW 55	An alarm generated by SETUP 33 "low" can be ignored during X-time period. If the actual ratio is still incorrect after this delay time, than an alarm will be generated.
DELAY TIME ALARM RATIO HIGH 56	An alarm generated by SETUP 34 "high" can be ignored during X-time period. If the actual ratio is still incorrect after this delay time, than an alarm will be generated.

6 - POWER MANAGEMENT

When used with the internal battery option, the user can expect reliable measurement over a long period of time. The F124-P has several smart power management functions to extend the battery life time significantly. Two of these functions can be set:

LCD NEW 61	The calculation of the display-information influences the power consumption significantly. When the application does not require a fast display update, it is <u>strongly advised</u> to select a slow refresh rate. Please understand that NO information will be lost; every pulse will be counted and the output signals will be generated in the normal way. The following can be selected: Fast - 1 sec - 3 sec - 15 sec - 30 sec - off. Example: Battery life-time <i>battery life-time with a coil pick-up, 1KHz. pulses and FAST update: about 2 years.</i> <i>battery life-time with a coil pick-up, 1KHz. pulses and 1 sec update: about 5 years.</i> Note: after a button has been pressed by the operator - the display refresh rate will always switch to FAST for 30 seconds. When "OFF" is selected, the display will be switched off after 30 seconds and will be switched on as soon as a button has been pressed.
BATTERY-MODE 62	The unit has two modes: operational or shelf. After "shelf" has been selected, the unit can be stored for several years; it will not count pulses, the display is switched off but all settings and totals are stored. In this mode, power consumption is extremely low. To wake up the unit again, press the SELECT-key twice.



Note !

7 - FLOWMETER

SIGNAL A 71	The F124-P is able to handle several types of input signal. The type of flowmeter pickup / signal for input A “ <u>main flow</u> ” is selected with SETUP 71. Note: The selections “active pulse” offer a detection level of 50% of the supply voltage. Read also par. 4.4.3. Flowmeter input terminal 09-11.			
SIGNAL B 72	The F124-P is able to handle several types of input signal. The type of flowmeter pickup / signal for input B “ <u>additive</u> ” is selected with SETUP 72. Note: The selections “active pulse” offer a detection level of 50% of the supply voltage. Read also par. 4.4.3. Flowmeter input terminal 12-14.			
TYPE OF SIGNAL	EXPLANATION	RESISTANCE	FREQ. / mV	REMARK
NPN	NPN input	100K pull-up	6 kHz.	(open collector)
NPN - LP	NPN input with low pass filter	100K pull-up	2.2 kHz.	(open collector) less sensitive
REED	Reed-switch input	1M pull-up	1.2 kHz.	
REED - LP	Reed-switch input with low pass filter	1M pull-up	120 Hz.	Less sensitive
PNP	PNP input	100K pull-down	6 kHz.	
PNP - LP	PNP input with low pass filter	100K pull-down	700 Hz.	Less sensitive
NAMUR	Namur input	820 Ohm pull-down	4 kHz.	External power required
COIL HI	High sensitive coil input	-	20mV p.t.p.	Sensitive for disturbance!
COIL LO	Low sensitive coil input	-	90mV p.t.p.	Normal sensitivity
ACT_8.1	Active pulse input 8.1 VDC	3K9	10KHz.	External power required
ACT_12	Active pulse input 12 VDC	4K	10KHz.	External power required
ACT_24	Active pulse input 24 VDC	3K	10KHz.	External power required



8 - ANALOG OUTPUT

A linear analog (0)4-20mA / 0-10V signal is generated to control the ratio between flow A and B. The range of the analog output is set with the following functions:

CONTROL OUTPUT CO MIN - LOW LIMIT 81	With this function, the value for the minimum control output is set. The value has to be entered as a percentage of the maximum output value as tuned with setting 84 / 85. Example: 10% means that the output value will not come below be 5.6mA for example.
CONTROL OUTPUT CO MAX - HIGH LIMIT) 82	With this function, the value for the maximum control output is set. The value has to be entered as a percentage of the maximum output value as tuned with setting 84 / 85. Example: 90% means that the output value will not come above be 18.4mA for example.
CONTROL OUTPUT SAFETY 83	With the external input (terminals 15-16), the safety mode can be enabled. With this setting the control output value is defined for the safety mode. As long as the contact is made, this value will be transmitted. After releasing, the former value and function will be reinstalled. The value has to be entered as a percentage of the maximum output value as tuned with setting 84 / 85. Example: 50% means that the safety output will be 12mA for example.
TUNE MIN / 4MA 84	The initial minimum analog output value is (0)4mA or 0V. However, this value might differ slightly due to external influences such as temperature for example. The (0)4mA or 0V value can be tuned precisely with this setting. ▪ <i>Before tuning the signal, be sure that the analog signal is not being used for any application!</i> After pressing PROG, the current will be about 4mA (or 0mA / 0V). The current can be increased / decreased with the arrow-keys and is <u>directly active</u>. Press ENTER to store the new value. Remark: the analog output value can be programmed “up-side-down” if desired, so 20mA at minimum flowrate for example!
TUNE MAX / 20MA 85	The initial maximum analog output value is 20mA (or 10V). However, this value might differ slightly due to external influences such as temperature for example. The 20mA value (or 10V) can be tuned precisely with this setting. ▪ <i>Before tuning the signal, be sure that the analog signal is not being used for any application!</i> After pressing PROG, the current will be about 20mA. The current can be increased / decreased with the arrow-keys and is <u>directly active</u>. Press ENTER to store the new value. Remark: the analog output value can be programmed “up-side-down” if desired, so 4mA at maximum flowrate for example!



Note !



9 - COMMUNICATION (OPTIONAL)

The functions described below deal with hardware that is not part of the standard delivery. Programming of these functions does not have any effect if this hardware has not been installed. Consult Appendix C and the Modbus communication protocol description for a detailed explanation.

BAUDRATE 91	For external control, the following communication speeds can be selected: 1200 - 2400 - 4800 - 9600 baud
BUS ADDRESS 92	For communication purposes, a unique identity can be attributed to every F124-P-P. This address can vary from 1-255.
MODE 93	The communication protocol is Modbus RTU mode. Select OFF, to disable this communication function.

A - OTHERS

TYPE OF MODEL A1	For support and maintenance it is important to have information about the characteristics of the F124-P. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
VERSION SOFTWARE A2	For support and maintenance it is important to have information about the characteristics of the F124-P. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
SERIAL NUMBER A3	For support and maintenance it is important to have information about the characteristics of the F124-P. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
PASS CODE A4	All SETUP-values can be pass code protected. This protection is disabled with value 0000 (zero). Up to and including 4 digits can be programmed, for example 1234.
TAGNUMBER A5	For identification of the unit and communication purposes, a unique tag number of maximum 7 digits can be entered.

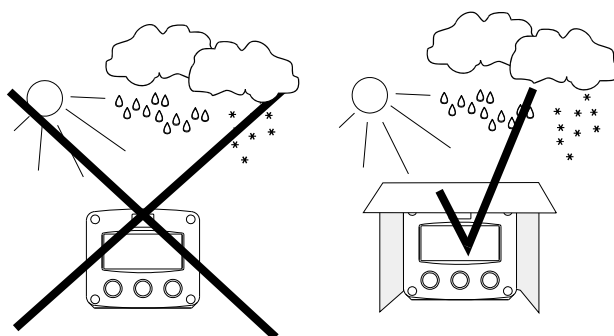
4. INSTALLATION

4.1. GENERAL DIRECTIONS



- Mounting, electrical installation, start-up and maintenance of this instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.
- The F124-P may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the panel cabinet has been opened (danger from electrical shock). The housing may only be opened by trained personnel.
- Take careful notice of the " Safety rules, instructions and precautionary measures " at the front of this manual.

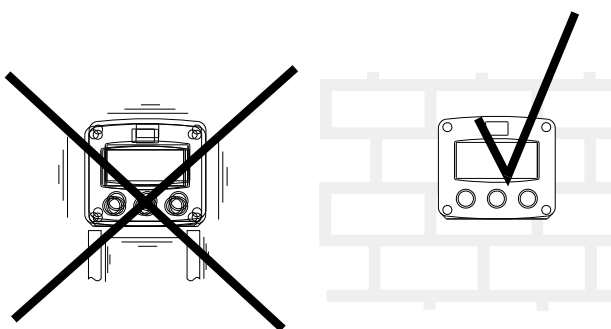
4.2. INSTALLATION / SURROUNDING CONDITIONS



Take the relevant IP classification of the casing into account (see manufactures plate). Even an IP67 (NEMA 4X) casing should NEVER be exposed to strongly varying (weather) conditions.

When panel-mounted, the unit is IP65 (NEMA 4X)!

When used in very cold surroundings or varying climatic conditions, take the necessary precautions against moisture by placing a dry sachet of silica gel, for example, inside the instrument case.



Mount the F124-P on a solid structure to avoid vibrations.

4.3. DIMENSIONS- ENCLOSURE
Aluminum enclosures:

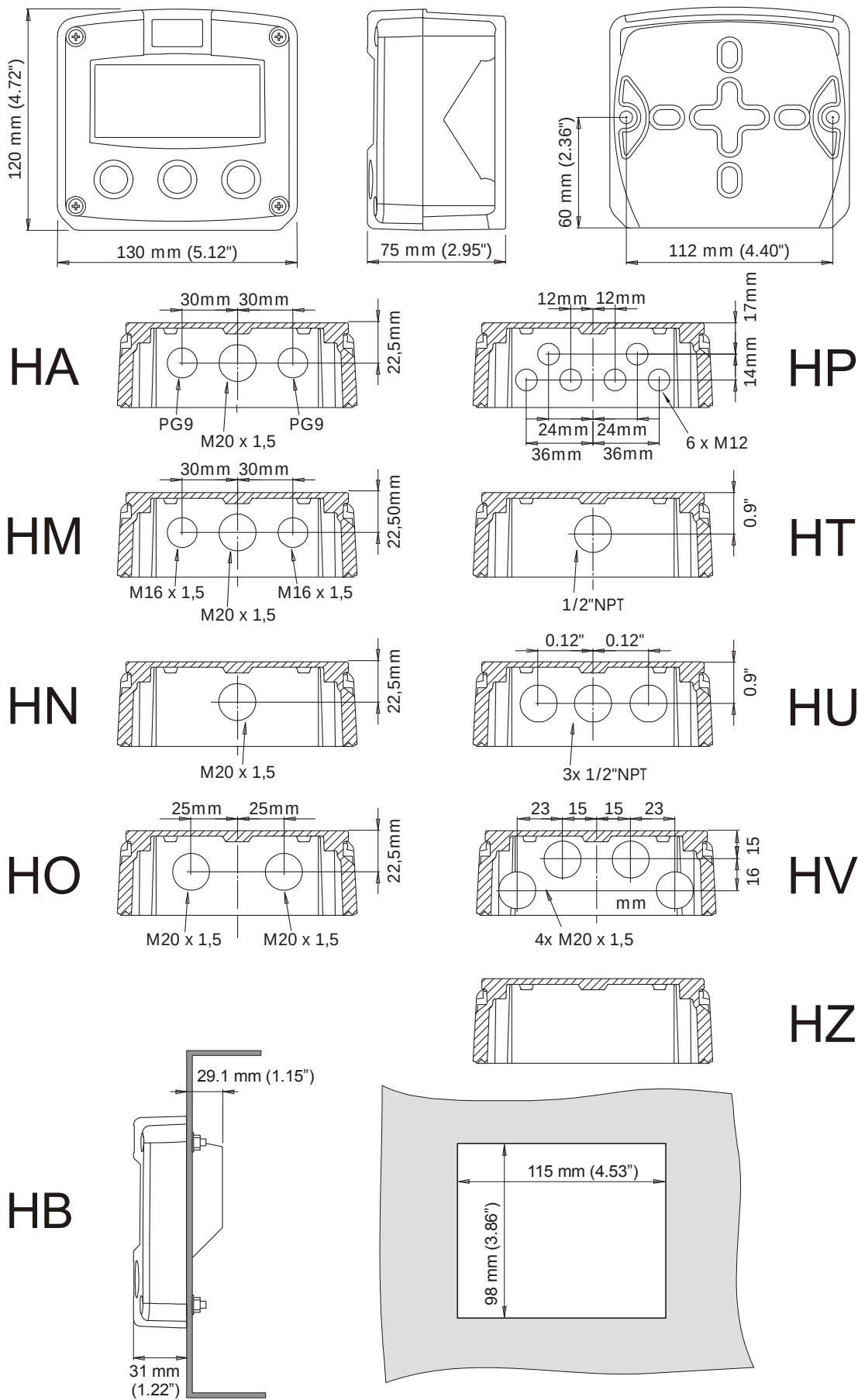
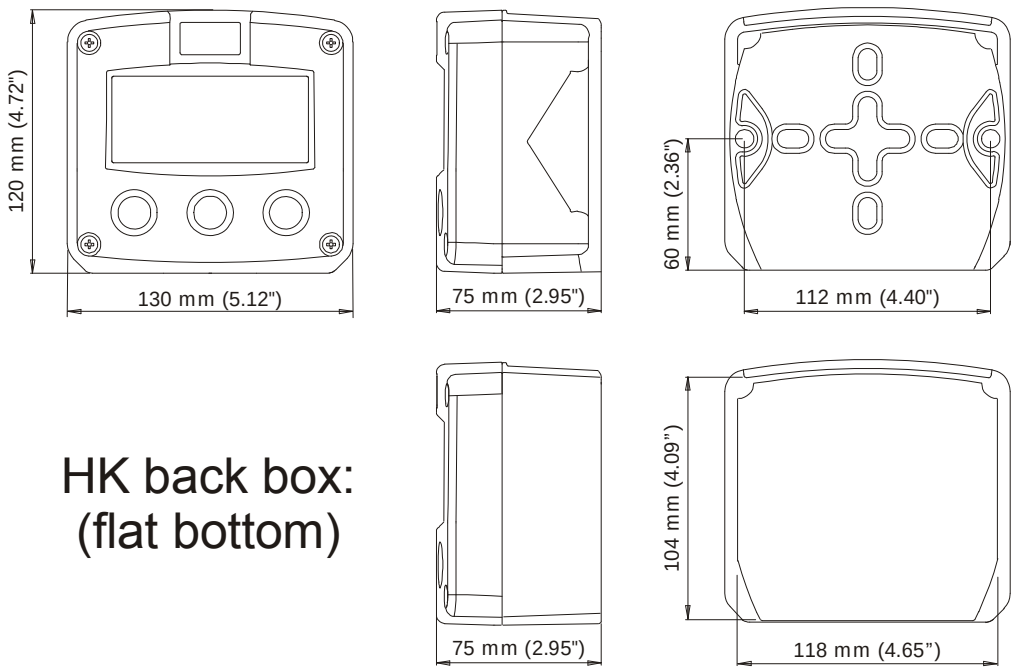


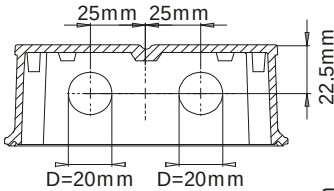
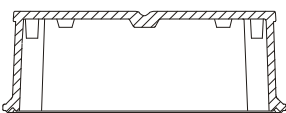
Fig. 6: Dimensions aluminum enclosures.

GRP enclosures:



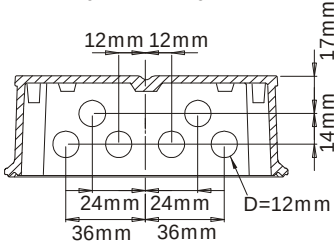
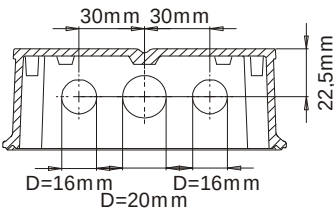
HK back box:
(flat bottom)

HD
HK



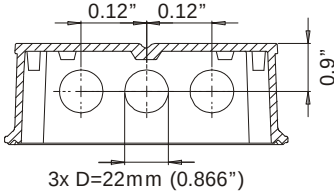
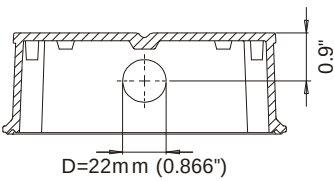
HG

HE



HH

HF



HJ

HC

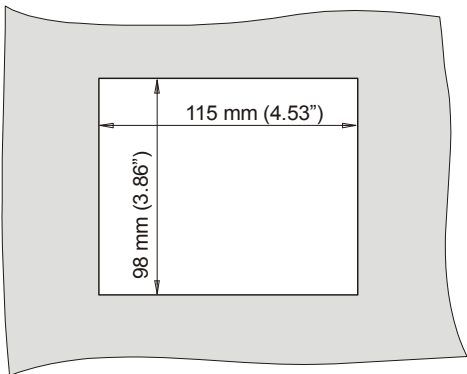
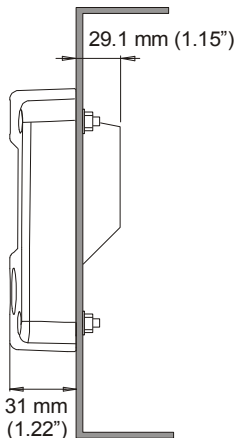


Fig. 7: Dimensions GRP enclosures.

4.4. INSTALLING THE HARDWARE

4.4.1. INTRODUCTION



- Electro static discharge does inflict irreparable damage to electronics! Before installing or opening the unit, the installer has to discharge himself by touching a well-grounded object.
- This unit must be installed in accordance with the EMC guidelines (Electro Magnetic Compatibility).



Aluminum enclosures

- When installed in an aluminum enclosure and a potentially explosive atmosphere requiring apparatus of equipment protection level Ga and Da, the unit must be installed such that, even in the event of rare incidents, an ignition source due to impact or friction sparks between the enclosure and iron/steel is excluded.
- Do ground the aluminum enclosure properly as indicated, if the F124-P has been supplied with the 115-230V AC power-supply type PM. The green / yellow wire between the back-casing and removable terminal-block may never be removed.

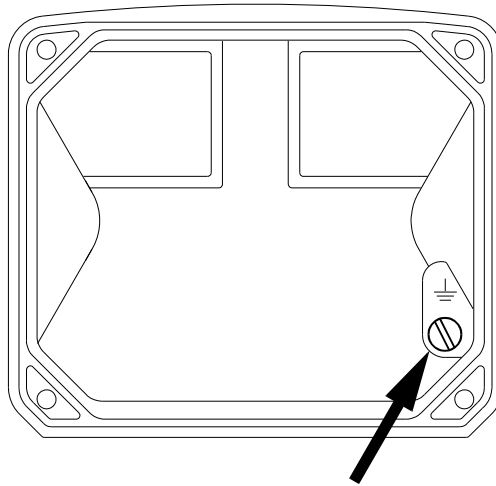


Fig. 8: Grounding aluminum enclosure with type PM 115-230V AC.

FOR INSTALLATION, PAY EMPHATIC ATTENTION TO:

- Separate cable glands with effective IP67 (NEMA4X) seals for all wires.
- Unused cable entries: ensure that you fit IP67 (NEMA4X) plugs to maintain rating.
- A reliable ground connection for both the sensor, and if applicable, for the metal casing.
- An effective screened cable for the input signal, and grounding of its screen to terminal 9 (GND) or at the sensor itself, whichever is appropriate to the application.

4.4.2. VOLTAGE SELECTION SENSOR SUPPLY

Type PB / PC / PX (AP) - battery powered and output loop-powered applications:
Terminal 11 provides a limited supply voltage of 3.2 V DC (coil signals 1.2V) for the signal output of the flowmeter.



Note: This voltage MAY NOT be used to power the flowmeters electronics, converters etc, as it will not provide adequate sustained power ! All energy used by the flowmeters pick-up will directly influence the battery life-time. It is strongly advised to use a "zero power" pickup such as a coil or reed-switch when operating without external power. It is possible to use some low power NPN or PNP output signals, but the battery life time will be significantly reduced (consult your distributor).

Type PD / PF / PM: Sensor supply: 1.2 / 3.2V / 8.2V / 12V or 24 V DC:
With this option, a real power supply for the sensor is available. The flowmeter can be powered with 8.2 / 12 or 24 V DC.
Total power consumption PD: max. 50mA@24V and PF / PM: max. 400mA@24V.
The voltage is selected with the three switches inside the enclosure.



- Warning: be sure that all the leads to the terminals are disconnected from the unit when the internal plastic protection cover has been removed !
- HIGH VOLTAGE 400V !! NEVER connect the mains power supply to the unit when the plastic protection cover has been removed !!!

First, remove the terminal strip(s) after which the internal plastic cover can be removed. The switches are located in the top left corner (type PD) or on the right hand (type PF / PM) as indicated:

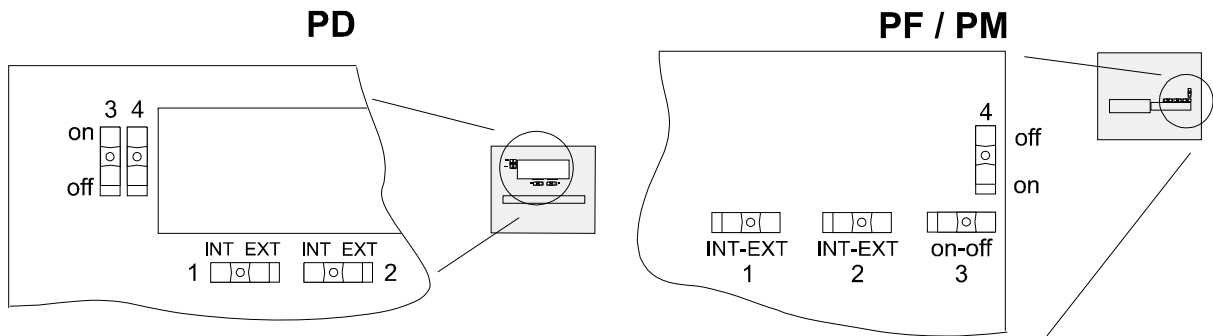


Fig. 9: Switch setting sensor supply voltage.

Switch positions

SENSOR A		SENSOR B		VOLTAGE SELECTION		
SWITCH 1	VOLTAGE	SWITCH 2	VOLTAGE	SWITCH 3	SWITCH 4	VOLTAGE
internal	3.2 V DC	internal	3.2 V DC	on	on	8.2 V DC
external	switch 3+4	external	switch 3+4	on	off	12 V DC
				off	off	23 V DC

Function switch 1: voltage selection sensor A - terminal 11.
Function switch 2: voltage selection sensor B - terminal 14.
Function switch 3+4: the combination of these switches determine the voltage as indicated.
If switch 1 and 2 are both set to position OFF than the selected voltage with switch 3+4 is valid for both sensors.

4.4.3. TERMINAL CONNECTORS

The following terminal connectors are available:

POWER SUPPLY TYPE PD / PF / PM			HI ALARM OUTPUT R2 TYPE OA/ OT / OR		LO ALARM OUTPUT R1 TYPE OA/ OT / OR		ANALOG OUTPUT TYPE AA / AB AI / AP / AU POWER SUPPLY TYPE PX		INPUT A: SENSOR SIGNAL TYPE P: PULSE INPUT			INPUT B: SENSOR SIGNAL TYPE P: PULSE INPUT			SAFETY INPUT	
GND ⊥	1 N	2 L1	3 R2 ⊥	4 R2	5 R1 ⊥	6 R1	7 I ⊥	8 I ↓	9 ⊥	10 SIGNAL	11 + ↓	12 ⊥	13 SIGNAL	14 + ↓	15 ⊥	16 SIGNAL

Fig. 10: Overview of terminal connectors standard configuration F124-P and options.

REMARKS: TERMINAL CONNECTORS:

Terminal GND- 01- 02: Power Supply - only available with type PD / PF or PM:

TYPE	SENSOR SUPPLY	terminal			backlight	TYPE AA	TYPE AU	Type OA	Type OR
		GND	01	02					
PD 8-24V AC	8,2 / 12 / 24V max. 50mA		AC	AC	◇	◇	◇	◇	
PD 8-30V DC	8,2 / 12 / 24V max. 50mA	L-	L+		◇	◇	◇	◇	
PF 24V AC ± 15%	8,2 / 12 / 24V max. 400mA		AC	AC	◇	◇	◇		◇
PF 24V DC ± 15%	8,2 / 12 / 24V max. 400mA	L-	L+		◇	◇	◇		◇
PM 115-230V AC ± 15%	8,2 / 12 / 24V max. 400mA	EARTH	AC	AC	◇	◇	◇	◇	◇
Note PD	do not use a AC autotransformer (Spartrafo) without a galvanic isolation.								
Note PF / PM	The total consumption of the sensors and outputs may not exceed 400mA@24V								

◇=option



Note !

Note: for power supply type PX: please read Terminal 07-08 !

Terminal 05-06; transistor or relay output R1:

This output is high ratio alarm output. With SETUP 5, the function of this output is set.

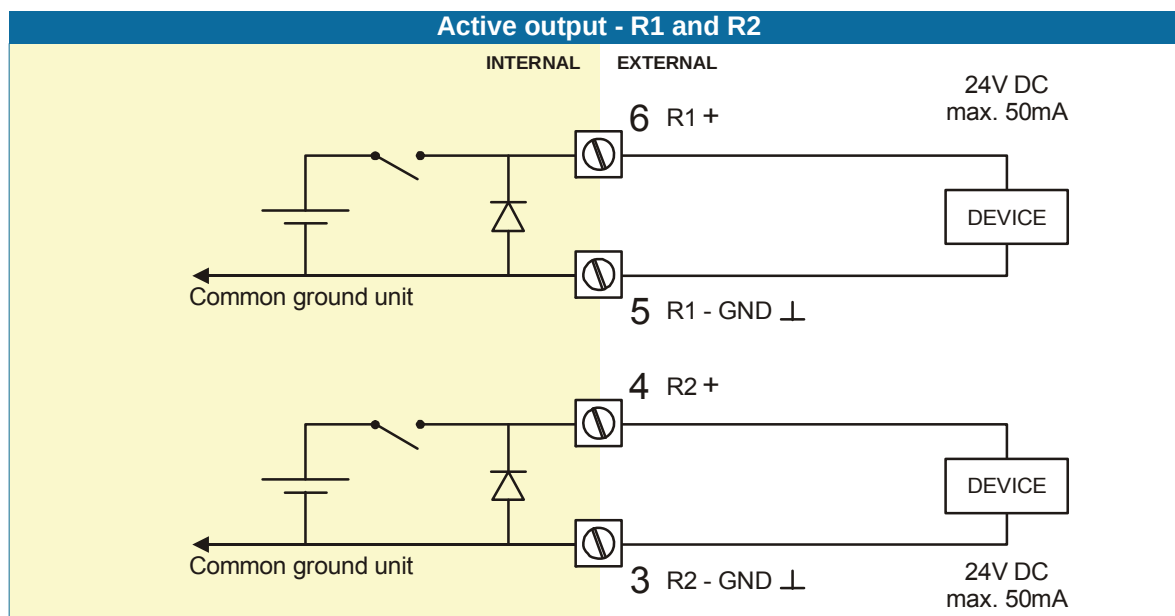
Terminal 03-04; transistor or relay output R1:

This output is low ratio alarm output. With SETUP 5, the function of this output is set.

Type OA:

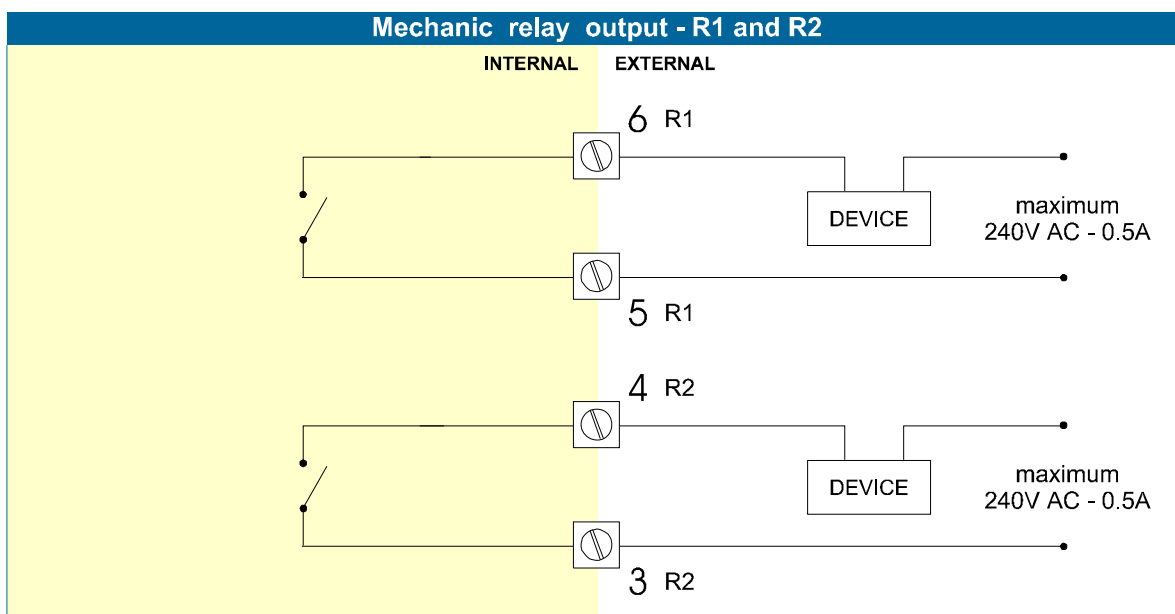
An active 24V DC signal output is available with this option.

Max. driving capacity 50mA@24V per output. (Requires power supply type PD / PF / PM).

**Type OR:**

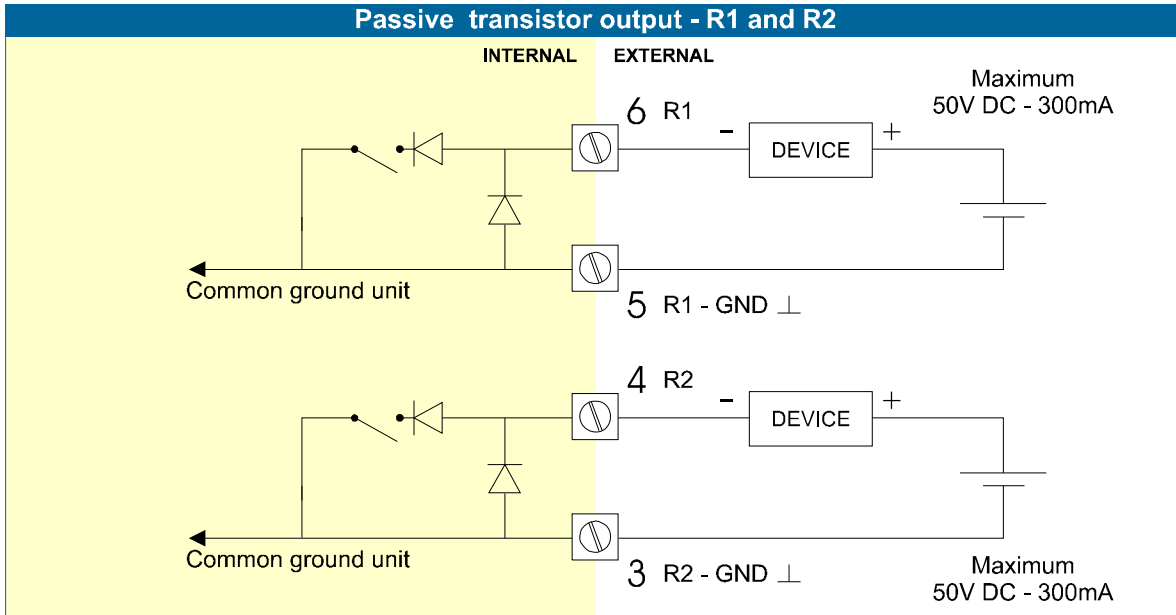
A mechanical relay output is available with this option.

Max. switch power 240V 0,5A per output. (Requires power supply type PF / PM).



Type OT:

A passive transistor output is available with this option. Max. driving capacity 300mA@50V DC.



Terminal 07-08; basic POWER SUPPLY - type PX - output loop powered:

Connect an external power supply of 8-30VDC to these terminals or a 4-20mA loop. Do connect the "-" to terminal 7 and the "+" to terminal 8. When power is applied to these terminals, the (optional) internal battery will be disabled / enabled automatically to extend the battery life time.



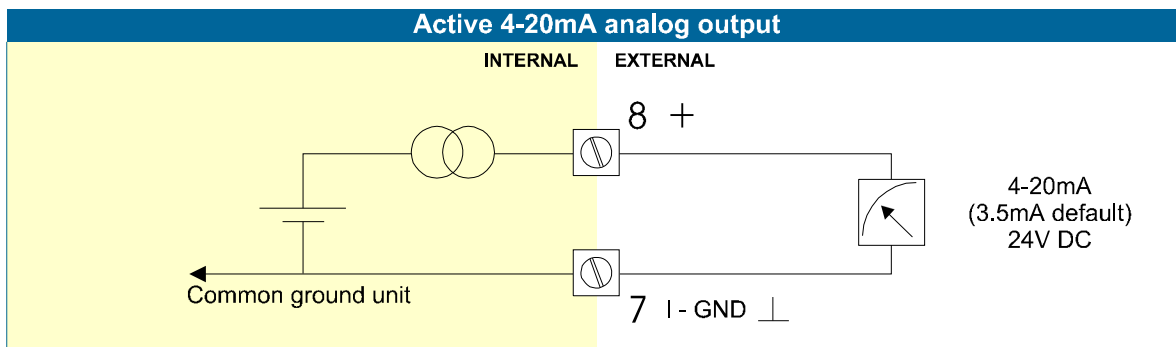
Caution ! Only valid for standard passive output type AP!

Terminal 07-08 analog output (SETUP 7) :

This is the IP control output.

Type AA:

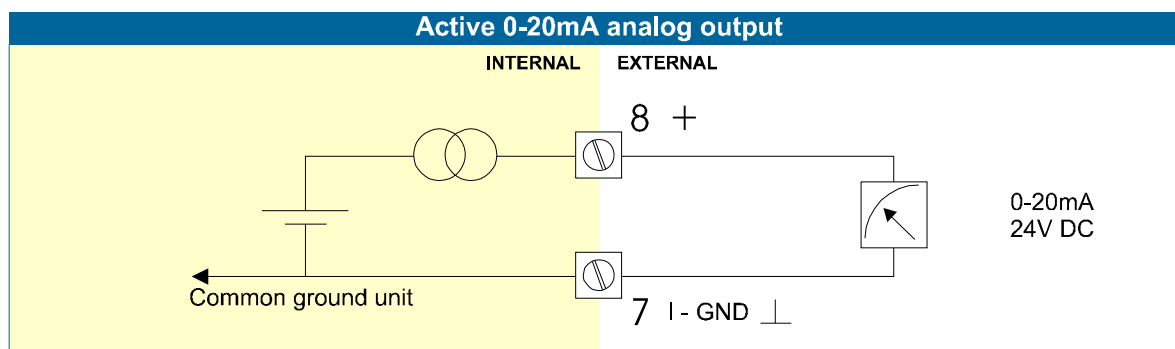
An active 4-20mA signal control output is available with this option. Max. driving capacity 1000 Ohm @ 24VDC. (Requires power supply type PD / PF / PM).



Type AB:

An active 0-20mA signal control output is available with this option.

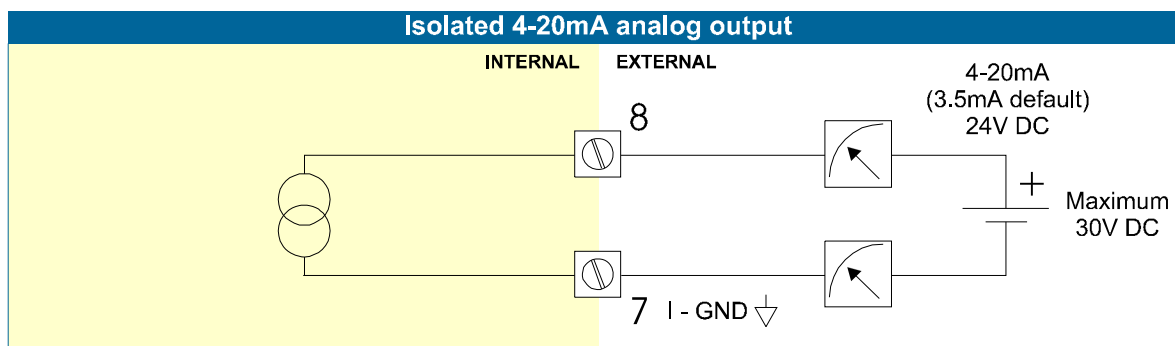
Max. driving capacity 1000 Ohm @ 24VDC. (Requires power supply type PD / PF / PM).

**Type AI:**

An isolated passive 4-20mA signal control output is available with this option.

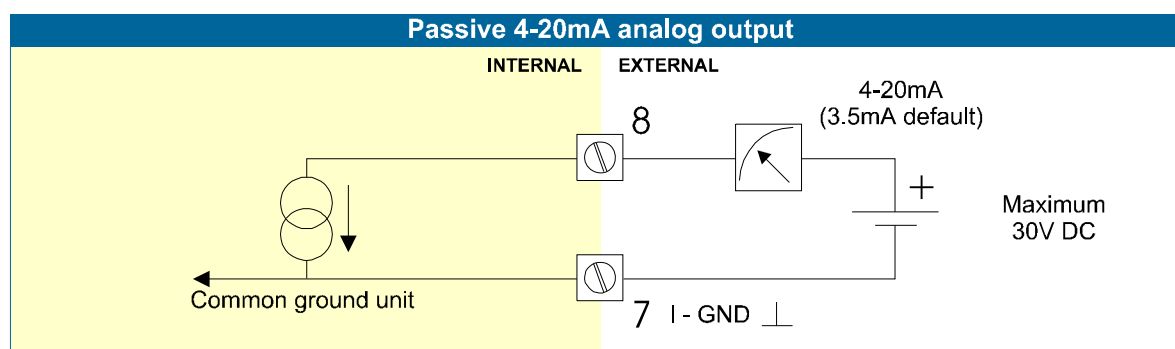
Max. driving capacity 1000 Ohm @ 30VDC.

This option can be used with a battery powered unit but the life time of the battery is about 2 -3 years.

**Type AP:**

A passive 4-20mA signal control output is available with this option.

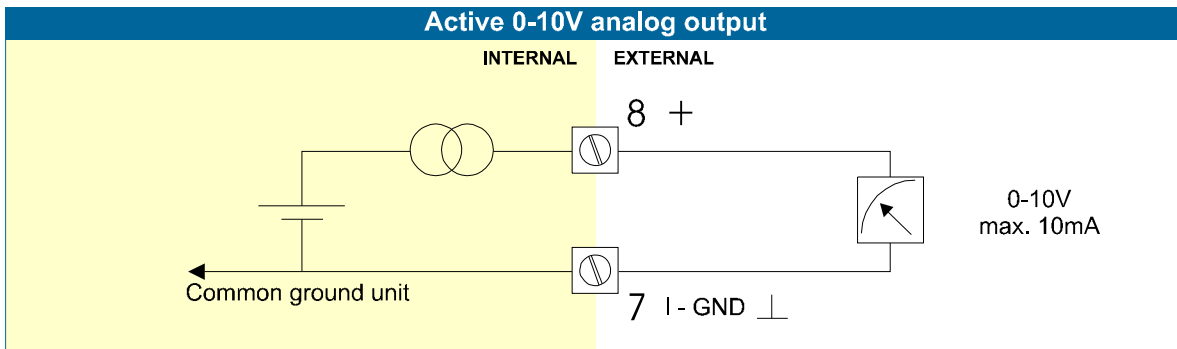
Max. driving capacity 1000 Ohm. This output does loop power the unit as well (type PX).



Type AU:

A 0-10VDC signal control output is available with this option.

Max. load 10mA @ 10VDC. (Requires power supply type PD / PF / PM).



Terminal 09-11; Flowmeter input:

Three basic types of flowmeter signals can be connected to the unit: pulse, active pulse or sine-wave (coil). The screen of the signal wire must be connected to the common ground terminal 09 (unless earthed at the sensor itself).

The maximum input frequency is approximately 10 kHz (depending on the type of signal). The input signal type has to be selected with the correct SETUP-function (read par. 3.2.3.)

Sine-wave signal (Coil):

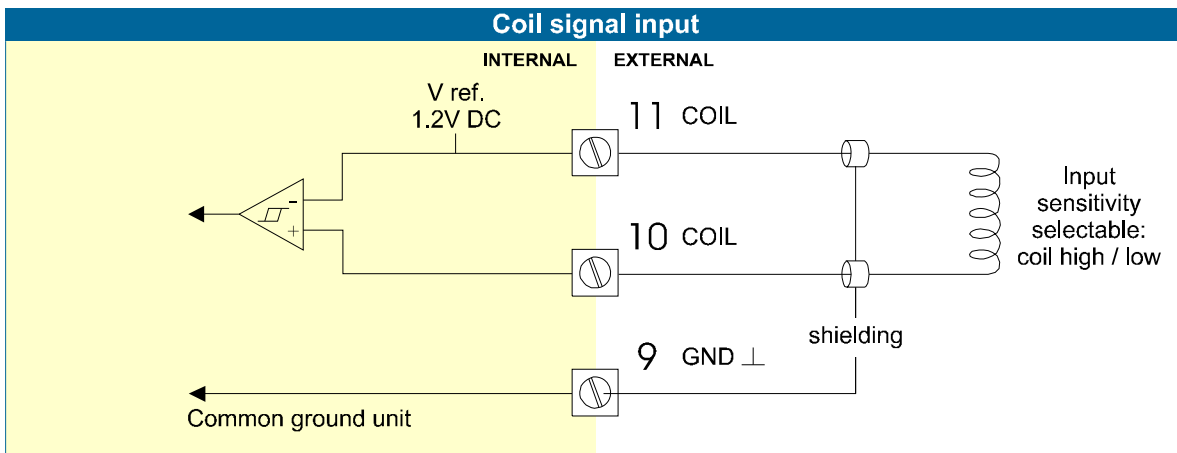
The F124-P is suitable for use with flowmeters which have a coil output signal. Two sensitivity levels can be selected with the SETUP-function:

COIL LO: sensitivity from about 120mVp-p.

COIL HI: sensitivity from about 20mVp-p.

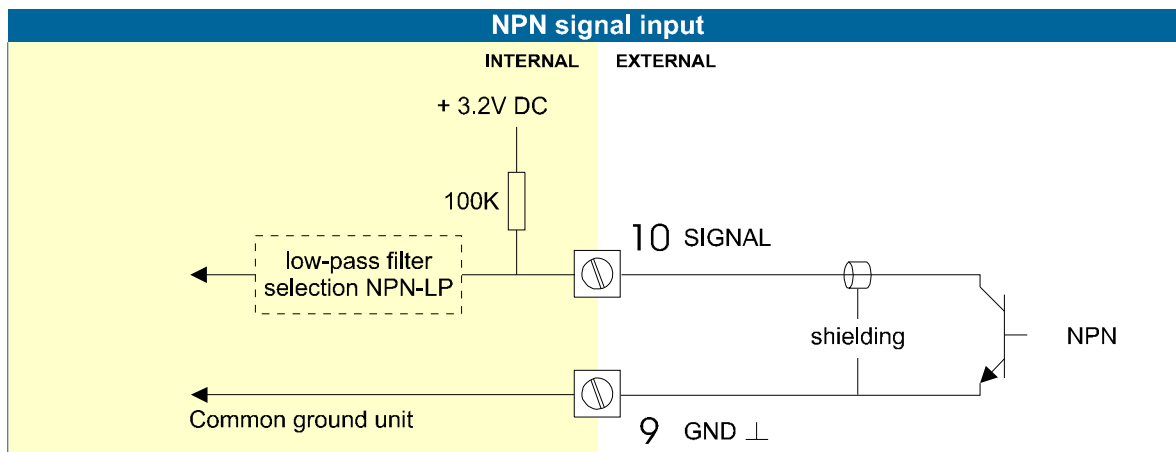
Type ZF offers for setting COIL HI : sensitivity from about 10mVp-p.

Type ZG offers for setting COIL HI : sensitivity from about 5mVp-p.



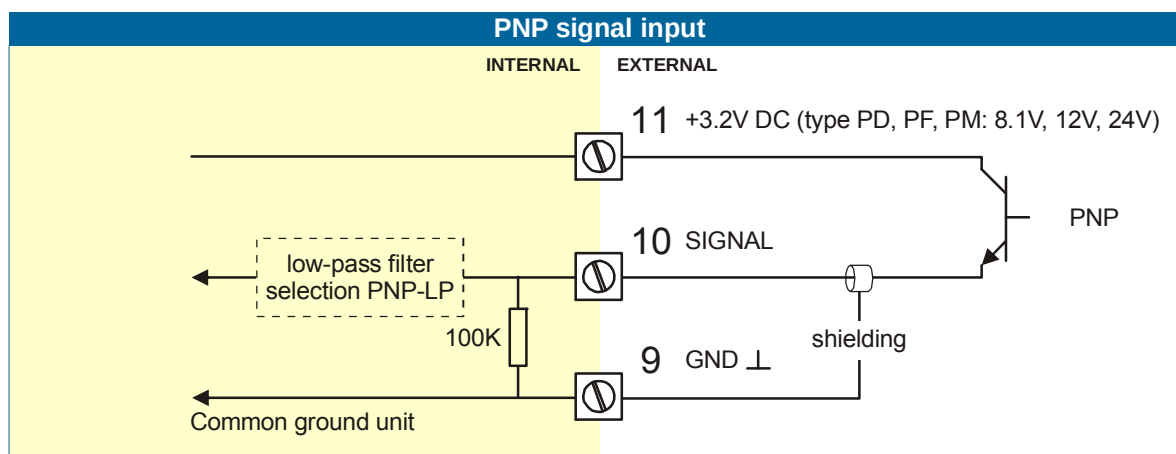
Pulse-signal NPN / NPN-LP:

The F124-P is suitable for use with flowmeters which have a NPN output signal. For reliable pulse detection, the pulse amplitude has to go below 1.2V. Signal setting NPN-LP employs a low-pass signal noise filter, which limits the maximum input frequency - read par. 3.2.3.

**Pulse-signal PNP / PNP-LP:**

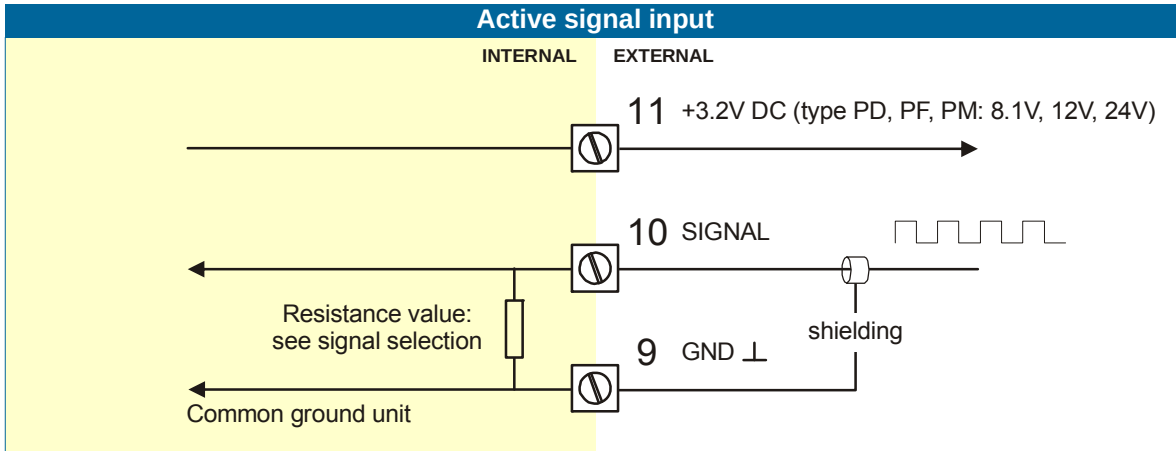
The F124-P is suitable for use with flowmeters which have a PNP output signal. 3.2V is offered on terminal 11 which has to be switched by the sensor to terminal 10 (SIGNAL). For a reliable pulse detection, the pulse amplitude has to go above 1.2V. Signal setting PNP-LP employs a low-pass signal noise filter, which limits the maximum input frequency - read par. 3.2.3.

A sensor supply voltage of 8.1, 12 or 24V DC can be provided with power supply type PD, PF, PM. For a signal detection level of 50% of the supply voltage: please refer to "active signals".



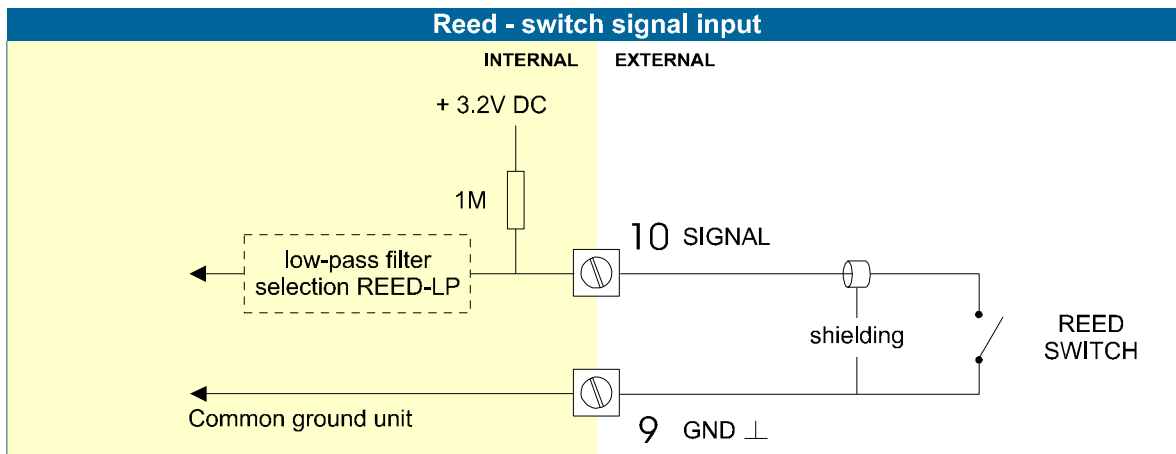
Active signals 8.1V - 12V and 24V:

If a sensor gives an active signal, please read par. 3.2.3. The detection levels are 50% of the selected supply voltage; approximately 4V (ACT_8.1) or 6V (ACT_12) or 12V (ACT_24). Active signal selection may well be desired in the case of power supply type PD, PF, PM being supplied for sensor supply.



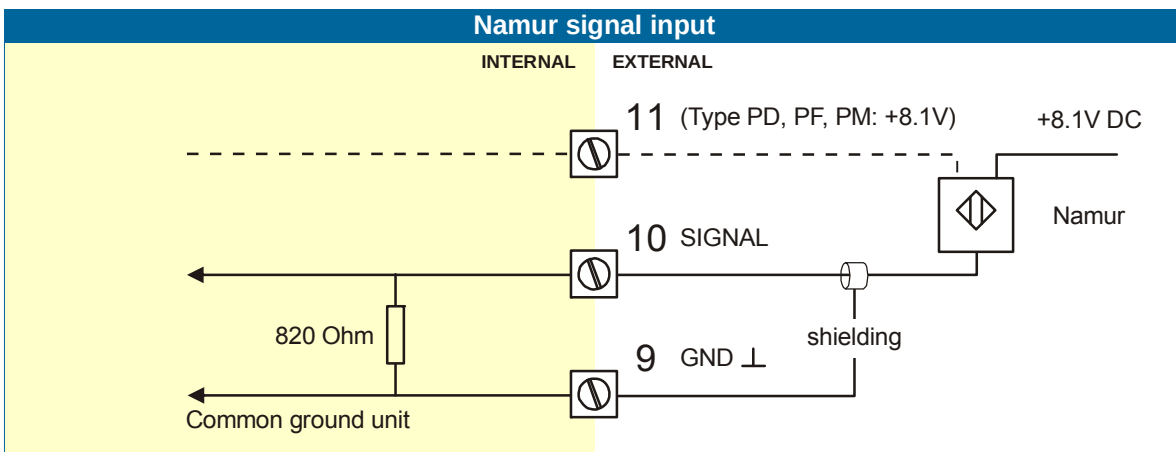
Reed-switch:

The F124-P is suitable for use with flowmeters which have a reed-switch. To avoid pulse bounce from the reed-switch, it is advised to select REED LP - low-pass filter (read par. 3.2.3.)



NAMUR-signal:

The F124-P is suitable for flowmeters with an Namur signal. The standard F124-P is not able to power the Namur sensor, as an external power supply for the sensor is required. However, a 8.2V sensor supply voltage (terminal 11) can be provided with power supply type PD, PF, PM.

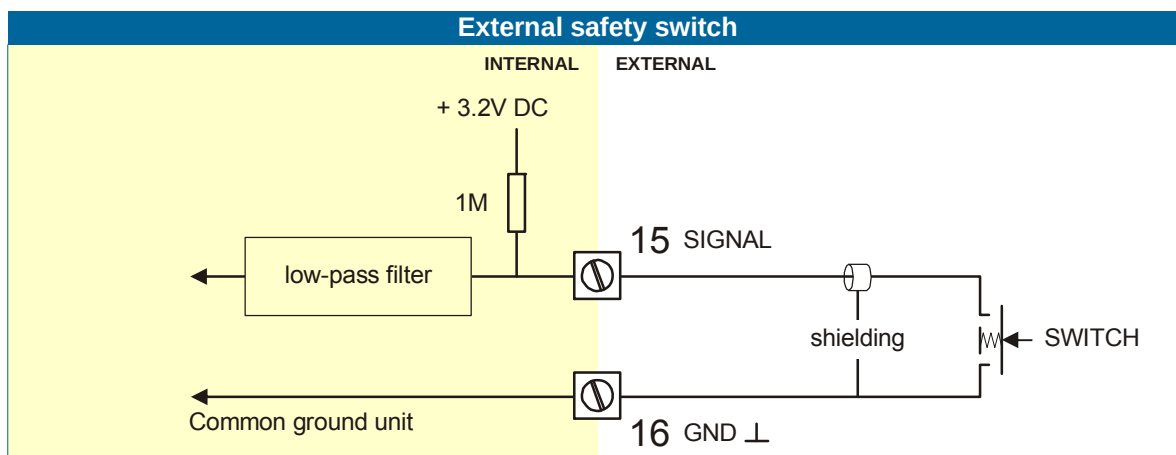


Terminal 12-14; Flowmeter input B (additive):

Exactly as described for the flowmeter A, three basic types of flowmeter signals can be connected for flowmeter input B. Please refer to the descriptions per flowmeter type as describer for flowmeter A. The 9-10-11 do correspond with the terminals 12-13-14.

Terminal 15-16; safety mode:

With this function, the controller can be switched to a safety mode by making this contact. As long as this input is closed, the control output (terminal 7+8) will be according to the setting 83.



Terminal 26-31: type CB / CH / CI / CT - communication RS232 / RS485 / TTL (option)

- Full serial communications and computer control in accordance with RS232 (length of cable max. 15 meters) or RS485 (length of cable max. 1200 meters) is possible.
- Read the Modbus communication protocol and Appendix C.

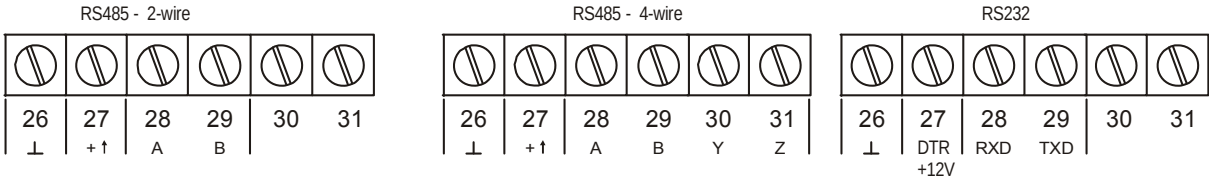


Fig. 11: Overview terminal connectors communication option.

When using the RS232 communication option, terminal 27 is used for supplying the interface. Please connect the DTR (or the RTS) signal of the interface to this terminal and set it active (+12V). If no active signal is available it is possible to connect a separate supply between terminals 26 and 27 with a voltage between 8V and 24V.

Terminal 26-31: backlight - type ZB (option):

Note: if the unit is supplied with a power supply type PD, PF or PM, the backlight supply is integrated, so the text following is not applicable.

To power the backlight, provide a 12-24V DC to terminal 26 (-) and 27 (+). An external trimmer 1kOhm trimmer can be used to tune the brightness of the backlight, or if not desired, a short-cut between these terminals have to be made which will result in the maximum brightness.

Note: Intrinsically Safe as well as 4-wire RS485 communication is not possible in combination with type ZB, except if a PD, PF or PM power supply is being used.

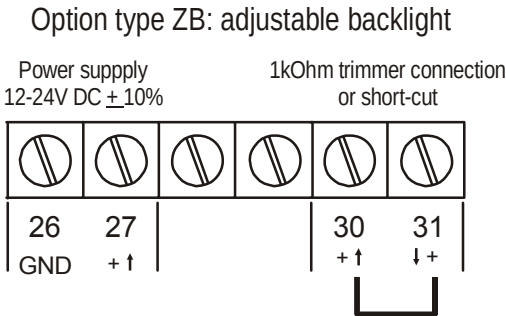


Fig. 12: Overview terminal connectors backlight option.

5. INTRINSICALLY SAFE APPLICATIONS

5.1. GENERAL INFORMATION AND INSTRUCTIONS



Cautions

- Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.
- This device may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the cabinet has been opened (danger of electric shock). The housing may only be opened by trained personnel.
- To maintain the degree of protection of at least IP65 in accordance with IEC 60529, certified cable entries in accordance with IEC 61241-0 must be used and correctly installed. Unused openings must be closed with suitable blanking elements.
- When the enclosure of the Indicator is made of aluminum alloy, when used in a potentially explosive atmosphere requiring apparatus of equipment protection level Ga and Da, the unit must be installed such that, even in the event of rare incidents, an ignition source due to impact or friction sparks between the enclosure and iron/steel is excluded.
- Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.



Safety Instructions

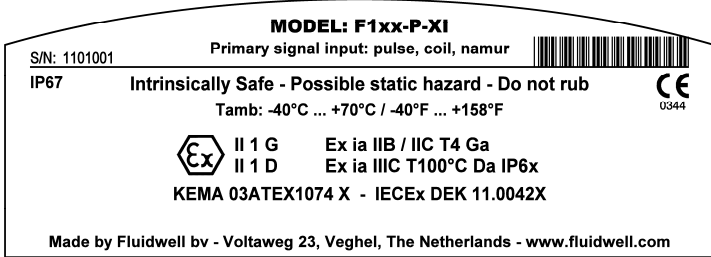
- When two or more active intrinsically safe circuits are connected to the indicator, in order to prevent voltage and/or current addition, applicable to the external circuits, precautions must be taken to separate the intrinsically safe circuits in accordance with IEC 60079-11.
- For the combined connection of the different supply, input and output circuits, the instructions in this manual must be observed.
- From the safety point of view the circuits shall be considered to be connected to earth.
- For installation under ATEX directive: this intrinsically safe device must be installed in accordance with the ATEX directive 94/9/EC and the product certificate KEMA 03ATEX1074 X.
- For installation under IECEx scheme: this intrinsically safe device must be installed in accordance the product certificate IECEx DEK 11.0042X.
- Exchange of Intrinsically Safe battery FWLiBAT-0xx with certificate number KEMA 03ATEX1071 U or IECEx KEM 08.0005U is allowed in Hazardous Area. See paragraph 5.4. for detailed battery replacement instructions.



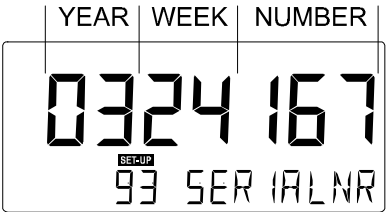
Please Note

- Certificates, safety values and declaration of compliance can be found in the document named: "Fluidwell F1...-XI - Documentation for Intrinsic Safety".
- Special conditions for safe use mentioned in both the certificate and the installation instructions must be observed for the connection of power to both input and / or output circuits.
- When installing this device in hazardous areas, the wiring and installation must comply with the appropriate installation standards for your industry.
- Study the following pages with wiring diagrams per classification.

Label information (inside and outside the enclosure)
Indicated labels on the back cover (below) and on the inside cover (right) show the type labels for intrinsically safe certified units.
For details on usage see the separate “Fluidwell F1...-IX Documentation for Intrinsic Safety”.



Serial number and year of production
This information can be looked-up on the display:
See setup function (par. 3.2.2.) for details.



5.2. TERMINAL CONNECTORS INTRINSICALLY SAFE APPLICATIONS



The unit is classified as group IIB/IIIC by default.

Classification of the unit as group IIC is only possible under the following conditions:

- The indicator is either supplied by
 - the internal supply (option -PC); or
 - the external supply connected to terminals 0 and 1 (option -PD); or
 - the circuit supply connected to terminals 7 and 8 (option -AP);The maximum values for any of those circuits are those as defined for group IIB/IIIC;
- No other active external intrinsically safe circuits may be connected to the indicator, with exception of circuits connected to terminals 3 and 4 and/or terminals 5 and 6; the maximum values for any of those circuits are those as defined for group IIB/IIIC

Terminal connectors F124-P-XI:

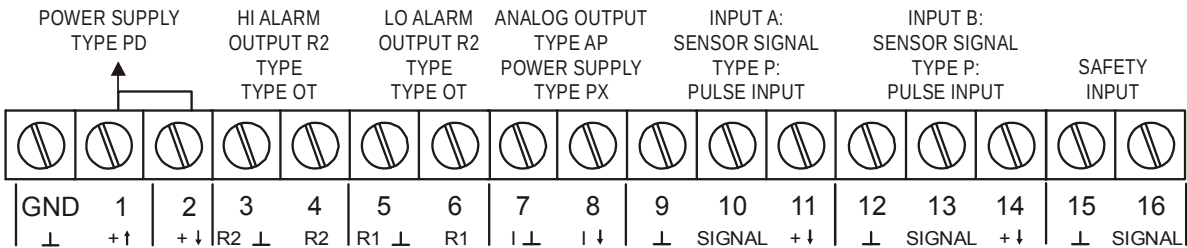


Fig. 13: Overview terminal connectors XI - Intrinsically Safe applications.

Explanation Intrinsically Safe options:

Type AF - Intrinsically Safe floating 4-20mA analog output - Terminal 7-8:

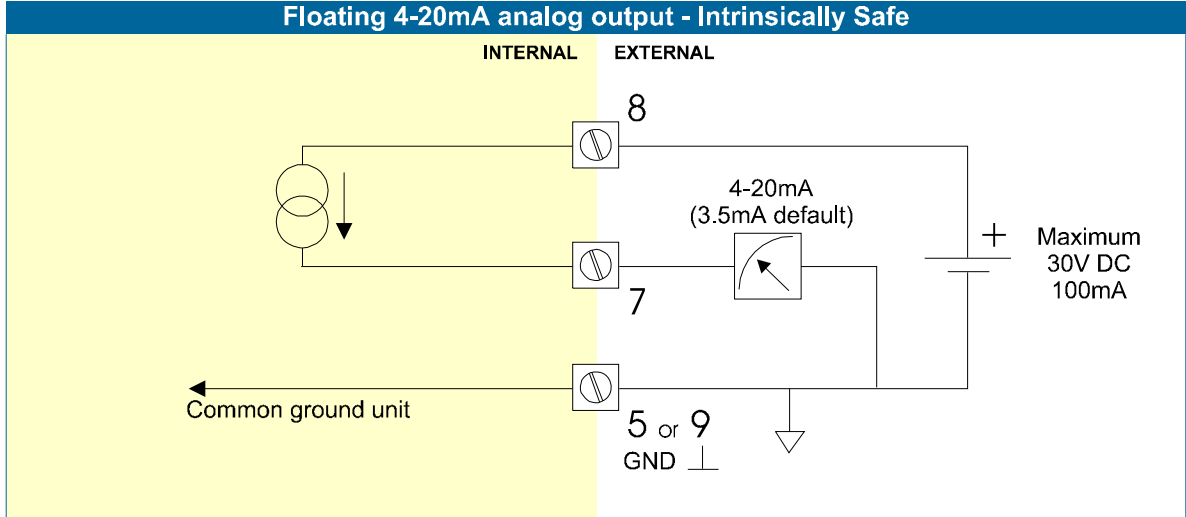
A floating 4-20mA signal control output is available with this option.

When the output is disabled, a 3.5mA signal will be generated.

Max. driving capacity 1000 Ohm @ 30V DC.



Note! It is required to link the minus from the analog output - terminal 7 - with a ground terminal of the unit; terminal: GND, 3, 5, 9, 12 or 15.



Type PD - Intrinsically Safe power supply and sensor supply - Terminal GND- 01 and 11.

TYPE	SENSOR SUPPLY	terminal		
		GND	01	02
PD	Input voltage: 8-30V DC	3,2 - 8,1V	L-	L+
		internally linked with terminal 01.		

Terminal 02: this terminal offers the same voltage as connected to terminal 01.

Terminal 11: this terminal offers a 3.2V or 8.1V to power the sensor.

This voltage is selected with the switch(es) inside the enclosure. First, remove the terminals after which the internal plastic cover can be removed.

Switch position terminal 11		Switch position no function	
SWITCH 1	VOLTAGE	SWITCH 2	
on	8.1 V DC	not available	
off	3.2 V DC		

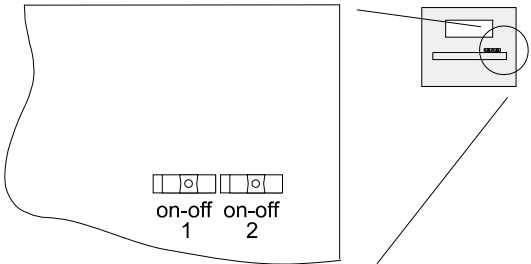


Fig. 14: Switch position voltage selection type PD-XI.

5.3. CONFIGURATION EXAMPLES INTRINSICALLY SAFE APPLICATIONS

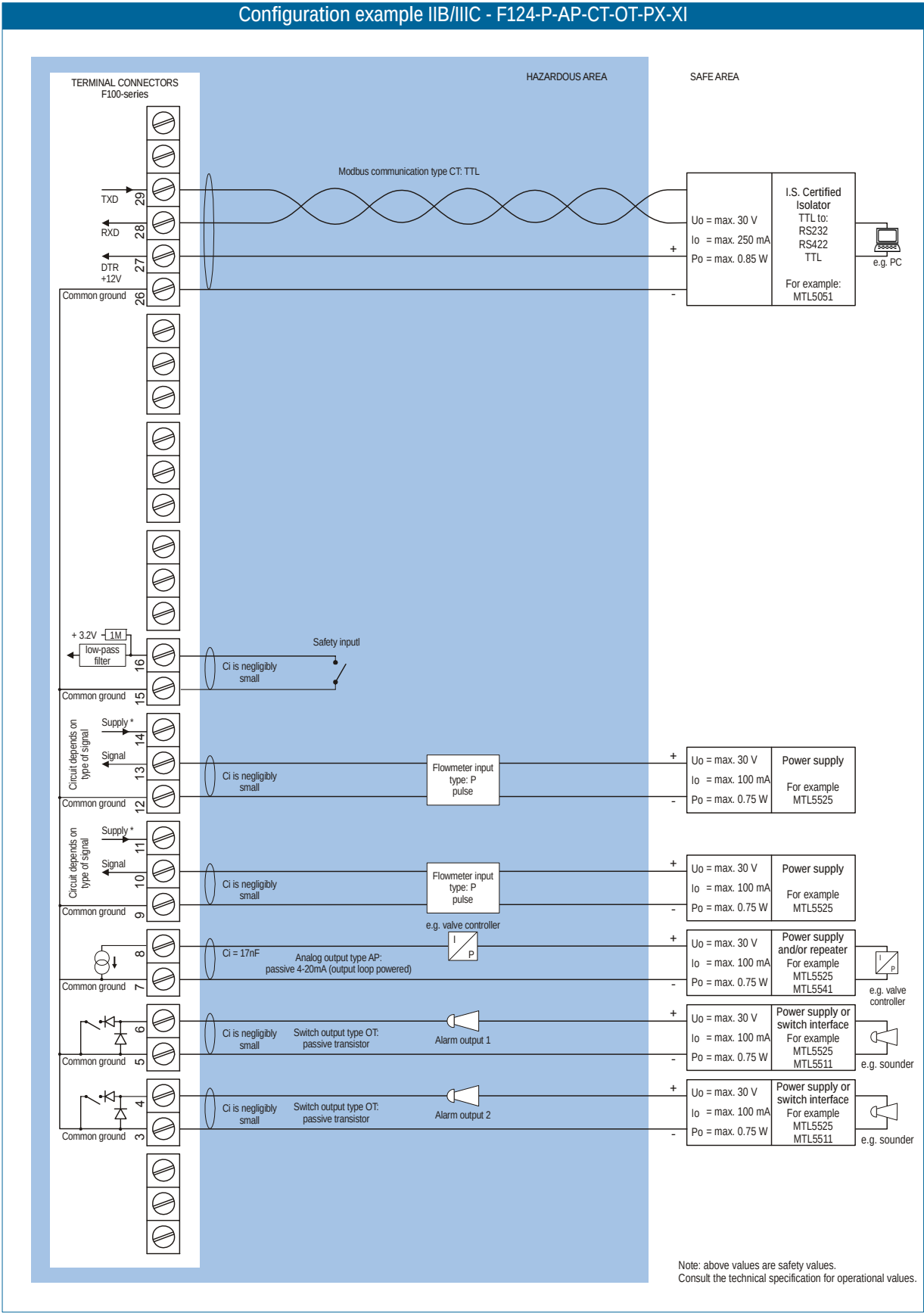


Fig. 15: Configuration example Intrinsically Safe.

Configuration example IIB/IIIC and IIC - F124-P-AP-(CT)-OT-PD-XI

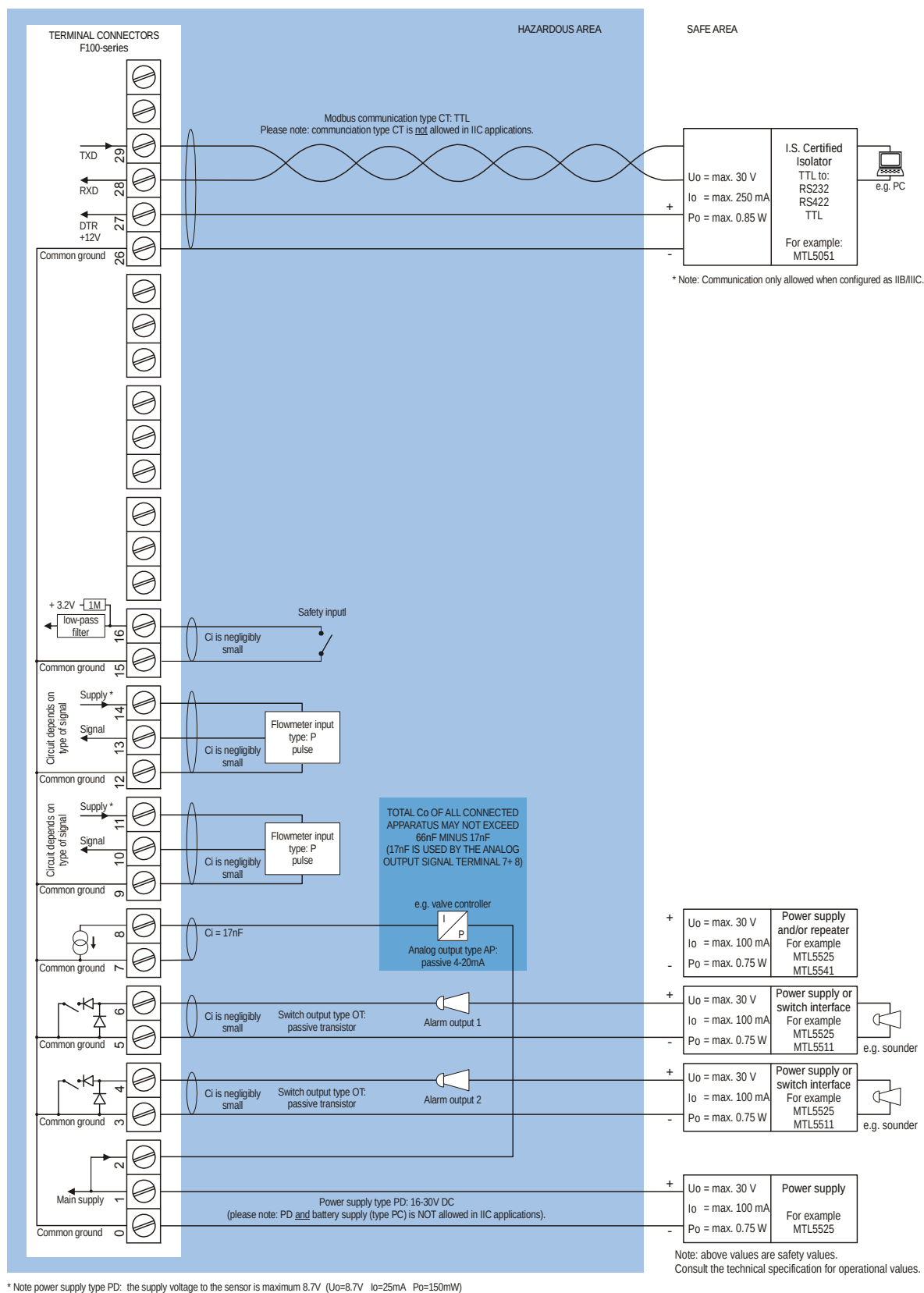


Fig. 16: Configuration example Intrinsically Safe.

5.4 BATTERY REPLACEMENT INSTRUCTIONS

**Safety Instructions**

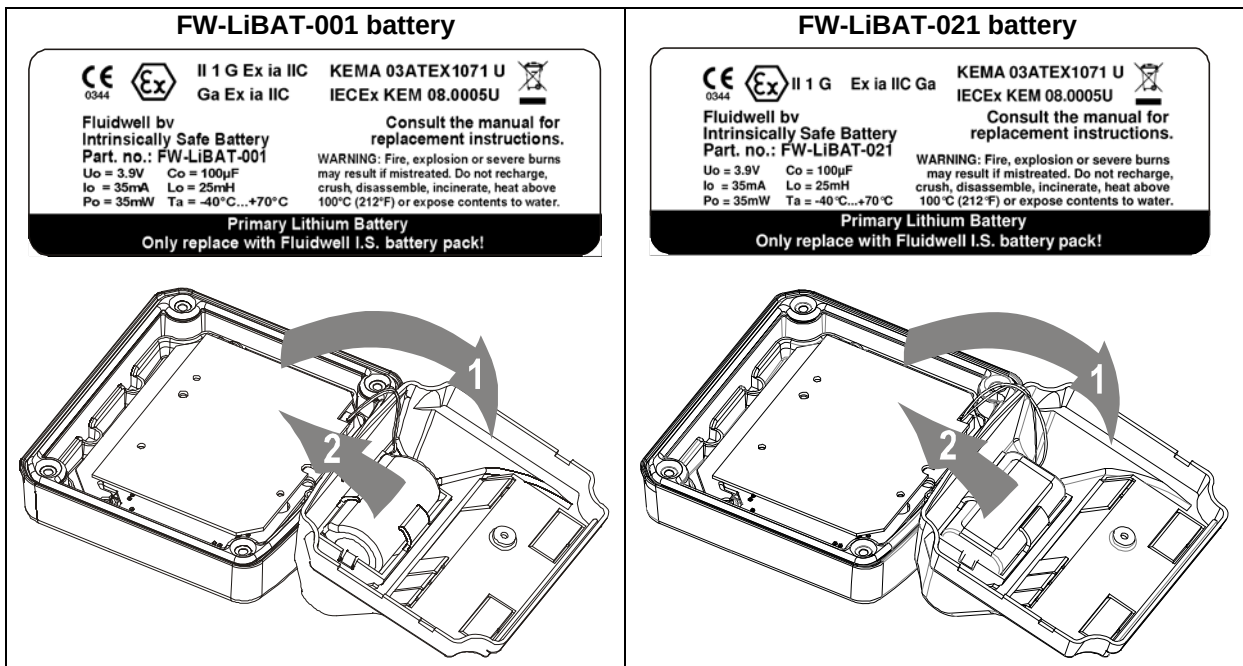
- **Fire, explosion or severe burns may result if mistreated.** Do not recharge, crush, disassemble, incinerate, heat above 100°C (212°F) or expose contents to water.
- Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained personnel authorized by the plant operator. Personnel must read and understand this instruction before carrying out the replacement procedure.
- Always follow the instructions listed in the supplied Battery Replacement Instruction Sheet.
- Batteries pose an environmental hazard. Return used batteries to a recycling point.

**Safety instructions for hazardous areas**

- Verify the correct battery is supplied: **Only batteries with indicated Ex label are certified for replacement and use in hazardous areas.** Batteries for use in safe areas have no Ex label. **DO NOT EXCHANGE:** Using the wrong type of battery can pose a **SERIOUS RISK**.
- **For use in hazardous areas Fluidwell recommends FW-LiBAT batteries (manufactured by Fluidwell bv) only.**

Battery replacement procedure

Depending on the production batch, one of two visualized Intrinsically Safe certified battery types may have been installed in the unit. They are interchangeable.



1. To replace the battery, open the unit to gain access to the back inside cover of the unit.
2. Unplug the field connectors from the back inside of the unit.
3. Remove the screw that holds the plastic inside cover.
4. Open the cover and unplug the battery connector.
5. Remove the battery from the inside of the plastic cover. *Do not remove the battery clip!*
6. Install the new battery and re-assemble the unit in reverse order.
7. Start-up the unit

6. MAINTENANCE

6.1. GENERAL DIRECTIONS



Caution !

- *Mounting, electrical installation, start-up and maintenance of the instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.*
- *The F124-P may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.*
- *Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the panel cabinet has been opened (danger from electrical shock). The housing may only be opened by trained personnel.*
- *Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.*

The F124-P does not require special maintenance unless it is used in low-temperature applications or surroundings with high humidity (above 90% annual mean). It is the users responsibility to take all precautions to dehumidify the internal atmosphere of the F124-P in such a way that no condensation will occur, for example by placing dry silica-gel sachet in the casing just before closing it. Furthermore, it is required to replace or dry the silica gel periodically as advised by the silica gel supplier.

Battery life-time:

It is influenced by several issues :

- Type of sensor: read chapter 3.2.3. NPN and PNP inputs consume more energy than coil inputs.
- Input frequency: the higher the frequency, the shorter the battery life-time.
- Flowrate calculation: the lower number of pulses (SETUP 16 / 25) the shorter the battery life-time.
- Display update: fast display update uses significantly more power; SETUP 41.
- Pulse output and communications .
- Low temperatures; the available power will be less due to battery chemistry.



Note !

Note: *It is strongly advised to disable unused functions.*

Check periodically:

- The condition of the casing, cable glands and front panel.
- The input/output wiring for reliability and aging symptoms.
- The process accuracy. As a result of wear and tear, re-calibration of the flowmeter might be necessary. Do not forget to re-enter any subsequent K-factor alterations.
- The indication for low-battery.
- Clean the casing with soapy-water. Do not use any aggressive solvents as these might damage the coating.

6.2. REPAIR

This product cannot be repaired by the user and must be replaced with an equivalent certified product. Repairs should only be carried out by the manufacturer or his authorized agent.

APPENDIX A: TECHNICAL SPECIFICATION

Type	High intensity reflective numeric and alphanumeric LCD, UV-resistant.
Digits	Seven 17mm (0.67") and eleven 8mm (0.31"). Various symbols and measuring units.
Refresh rate	User definable: 8 times/sec - 30 secs.
Type ZB	Transflective LCD with green LED backlight. Good readings in full sunlight and darkness. Note: only available for safe area applications. Power requirements: 12-24V DC + 10% or type PD, PF, PM. Power consumption max. 1 Watt.

Enclosures	
General	Die-cast aluminum or GRP (Glassfibre Reinforced Polyamide) enclosure with Polycarbonate window, silicone and EPDM gaskets. UV stabilized and flame retardant material.
Control Keys	Three industrial micro-switch keys. UV-resistant silicone keypad.
Painting	Aluminum enclosure only: UV-resistant 2-component industrial painting.
Panel-mount enclosures	Dimensions: 130 x 120 x 60mm (5.10" x 4.72" x 2.38") – LxHxD.
Classification	IP65 / NEMA4X
Panel cut-out	115 x 98mm (4.53" x 3.86") LxH.
Type HC	GRP panel-mount enclosure
Type HB	Aluminum panel-mount enclosure
Field/wall-mount enclosures	Dimensions: 130 x 120 x 75mm (5.10" x 4.72" x 2.95") – LxHxD.
Classification	IP67 / NEMA4X
Aluminum enclosures	
Type HA	Drilling: 2x PG9 – 1x M20.
Type HM	Drilling: 2x M16 – 1x M20.
Type HN	Drilling: 1x M20.
Type HO	Drilling: 2x M20.
Type HP	Drilling: 6x M12.
Type HT	Drilling: 1x ½"NPT.
Type HU	Drilling: 3x ½"NPT.
Type HV	Drilling: 4x M20
Type HZ	No drilling.
GRP enclosures	
Type HD	No drilling.
Type HE	Drilling: 2x 16mm (0.63") – 1x 20mm (0.78").
Type HF	Drilling: 1x 22mm (0.87").
Type HG	Drilling: 2x 20mm (0.78").
Type HJ	Drilling: 3x 22mm (0.87").
Type HH	Drilling: 6x 12mm (0.47").
Type HK	Flat bottom - no drilling.
ABS enclosure	
Type HS	Silicone free ABS enclosure with EPDM and PE gaskets. UV-resistant polyester keypad. (no drilling)

Operating temperature	
Operational	-40°C to +80°C (-40°F to +176°F)
Intrinsically Safe	-40°C to +70°C (-40°F to +158°F)

Power supply	
Type PB	Lithium battery - life-time depends upon settings - up to 5 years.
Type PC	Intrinsically Safe lithium battery - life-time depends upon settings - up to 5 years.
Type PD	8-24V AC / DC $\pm$ 10%. Power consumption max. 10 Watt. Intrinsically safe: 16-30V DC; power consumption max. 0.75 Watt.
Type PF	24V AC / DC $\pm$ 10%. Power consumption max. 15 Watt.
Type PL	Input loop powered from sensor signal 4-20mA (type A, non IS).
Type PM	115-230V AC $\pm$ 10%. Power consumption max. 15 Watt.
Type PX	Output loop powered: 8-30V DC. Power consumption max. 0.5 Watt.
Note PF / PM	The total consumption of the sensors', backlight and outputs may not exceed 400mA@24V.
Note I.S. applications	For intrinsically safe applications, consult the safety values in the certificate.

Sensor excitation	
Type PB / PC / PX	3.2V DC for pulse signals and 1.2V DC for coil pick-up. Note: This is not a real sensor supply. Only suitable for pulse sensors with a very low power consumption like coils (sine wave) and reed-switches.
Type PD	1.2 / 3.2 / 8.2 / 12 and 24V DC - max. 50mA@24V DC
Type PD-XI	Intrinsically safe: Pulse signals: 1.2 / 3.2 / 8.2 - max. 7mA@8.2V DC. Analog signals: the sensor supply voltage is according to the power supply voltage connected to terminal 1. Also terminal 2 offers the same voltage.
Type PF / PM	1.2 / 3.2 / 8.2 / 12 and 24V DC - max. 400mA@24V DC.

Terminal connections	
Type:	Removable plug-in terminal strip. Wire max. 1.5mm ² and 2.5mm ² (Type PM / PF)

Data protection	
Type	EEPROM backup of all setting. Backup of running totals every minute. Data retention at least 10 years.
Pass code	Configuration settings can be pass code protected.

Hazardous area (option)	
Intrinsically safe Type XI	ATEX approval:  II 1 G Ex ia IIB/IIC T4 Ga II 1 D Ex ia IIIC T100°C Da IP6x IECEx approval: Ex ia IIB/IIC T4 Ga Ex ia IIIC T100°C Da IP6x
Explosion proof Type XD/XF	ATEX approval ref.: <EX> II 2 GD EEx d IIB T5. Weight appr. 15kg. Dimensions of enclosure: 350 x 250 x 200mm (13.7" x 9.9" x 7.9") LxHxD.

Environment	
Electromagnetic compatibility	Compliant ref: EN 61326 (1997), EN 61010-1 (1993).

INPUTS

Flowmeter	
Type P	Coil/sine wave (minimum 20mVp-p or 80mVp-p - sensitivity selectable), NPN/PNP, open collector, reed-switch, Namur, active pulse signals 8 - 12 and 24V.
Frequency	Minimum 0 Hz - maximum 7 kHz for flowrate. Maximum frequency depends on signal type and internal low-pass filter. E.g. Reed switch with low-pass filter: max. frequency 120 Hz.
K-Factor	0.000010 - 9,999,999 with variable decimal position.
Low-pass filter	Available for all pulse signals.
Type A	(0)4-20mA - with signal calibration feature at any current within the range.
Type U	0-10 V - with signal calibration feature at any voltage within the range.
Accuracy	Resolution: 14 bit.. Error < 0.025mA / $\pm 0.125\%$ FS. Low level cut-off programmable.
Span	0.000010 - 9,999,999 with variable decimal position.
Update time	Four times a second.
Voltage drop	2.5 Volt.
Load impedance	3kOhm
Relationship	Linear and square root calculation.
Note	For signal type A and U: external power to sensor is required; e.g. Type PD.

OUTPUTS

Analog output	
Function	IP Control output.
Accuracy	10 bit. Error < 0.05% - update 10 times a second. Software function to calibrate the 4.00mA and 20.00mA levels precisely within set-up.
Load	max. 1 kOhm
Type AA	Active 4-20mA output (requires type OA + PD, PF or PM).
Type AB	Active 0-20mA output (requires type OA + PD, PF or PM).
Type AF	Passive floating 4-20mA output for Intrinsically Safe applications (requires PC, PD or PL).
Type AI	Passive galvanically isolated output (requires PB, PD, PF, PL or PM).
Type AP	Passive 4-20mA output - output loop powered (type PX).
Type AU	Active 0-10V output (requires type OA + PD, PF or PM).

Transistor output(s)	
Pulse output	Max. frequency 60Hz. Pulse length user definable between 7,8msec up to 2 seconds.
Function	Two outputs: high and low ratio.
Type OA	Active 24V DC transistor output; max. 50mA per output (requires type AA + PD, PF or PM).
Type OR	Isolated mechanic relay output; max. switch power 230V AC - 0,5A (requires type PF or PM).
Type OT	Passive transistor output - not isolated. Load max. 50V DC - 300mA.

Communication option	
Functions	reading display information, reading / writing all settings.
Protocol	Modbus RTU
Speed	1200 - 2400 - 4800 - 9600 baud
Addressing	maximum 255 addresses.
Type CB	RS232
Type CH	RS485 2-wire
Type CI	RS485 4-wire
Type CT	TTL Intrinsically Safe communication.
Type CX	no communication.

OPERATIONAL

Operator functions	
Displayed functions	- Set-point - Process value - Control action (manual, local, ratio) - Flowrate A - Flowrate B - Alarm value low ratio - Alarm value high ratio

Flowrate	
Digits	7 digits.
Units	mL, L, m3, Gallons, KG, Ton, lb, bl, cf, RND, ft3, scf, Nm3, NI, igal - no units.
Decimals	0 - 1 - 2 or 3.
Time units	/sec - /min - /hr - /day.

APPENDIX B: PROBLEM SOLVING

In this appendix, several problems are included that can occur when the F124-P is going to be installed or while it is in operation.

The pass code is unknown:

If the pass code is not 1234, there is only one possibility left: call your supplier.

ALARM

When the alarm flag starts to blink an internal alarm condition has occurred. Press the "select button" several times to display the 5-digit error code. The codes are:

0001: irrecoverable display-data error: data on the display might be corrupted.

0002: irrecoverable data-storage error: the programming cycle might have gone wrong: check programmed values.

The alarm condition will almost certainly be handled internally and if all mentioned values still appear correct, no intervention by the operator is needed. If the alarm occurs more often or stays active for a longer time, please contact your supplier.

0004: current flow B is outside its range as specified with setting 23 and 24.

0008: internal setpoint out of range. Ratio setpoint x flow A is outside flow B range.

Example: ratio setpoint 50%, flow A 60.000 L/hour requires 30.000 L/hour for flow B. If this value is outside setting 23 or 24 the error is generated.

Above alarms can only be resolved by changing the configuration settings.

If several alarms are generated simultaneously, the alarm values are added together. (e.g. 0003 is error 0001 and error 0002).

APPENDIX C: COMMUNICATION VARIABLES

The F124-P can be supplied with Modbus communication.

Available on request – please contact your supplier.

INDEX OF THIS MANUAL

actual settings	48	Intrinsically Safe options	37
Additive flowmeter	33	IP classification	21
alarm	10	keys	7
Alarm - ratio	17	low limit	16
alarm output	27	Low limit	19
analog		low-battery	10
floating output.	37	main-function	12
intrinsically safe output.	37	maintenance	41
<i>output loop powered.</i>	28	model	20
tune / calibrate	19	Model	20
Analog output	28	NAMUR-signal	32
Backlight	34	Notes	48
battery life time	17, 41	Operator level	8
Coil-signal	30	pass code	20, 45
communication	34	Passcode	20
family-specific variables	45	power supply	26, 28
Communication		power supply intrinsically safe	37
address	20	Problem solving	45
baudrate	20	Proportional band PB	16
mode	20	Pulse-signal active pulse	32
Configuration	11	Pulse-signal NPN/PNP	31
control action	16	ratio	
Control output	28	alarm	9
Dimension enclosures	22, 23	alarm values	9
display update	17	Ratio alarm	17
flowmeter		Ratio mode	9
signal	18	Reed-switch:	32
Flowmeter input	30	Safety mode	9, 16, 19, 33
flowrate		serial number	20
decimals	15	Serial number	20
decimals k-factor	15, 16	setpoint	
k-factor	15, 16	decimals	16
measuring unit	15	SETUP-level	11
period calculation	15	Startup	16
time unit	15	subfunction	12
Flowrate indication	9	SV max	16
hand mode	8	SV min	16
high limit	16	tagnumber	20
High limit	19	Technical specification	42
Installation	21	terminal connectors	26
Integration time IT	16	version software	20
Intrinsic safety	35	Voltage selection sensor	25, 37

LIST OF FIGURES IN THIS MANUAL

Fig. 1: Typical application for the F124-P.....	5
Fig. 2: Control Panel.....	7
Fig. 3: Example of display information during process.	8
Fig. 4: Example of display information during programming minimum ratio alarm.	9
Fig. 5: Example of low-battery alarm.....	10
Fig. 6: Dimensions aluminum enclosures.	22
Fig. 7: Dimensions GRP enclosures.	23
Fig. 8: Grounding aluminum enclosure with type PM 115-230V AC.....	24
Fig. 9: Switch setting sensor supply voltage.	25
Fig. 10: Overview of terminal connectors standard configuration F124-P and options.	26
Fig. 11: Overview terminal connectors communication option.....	34
Fig. 12: Overview terminal connectors backlight option.....	34
Fig. 13: Overview terminal connectors XI - Intrinsically Safe applications.....	36
Fig. 14: Switch position voltage selection type PD-XI.....	37
Fig. 15: Configuration example Intrinsically Safe.....	38

LIST OF CONFIGURATION SETTINGS			
SETTING	DEFAULT	DATE :	DATE :
1 - FLOWRATE "A"	Enter your settings here		Enter your settings here
11 unit	L		
12 time unit	/min		
13 decimals	0000000		
14 K-factor	0000001		
15 decimals K-factor	0		
16 period time	1.0 sec.		
2 - FLOWRATE "B"			
21 K-factor	0000001		
22 decimals K-factor	0		
23 PV minimum	0000000 L/min		
24 PV maximum	0010000 L/min		
3 - SETPOINT			
31 SV decimals	111111.1		
32 SV minimum	0.0%.		
33 SV maximum	100.0%		

SETTING	DEFAULT	DATE :	DATE :
4 - CONTROL			
41 Action	reverse		
42 Proportional band PB	500.0%		
43 Integration time I-time	5.0 sec.		
44 Start up	safety		
5 - ALARM			
51 alarm set	disable		
52 flow zero	default		
53 alarm low ratio	0.0%		
54 alarm high ratio	0.0%		
55 delay time alarm low	0.0 sec		
56 delay time alarm high	0.0 sec		
6 - POWER MANAGEMENT			
61 LCD-new	1 sec.		
62 mode	operational		
5 - FLOWMETER			
71 signal A	coil-lo		
72 signal B	coil-lo		
8 - ANALOG OUTPUT			
81 CO minimum (low limit)	0.0%		
82 CO maximum (high limit)	100.0%		
83 CO Safety mode	0.0%		
84 tune min - 0V	0160		
85 tune max - 10V	6656		
9 - COMMUNICATION			
91 baud-rate	2400		
92 address	1		
93 mode	BUS-RTU		
A - OTHERS			
A1 model	F124-P	F124-P	F124-P
A2 software version			
A3 serial number			
A4 pass code	0000		
A5 tagnumber	0000000		



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