

Model IGP25 I/A Series[®] Multirange Gauge Pressure Transmitter for Pulp and Paper Processes with HART[®] or FOUNDATION[™] Fieldbus Communication Protocol



The Foxboro[®] brand I/A Series Model IGP25 is an intelligent multirange two-wire transmitter that provides precise, reliable measurement of gauge pressure, providing the measurement range and performance of “two transmitters in one.” It transmits a 4 to 20 mA or digital output signal using HART or FOUNDATION fieldbus communication protocol for remote configuration, calibration, and monitoring. It has been specifically designed for pulp and paper processes.

FEATURES

- ▶ Integral 1- and 1 1/2-inch sleeve and threaded type process connectors. Threaded type also available to fit 1 1/2-inch Ametek spud.
- ▶ Multirange transmitters simplify planning, ordering, and spares procurement and stocking.
- ▶ Digital precision, stability, and resolution ensure top measurement performance.
- ▶ Characterized with integral process connection for improved performance.
- ▶ Only one sensor, with 400:1 turndown, handles most pulp and paper process applications.
- ▶ Silicone fill fluid - low volume to minimize ambient temperature effects.
- ▶ Local configuration available with the optional LCD Indicator with on-board pushbuttons.
- ▶ Fieldbus Versions FISCO and FNICO compliant.
- ▶ 316L ss and nickel alloy⁽¹⁾ diaphragm materials.
- ▶ Durable aluminum or 316 ss housing available; both meet NEMA 4X and IP66 ratings.
- ▶ Dual Seal Certified by CSA to meet ANSI/ISA 12.27.01-2003 requirements.
- ▶ Multi-marking is available for HART electronic versions for FM, CSA, and ATEX intrinsically safe installations. The user determines and permanently marks on the data plate the certification to be applied.

1. Equivalent to Hastelloy[®] C-276. Hastelloy is a registered trademark of Haynes International, Inc.

- ▶ Complies with NAMUR NE 21 Interference Immunity requirement, and NAMUR NE 43 analog output overrange and underrange annunciations.
- ▶ CE marked; complies with applicable EMC, ATEX, and PED European Union Directives.
- ▶ Complies with EMC Directive 89/336/EC by conforming to following EN and IEC standards: EN 61326-1, and IEC 61000-4-2 through 61000-4-6.
- ▶ Designed for hazardous areas. Versions available to meet agency zone requirements.
- ▶ Numerous options and accessories offered.
- ▶ Standard 5-year warranty; 17-year optional.

I/A Series PRESSURE TRANSMITTER FAMILY

The I/A Series Electronic Pressure Transmitters are a complete family of d/p Cell[®], gauge, absolute, multirange, multivariable, and premium performance transmitters, as well as transmitters with remote or direct mount pressure seals, all using field-proven silicon strain gauge sensors and common topworks.

Select the electronics module you need to provide just the right level of intelligence for your application and budget. If your needs change, the modular design allows easy migration to standards including HART and FOUNDATION fieldbus.

TRUE MULTIRANGE CAPABILITY

Excellent performance is maintained over a very wide turndown range. The transmitter provides not only the functionality of two transmitters in one, but also the performance that could previously be attained only by selecting one of several different sensors.

MULTIRANGE FUNCTIONALITY

The turndown ratio for span adjustment is 400:1. The IGP25 transmitter with its 1400 kPa (200 psi) URL sensor can be set to provide a 4 to 20 mA output for any range between 0 to 3.5 and 0 to 1400 kPa (0 to 0.5 and 0 to 200 psi). This means that one sensor

covers the ranges normally requiring two separate transmitters.

MULTIRANGE PERFORMANCE

The IGP25 can be considered a true multirange transmitter because its performance is maintained over a very wide turndown range, meaning that it performs as well as two separate transmitters designed to cover the same turndown range.

Accuracy of $\pm 0.10\%$ of span is maintained for a turndown range of 120:1. Achieving this performance with conventional transmitters would require, for example, use of both a 1400 kPa (200 psi) URL transmitter and a 200 kPa (30 psi) URL transmitter (with accuracy maintained over nearly a 20:1 turndown ratio), rather than a single 1400 kPa (200 psi) "multirange" transmitter.

INTEGRAL PROCESS CONNECTORS FOR PULP AND PAPER PROCESS

All welded, integral, 316L stainless steel connector with sleeve or threaded type end connection.

Sleeve and threaded type connectors are offered in 1- and 1 1/2-in sizes with either a 316L ss or nickel alloy⁽²⁾ diaphragm. A 1 1/2-in threaded type with a nickel alloy (2) diaphragm is also offered to fit an Ametek spud.

ELECTRONIC VERSIONS

Electronic versions include transmitters with HART and FOUNDATION fieldbus communication protocols. Fieldbus versions are FISCO and FNICO compliant.

DEPENDABLE AND EFFICIENT DESIGN

Simple, elegant packaging uses a minimum of parts to achieve exceptionally high reliability.

2. Equivalent to Hastelloy[®] C-276.

EASE OF INSTALLATION

Rotatable Topworks allows transmitter installation in tight places, allows indicator to be positioned in preferred direction, and eases field retrofit.

Two Conduit Entrances offer a choice of entry positions for ease of installation and self-draining of condensation regardless of mounting position and topworks rotation.

Wiring Guides and Terminations provide ease of wire entry and support, plenty of space to work and store excess wire, and large, rugged, rugged screw terminals for easy wire termination.

DIRECT PROCESS MOUNTING

Because of their light weight, these transmitters can be directly connected to the process piping or tank spud without mounting brackets.

SANITARY VERSIONS

These transmitters are also available with integral process connections for use in sanitary installations. See PSS 2A-1C13 M.

OPTIONAL LCD DIGITAL INDICATOR

A two-line indicator with on-board pushbuttons is available to display the measurement with a choice of pressure units (Table 2), or percent. The pushbuttons allow zero and span adjustments as well as local configuration without the need for a HART Communicator or a PC-based configurator.

NOTE

When an LCD indicator is used, ensure that the largest value in the selected pressure units does not exceed the character capacity on the top line of the display; i.e., five numeric characters.

FUNCTIONAL SPECIFICATIONS

Span Limits

Span Limit Code	Span Limits		
	MPa	psi	bar
D	0.0035 and 1.4	0.5 and 200	0.035 and 14

Range Limits

Span Limit Code	Range Limits		
	MPa	psi	bar
D	0 and 1.4	0 and 200	0 and 14

Maximum Overrange Pressure Ratings

Span Limit Code	Maximum Overrange Pressure Rating (a)		
	MPa	psi	bar
D	2.1	300	21

a. Maximum overrange pressure is the maximum pressure that may be applied without causing damage to the transmitter.

NOTE

The maximum working pressure of the transmitter is limited to the 2.1 MPa (300 psi) pressure rating of both the integral sleeve and threaded type process connectors.

Output Signal (as specified)

- ▶ **Version -T Electronics**
Digital HART and 4 to 20 mA dc
- ▶ **Version -F Electronics**
Digital FOUNDATION fieldbus

Field Wiring Reversal

No transmitter damage.

Suppressed Zero

Suppressed zero ranges are acceptable as long as

the Span and Range Limits are not exceeded.

Zero and Span Adjustments

Zero and span adjustments can be initiated from any of the following: I/A Series Workstation (with applicable FBMs), the HART Communicator, the PC-based configurator, or the LCD indicator with on-board pushbuttons.

Zeroing for Nonzero-Based Ranges

Dual Function Zeroing from the LCD pushbuttons allows zeroing with transmitter open to atmosphere, even when there is a nonzero-based range. This greatly simplifies position effect zeroing on many pressure and level applications. It also applies to the Optional External Zero Adjustment (further in document).

Adjustable Damping

Transmitter response time is normally 0.75 s, and electronically adjustable to 0.00 (none), 0.25, 0.50, 1, 2, 4, 8, 16, or 32 seconds, whichever is greater, for a 90% recovery from an 80% input step as defined in ANSI/ISA S51.1 (for a 63.2% recovery, 0.5 s). Damping can be set in both the transducer and AI blocks with the -F version.

Electronics and Sensor Temperatures

Readable from I/A Series system, a HART Communicator, or a PC-based configurator only. Measurement is transmitter temperature, not necessarily process temperature.

Supply Voltage

► Digital Output

– Version -T Electronics (HART)

Bidirectional digital signal superimposed on the 4 to 20 mA signal. See 4 to 20 mA output below.

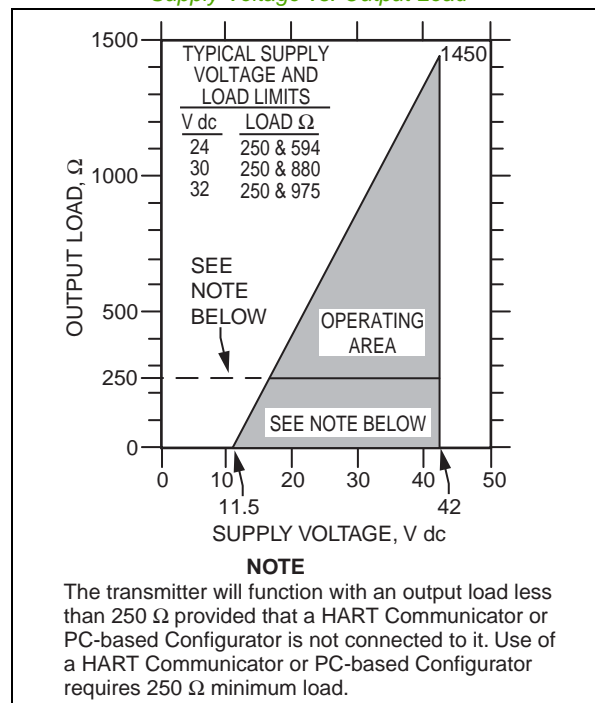
– Version -F Electronics (FOUNDATION Fieldbus)

Power from a specific Fieldbus power supply.

► 4 to 20 mA Output (HART)

Nominal minimum voltage (Figure 1) is 11.5 V dc. This value can be reduced to 11 V dc by using a plug-in jumper across test receptacles in the field wiring compartment terminal block (Figure 7).

Figure 1. 4 to 20 mA Output, Supply Voltage vs. Output Load



Current Outputs for Overrange, Fail, and Offline Conditions - HART Only

Parameter	HART
OFFLINE	User configurable between 4 and 20 mA
SENSOR FAILURE	User configurable to Fail LO or Fail HI
FAIL LO	3.60 mA
UNDERRANGE	3.80 mA
OVERRANGE	20.50 mA
FAIL HI	21.00 mA

Write Protect Jumper

Can be positioned to lock out all configurators from making transmitter database changes. This makes transmitter suitable for Safety Shutdown System Applications that require this feature.

HART (Version -T) Communications

- ▶ **4 to 20 mA Analog Mode**
Analog output signal is updated 30 times per second. A minimum loop load of 250 ohms is required. See Table 1 for communication parameters and Figure 3 for 4 to 20 mA output block diagram.
- ▶ **Multidrop Mode (Fixed Current)**
This mode supports communications with up to 15 transmitters on a single pair of signal/power wires. The output signal is updated 4 times/second. A minimum loop load of 250 ohms is required. See Table 1 for communication parameters and Figure 4 for a typical multidrop block diagram.

FOUNDATION Fieldbus (Version -F) Communications

This version is a serial, two-way communication system that runs at 31.25 kbits/s. The digital output signal is superimposed on the dc power signal on the bus, and controlled by a strict cycle schedule and protocol. Supply voltage, 9 to 32 V dc, is by a specific Fieldbus power source. Current consumption is 19.5 mA. The maximum number of devices on a non-intrinsically safe bus is 32. For intrinsically safe bus systems, the maximum number is 5. See Table 1 for communication parameters and Figures 5 and 6 for typical installation topologies.

Configuration and Calibration Data, and Electronics Upgradeability

All factory characterization data, and user configuration and calibration data are stored in the sensor. This means that the electronics module can be replaced or changed from one type to another.

A module may be replaced without the need for reconfiguration or recalibration. Although module replacement can affect accuracy up to 0.20% of span, this error can be removed by an mA trim without application of pressure.

Changing module types may require reconfiguration and recalibration, as well as a different terminal block, if applicable, but all factory characterization data is retained.

Table 1. Communication Parameters - HART, FOUNDATION Fieldbus

Parameter	HART		Fieldbus
	Analog Mode	Multidrop Mode	Digital
Remote Configurator	HART Communicator or PC-based Configurator		I/A Series System, PC or Fieldbus Host
Communication Rate	1200 baud	1200 baud	31.25 kbits/s
Communication Distance	3050 m (10 000 ft)	1525 m (5000 ft)	1900 m (6235 ft) (a)

a. The total bus length including all spurs. Maximum spur length is 120 m (395 ft). For hybrid installations, the maximum IS spur length is dependent on the field barrier used. For intrinsically safe installations, maximum spur length is 30 m (98 ft).

Configuration Capability

Numerous parameters can be configured and/or displayed such as electronic damping, failsafe direction, transmitter location, calibration, tag data, etc. See applicable configuration instructions for details.

- ▶ **Calibrated Range**
 - Input range within Span and Range Limits.
 - Pressure EGU (see Table 2).
- ▶ **Output Measurement #1 — Digital Primary Variable and 4 to 20 mA (HART Only)**
 - Mode: Linear
 - Units: Same as calibrated range
- ▶ **Output Measurement #2 — Digital Secondary Variable**
 - Mode: Linear
 - Units: A common pressure EGU
- ▶ **Measurements #1 and #2 may be swapped.**

Table 2.
Allowable Pressure Units for Calibrated Range

inH ₂ O	inHg	Pa	mbar	psi
ftH ₂ O	mmHg	kPa	bar	atm
mmH ₂ O	torr	MPa	g/cm ²	kg/cm ²

Optional LCD Digital Indicator with On-Board Pushbuttons

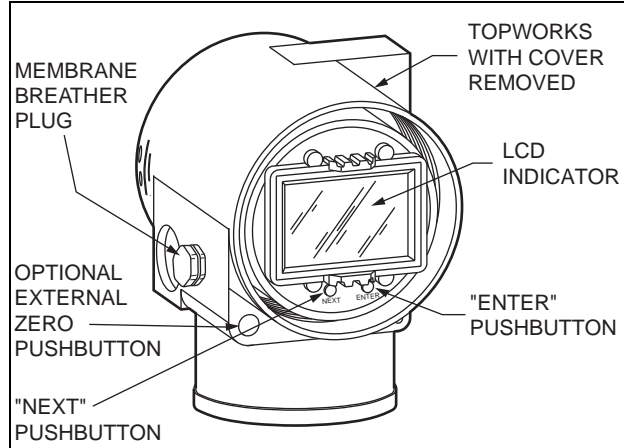
Indicator provides:

- ▶ Two Lines; five numeric characters on top line (four when a minus sign is needed) and seven alphanumeric characters on bottom line.
- ▶ Measurement Readout; value on top line and units label on bottom line.
- ▶ Configuration and Calibration Prompts.

Two pushbuttons provide for:

- ▶ Configuration Functions
- ▶ Calibration Functions

Figure 2. LCD Indicator with Pushbuttons



Optional External Zero Adjustment

An external pushbutton mechanism (Figure 2) is isolated from the electronics compartment and magnetically activates an internal reed switch through the housing. This eliminates a potential leak path for moisture or contaminants to get into the electronics compartment. This zero adjustment can be disabled by a configuration selection.

Optional Custom Configuration (Option -C2)

For the transmitter to be custom configured by the factory, the user must fill out a data form. If this option is not selected, a standard default configuration will be provided, as shown in Table 3.

Table 3. Option -C2 Example

Parameter	Standard (Default) Configuration	Example of Custom Configuration Option -C2
Measurement 1	Linear	Linear
Device Name	DevNam	FT103A
External Zero	Enabled	Disabled
EGU	%	inH ₂ O
Damping	None	0.5 s

Functional Block Diagrams

Refer to Figures 3 through 6 for typical Functional Block Diagrams.

Figure 3. HART 4 to 20 mA Topology

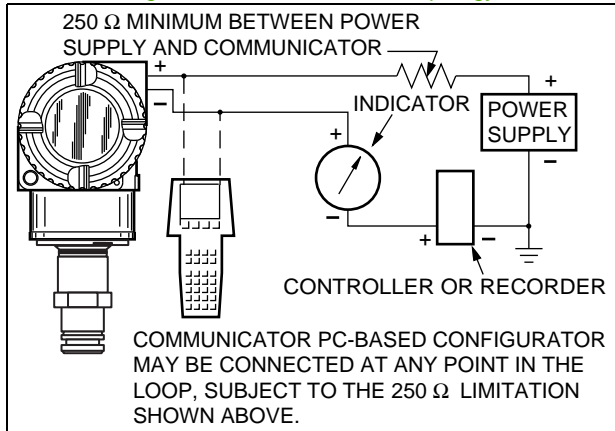


Figure 4. HART Multidrop Topology

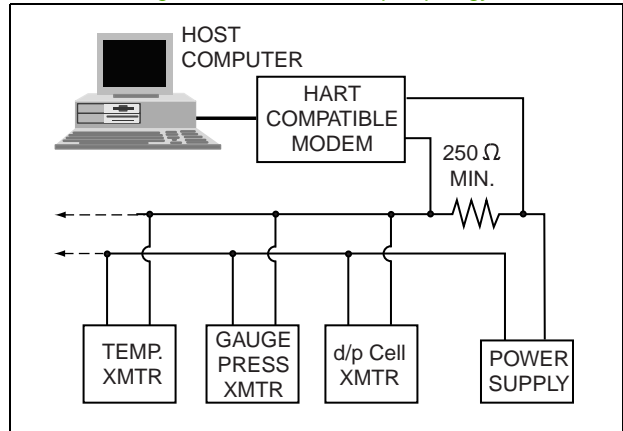


Figure 5. Fieldbus Miscellaneous Topologies

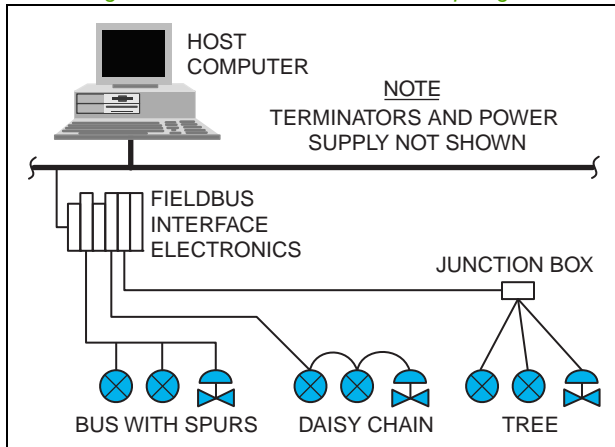
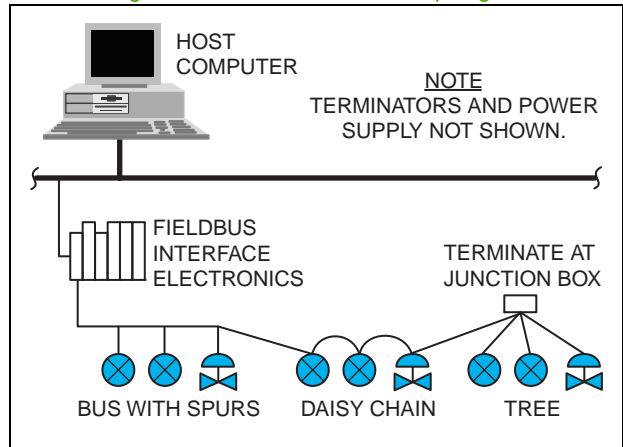


Figure 6. Fieldbus with Mixed Topologies



OPERATING, STORAGE, AND TRANSPORTATION CONDITIONS

Influence	Reference Operating Conditions	Normal Operating Conditions (a)	Operative Limits (a)	Transportation/Storage Limits
Process Connection Temp. ▶ w/Silicone Fill Fluid	24 ± 2°C (75 ± 3°F)	-29 to +82°C (-20 to +180°F)	-46 and +121°C (-50 and +250°F)	Not Applicable
▶ w/Fluorinert Fill Fluid	24 ± 2°C (75 ± 3°F)	-29 to +82°C (-20 to +180°F)	-29 and +121°C (-20 and +250°F)	Not Applicable
Electronics Temperature	24 ± 2°C (75 ± 3°F)	-29 to +82°C (c) (-20 to +180°F) (c)	-40 and +85°C (c) (-40 and +185°F) (c)	-54 and +85°C (-65 and +185°F)
▶ with LCD Indicator (b)	24 ± 2°C (75 ± 3°F)	-20 to +82°C (c) (-4 to +180°F) (c)	-29 and +85°C (c) (-20 and +185°F) (c)	-54 and +85°C (-65 and +185°F)
Relative Humidity (d)	50 ±10%	0 to 100%	0 and 100%	0 and 100% (d) Noncondensing
Supply Voltage – mA Output HART	30 ±0.5 V dc	11.5 to 42 V dc (e)	11.5 and 42 V dc (e)	Not Applicable
Output Load – mA Output HART	650 Ω (see Figure 3)	0 to 1450 Ω (f)	0 and 1450 Ω (f)	Not Applicable
Supply Voltage FOUNDATION Fieldbus	30 ±0.5 V dc	9 to 32 V dc (g)	9 and 32 V dc (g)	Not Applicable
Vibration	1 m/s ² (0.1 “g”)	6.3 mm (0.25 in) Double Amplitude: from 5 to 15 Hz with Aluminum Housing from 5 to 9 Hz with 316 ss Housing 0 to 30 m/s ² (0 to 3 “g”) from 15 to 500 Hz with Aluminum Housing 0 to 10 m/s ² (0 to 1 “g”) from 9 to 500 Hz with 316 ss Housing	11 m/s ² (1.1 “g”) from 2.5 to 5 Hz (in Shipping Package)	
Mounting Position	Upright or Horizontal	Upright or Horizontal	No Limit	Not Applicable

- a. Normal Operating Conditions and Operative Limits are defined per ANSI/ISA 51.1-1979 (R1993).
- b. The optional LCD will not be damaged at any temperature within the “Transportation/Storage Limits”; however, updates will be slowed and readability decreased at temperatures outside the “Normal Operating Conditions”.
- c. Refer to the Electrical Safety Specifications section for a restriction in ambient temperature with certain electrical certifications.
- d. With topworks cover on and conduit entrances sealed. Also noncondensing during transportation and storage.
- e. 11.5 V dc can be reduced to 11 V dc by using the plug-in shorting bar that is offered. See Physical Specifications section.
- f. With HART, 250 Ω minimum load required for proper communication.
- g. Power supplied by a specific Fieldbus power supply.

PERFORMANCE SPECIFICATIONS

*Zero-Based Calibrations; Under Reference Operating Conditions Unless Otherwise Specified;
URL = Upper Range Limit; Span = Calibrated Span*

Accuracy (Includes Linearity, Hysteresis, and Repeatability)

±0.10% of Span

Small Span Accuracy - Spans Less than 0.83% of URL (Turndown Greater than 120:1)

±(0.000833)(URL/Span)% of Span

Stability

Long term drift is ±0.15% of URL for 10 years (reference conditions).

Calibration Frequency

The calibration frequency is five years. The five years is derived using the values of allowable error (% span), TPE (% span), performance margin (% span), and stability (% span/month); where:

$$\text{Calibration Frequency} = \frac{\text{Performance Margin}}{\text{Stability}} = \text{Months}$$

Power-Up Time

Less than 5 seconds for output to reach first valid measurement.

RFI Effect

The output error is less than 0.1% of span for radio frequencies in the range of 27 to 1000 MHz and field intensity of 30 V/m when the transmitter is properly installed with shielded conduit and grounding, and housing covers are in place.
(Per IEC Std. 61000-4-3.)

Vibration Effect

Total effect is ±0.2% of URL per “g” for vibrations in the frequency range of 5 to 500 Hz; with double amplitudes of 6.3 mm (0.25 in) in the range of 5 to 15 Hz, or accelerations of 3 “g” in the range of 15 to 500 Hz, whichever is smaller, for aluminum housings; and with double amplitudes of 6.3 mm (0.25 in) in the range of 5 to 9 Hz, or accelerations of 1 “g” in the range of 9 to 500 Hz, whichever is smaller, for 316 ss housings.

Supply Voltage Effect

The output changes less than 0.005% of span for each 1 V change within the specified supply voltage requirements.

Ambient Temperature Effect

Total effect for a 28°C (50°F) change within Normal Operating Condition limits is:

$$\pm(0.06\% \text{ URL} + 0.12\% \text{ Span})$$

Position Effect

The transmitter may be mounted in any position. Any zero effect caused by the mounting position can be eliminated by rezeroing. There is no span effect.

Switching and Indirect Lightning Transients

The transmitter can withstand a transient surge up to 2000 V common mode or 1000 V normal mode without permanent damage. The output shift is less than 1.0%. (Per ANSI/IEEE C62.41-1980 and IEC Std. 61000-4-5.)

PHYSICAL SPECIFICATIONS

Environmental Protection

The enclosure has the dusttight and weatherproof rating of IP66 as defined by IEC 60529, and provides the environmental and corrosion resistant protection rating of NEMA 4X.

Electronics Housing and Housing Covers

Housing has two compartments to separate the electronics from the field connections. The housing and covers are made from low copper (0.6% maximum) die-cast aluminum alloy with an epoxy finish, or from 316 ss. Buna-N O-ring seals are used to seal the threaded housing covers, housing neck, and terminal block.

Process Connectors

Selection of threaded type (also fits 1 1/2 in Ametek spud) or sleeve type. Refer to Model Code.

Process Wetted Parts

- ▶ 316L ss
- ▶ Nickel alloy⁽³⁾ diaphragm material also available - see Model Code

Process O-Rings (Sleeve Type)

Viton

Process Gasket (Threaded Type)

Gylon (filled ptfе)

Sensor Fill Fluid

Silicone

Mounting Position

The transmitter may be mounted in any orientation.

Electronics Module

Printed wiring assemblies are conformally coated for moisture and dust protection.

Electrical Connections

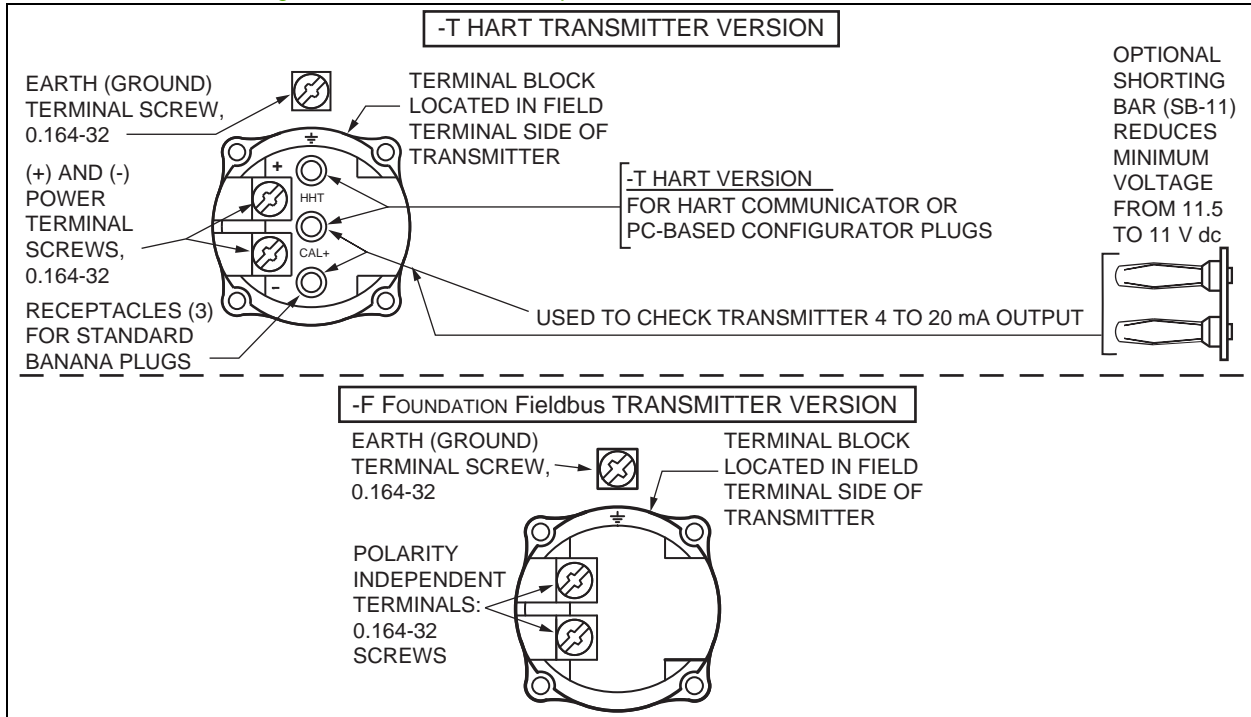
Field wires enter through 1/2 NPT, PG 13.5, or M20 threaded entrances on either side of the electronics housing. Optional 1/2 NPT and PG 13.5 conduit connectors are also offered (see Model Code). Wires terminate under screw terminals and washers on terminal block in the field terminal compartment (Figure 7). Unused entrance is plugged to insure moisture and RFI/EMI protection.

Approximate Mass

- ▶ Less than 2 kg (4.5 lb), depending on process connector type and size selected, when aluminum housing is used.
- ▶ Add 1.1 kg (2.4 lb) if 316 ss housing is used.
- ▶ Also add 0.2 kg (0.4 lb) if LCD indicator is used.

3. Equivalent to Hastelloy® C-276.

Figure 7. Field Terminals Compartment for the Electronic Versions Offered



ELECTRICAL SAFETY SPECIFICATIONS

Transmitter has been designed to meet the Electrical Safety Specifications listed in the tables that follow. Contact Global Customer Support for information or status of testing laboratory approvals or certifications.

Refer to applicable instruction manual for application conditions and connectivity requirements.

Electronic Version -F (FOUNDATION Fieldbus)

Testing Laboratory, Types of Protection, and Area Classification	Application Conditions	Elec. Safety Design Code
ATEX FISCO field device intrinsically safe; II 1 G, EEx ia IIC, Zone 0.	Temperature Class T4; Ta = -40 to +80°C.	E
ATEX FNICO field device protection n; II 3, G EEx nL IIC, Zone 2.	Temperature Class T4; Ta = -40 to +80°C.	N
CSA intrinsically safe for Class I, Div. 1, Groups A, B, C, and D; Cl. II, Div. 1, Groups E, F, and G; and Cl. III, Div. 1.	Temperature Class T6 at 40°C, and T4A at 85°C maximum ambient.	L
CSA for Class I, Div. 2, Groups A, B, C, and D; Class II, Div. 2, Groups F, and G; and Class III, Div. 2.	Temperature Class T6 at 40°C, and T4A at 85°C maximum ambient.	L
CSA FISCO field device intrinsically safe for Class I, Div. 1, Groups A, B, C, and D; Class II, Div. 1, Groups E, F, G; Class III Div. 1.	Temperature Class T6 at 40°C and T4A at 85°C maximum ambient.	L
CSA FNICO field device for Class I, Div. 2, Groups A, B, C, and D; Class II, Div. 2, Groups F and G; Class III Div. 2.	Temperature Class T6 at 40°C and T4A at 85°C maximum ambient.	L
FM intrinsically safe for Class I, Div. 1, Groups A, B, C, and D; Class II, Div. 1, Groups E, F, and G; and Class III, Div. 1.	Temperature Class T4A at 40°C, and T4 at 85°C maximum ambient.	R
FM nonincendive for Class I, Div. 2, Groups A, B, C, and D; Class II, Div. 2, Groups F and G; and Class III, Div. 2.	Temperature Class T4A at 40°C, and T4 at 85°C maximum ambient.	R
FM FISCO field device intrinsically safe for Class I, Div. 1, Groups A, B, C, and D; Class II, Div. 1, Groups E, F, G; Class III Div. 1.	Temperature Class T4A at 40°C and T4 at 85°C maximum ambient.	R
FM FNICO field device nonincendive for Class I, Div.2, Groups A, B, C, and D; Class II, Div. 2, Groups F and G; Class III, Div. 2.	Temperature Class T4A at 40°C and T4 at 85°C maximum ambient.	R
IECEX FISCO field device intrinsically safe; Ex ia IIC, Zone 0.	Temperature Class T4; Ta = -40 to +80°C.	T
IECEX FNICO field device protection n; Ex nL IIC, Zone 2.	Temperature Class T4; Ta = -40 to +80°C.	U

Electronic Version -T (HART)

Testing Laboratory, Types of Protection, and Area Classification	Application Conditions	Elec. Safety Design Code
ATEX intrinsically safe; II 1 GD, EEx ia IIC, Zone 0, or II 1/2 GD EEx ib IIC, Zone 0/Zone 1.	Temperature Class T4; Ta = -40 to +80°C Temperature Class T5; Ta = -40 to +40°C Temperature Class T6; Ta = -40 to +40°C	E
ATEX protection n; II 3 GD, EEx nL IIC, Zone 2.	Temperature Class T4; Ta = -40 to +80°C Temperature Class T5; Ta = -40 to +70°C Temperature Class T6; Ta = -40 to +40°C	N
ATEX multiple certifications, ia & ib, and n. Refer to Codes E and N for details.	Applies to Codes E and N, but not to Code D.	M (a)
CSA intrinsically safe for Class I, Div. 1, Groups A, B, C, and D, Class II, Div. 1, Groups E, F, and G, and Class III, Div. 1.	Temperature Class T4A at 40°C, and T3C at 85°C maximum ambient.	L
CSA zone certified intrinsically safe Ex ia IIC, and energy limited Ex nA II.	Temperature Class T4 at 40°C, and T3 at 85°C maximum ambient.	L
CSA for Class I, Div. 2, Groups A, B, C, and D; Class II, Div. 2, Groups F and G; Class III, Div. 2.	Temperature Class T4A at 40°C and T3C at 85°C maximum ambient.	L
FM intrinsically safe for Class I, Div. 1, Groups A, B, C, and D; Class II, Div. 1, Groups E, F, and G; and Class III, Div. 1.	Temperature Class T4A at 40°C and T4 at 85°C maximum ambient.	R
FM zone certified intrinsically safe AEx ia IIC.	Temperature Class T4 at 85°C maximum ambient.	R
FM nonincendive Class I, Div. 2, Groups A, B, C, and D; Class II, Div. 2, Groups F and G; and Class III, Div. 2.	Temperature Class T4A at 40°C and T4 at 85°C maximum ambient.	R
SAA intrinsically safe, Ex ia IIC, Gas Group IIC, Zone 0.	Temperature Class T4 at 85°C maximum ambient.	H
SAA nonincendive, Ex n IIC, Gas Group IIC, Zone 2.	Temperature Class T6.	K
IECEx field device intrinsically safe; Ex ia IIC, Zone 0.	Temperature Class T4; Ta = -40 to +80°C.	T
IECEx field device protection n; Ex nL IIC, Zone 2.	Temperature Class T4; Ta = -40 to +80°C.	U
Multi-marked as follows: <ul style="list-style-type: none"> ▶ CSA intrinsically safe, Cl. I, Div. 1, Groups A, B, C, D; Class II, Div. 1, Groups E, F, G; Class III, Div. 1; also CSA zone certified intrinsically safe Ex ia IIC. ▶ FM intrinsically safe, Cl. I, Div. 1, Groups A, B, C, D; Class II, Div. 1, Groups E, F, G; Class III, Div. 1. Also FM zone certified intrinsically safe AEx ia IIC. ▶ ATEX intrinsically safe, II 1 GD, EEx ia IIC, Zone 0. 	<ul style="list-style-type: none"> ▶ See application conditions for Code C intrinsically safe applications. ▶ See application conditions for Code F intrinsically safe applications. ▶ See application conditions for Code E intrinsically safe applications. 	W (b)

- a. With Electrical Safety Design Code M, the user must permanently mark (check off on rectangular box on data plate) one type of protection only (ia and ib, or n). Do not change this mark once it has been applied.
- b. When selecting Safety Design Code W (for HART only), the user must permanently mark (check off in rectangular block on data plate) intrinsically safe certifications for ATEX, CSA, or FM, as applicable. Do not change this mark once it has been applied.

MODEL CODE

<u>Description</u>				<u>Model</u>
IGP25 Multirange, Gauge Pressure Transmitter with Pulp and Paper Process Connections				IGP25
<u>Electronics Versions and Output Signal</u>				
Intelligent; Digital FOUNDATION fieldbus (Version -F)				-F
Intelligent; Digital HART and 4 to 20 mA (Version -T)				-T
<u>Structure Code – Materials, Fill Fluid, and Process Connector Type (a)</u>				
Connection Material	Diaphragm Material	Fill Fluid	Process Connector Type (b)	
316L ss	316L ss	Silicone	Sleeve Type, 1-inch nominal	PA
316L ss	316L ss	Silicone	Threaded Type, 1-inch nominal	PB
316L ss	316L ss	Silicone	Sleeve Type, 1 1/2-inch nominal	PC
316L ss	316L ss	Silicone	Threaded Type, 1 1/2-inch nominal	PD
316L ss	Nickel alloy (c)	Silicone	Sleeve Type, 1-inch nominal	PE
316L ss	Nickel alloy (c)	Silicone	Threaded Type, 1-inch nominal	PF
316L ss	Nickel alloy (c)	Silicone	Sleeve Type, 1 1/2-inch nominal	PG
316L ss	Nickel alloy (c)	Silicone	Threaded Type, 1 1/2-inch nominal	PH
316L ss	Nickel alloy (c)	Silicone	Threaded Type, 1 1/2-inch nominal (fits Ametek spud)	PJ
<u>Span Limits</u>				
MPa	psi	bar		
0.0035 and 1400	0.5 and 200	0.035 and 14		D
<u>Conduit Connection and Housing Material</u>				
1/2 NPT Conduit Connection (both sides), Aluminum Housing				1
PG 13.5 Conduit Connection (both sides), Aluminum Housing (with Elect. Safety Codes E, N, and M only)				2
1/2 NPT Conduit Connection (both sides), 316 ss Housing				3
PG 13.5 Conduit Connection (both sides), 316 ss Housing (with Elect. Safety Codes E, N, and M only)				4
M20 Conduit Connection (both sides), Aluminum Housing (with Elect. Safety Codes E, N, and M only)				5
M20 Conduit Connection (both sides), 316 ss Housing (with Elect. Safety Codes E, N, and M only)				6
<u>Electrical Safety (See Electrical Safety Specifications Section for Description)</u>				
ATEX II 1 GD, EEx ia IIC, Zone 0; or II 1/2 GD, EEx ib IIC, Zone 0/Zone 1 (with Electronic Version -T only)				E
ATEX FISCO II 1 G, EEx ia IIC, Zone 0 (with Electronic Version -F only)				E
ATEX Protection n, II 3 GD, EEx nL IIC, Zone 2 (with Electronic Version -T only)				N
ATEX FNICO field device Protection n; II 3 G, EEx nL IIC, Zone 2 (with Electronic Version -F only)				N
ATEX Multiple Certifications (includes ATEX Codes E and N) (with Electronic Version -T only) (See Electrical Safety Specifications section for <u>user marking</u>)				M
CSA Certifications:				L
Intrinsically safe, Division 1, Classes I, II, and III; and Suitable for Division 2, Classes I, II, and III				
Zone certified Ex ia IIC and Ex nA II (Electronic Version -T only)				
FISCO intrinsically safe, Division 1, Classes I, II, and III (Electronic Version -F only)				
FNICO Division 2, Classes I, II, and III (Electronic Version -F only)				
FM Approvals:				R
Intrinsically safe, Division 1, Classes I, II, and III; and Nonincendive, Division 2, Classes I, II, and III				
Zone approved AEx ia IIC and AEx nA II (Electronic Version -T only)				
FISCO intrinsically safe, Division 1, Classes I, II, and III (Electronic Version -F only)				
FNICO nonincendive Division 2, Classes I, II, and III (Electronic Version -F only)				

MODEL CODE

MODEL CODE (CONTINUED)

Description	Model
SAA intrinsically safe, Ex ia IIC, Zone 0 (with Electronic Version -T only)	H
SAA nonincendive, Ex n IIC, Zone 2 (with Electronic Version -T only)	K
IECEX Certifications: FISCO, Ex ia IIC, Zone 0 (Versions -T and -F only)	T
IECEX Certifications: FNICO, Ex nL IIC, Zone 2 (Versions -T and -F only)	U
Multi-marked for ATEX, CSA, and FM Intrinsically Safe Applications (Version -T only) (d)	W
Optional Selections	
See Optional Selection Codes section below.	
Digital Indicator with Pushbuttons	
Digital Indicator, Pushbuttons, and Window Cover	-L1
Conduit Thread Adapters	
Hawke-Type 1/2 NPT Cable Gland for use with Conduit Connection Codes 1 and 3 (e)	-A1
Plastic PG 13.5 Cable Gland for use with Conduit Connection Codes 2 and 4 (f)	-A2
M20 Connector for use with Conduit Connection Codes 1 and 3 (e)	-A3
Brass PG 13.5 Cable Gland (Trumpet-Shaped) for use with Conduit Connection Codes 2 and 4 (f)	-A4
Electronics Housing Features	
External Zero Adjustment	-Z1
Custody Transfer Lock and Seal	-Z2
External Zero Adjustment and Custody Transfer Lock and Seal	-Z3
Custom Factory Configuration	
Full Factory Configuration (Requires Configuration Form to be filled out)	-C2
Cleaning and Preparation	
Unit Degreased - for Silicone Filled Sensors Only (Not for Oxygen/Chlorine Service)	-X1
Cleaned and Prepared for Oxygen Service - for Fluorinert Filled Sensors Only	-X2
Instruction Books (Common MI, Brochure, and Full Documentation Set on DVD is Standard)	
Without Instruction Book and DVD - Only "Getting Started" Brochure is supplied	-K1
Miscellaneous Optional Selections	
Supplemental Customer Tag (Stainless Steel Tag wired onto Transmitter)	-T
Seventeen Year Warranty (g)	-W
EXAMPLE: IGP25-TPBD1E-A1C2L1W	

- a. All spuds (mounting ferrules) are accessories (see Accessories section) that are specified by part number. All necessary mounting parts and gaskets to attach the transmitter to the spud are supplied with the transmitter.
- b. The maximum working pressure for the integral sleeve and threaded type connectors is 2100 kPa (300 psi).
- c. Equivalent to Hastelloy® C-276.
- d. For multi-marking details, see Electrical Safety Specifications section.
- e. Available with Electrical Safety Codes E, M, and N only.
- f. Available with Electrical Safety Code E only.
- g. Standard Warranty is five years.

ACCESSORIES

Accessories are ordered and supplied separately.

Refer to Dimensions-Nominal section for configuration and dimensions of accessories listed.

Description of Accessory	Used with Structure Code	Part Number
For use with 1-inch Sleeve Type Connector Weld Spud (a) Calibration Adapter (a) Process O-Ring at Diaphragm (Viton), 1-in Sleeve (b) Process O-Ring, Outer (Viton), 1-in Sleeve (b)	PA, PE PA, PE PA, PE PA, PE	N1214LH N1214MP N1214YY N1214YZ
For use with 1-inch Flush, Threaded Type Connector Weld Spud (a) (c) Heat Sink/Plug (a) (c) Calibration Adapter (a) Process Gasket (Gylon) (b)	PB, PF PB, PF PB, PF PB, PF	N1214XW N1214YS N1214XX N1214YX
For use with 1.5-inch Sleeve Type Connector Weld Spud (a) Calibration Adapter (a) Process O-Ring (Viton) (b)	PC, PG PC, PG PC, PG	N1214MM N1214MQ N1214YW
For use with 1.5-inch Flush, Threaded Type Connector Weld Spud (a) (c) Heat Sink/Plug (a) (c) Calibration Adapter (a) Process Gasket (Gylon) (b)	PD, PH PD, PH PD, PH PD, PH	N1214LG N1214YR N1214MN N1214YV
For use with 1.5-inch Threaded Type Connector for Ametek Spud Weld Spud (a) (c) Heat Sink/Plug (a) (c) Calibration Adapter (a) Process Gasket (Gylon) (b)	PJ PJ PJ PJ	N1216AM N1216AP N1216AN N1216AQ

- a. Weld spuds, heat sink/plugs, and calibration adapters are supplied by user.
- b. Part number is for a package of five O-rings or gaskets. Each transmitter is shipped with its required gaskets or O-rings. This package of gaskets and O-rings is recommended as extras or spares.
- c. When ordering a weld spud for a threaded type connector, note that use of a heat sink/plug is required to prevent metal distortion due to the high temperature of the welding process.

SUGGESTED RFQ SPECIFICATIONS

The manufacturer shall provide direct connected, multirange pressure transmitters featuring HART or FOUNDATION Fieldbus Communication Protocol. They shall provide remote digital communications capability for measuring gauge pressure and transmit a digital or 4 to 20 mA (HART only) output signal for use in a standard two-wire dc supply voltage system. The transmitter shall have integral process connectors for use in pulp and paper processes. Specifications for these transmitters are as follows:

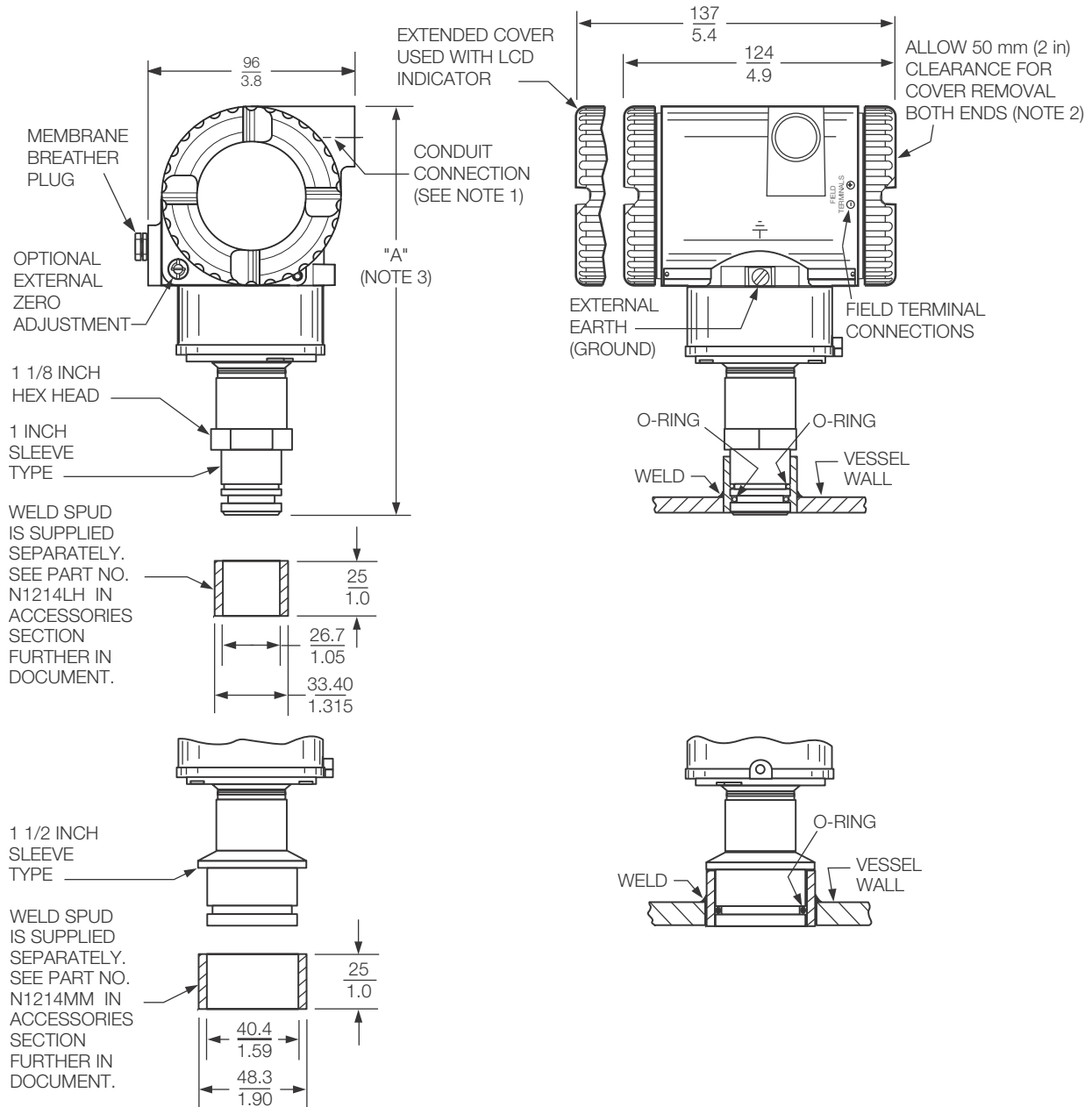
Communication Protocol:	HART digital signal superimposed on a 4 to 20 mA output signal; FOUNDATION fieldbus digital signal, 31.25 kbits/s
Remote Communications:	Must not interfere with the output signal.
Span Turndown Ratio:	400:1
RFI Protection:	0.1% error between 27 and 1000 MHz at 30 V/m field intensity
Span Limits:	From 0.5 to 200 psi (400-1 turndown), using only one sensor. Applicable to most pulp and paper process applications.
Process Connectors:	Direct to process piping or tank spud: <ul style="list-style-type: none"> ▶ 1- and 1 1/2-in Sleeve Type ▶ 1- and 1 1/2-in Threaded Type ▶ 1 1/2-in Threaded Type to fit a 1 1/2-in Ametek spud.
Diaphragm Materials:	316L ss or nickel alloy (a)
Electronics Housing:	316 ss, or Aluminum housing with Epoxy finish
Modular Electronics:	Enclosed in a NEMA 4X (IEC IP66) housing sealed with O-rings for double protection against moisture or other contaminants. Integral LCD Digital Indicator with on-board configuration pushbuttons is optional.
Electrical Classification:	Nonincendive for Class I and Class II, Division 2 locations; intrinsically safe or explosionproof for Class I and Class II, Division 1 locations. Comply with applicable European Union Directives. Versions also available to meet agency zone requirements. Fieldbus Versions to be FISCO and FNICO compliant.
Approximate Mass:	With Aluminum Housing: 1.5 to 3 kg (3.3 to 6.7 lb), depending on process connector type and size With 316 ss Housing: Add 1.1 kg (2.4 lb) With LCD Indicator: Add 0.2 kg (0.4 lb)
Model Code:	I/A Series IGP25 Multirange, Gauge Pressure Transmitter having an integral Pulp and Paper Process connector; with HART Communication Protocol, FOUNDATION Fieldbus Communication Protocol, or equivalent

a. Equivalent to Hastelloy® C-276,

DIMENSIONS-NOMINAL

**IGP25 TRANSMITTERS FOR PULP AND PAPER PROCESSES
WITH SLEEVE TYPE CONNECTORS**

**mm
in**

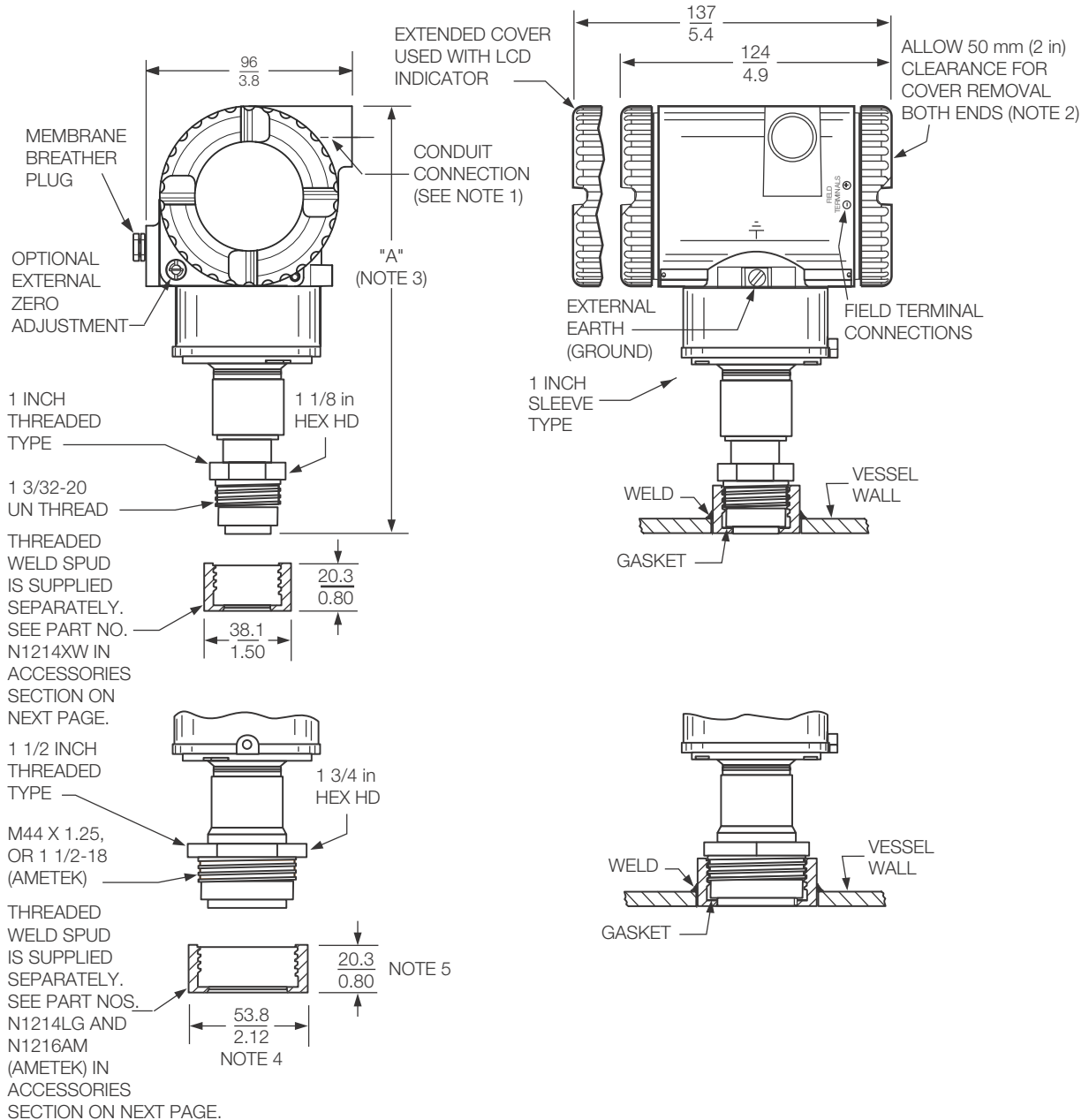


NOTES

1. Conduit connection 1/2 NPT, PG 13.5, or M20, both sides: Plug unused connection with metal plug (supplied).
2. Topworks rotatable to any position within one full turn counterclockwise of fully tightened position.
3. Overall Height: Dimension "A" is 185 mm (7.3 in) for the 1 inch sleeve type; and 180 mm (7.1 in) for the 1 1/2 inch sleeve type.

IGP25 TRANSMITTERS FOR PULP AND PAPER PROCESSES
WITH THREADED TYPE PROCESS CONNECTORS

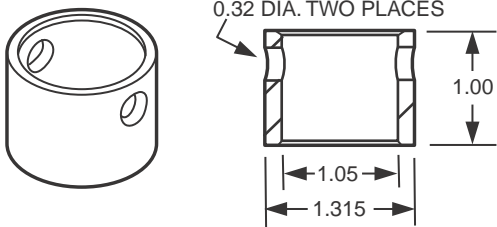
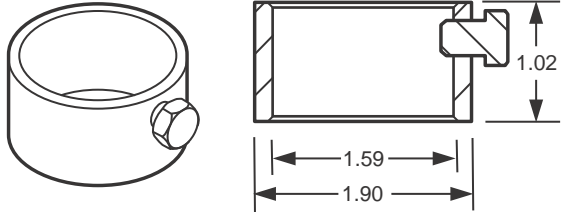
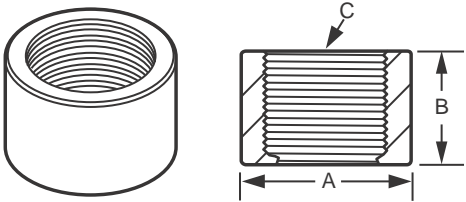
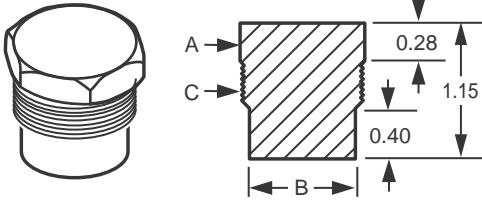
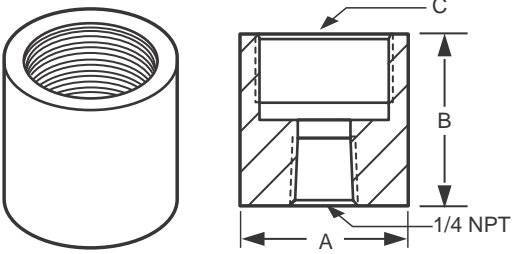
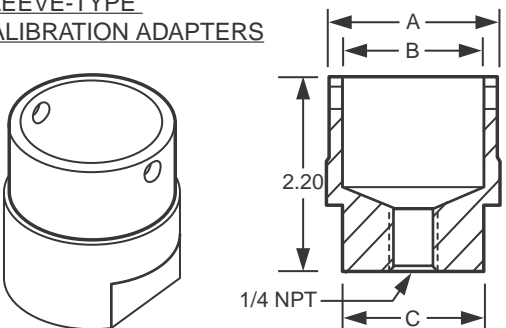
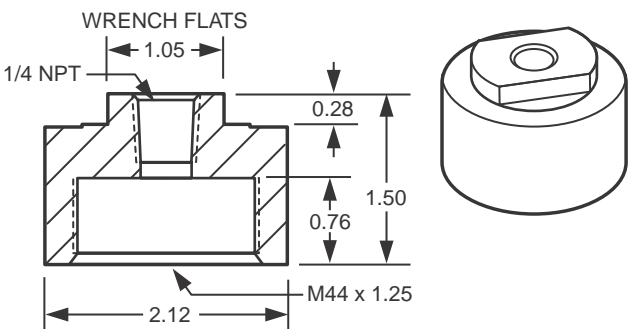
mm
in



NOTES

1. Conduit connection 1/2 NPT, PG 13.5, or M20, both sides: Plug unused connection with metal plug (supplied).
2. Topworks rotatable to any position within one full turn counterclockwise of fully tightened position.
3. Overall height: Dimension "A" is 190 mm (7.5 in) for the 1 in threaded type; and 182 mm (7.2 in) for the 1 1/2 inch threaded type.
4. 50.5 mm (1.99 in) for Ametek weld spud.
5. 25.4 mm (1.00 in) for Ametek weld spud.

ACCESSORIES

<p><u>WELD SPUD - N1214LH</u> for Structure Codes PA, PE</p> 	<p><u>WELD SPUD - N1214MM</u> for Structure Codes PC, PG</p> 																				
<p><u>WELD SPUDS</u></p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Part No.</th> <th>A</th> <th>B</th> <th>C (Thread)</th> <th>Struct. Code</th> </tr> </thead> <tbody> <tr> <td>N1214XW</td> <td>1.50</td> <td>0.80</td> <td>1 3/32-20</td> <td>PB, PF</td> </tr> <tr> <td>N1214LG</td> <td>2.38</td> <td>0.80</td> <td>M44 x 1.25</td> <td>PD, PH</td> </tr> <tr> <td>N1216AM</td> <td>1.99</td> <td>1.00</td> <td>1 1/2-18</td> <td>PJ</td> </tr> </tbody> </table> <p>Must be used with heat sinks/plugs (below) to prevent metal distortion due to high temperature of welding process</p> 		Part No.	A	B	C (Thread)	Struct. Code	N1214XW	1.50	0.80	1 3/32-20	PB, PF	N1214LG	2.38	0.80	M44 x 1.25	PD, PH	N1216AM	1.99	1.00	1 1/2-18	PJ
Part No.	A	B	C (Thread)	Struct. Code																	
N1214XW	1.50	0.80	1 3/32-20	PB, PF																	
N1214LG	2.38	0.80	M44 x 1.25	PD, PH																	
N1216AM	1.99	1.00	1 1/2-18	PJ																	
<p><u>HEAT SINKS/PLUGS</u></p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Part No.</th> <th>A</th> <th>B</th> <th>C (Thread)</th> <th>Struct. Code</th> </tr> </thead> <tbody> <tr> <td>N1214YS</td> <td>1.125</td> <td>1.000</td> <td>1 3/32 - 20</td> <td>PB, PF</td> </tr> <tr> <td>N1214YR</td> <td>1.75</td> <td>1.595</td> <td>M44 x 1.25</td> <td>PD, PH</td> </tr> <tr> <td>N1216AP</td> <td>1.75</td> <td>1.595</td> <td>1 1/2-18</td> <td>PJ</td> </tr> </tbody> </table> <p>Must be used with weld spuds (above) to prevent metal distortion due to high temperature of welding process</p> 		Part No.	A	B	C (Thread)	Struct. Code	N1214YS	1.125	1.000	1 3/32 - 20	PB, PF	N1214YR	1.75	1.595	M44 x 1.25	PD, PH	N1216AP	1.75	1.595	1 1/2-18	PJ
Part No.	A	B	C (Thread)	Struct. Code																	
N1214YS	1.125	1.000	1 3/32 - 20	PB, PF																	
N1214YR	1.75	1.595	M44 x 1.25	PD, PH																	
N1216AP	1.75	1.595	1 1/2-18	PJ																	
<p><u>THREADED-TYPE CALIBRATION ADAPTERS</u></p> <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Part No.</th> <th>A</th> <th>B</th> <th>C (Thread)</th> <th>Struct. Code</th> </tr> </thead> <tbody> <tr> <td>N1214XX</td> <td>1.50</td> <td>1.50</td> <td>1 3/32-20</td> <td>PB, PF</td> </tr> <tr> <td>N1216AN*</td> <td>1.99</td> <td>1.75</td> <td>1 1/2-18</td> <td>PJ</td> </tr> </tbody> </table> <p>*For Ametek spud</p> 		Part No.	A	B	C (Thread)	Struct. Code	N1214XX	1.50	1.50	1 3/32-20	PB, PF	N1216AN*	1.99	1.75	1 1/2-18	PJ					
Part No.	A	B	C (Thread)	Struct. Code																	
N1214XX	1.50	1.50	1 3/32-20	PB, PF																	
N1216AN*	1.99	1.75	1 1/2-18	PJ																	
<p><u>SLEEVE-TYPE CALIBRATION ADAPTERS</u></p>  <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Part No.</th> <th>A</th> <th>B</th> <th>C</th> <th>Struct. Code</th> </tr> </thead> <tbody> <tr> <td>N1214MG</td> <td>1.90</td> <td>1.60</td> <td>1.62</td> <td>PA, PE</td> </tr> <tr> <td>N1216MP</td> <td>1.315</td> <td>1.05</td> <td>1.05</td> <td>PC, PG</td> </tr> </tbody> </table>	Part No.	A	B	C	Struct. Code	N1214MG	1.90	1.60	1.62	PA, PE	N1216MP	1.315	1.05	1.05	PC, PG	<p><u>THREADED-TYPE CALIBRATION ADAPTER - N1214MN</u> For Structure Codes PD, PH</p> 					
Part No.	A	B	C	Struct. Code																	
N1214MG	1.90	1.60	1.62	PA, PE																	
N1216MP	1.315	1.05	1.05	PC, PG																	

NOTES



ORDERING INSTRUCTIONS

1. Model Number
2. Calibrated Pressure Range (use Allowable Pressure Units from table below)

inH ₂ O	inHg	Pa	torr	g/cm ²	psia
ftH ₂ O	mmHg	kPa	mbar	kg/cm ²	atm
mmH ₂ O	kg/cm ²	MPa	bar		

3. Filled-out Configuration Form if Option -C2 is selected
4. Pulp and Paper Process Accessories (see Accessories section)
5. Transmitter Options and Accessories not in Model Code (see PSS 2A-1Z9 E)
6. User Tag Data - Data Plate; 32 characters maximum. For additional tag data, specify Optional Supplemental Tag -T.
7. User Tag Data - Software (Database):
 - ▶ HART, -T: 8 characters maximum
 - ▶ Fieldbus, -F: 32 characters maximum.

OTHER FOXBORO PRODUCTS

The Foxboro product lines offer a broad range of measurement and instrument products, including solutions for pressure, flow, analytical, temperature, positioning, controlling, and recording. For a list of these offerings, visit our web site at:

www.fielddevices.foxboro.com