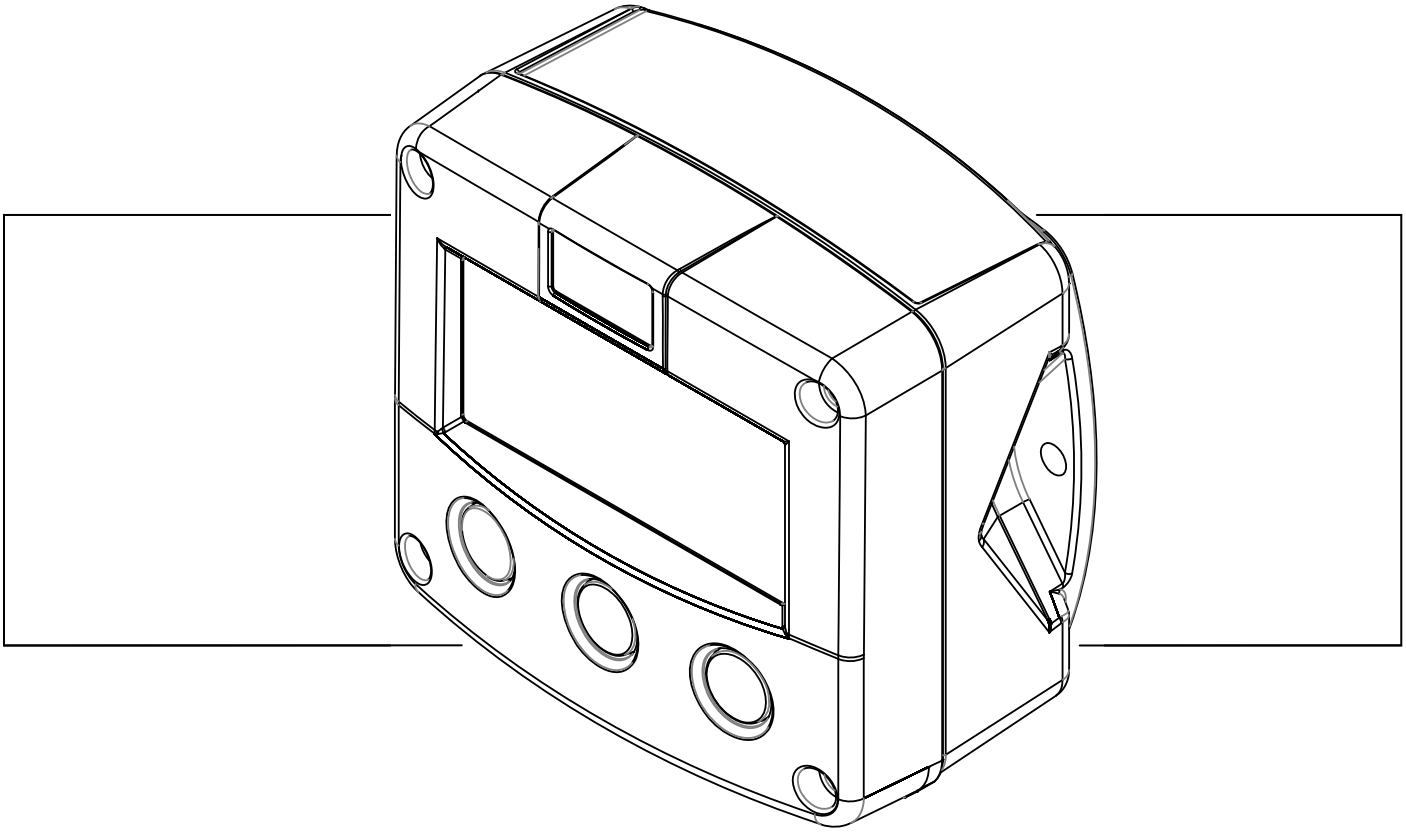
F136-P

BATCH-CONTROLLER



Signal input flowmeter: pulse, Namur and coil

Status inputs: start and stop

Signal outputs: two control outputs for two stage control, or one control output and pulse output ref. total

Signal outputs: (0)4-20mA / 0-10V reflecting process stage

Options: Intrinsically Safe, Modbus communication

F-Series - Field mounted indicators for safe and hazardous areas. More info: www.fluidwell.com/fseries

SAFETY INSTRUCTIONS

- *Any responsibility is lapsed if the instructions and procedures as described in this manual are not followed.*
- *LIFE SUPPORT APPLICATIONS: The F136-P is not designed for use in life support appliances, devices, or systems where malfunction of the product can reasonably be expected to result in a personal injury. Customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify the manufacturer and supplier for any damages resulting from such improper use or sale.*
- *Electro static discharge does inflict irreparable damage to electronics! Before installing or opening the unit, the installer has to discharge himself by touching a well-grounded object.*
- *This unit must be installed in accordance with the EMC guidelines (Electro Magnetic Compatibility).*
- *Do connect a proper grounding to the aluminum casing as indicated if the F136-P has been supplied with the 115-230V AC power-supply type PM. The green / yellow wire between the back-casing and removable terminal-block may never be removed.*
- *Intrinsically Safe applications: follow the instructions as mentioned in Chapter 5 and consult "Fluidwell F1..-..-XI - Documentation for Intrinsic Safety".*

DISPOSAL

At the end of its life this product should be disposed of according to local regulations regarding waste electronic equipment. If a battery is present in this product it should be disposed of separately. The separate collection and recycling of your waste equipment will help to conserve natural resources and ensure that it is recycled in a manner that protects the environment.

SAFETY RULES AND PRECAUTIONARY MEASURES

- The manufacturer accepts no responsibility whatsoever if the following safety rules and precautions instructions and the procedures as described in this manual are not followed.
- Modifications of the F136-P implemented without preceding written consent from the manufacturer, will result in the immediate termination of product liability and warranty period.
- Installation, use, maintenance and servicing of this equipment must be carried out by authorized technicians.
- Check the mains voltage and information on the manufacturer's plate before installing the unit.
- Check all connections, settings and technical specifications of the various peripheral devices with the F136-P supplied.
- Open the casing only if all leads are free of potential.
- Never touch the electronic components (ESD sensitivity).
- Never expose the system to heavier conditions than allowed according to the casing classification (see manufacture's plate and chapter 4.2.).
- If the operator detects errors or dangers, or disagrees with the safety precautions taken, then inform the owner or principal responsible.
- The local labor and safety laws and regulations must be adhered to.

ABOUT THE OPERATION MANUAL

This operation manual is divided into two main sections:

- The daily use of the unit is described in chapter 2 "Operation". These instructions are meant for users.
- The following chapters and appendices are exclusively meant for electricians/technicians. These provide a detailed description of all software settings and hardware installation guidance.

This operation manual describes the standard unit as well as most of the options available. For additional information, please contact your supplier.

A hazardous situation may occur if the F136-P is not used for the purpose it was designed for or is used incorrectly. Please carefully note the information in this operating manual indicated by the pictograms:

A "**warning**" indicates actions or procedures which, if not performed correctly, may lead to personal injury, a safety hazard or damage of the F136-P or connected instruments.


Caution !

A "**caution**" indicates actions or procedures which, if not performed correctly, may lead to personal injury or incorrect functioning of the F136-P or connected instruments.


Note !

A "**note**" indicates actions or procedures which, if not performed correctly, may indirectly affect operation or may lead to an instrument response which is not planned.

Hardware version	:	02.01.xx
Software version	:	02.01.xx
Manual	:	HF136PEN_v0501_04
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Information in this manual is subject to change without prior notice. The manufacturer is not responsible for mistakes in this material or for incidental damage caused as a direct or indirect result of the delivery, performance or use of this material.

CONTENTS MANUAL

1. INTRODUCTION

1.1. SYSTEM DESCRIPTION OF THE F136-P

Functions and features
The batch controller model F136-P is a microprocessor driven instrument designed for batching and filling of small batch sizes up to large quantities as well as displaying the total and accumulated total. The analog output is related to the course of the batch process.
This product has been designed with a focus on:

- ultra-low power consumption to allow long-life battery powered applications (option PB),
- intrinsic safety for use in hazardous applications (option XI),
- several mounting possibilities with ABS or aluminum enclosures for harsh industrial surroundings,
- ability to process all types of flowmeter signals,
- transmitting possibilities with analog / pulse and communication (option) outputs.

Flowmeter input
This manual describes the unit with a pulse type input from the flowmeter "-P version". Other versions are available to process (0)4-20mA or 0-10V flowmeter signals.
One flowmeter with a passive or active pulse, Namur or coil signal output can be connected to the F136-P. To power the sensor, several options are available.

Standard outputs

- Two transistor or relay (option) outputs: for two-stage control or one stage control with pulse output. The configurable pulse output offers a scaled pulse mirroring a certain totalised quantity. Maximum frequency 60Hz.; the pulse length can be set from 7,8msec up to 2 seconds.
- Configurable passive linear 4-20mA analog output with 10-bits resolution mirroring the batch process. The minimum and maximum signal output can be tuned.

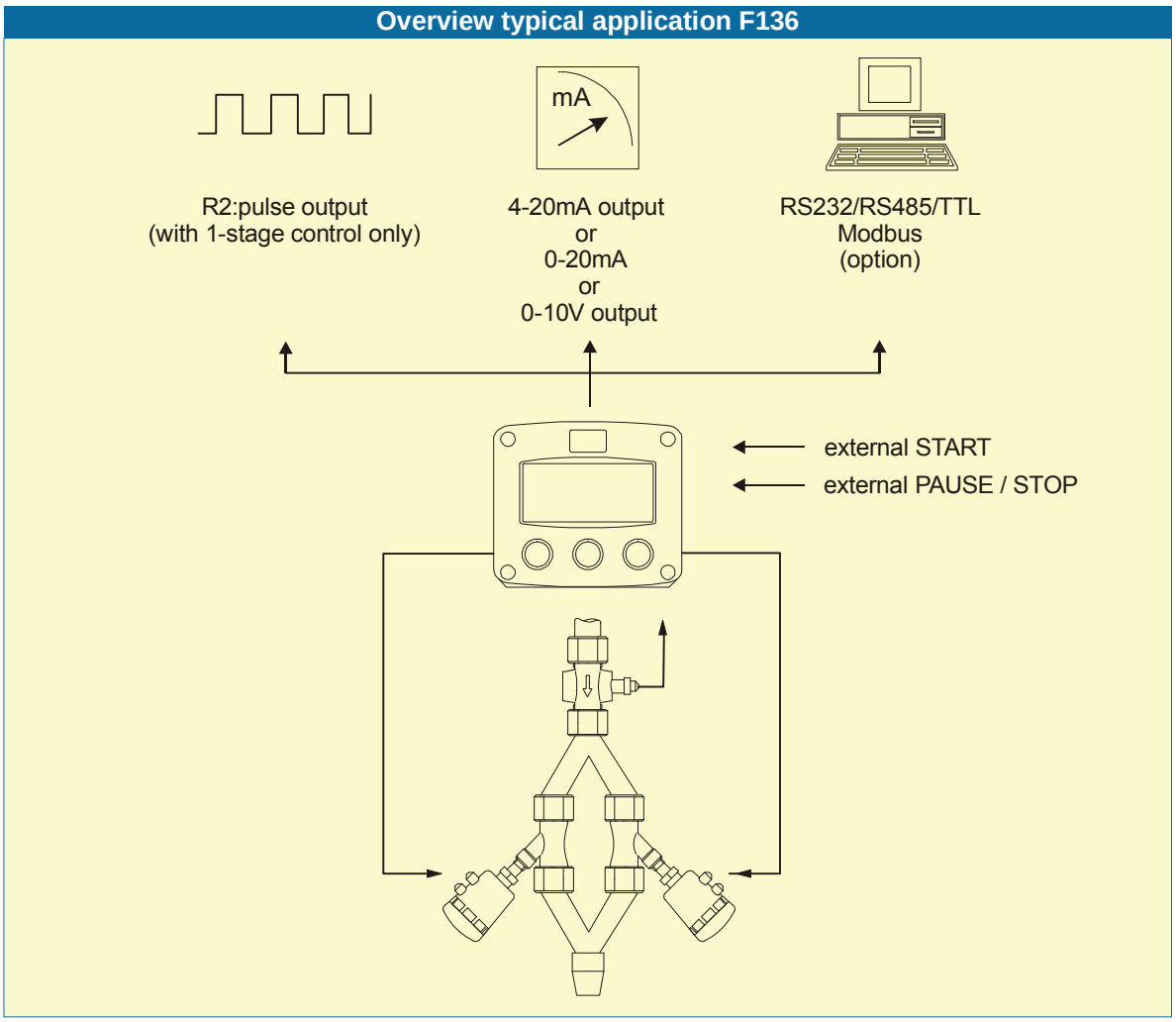


Fig. 1: Typical application for the F136-P.

Configuration of the unit
The F136-P was designed to be implemented in many types of applications. For that reason, a SETUP-level is available to configure your F136-P according to your specific requirements.
SETUP includes several important features, such as K-factors, measurement units, signal selection etc. All setting are stored in EEPROM memory and will not be lost in the event of power failure or a drained battery.
To extend the battery-life time (option), please make use of the power-management functions as described in chapter 3.2.3.

Display information
The unit has a large transflective LCD with all kinds of symbols and digits to display measuring units, status information, trend-indication and key-word messages.
A backup of the total and accumulated total in EEPROM memory is made every minute.

Options
The following options are available: isolated or active 4-20mA / 0-10V / 0-20mA analog output, full Modbus communication RS232/485 (also battery powered), intrinsic safety, mechanical relay or active outputs, power- and sensor-supply options, panel-mount, wall-mount and weather-proof enclosures, flame proof enclosure.

2. OPERATIONAL

2.1. GENERAL

Caution !

- *The F136-P may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.*
- *Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.*

This chapter describes the daily use of the F136-P. This instruction is meant for users / operators.

2.2. CONTROL PANEL

The following keys are available:

Fig. 2: Control Panel.

Functions of the keys

This key is used to program and save new values or settings.
It is also used to gain access to SETUP-level; please read chapter 3.

This key is used to START the batch process.
The arrow-key ▲ is used to increase a value after PROG has been pressed or to configure the unit; please read chapter 3.

Press STOP to "PAUSE" the batch process. When this key is pressed twice, the process is completely finished and can't be continued.
STOP is also used to select Total and accumulated total.
After PROG has been pressed, the arrow-key ▶ is used to select a value

2.3. OPERATOR INFORMATION AND FUNCTIONS

In general, the F136-P will always function at Operator level. The information displayed is dependant upon the SETUP-settings. All pulses generated by the connected flowmeter are measured by the F136-P in the background, whichever screen refresh rate setting is chosen. After pressing a key, the display will be updated very quickly during a 30 second period, after which it will slow-down again.

- **To enter a batch quantity**
  To change the PRESET-value, following procedure must be followed:

  1) press PROG: the word "PROGRAM" will be flashing,
  2) use ▸ to select the digits and ▲ to increase that value,
  3) set the new PRESET-value by pressing ENTER.

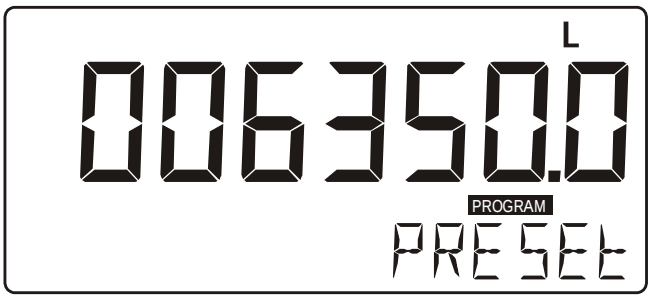


Fig. 3: Example display information during programming preset value.

When data is altered but ENTER has not been pressed yet, then the alteration can still be cancelled by waiting for 20 seconds or by pressing ENTER during three seconds: the former value will be reinstated. The PRESET-value can be used time after time till a new value is programmed.

Note !

Please note that alterations will only be set after ENTER has been pressed!

- **Batch maximum**
  When you program a new value which is not valid - the batch size is too large - the decrease-sign ▼ will be displayed while you are programming; the new value will not be accepted!

- **Starting up the batch process**
  The batch process can only be started up when "READY" is displayed. The batch process is started-up by pressing the START-key. Depending on the SETUP-settings, one or two relays will be switched. The arrows at the display indicate if the ACTUAL-value is / was counting up or down.

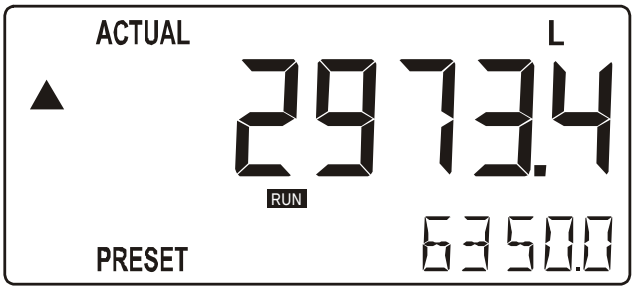


Fig. 4: Example display information during the process.

- **Interrupting and ending the batch process**
  When STOP is pressed once, the batch process will be temporarily interrupted; the actual values are not lost. At the display, the word "PAUSE" will be flashing. From this stage, the batch process can be resumed with the START-key.
  The process can be ended entirely at all times by pressing STOP twice in which case the actual values are "lost" and the system returns to steady state: the batch can not be resumed.

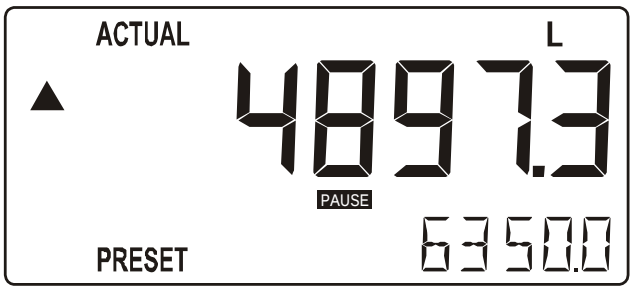


Fig. 5: Example display information when interrupted.

After batching, following functions are available:

- **Clear total**
  The value for total can be re-initialized. To do so, select Total and press PROG followed by STOP - STOP. After pressing STOP once, the flashing text "PUSH STOP" is displayed.
  To avoid re-initialization at this stage, press another key than STOP or wait for 20 seconds.
  Re-initialization of total DOES NOT influence the accumulated total.

- **Display accumulated total**
  When the STOP-key is pressed, total and accumulated total are displayed. The accumulated total cannot be re-initialized. The value will count up to 99,999,999,999. The unit and number of decimals are displayed according to the configuration settings for preset.

- **Low-battery alarm**
  When the battery voltage drops, it must be replaced. At first "low-battery" will flash, but as soon as it is displayed continuously, the battery MUST be replaced shortly after!
  Only official batteries may be used, or else the guarantee will be terminated. The remaining lifetime after the first moment of indication is generally several days up to some weeks.

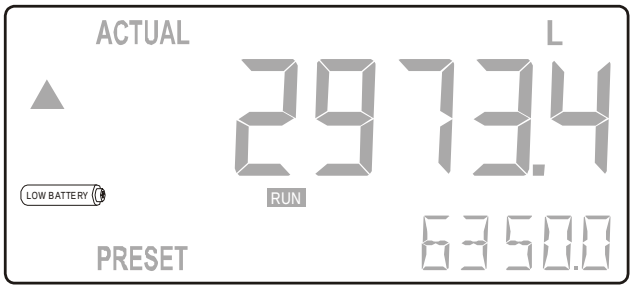


Fig. 6: Example of low-battery alarm.

- **Alarm 01-03**
  When "alarm" is displayed, please consult Appendix B: problem solving.

3. CONFIGURATION

3.1. INTRODUCTION

This and the following chapters are exclusively meant for electricians and non-operators. In these, an extensive description of all software settings and hardware connections are provided.


Caution !

- *Mounting, electrical installation, start-up and maintenance of the instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.*
- *The F136-P may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.*
- *Ensure that the measuring system is correctly wired up according to the wiring diagrams. The housing may only be opened by trained personnel.*
- *Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.*

3.2. PROGRAMMING SETUP-LEVEL

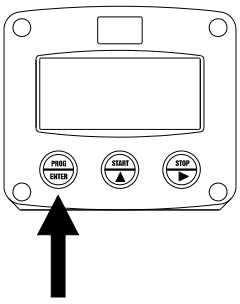
3.2.1. GENERAL

Configuration of the F136-P is done at SETUP-level. SETUP-level is reached by pressing the PROG/ENTER key for 7 seconds; at which time, both arrows ⬍ will be displayed. In order to return to the operator level, PROG will have to be pressed for three seconds. Alternatively, if no keys are pressed for 2 minutes, the unit will exit SETUP automatically.
SETUP can be reached at all times while the F136-P remains fully operational.


Note !

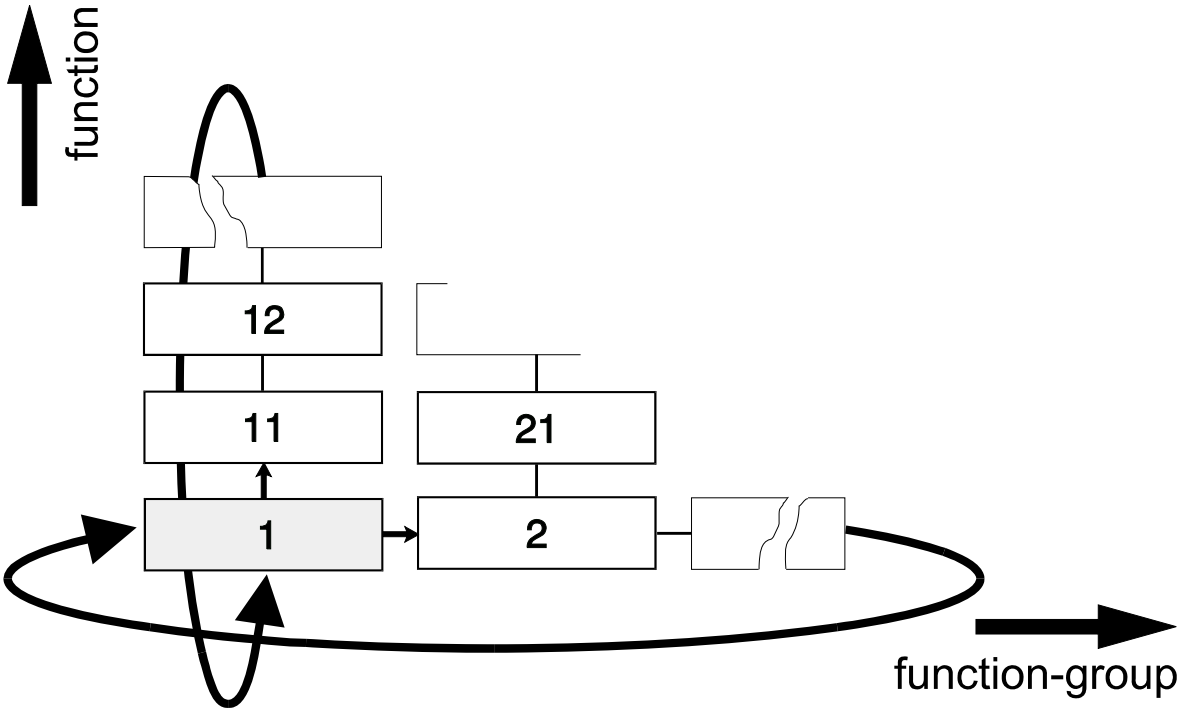
Note: *A pass code may be required to enter SETUP. Without this pass code access to SETUP is denied.*

To enter SETUP-level:



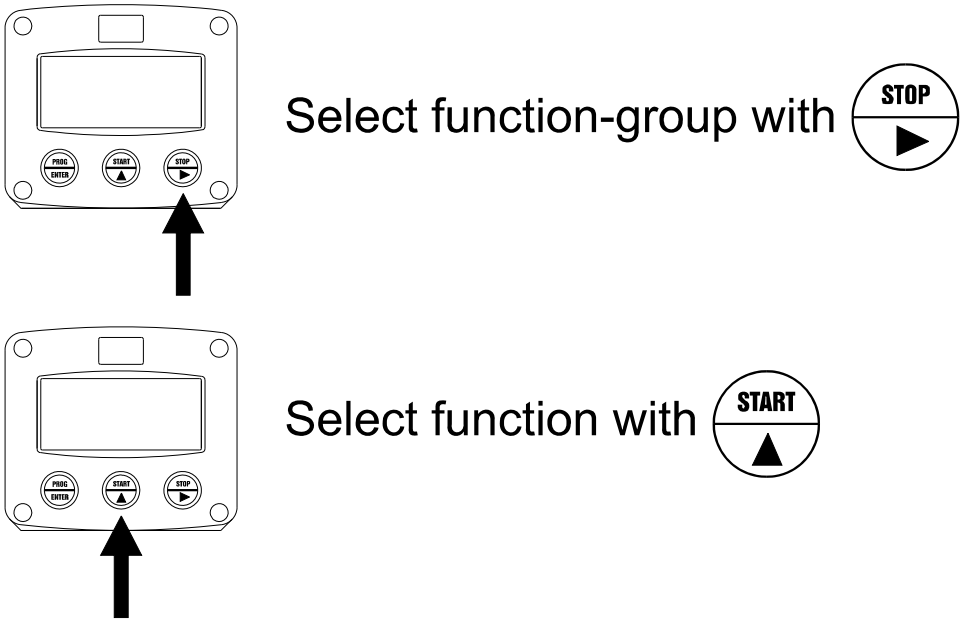
Press PROG/ENTER for 7 seconds

Matrix structure SETUP-level:



SCROLLING THROUGH SETUP-LEVEL

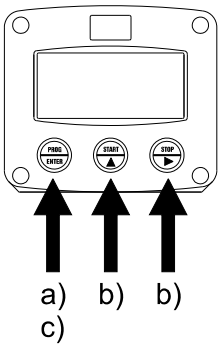
Selection of function-group and function:
SETUP is divided into several function groups and functions.



Each function has a unique number, which is displayed below the word "SETUP" at the bottom of the display. The number is a combination of two figures. The first figure indicates the function-group and the second figure the sub-function. Additionally, each function is expressed with a keyword.

After selecting a sub-function, the next main function is selected by scrolling through all "active" sub-functions (e.g. 1▲, 11▲, 12▲, 13▲, 14▲, 1▶, 2▶, 3▲, 31 etc.).

To change or select a value:



a) press PROG ENTER briefly; **PROGRAM** will start flash

b) select or enter value with START and / or STOP

c) press PROG ENTER to confirm the value / selection.

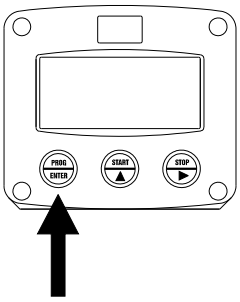
To change a value, use ▸ to select the digits and ▲ to increase that value.
To select a setting, both ▲ and ▸ can be used.
If the new value is invalid, the increase sign ▲ or decrease-sign ▼ will be displayed while you are programming.

When data is altered but ENTER is not pressed, then the alteration can still be cancelled by waiting for 20 seconds or by pressing ENTER for three seconds: the PROG-procedure will be left automatically and the former value reinstated.

Note !

Note: *alterations will only be set after ENTER has been pressed!*

To return to OPERATOR-level:



Press PROG ENTER for 3 seconds

In order to return to the operator level, PROG will have to be pressed for three seconds. Also, when no keys are pressed for 2 minutes, SETUP will be left automatically.

3.2.2. OVERVIEW FUNCTIONS SETUP LEVEL

SETUP FUNCTIONS AND VARIABLES			
1	**PRESET**		
	11	UNIT	L - m3 - kg - lb - GAL - USGAL - bbl - no unit
	12	DECIMALS	0 - 1 - 2 - 3 (Ref: displayed value)
	13	K-FACTOR:	0.000010 - 9,999,999
	14	DECIMALS K-FACTOR	0 - 6
	15	BATCH MAXIMUM	X,XXX,XXX quantity
2	**OVERRUN**		
	21	OVERRUN	disable - enable
	22	TIME	0.1 - 999.9 seconds
3	**DISPLAY**		
	31	DISPLAY	increase - decrease
4	**POWER MANAGEMENT**		
	41	LCD UPDATE	fast - 1 sec - 3 sec - 15 sec - 30 sec - off
	42	BATTERY MODE	operational - shelf
5	**FLOWMETER**		
	51	SIGNAL	npn - npn_lp - reed - reed_lp - pnp - pnp_lp - namur - coil_hi - coil_lo - act_8.1 - act_12 - act_24
6	**ANALOG**		
	61	OUTPUT	decrease - increase - disable
	62	CONTROL	stay - overrun up - overrun down - end up - end down - bounce up - bounce down
	63	TUNE MIN - 4mA / 0V	0 - 9,999
	64	TUNE MAX- 20mA / 10V	0 - 9,999
7	**RELAYS**		
	71	RELAYS	1-step / 2-step
	72	PRECLOSE	X,XXX,XXX quantity
	73	PERIOD TIME	0 - 250
	74	IMPULSE PER	X,XXX,XXX quantity
	75	IMPULSE ACCORDING	total - batch
8	**COMMUNICATION**		
	81	SPEED / BAUDRATE	1200 - 2400 - 4800 - 9600
	82	ADDRESS	1 - 255
	83	MODE	ASCII - rtu - off
9	**OTHERS**		
	91	TYPE / MODEL	
	92	SOFTWARE VERSION	
	93	SERIAL NO.	
	94	PASSWORD	0000 - 9999
	95	TAGNUMBER	0000000 - 9999999

3.2.3. EXPLANATION OF SETUP-FUNCTIONS

1 - PRESET	
MEASUREMENT UNIT **11**	SETUP - 11 determines the measurement unit for preset, total, accumulated total and pulse output. The following units can be selected: L - m3 - kg - lb. - GAL - USGAL - bbl - _ (no unit). Alteration of the measurement unit will have consequences for operator and SETUP-level values. Please note that the K-factor has to be adapted as well; the calculation is not done automatically.
DECIMALS **12**	The decimal point determines for preset, total, accumulated total and pulse output the number of digits following the decimal point. The following can be selected: 0000000 - 111111.1 - 22222.22 - 3333.333
K-FACTOR **13**	With the K-factor, the flowmeter pulse signals are converted to a quantity. The K-factor is based on the number of pulses generated by the flowmeter per selected measurement unit (SETUP 11), for example per cubic meter. The more accurate the K-factor, the more accurate the functioning of the system will be. **Example 1:** **Calculating the K-factor.** *Let us assume that the flowmeter generates 2.4813 pulses per liter and the selected unit is "cubic meters / m3". A cubic meter consists of 1000 parts of one liter which implies 2,481.3 pulses per m3. So, the K-factor is 2,481.3. Enter for SETUP - 13: "2481300" and for SETUP - 14 - decimals K-factor "3".* **Example 2:** **Calculating the K-factor.** *Let us assume that the flowmeter generates 6.5231 pulses per gallon and the selected measurement unit is gallons.* *So, the K-Factor is 6.5231. Enter for SETUP - 13: "6523100" and for SETUP - 14 decimals K-factor "6".*
DECIMALS K-FACTOR **14**	This setting determines the number of decimals for the K-factor entered. (SETUP 13). The following can be selected: 0 - 1 - 2 - 3 - 4 - 5 - 6 Please note that this setting influences the accuracy of the K-factor indirectly. (i.e. the position of the decimal point and thus the value given) This setting has NO influence on the displayed number of digits for total (SETUP 12)!
BATCH MAXIMUM **15**	This function limits the operator to enter a new preset-value which is more as the entered batch maximum.

2 - OVERRUN

Overrun can occur at the end of the batch process, as a result of slowness of a valve / pump. Consequently, the accuracy is less. With this function, the F136-P analyses the actual overrun characteristic after every batch. This information is used to correct the overrun automatically.

OVERRUN **21**	For an accurate overrun correction, it is necessary that the flow meter meets certain technical demands, such as "high resolution" and shows no "false" overrun due to a slow update time. Do not enable this function if the flow meter does not meet these technical demands.
OVERRUN TIME **22**	The overrun characteristic of the system will be analyzed during a certain time after the batch. In this way, false signal generated through leakage are eliminated. Enter here the expected time needed by the system to stop a batch. It is advisable to provide extra time in order to avoid an incorrect overrun correction or false leakage alarms. *Note that the next batch can only be started after elapsing of this overrun time!* The minimum overrun time is 0.1 second, maximum 999.9 seconds.

3 - DISPLAY

DISPLAY **31**	The large 17mm digits can be set to display the actual batched quantity (increase) OR to display the remaining quantity to be batched (decrease).

4 - POWER MANAGEMENT

When used with the internal battery option, the user can expect reliable measurement over a long period of time. The F136-P has several smart power management functions to extend the battery life time significantly. Two of these functions can be set:

LCD NEW **41**	The calculation of the display-information influences the power consumption significantly. When the application does not require a fast display update, it is **strongly advised** to select a slow refresh rate. Please understand that NO information will be lost; every pulse will be counted and the output signals will be generated in the normal way. The following can be selected: Fast - 1 sec - 3 sec - 15 sec - 30 sec - off. **Example 3:** **Battery life-time** *battery life-time with a coil pick-up, 1KHz. pulses and FAST update: about 2 years.* *battery life-time with a coil pick-up, 1KHz. pulses and 1 sec update: about 5 years.* ***Note:** after a button has been pressed by the operator - the display refresh rate will always switch to FAST for 30 seconds. When "OFF" is selected, the display will be switched off after 30 seconds and will be switched on as soon as a button has been pressed.*
BATTERY-MODE **42**	The unit has two modes: operational or shelf. After "shelf" has been selected, the unit can be stored for several years; it will not count pulses, the display is switched off but all settings and totals are stored. In this mode, power consumption is extremely low. To wake up the unit again, press the SELECT-key twice.


Note !

5 - FLOWMETER

SIGNAL
51

The F136-P is able to handle several types of input signal. The type of flowmeter pickup / signal is selected with SETUP 51.
Note: *The selections "active pulse" offer a detection level of 50% of the supply voltage.*
Read also par. 4.4.3. Flowmeter input terminal 09-11.

TYPE OF SIGNAL	EXPLANATION	RESISTANCE	FREQ. / mV	REMARK
NPN	NPN input	100K pull-up	6 kHz.	(open collector)
NPN - LP	NPN input with low pass filter	100K pull-up	2.2 kHz.	(open collector) less sensitive
REED	Reed-switch input	1M pull-up	1.2 kHz.	
REED - LP	Reed-switch input with low pass filter	1M pull-up	120 Hz.	Less sensitive
PNP	PNP input	100K pull-down	6 kHz.	
PNP - LP	PNP input with low pass filter	100K pull-down	700 Hz.	Less sensitive
NAMUR	Namur input	820 Ohm pull-down	4 kHz.	External power required
COIL HI	High sensitive coil input	-	20mV p.t.p.	Sensitive for disturbance!
COIL LO	Low sensitive coil input	-	90mV p.t.p.	Normal sensitivity
ACT_8.1	Active pulse input 8.1 VDC	3K9	10KHz.	External power required
ACT_12	Active pulse input 12 VDC	4K	10KHz.	External power required
ACT_24	Active pulse input 24 VDC	3K	10KHz.	External power required

6 - ANALOG OUTPUT

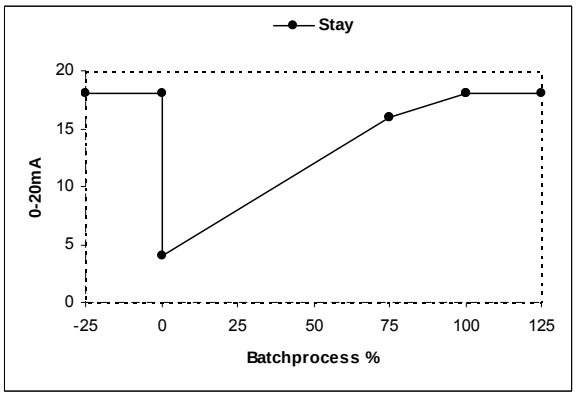
A linear 4-20mA signal (type AB: 0-20mA or type AU: 0-10V) output signal is generated to reflect the running process.

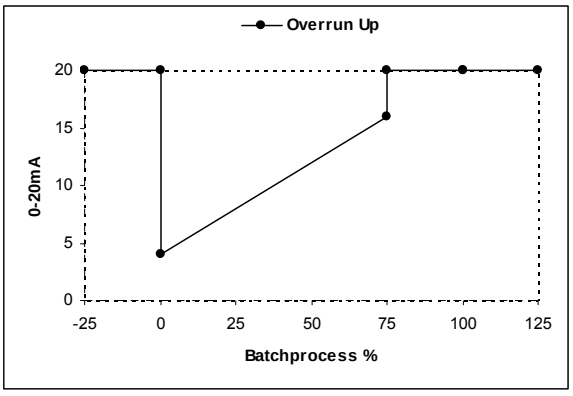
Note: *When the analog output is not used, please make sure that setting 61 is disabled, or else the battery life time will be reduced significantly!*

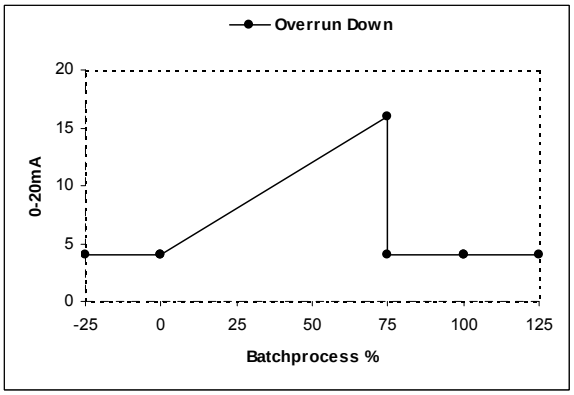
When a power supply is available but the output is disabled, a 3.5mA signal will be generated.

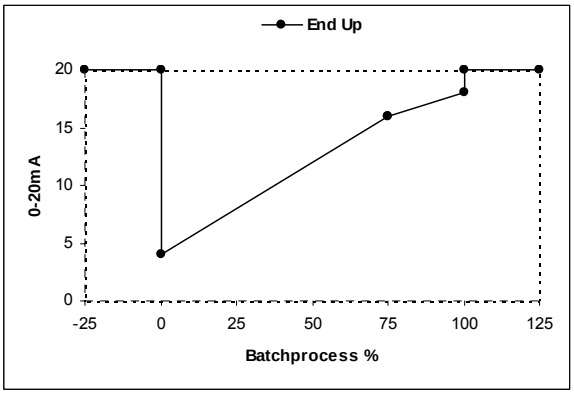
Note !

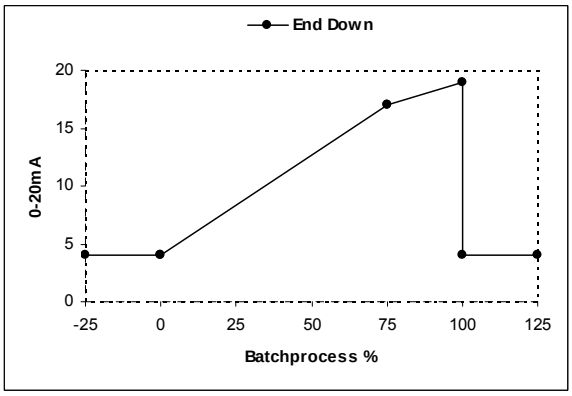
INCREASING OUTPUT:

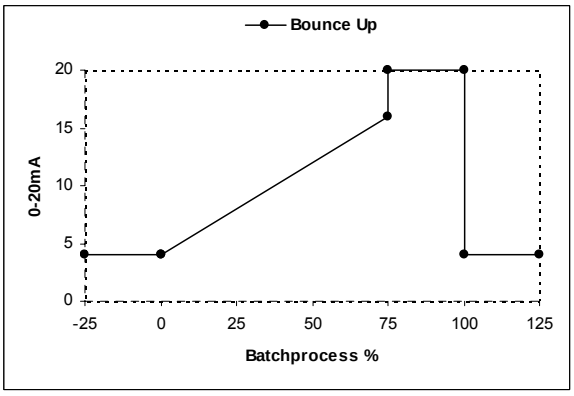


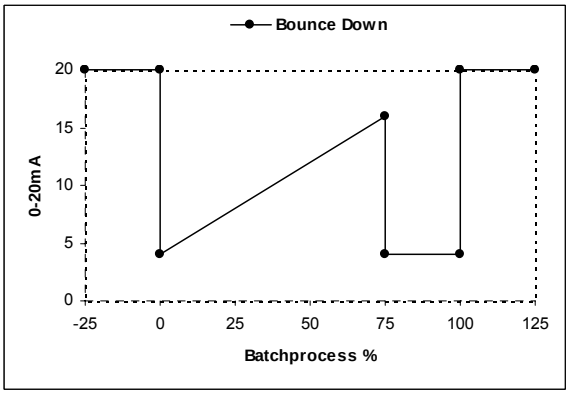












-25%: situation before a next batch start.
0%: the moment after START has been pressed.
75%: valve will be closed due to the overrun correction.
100%: end of overrun-time which is end-of-batch.
125%: situation after end-of-batch.

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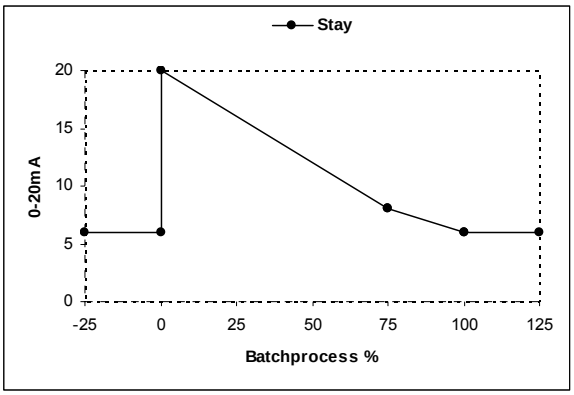
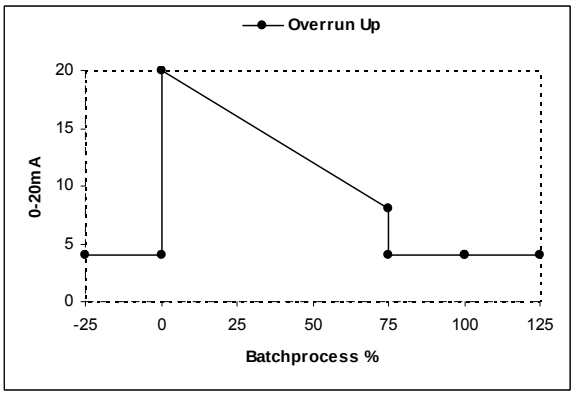
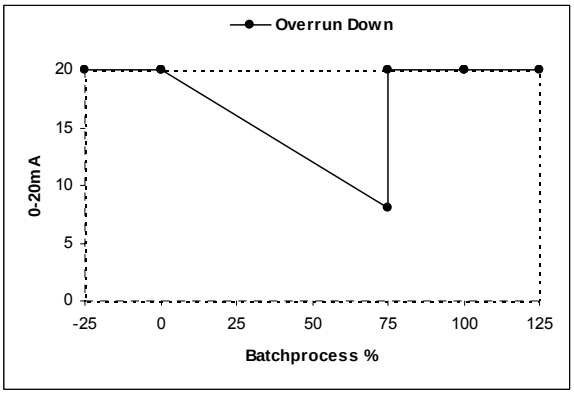
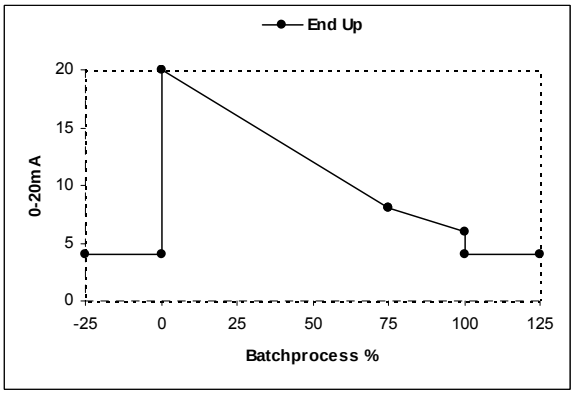
6 - ANALOG OUTPUT (CONTINUED)

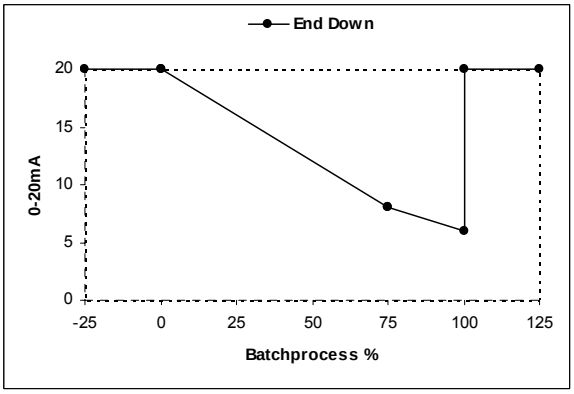
DECREASING OUTPUT:

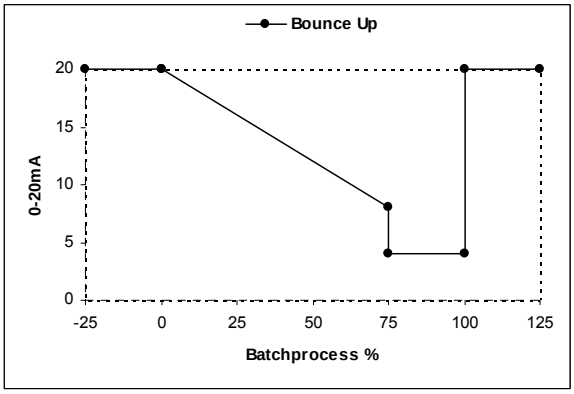


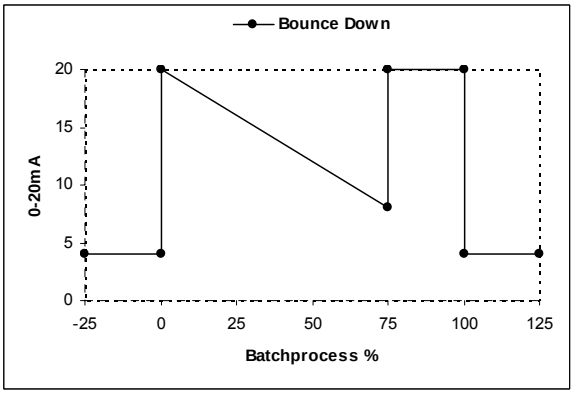












-25%: situation before a next batch start.
0%: the moment after START has been pressed.
75%: valve will be closed due to the overrun correction.
100%: end of overrun-time which is end-of-batch.
125%: situation after end-of-batch.

Continued next page >>>

6 - ANALOG OUTPUT (CONTINUED)	
OUTPUT **61**	The D/A converter has a relatively high power consumption. If the analog output is not being used, select "disable" to switch-off the converter. For more information read par. 4.4.3. . Do select increase or decrease depending on the preffered analog output signal as indicated in the above drawings.
CONTROL **62**	According to the drawings above, do select the desired control function Following can be selected: stay - overrun up - overrun down - end up - end down - bounce up - bounce down
TUNE MIN / 4MA **63**	The initial minimum analog output value is 4mA (or 0mA / 0V). However, this value might differ slightly due to external influences such as temperature for example. The 4mA value (or 0mA / 0V) can be tuned precisely with this setting. ▪ *Before tuning the signal, be sure that the analog signal is not being used for any application!* After pressing PROG, the current will be about 4mA (or 0mA / 0V). The current can be increased/decreased with the arrow-keys and is directly active. Press ENTER to store the new value.
TUNE MAX / 20MA **64**	The initial maximum analog output value is 20mA (or 10V). However, this value might differ slightly due to external influences such as temperature for example. The 20mA value (or 10V) can be tuned precisely with this setting. . ▪ *Before tuning the signal, be sure that the analog signal is not being used for any application!* After pressing PROG, the current will be about 20mA. The current can be increased/decreased with the arrow-keys and is directly active. Press ENTER to store the new value.

7 - RELAY OUTPUT

Two one open-collector outputs (Optional: mechanic relays or active outputs) are available to control relays or small valves (max. 50VDC – 300mA).
Relay 2 can also be used as pulse output according the batch total (actual) or accumulated total.
Please note: if the communication option has been supplied, the pulse output functions 73, 74 and 75 are not available.

Note !

1-STEP / 2-STEP **71**	With this setting, the function of relay is *Select "2-step" to executed batches with a two-stage valve.* *Select "1-step" to be able to use relay 2 as pulse output relay.*
PRECLOSE QUANTITY **72**	According to the setting 81 - 2-step, relay two will be used to control a valve for the batch process. If the product is batched in two steps, the switch-off-moment for relay 2 has to be set. The switch moment is based on the remaining quantity before the end of batch. If the preclose quantity is set to zero, it will switch simultaneously with relay 1.
PERIOD TIME PULSE OUTPUT **73**	According to the setting 71 - 1-step, relay 2 can be used as a scaled pulse output. The period time determines the time that the transistor or relay will be switched; in other words the pulse length. The minimum time between the pulses is as long as the period time. One period is approx. 7.8 msec. If the value selected is "zero", the pulse output is disabled. The maximum value is 255 periods. ***Note:*** *If the frequency should go out of range - when the flowrate increases for example - an internal buffer will be used to "store the missed pulses": As soon as the flowrate reduces again, the buffer will be "emptied".* *It might be that pulses will be missed due to a buffer-overflow, so it is advised to program this setting within it's range*

Note !

NUMBER OF PERIODS	PERIOD TIME	MAX. FREQUENCY
0	disabled	disabled
1	0,0078 seconds	64 Hz.
2	0,0156 seconds	32 Hz.
3	0,0234 seconds	21 Hz.
64	0,5000 seconds	1 Hz.
255	1,9922 seconds	0.25 Hz.

PULSE PER **74**	According to the measurement unit settings for preset, a scaled pulse will be generated every X-quantity. Enter this quantity here while taking the displayed decimal position and measuring unit into account.
PULSE ACCORDING ACC. TOTAL / BATCH **75**	With this function, it is determined if a pulse will be generated according the quantity batched or according accumulated total. With setting "batch" the pulse generator will be set to zero when a new batch is started up.

8 - COMMUNICATION (OPTIONAL)	
The functions described below deal with hardware that is not part of the standard delivery. Programming of these functions does not have any effect if this hardware has not been installed. Consult Appendix C and the Modbus communication protocol description for a detailed explanation.	
BAUDRATE **81**	For external control, the following communication speeds can be selected: 1200 - 2400 - 4800 - 9600 baud
BUS ADDRESS **82**	For communication purposes, a unique identity can be attributed to every F136-P. This address can vary from 1-255.
MODE **83**	The communication protocol is Modbus ASCII or RTU mode. Select OFF, to disable this communication function.

9 - OTHERS	
TYPE OF MODEL **91**	For support and maintenance it is important to have information about the characteristics of the F136-P. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
VERSION SOFTWARE **92**	For support and maintenance it is important to have information about the characteristics of the F136-P. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
SERIAL NUMBER **93**	For support and maintenance it is important to have information about the characteristics of the F136-P. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
PASS CODE **94**	All SETUP-values can be pass code protected. This protection is disabled with value 0000 (zero). Up to and including 4 digits can be programmed, for example 1234.
TAGNUMBER **95**	For identification of the unit and communication purposes, a unique tag number of maximum 7 digits can be entered.

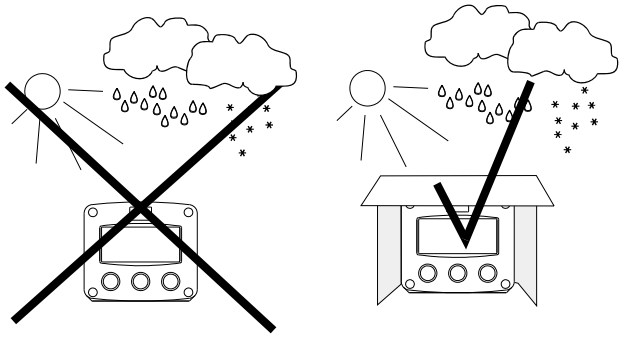
4. INSTALLATION

4.1. GENERAL DIRECTIONS

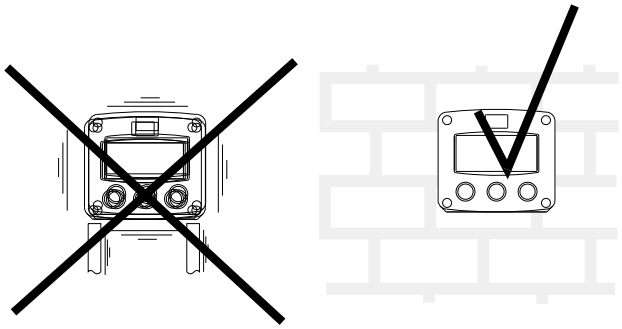
Caution !

- Mounting, electrical installation, start-up and maintenance of this instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.
- The F136-P may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the panel cabinet has been opened (danger from electrical shock). The housing may only be opened by trained personnel.
- Take careful notice of the " Safety rules, instructions and precautionary measures " at the front of this manual.

4.2. INSTALLATION / SURROUNDING CONDITIONS



Take the relevant IP classification of the casing into account (see manufactures plate). Even an IP67 (NEMA 4X) casing should NEVER be exposed to strongly varying (weather) conditions.
When panel-mounted, the unit is IP65 (NEMA 4X)!
When used in very cold surroundings or varying climatic conditions, take the necessary precautions against moisture by placing a dry sachet of silica gel, for example, inside the instrument case.



Mount the F136-P on a solid structure to avoid vibrations.

4.3. DIMENSIONS- ENCLOSURE

Aluminum enclosures:

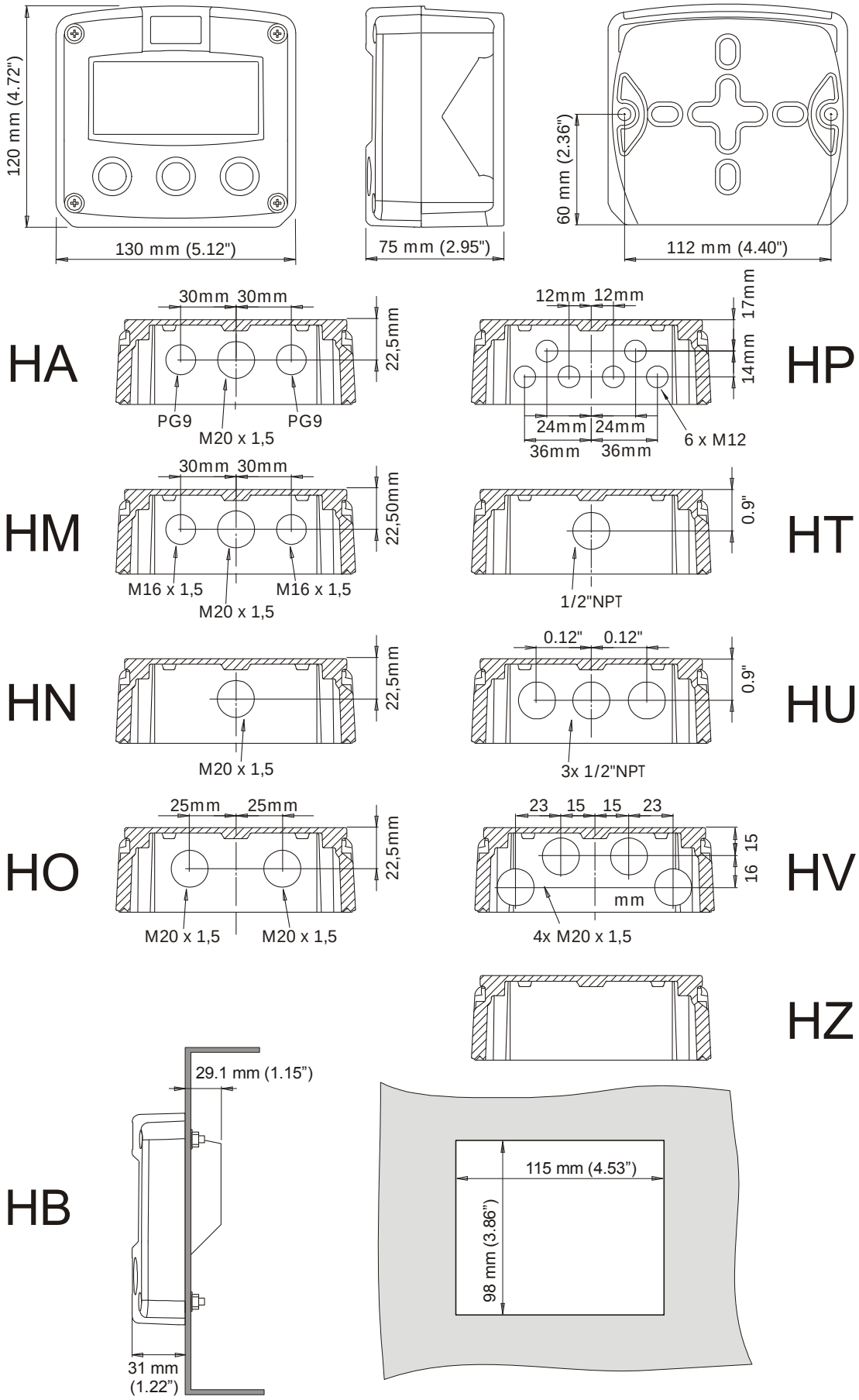
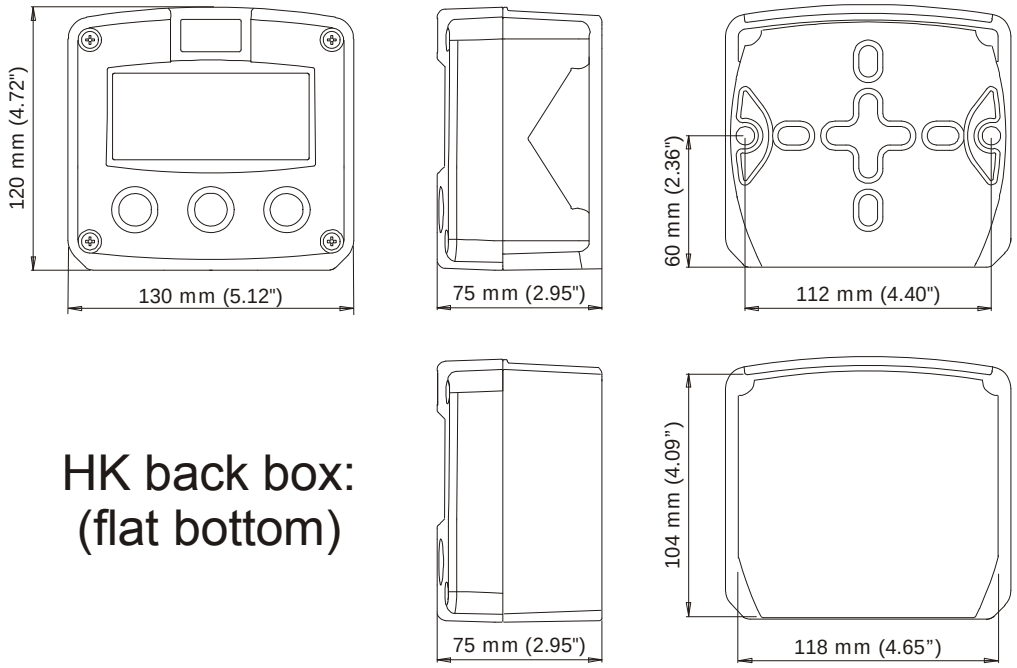
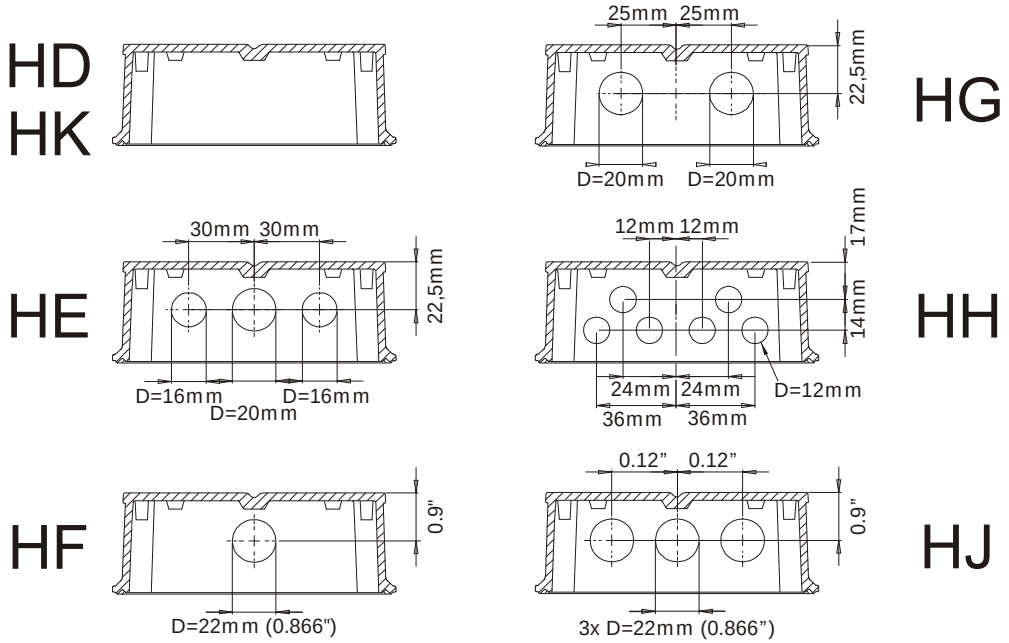


Fig. 7: Dimensions aluminum enclosures.

GRP enclosures:





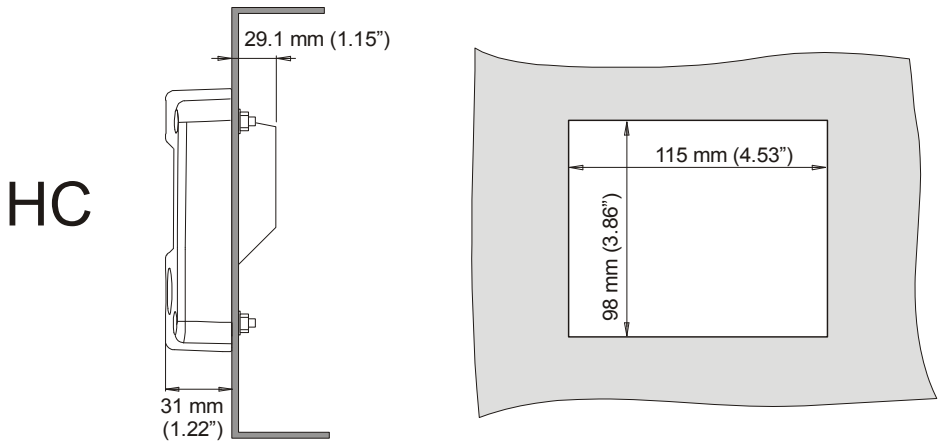


Fig. 8: Dimensions GRP enclosures.

4.4. INSTALLING THE HARDWARE

4.4.1. INTRODUCTION

- Electro static discharge does inflict irreparable damage to electronics! Before installing or opening the unit, the installer has to discharge himself by touching a well-grounded object.

- This unit must be installed in accordance with the EMC guidelines (Electro Magnetic Compatibility).

Aluminum enclosures

- When installed in an aluminum enclosure and a potentially explosive atmosphere requiring apparatus of equipment protection level Ga and Da, the unit must be installed such that, even in the event of rare incidents, an ignition source due to impact or friction sparks between the enclosure and iron/steel is excluded.

- Do ground the aluminum enclosure properly as indicated, if the F136-P has been supplied with the 115-230V AC power-supply type PM. The green / yellow wire between the back-casing and removable terminal-block may never be removed.

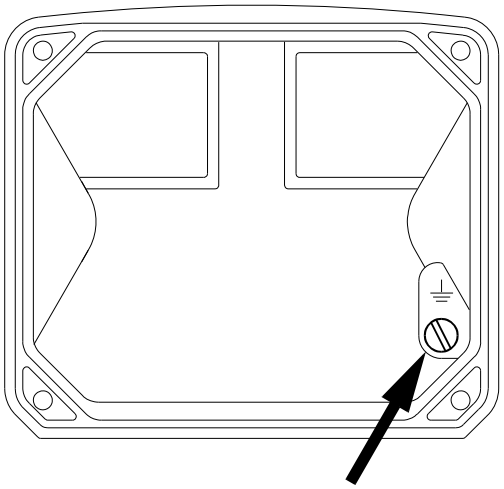


Fig. 9: Grounding aluminum enclosure with type PM 115-230V AC.

FOR INSTALLATION, PAY EMPHATIC ATTENTION TO:

- Separate cable glands with effective IP67 (NEMA4X) seals for all wires.
- Unused cable entries: ensure that you fit IP67 (NEMA4X) plugs to maintain rating.
- A reliable ground connection for both the sensor, and if applicable, for the metal casing.
- An effective screened cable for the input signal, and grounding of its screen to terminal 9 (GND) or at the sensor itself, whichever is appropriate to the application.

4.4.2. VOLTAGE SELECTION SENSOR SUPPLY

For Intrinsically Safe applications: read chapter 5.

Type PB / PC / PX (AP) - battery powered and output loop-powered applications:
Terminal 11 provides a limited supply voltage of 3.2 V DC (coil signals 1.2V) for the signal output of the flowmeter.

Note !

Note: *This voltage MAY NOT be used to power the flowmeters electronics, converters etc, as it will not provide adequate sustained power ! All energy used by the flowmeters pick-up will directly influence the battery life-time. It is strongly advised to use a "zero power" pickup such as a coil or reed-switch when operating without external power. It is possible to use some low power NPN or PNP output signals, but the battery life time will be significantly reduced (consult your distributor).*

Type PD / PF / PM: Sensor supply: 1.2 - 3.2V - 8.2V - 12V or 24 V DC:
With this option, a real power supply for the sensor is available. The flowmeter can be powered with 8.2 - 12 or 24 V DC.
Total power consumption PD: max. 50mA@24V and PF / PM: max. 400mA@24V.
The voltage is selected with the three switches inside the enclosure.

WARNING

- *Warning: be sure that all the leads to the terminals are disconnected from the unit when the internal plastic protection cover has been removed !*
- *HIGH VOLTAGE 400V !! NEVER connect the mains power supply to the unit when the plastic protection cover has been removed !!!*

First, remove the terminal strip(s) after which the internal plastic cover can be removed. The switches are located in the top left corner (type PD) or on the right hand (type PM) as indicated:

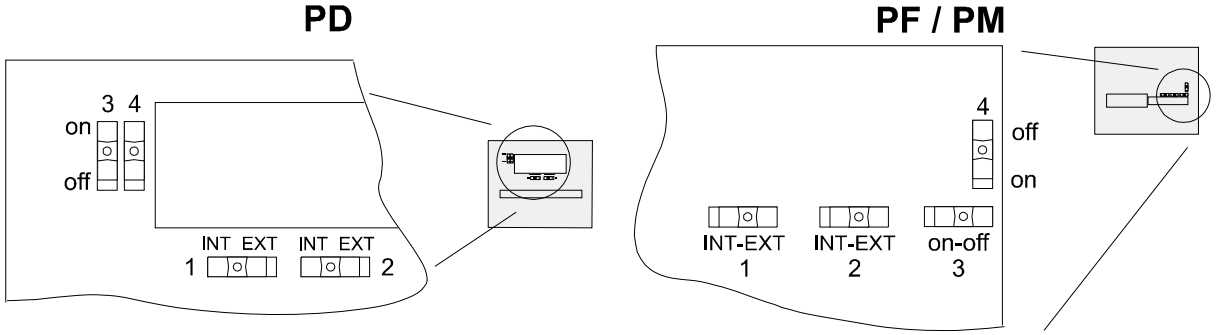


Fig. 10: switch position voltage selection (type PD / PF / PM).

Switch positions

SENSOR A	
SWITCH 1	VOLTAGE
internal	3.2 V DC
external	switch 3+4

SENSOR B	
SWITCH 2	VOLTAGE

VOLTAGE SELECTION		
SWITCH 3	SWITCH 4	VOLTAGE
on	on	8.2 V DC
off	on	12 V DC
on	off	12 V DC
off	off	23 V DC

Function switch 1: voltage selection sensor A - terminal 11.
Function switch 2: not available for this Model.
Function switch 3+4: the combination of these switches determine the voltage as indicated. Do move switch 1 to the OFF position to enable the selected voltage with switch 3+4.

4.4.3. TERMINAL CONNECTORS

For Intrinsically Safe applications: read chapter 5.

The following terminal connectors are available:

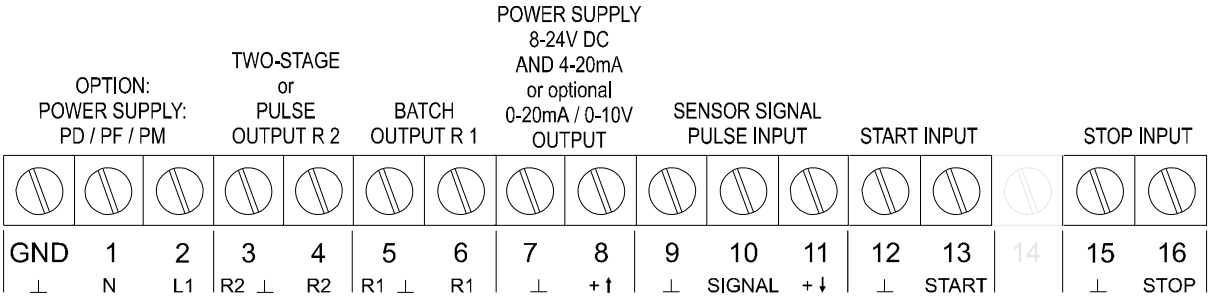


Fig. 11: Overview of terminal connectors standard configuration F136-P and options.

REMARKS: TERMINAL CONNECTORS:

Power Supply: Terminal GND- 01- 02 only available with type PD / PF or PM:

TYPE	SENSOR SUPPLY	Terminal			backlight	TYPE AA	TYPE AU	Type OA	Type OR
		GND	01	02					
PD 8-24V AC	8,2-12-24V max. 50mA		AC	AC	◊	◊	◊	◊	
PD 8-30V DC	8,2-12-24V max. 50mA	L-	L+		◊	◊	◊	◊	
PF 24V AC ± 15%	8,2-12-24V max. 400mA		AC	AC	◊	◊	◊		◊
PF 24V DC ± 15%	8,2-12-24V max. 400mA	L-	L+		◊	◊	◊		◊
PM 115-230V AC ± 15%	8,2-12-24V max. 400mA	EARTH	AC	AC	◊	◊	◊	◊	◊
Note PD	do not use a AC autotransformer (Spartrafo) without a galvanic isolation.								
Note PF / PM	The total consumption of the sensors and outputs may not exceed 400mA@24V								

◊=option

For Intrinsically Safe applications: read chapter 5.

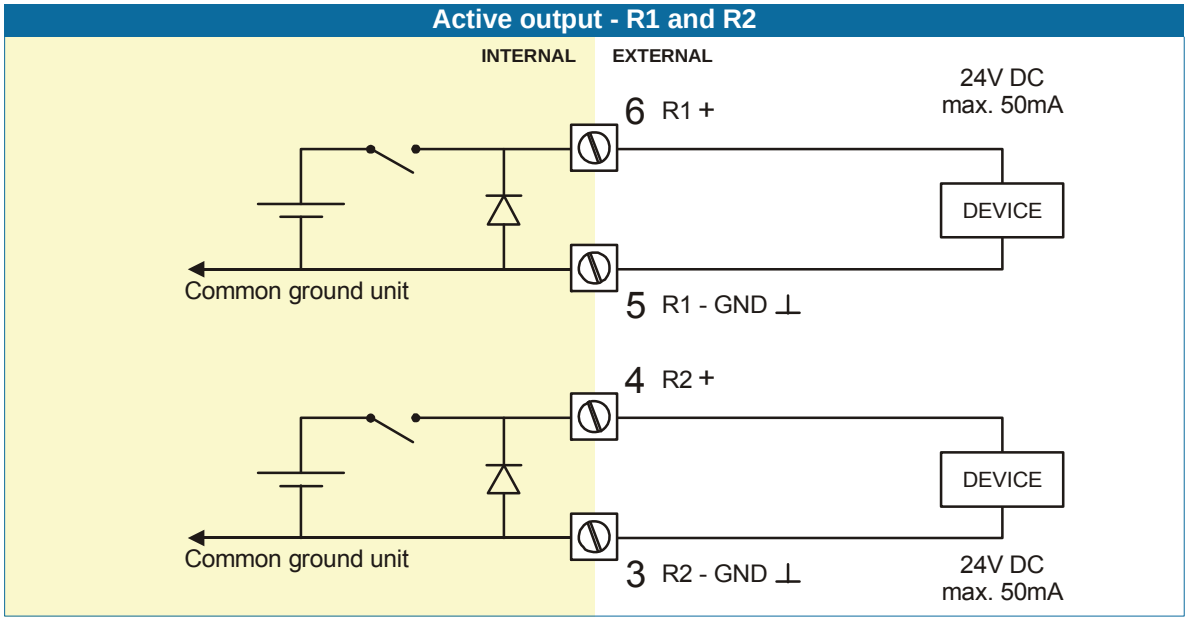
Terminal 03-04; transistor or relay output R2:
This output is available to drive a low-power device (e.g. relays) to control the batch process.
Relay 1 is switched-on during the whole process while relay 2 can be used for two-step control or as pulse output. In case of a pulse output function: the maximum pulse frequency of this output is 60Hz.
Please note: if the communication option has been supplied, the pulse output is not available.

Note !

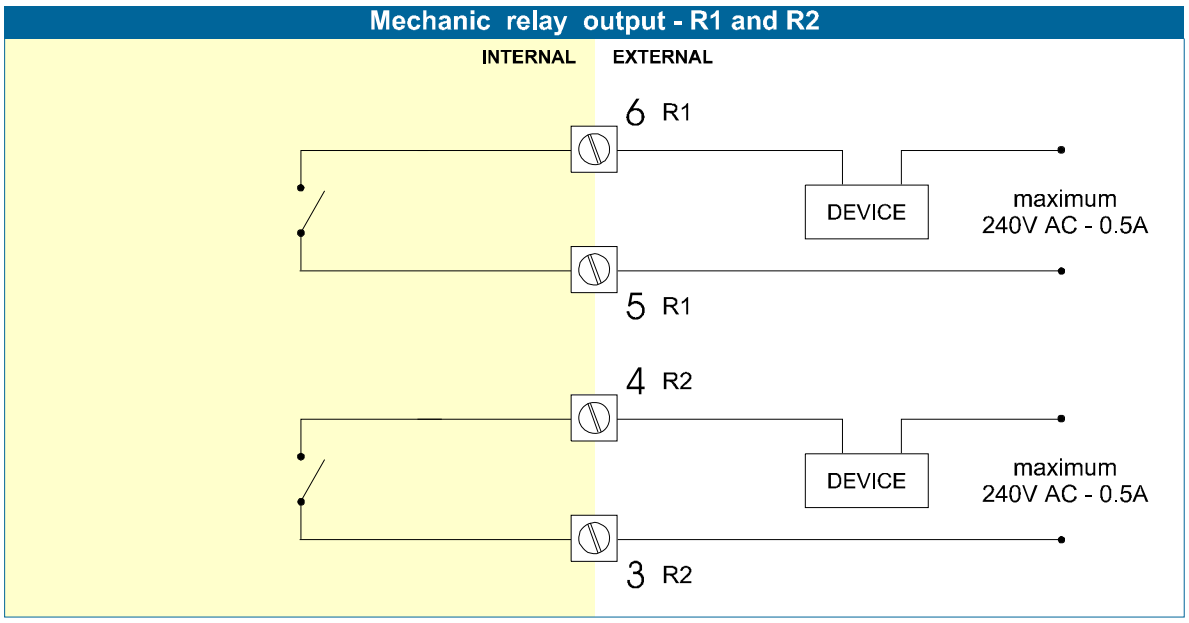
Terminal 03-04; control or pulse output R2:
This output is available to control the batch process for two-step control or as pulse output.
In case of a pulse output function: the maximum pulse frequency of this output is 60Hz.

Terminal 05-06; control output R1:
This output is available to control the batch process. Relay 1 is switched-on during the whole batch process.

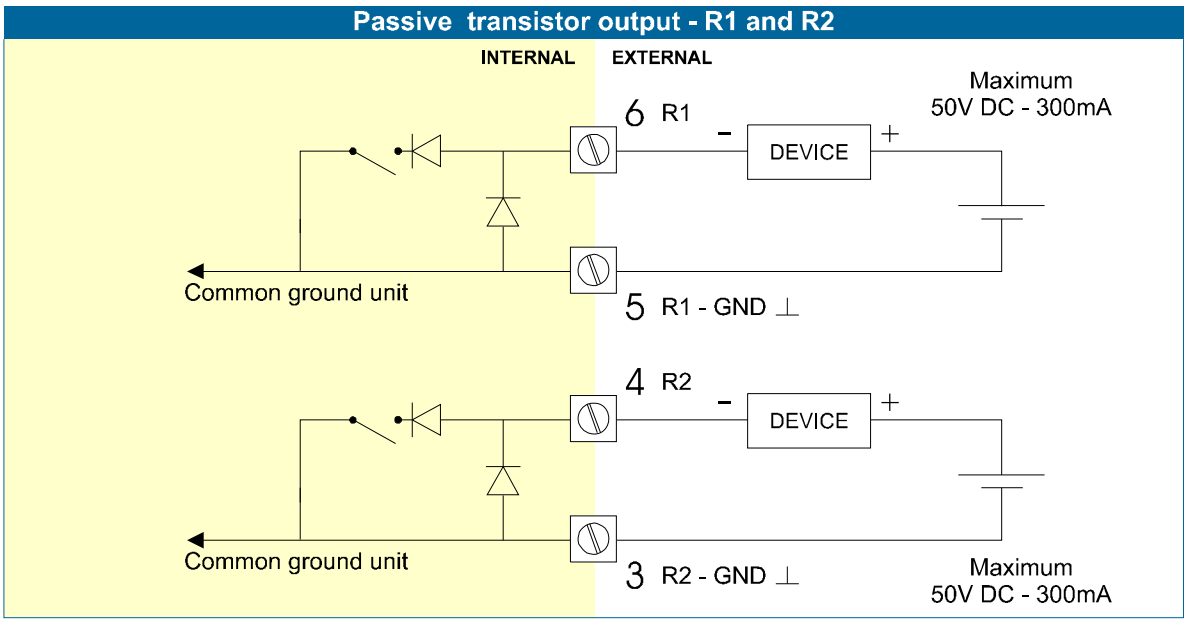
Type OA: :
An active 24V DC signal according to the functions R1 and R2 is available with this option.
Max. driving capacity 50mA@24V per output. (Requires power supply type PD / PF / PM).



Type OR: :
A mechanical relay output according the functions R1 and R2 is available with this option.
Max. switch power 240V-0,5A per output. (Requires power supply type PF / PM).

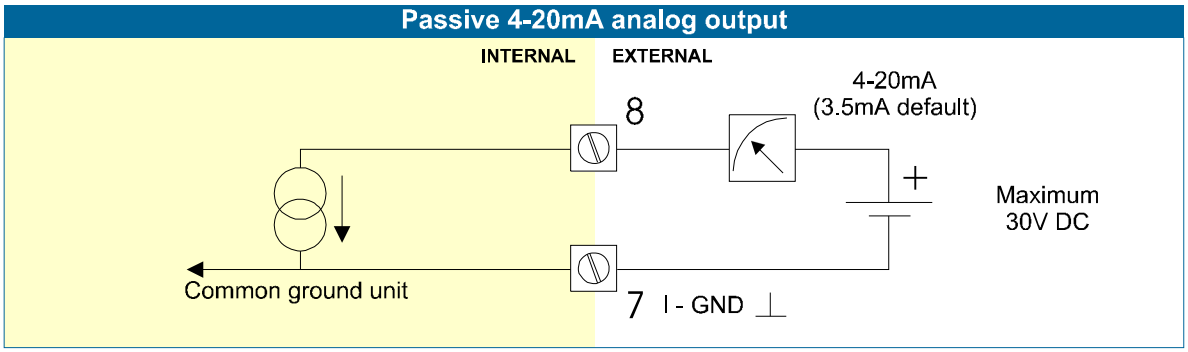


Type OT:
A passive transistor output is available with this option. Max. driving capacity 300mA@50V DC.

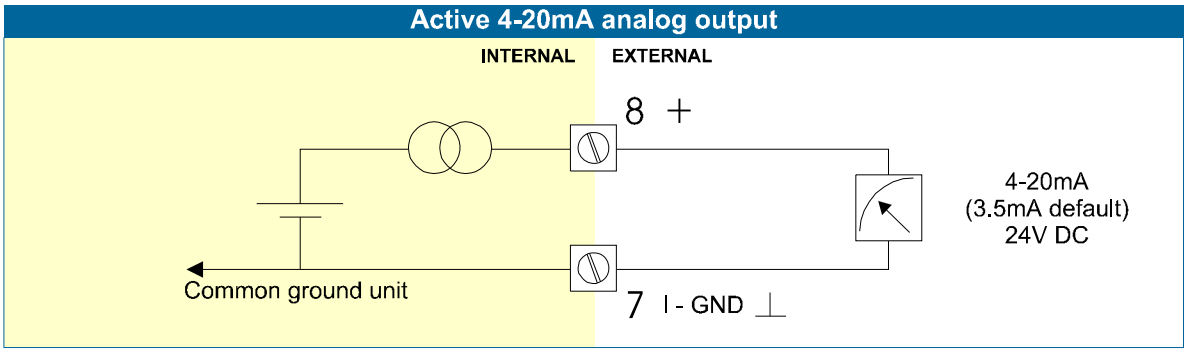


Terminal 07-08; basic POWER SUPPLY - type PX - output loop powered
Connect an external power supply of 8-30VDC to these terminals; the "**-**" to terminal 7 and the "**+**" to terminal 8. When power is applied to these terminals, the (optional) internal battery will be disabled / enabled automatically to extend the battery life time.

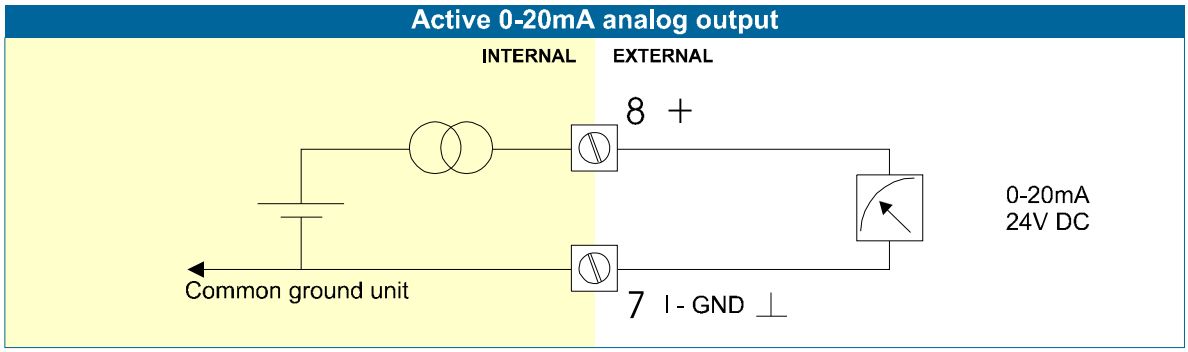
Terminal 07-08 analog output (passive) (SETUP 6) :
A 4-20mA current-sinking signal proportional to the flowrate is available as standard.
A DC power supply should be connected to terminal 07 and 08, the current is then regulated by unit. This DC supply is also used to power the unit (output loop-powered). When a power supply is connected but the output is disabled, a 3.5mA signal will be generated.
Max. driving capacity 1000 Ohm.



Option AA:
An active 4-20mA signal proportional to the flowrate is available with this option.
When the output is disabled, a 3.5mA signal will be generated on these terminals.
Max. driving capacity 1000 Ohm @ 24VDC. (Requires power supply option PD / PF / PM).

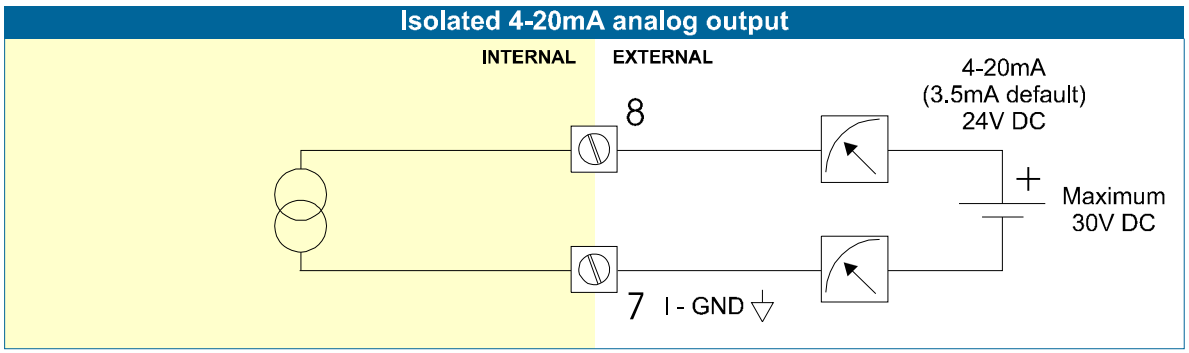


Option AB:
An active 0-20mA signal proportional to the flowrate is available with this option.
Max. driving capacity 1000 Ohm @ 24VDC. (Requires power supply option PD / PF / PM).

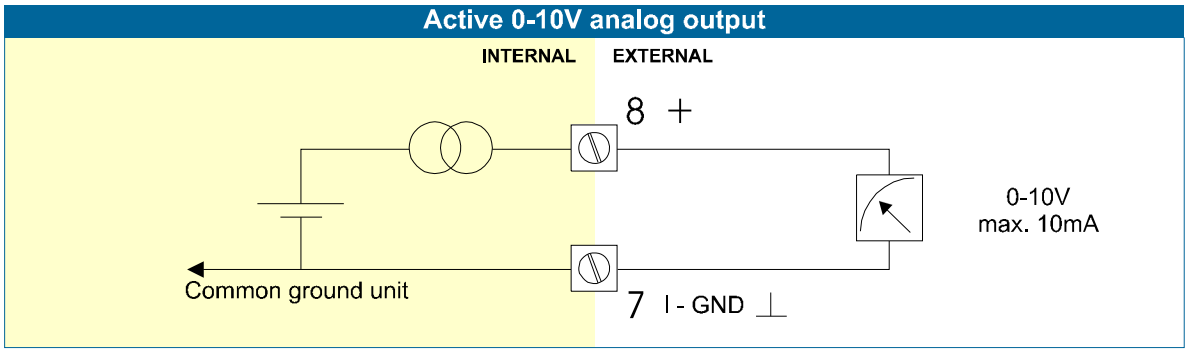


Option AF:
For the Intrinsically Safe floating 4-20mA signal: please read Chapter 5.

Option AI:
An isolated 4-20mA signal proportional to the flowrate is available with this option.
When the output is disabled, a 3.5mA signal will be generated on these terminals.
Max. driving capacity 1000 Ohm @ 30VDC.
This option can be battery powered but the life time of the battery is about 2 -3 years.



Option AU:
A 0-10VDC signal proportional to the flowrate is available with this option.
Max. load 10mA @ 10VDC. (Requires power supply option PD / PF / PM).

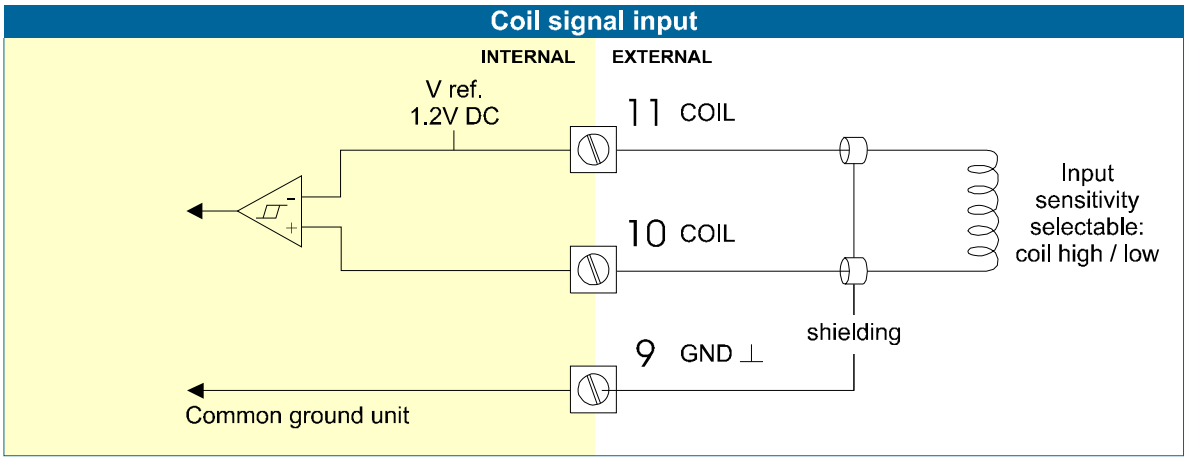


Terminal 09-11; Flowmeter input:
Three basic types of flowmeter signals can be connected to the unit: pulse, active pulse or coil. The screen of the signal wire must be connected to the common ground terminal 09.(unless earthed at the sensor itself) The maximum input frequency is approximately 10 kHz (depending on the type of signal). The input signal type has to be selected with the correct SETUP-function (read par. 3.2.3.)

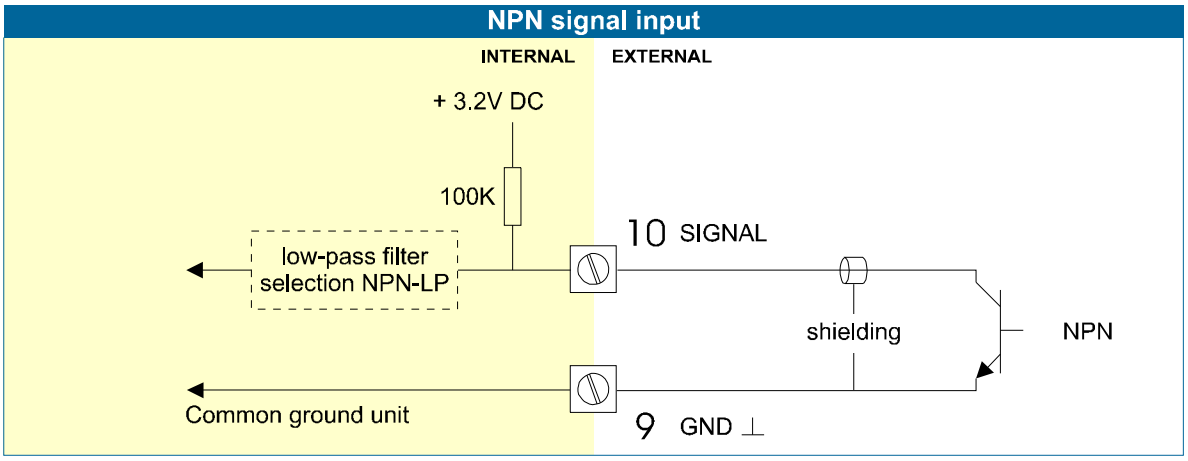
Coil-signal:
The F136-P is suitable for use with flowmeters which have a coil output signal. Two sensitivity levels can be selected with the SETUP-function:

COIL LO: sensitivity from about 120mV peak to peak.
COIL HI: sensitivity from about 20mV peak to peak.

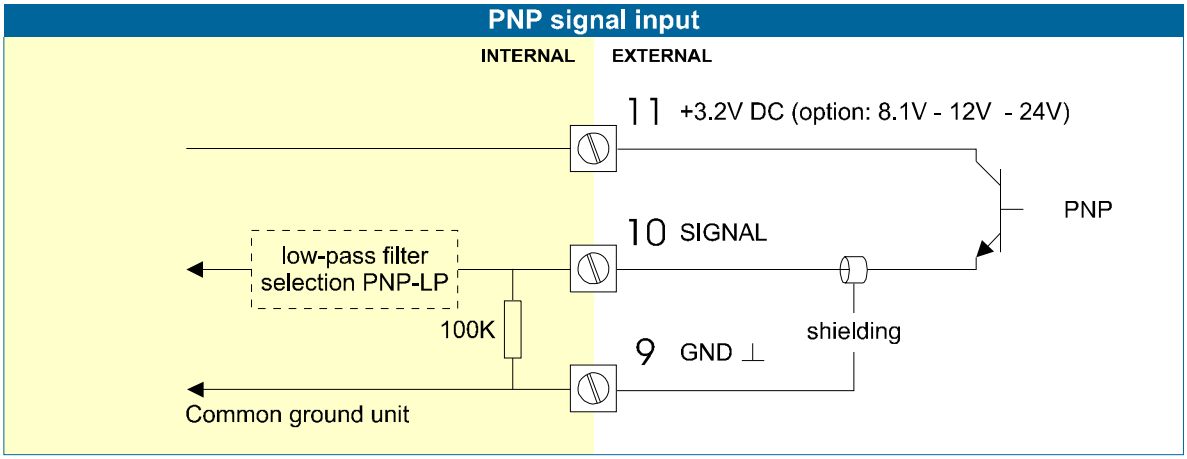
Type ZF offers for setting COIL HI : sensitivity from about 10mV peak to peak.
Type ZG offers for setting COIL HI : sensitivity from about 5mV peak to peak.



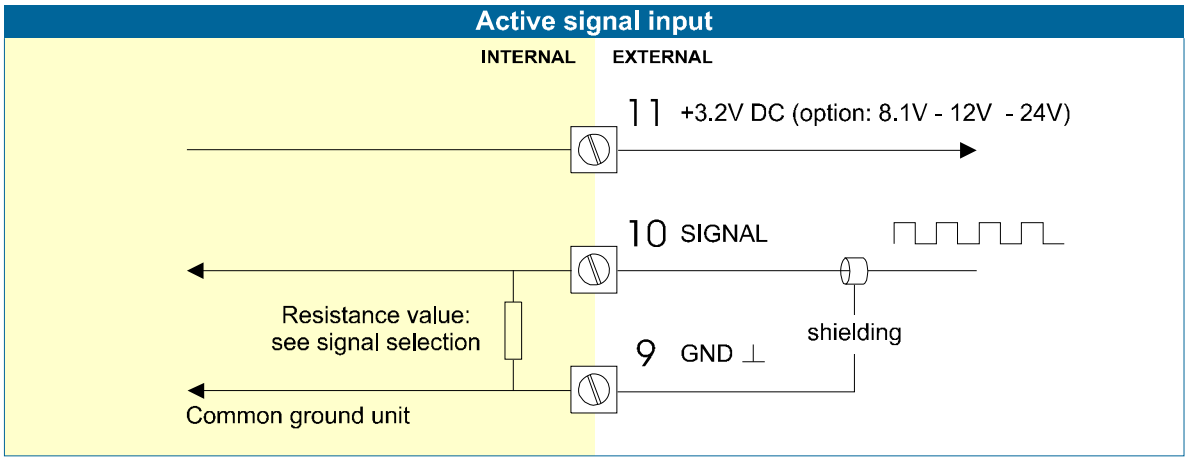
Pulse-signal NPN / NPN-LP:
The F136-P is suitable for use with flowmeters which have a NPN output signal. For reliable pulse detection, the pulse amplitude has to go below 1.2V. Signal setting NPN-LP employs a low-pass signal noise filter, which limits the maximum input frequency - read par. 3.2.3.



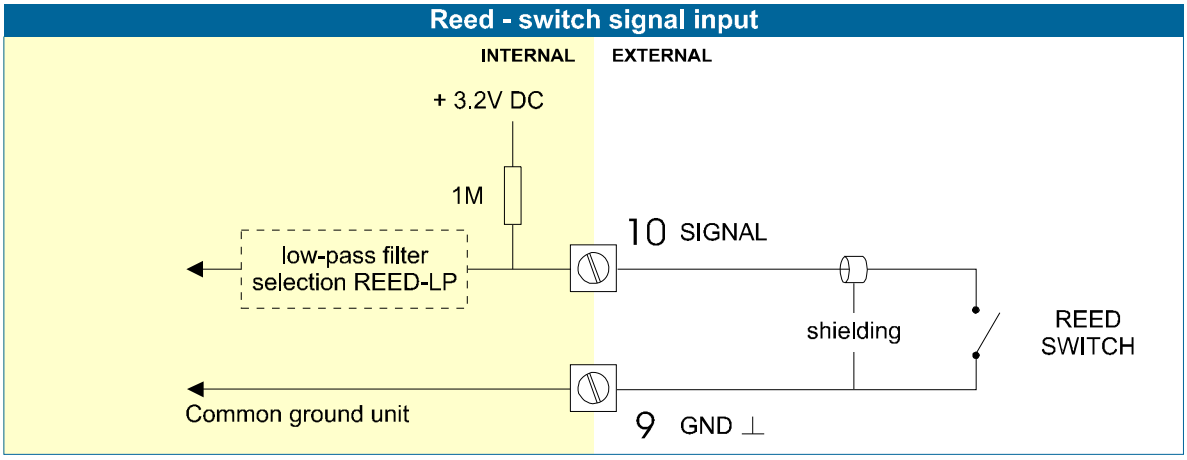
Pulse-signal PNP / PNP-LP:
The F136-P is suitable for use with flowmeters which have a PNP output signal. 3.2V is offered on terminal 11 which has to be switched by the sensor to terminal 10 (SIGNAL). For a reliable pulse detection, the pulse amplitude has to go above 1.2V. Signal setting PNP-LP employs a low-pass signal noise filter, which limits the maximum input frequency - read par. 3.2.3.
A sensor supply voltage of 8.1 -12 or 24V DC can be provided via types PD-PM.
For a signal detection level of 50% of the supply voltage: please refer to "active signals".



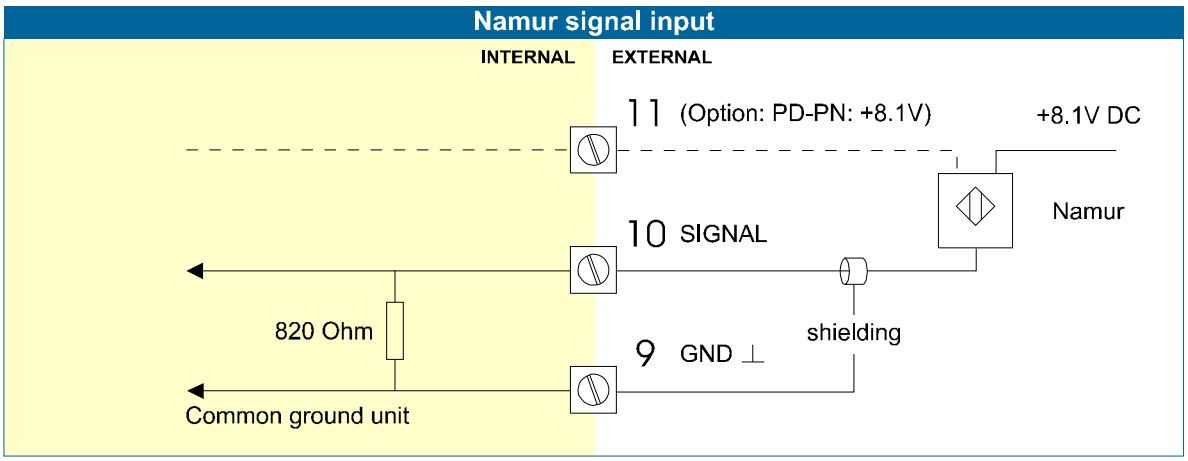
Active signals 8.1V - 12V and 24V:
If a sensor gives an active signal, please read par. 3.2.3. The detection levels are 50% of the selected supply voltage; approximately 4V (ACT_8.1) or 6V (ACT_12) or 12V (ACT_24). Active signal selection may well be desired in the case of types PD-PM being supplied for sensor supply.



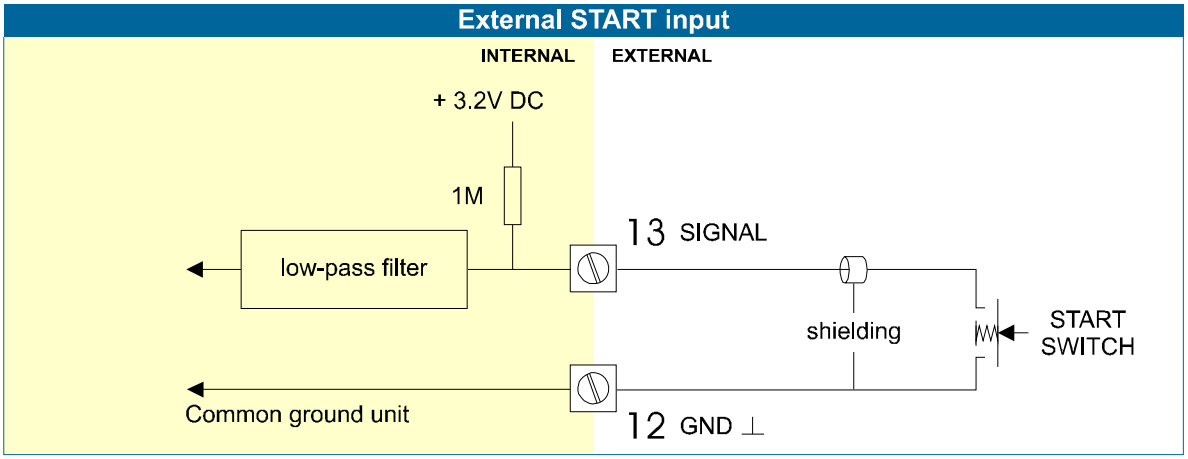
Reed-switch:
The F136-P is suitable for use with flowmeters which have a reed-switch. To avoid pulse bounce from the reed-switch, it is advised to select REED LP - low-pass filter (read par. 3.2.3.)



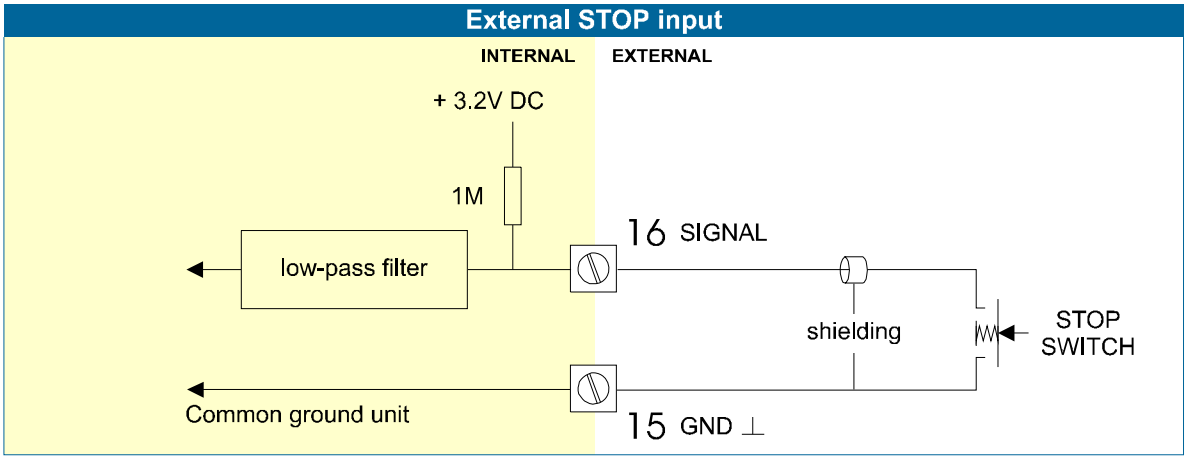
NAMUR-signal:
The F136-P is suitable for flowmeters with an Namur signal. The standard F136-P is not able to power the Namur sensor, as an external power supply for the sensor is required. However, a 8.2V sensor supply voltage (terminal 11) can be provided via types PD-PM.



Terminal 12-13; external START:
With this function, the batch controller can be started with an external switch. The input must be switched with a potential free contact to the GND-terminal number 12 for at least 0.3 seconds.



Terminal 15-16; external STOP:
With this function, the batch controller can be interrupted or cancelled with an external switch. The input must be switched once for interruption or switch twice for cancellation with a potential free contact to the GND-terminal number 15 for at least 0.3 seconds.



Terminal 26 - 31: type CB / CH / CI / CT - communication RS232 / RS485 / TTL: see the manufacturer's plate.

- Full serial communications and computer control in accordance with RS232 (length of cable max. 15 meters) or RS485 (length of cable max. 1200 meters) is possible.
- Read the Modbus communication protocol and Appendix C.

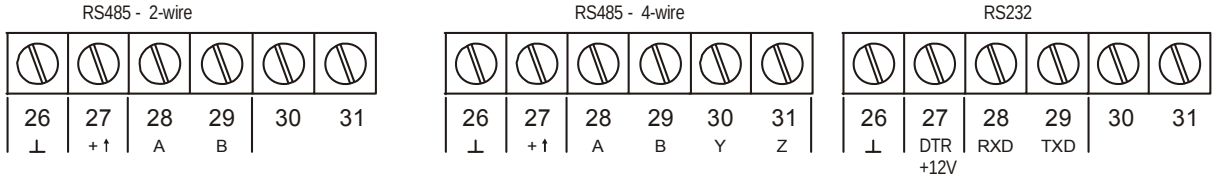


Fig. 12: Overview terminal connectors communication option.

When using the RS232 communication option, terminal 27 is used for supplying the interface. Please connect the DTR (or the RTS) signal of the interface to this terminal and set it active (+12V). If no active signal is available it is possible to connect a separate supply between terminals 26 and 27 with a voltage between 8V and 24V.

Terminal 26-31: backlight option - type ZB:
Note: if the unit is supplied with a power supply type PD, PF or PM, the backlight supply is integrated, so the text following is not applicable.

To power the backlight, provide a 12-24V DC to terminal 26 (-) and 27 (+). An external trimmer 1kOhm trimmer can be used to tune the brightness of the backlight, or if not desired, a short-cut between these terminals have to be made which will result in the maximum brightness.
Note: Intrinsically Safe as well as 4-wire RS485 communication is not possible in combination with option ZB.

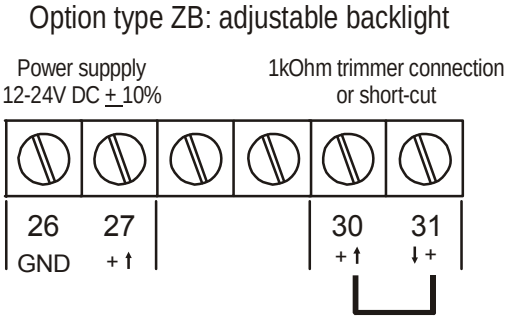


Fig. 13: Overview terminal connectors backlight option.

5.1. GENERAL INFORMATION AND INSTRUCTIONS


Caution !

Cautions

- Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.
- This device may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the cabinet has been opened (danger of electric shock). The housing may only be opened by trained personnel.
- To maintain the degree of protection of at least IP65 in accordance with IEC 60529, certified cable entries in accordance with IEC 61241-0 must be used and correctly installed. Unused openings must be closed with suitable blanking elements.
- When the enclosure of the Indicator is made of aluminum alloy, when used in a potentially explosive atmosphere requiring apparatus of equipment protection level Ga and Da, the unit must be installed such that, even in the event of rare incidents, an ignition source due to impact or friction sparks between the enclosure and iron/steel is excluded.
- Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.

Safety Instructions

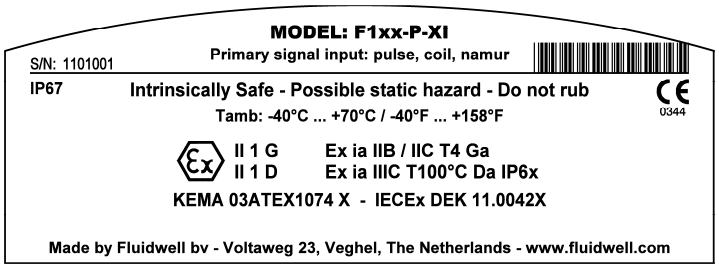
- When two or more active intrinsically safe circuits are connected to the indicator, in order to prevent voltage and/or current addition, applicable to the external circuits, precautions must be taken to separate the intrinsically safe circuits in accordance with IEC 60079-11.
- For the combined connection of the different supply, input and output circuits, the instructions in this manual must be observed.
- From the safety point of view the circuits shall be considered to be connected to earth.
- For installation under ATEX directive: this intrinsically safe device must be installed in accordance with the Atex directive 94/9/EC and the product certificate KEMA 03ATEX1074 X.
- For installation under IECEx scheme: this intrinsically safe device must be installed in accordance the product certificate IECEx DEK 11.0042X.
- Exchange of Intrinsically Safe battery FWLiBAT-0xx with certificate number KEMA 03ATEX1071 U or IECEx KEM 08.0005U is allowed in Hazardous Area. See paragraph 5.4. for detailed battery replacement instructions.


Note !

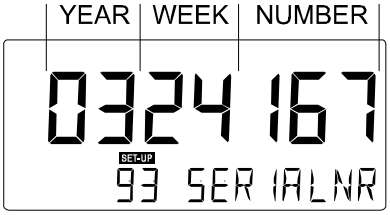
Please Note

- Certificates, safety values and declaration of compliance can be found in the document named: “Fluidwell F1..-..-XI - Documentation for Intrinsic Safety”.
- Special conditions for safe use mentioned in both the certificate and the installation instructions must be observed for the connection of power to both input and / or output circuits.
- When installing this device in hazardous areas, the wiring and installation must comply with the appropriate installation standards for your industry.
- Study the following pages with wiring diagrams per classification.

Label information (inside and outside the enclosure)
Indicated labels on the back cover (below) and on the inside cover (right) show the type labels for intrinsically safe certified units.
For details on usage see the separate “Fluidwell F1..-..-IX Documentation for Intrinsic Safety”.



Serial number and year of production
This information can be looked-up on the display:
See setup function (par. 3.2.2.) for details.



5.2. TERMINAL CONNECTORS INTRINSICALLY SAFE APPLICATIONS

Note !

The unit is classified as group IIB/IIIC by default.

Classification of the unit as group IIC is only possible under the following conditions:

- The indicator is either supplied by
  - the internal supply (option -PC); or
  - the external supply connected to terminals 0 and 1 (option -PD); or
  - the circuit supply connected to terminals 7 and 8 (option -AP);

  The maximum values for any of those circuits are those as defined for group IIB/IIIC;
- No other active external intrinsically safe circuits may be connected to the indicator, with exception of circuits connected to terminals 3 and 4 and/or terminals 5 and 6; the maximum values for any of those circuits are those as defined for group IIB/IIIC

Terminal connectors F136-P-XI:

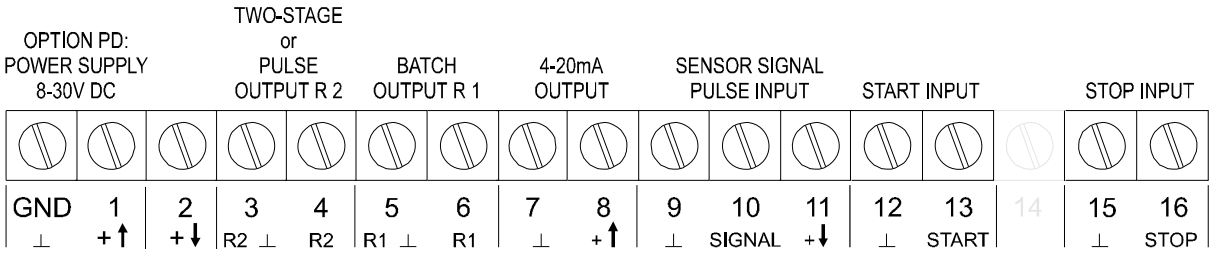
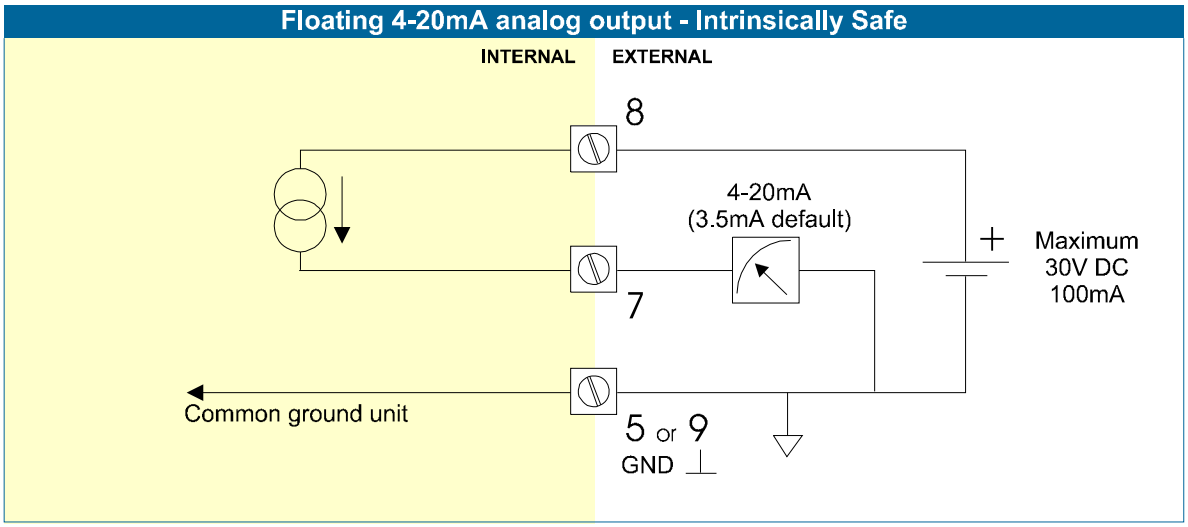


Fig. 14: Overview terminal connectors XI - Intrinsically Safe applications.

Explanation Intrinsically Safe options:

Option AF - Intrinsically Safe floating 4-20mA analog output:
A floating 4-20mA signal proportional to the flowrate is available with this option.
When the output is disabled, a 3.5mA signal will be generated.
Max. driving capacity 1000 Ohm @ 30V DC.



Option PD - Intrinsically Safe power supply and sensor supply - Terminal GND- 01 and 11.

OPTION		SENSOR SUPPLY	Terminal		
			GND	01	02
PD	Input voltage: 8-30V DC	3,2 - 8,1V	L-	L+	output voltage is according the input voltage; internally linked with terminal 01.

Terminal 02: this terminal offers the same voltage as connected to terminal 01.
Terminal 11: this terminal offers a 3.2V or 8.1V to power the sensor.
This voltage is selected with the switch(es) inside the enclosure. First, remove the terminals after which the internal plastic cover can be removed.

Switch position terminal 11		Switch position no function	
SWITCH 1	VOLTAGE	SWITCH 2	
on	8.1 V DC	not available	
off	3.2 V DC		

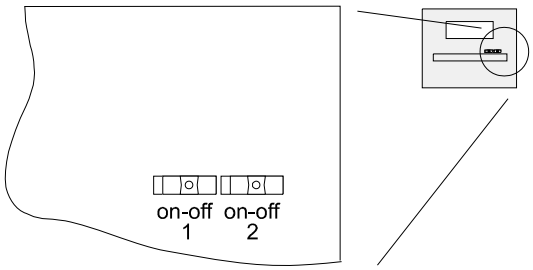


Fig. 15: Switch position voltage selection option PD-XI.

5.3. CONFIGURATION EXAMPLES INTRINSICALLY SAFE APPLICATIONS

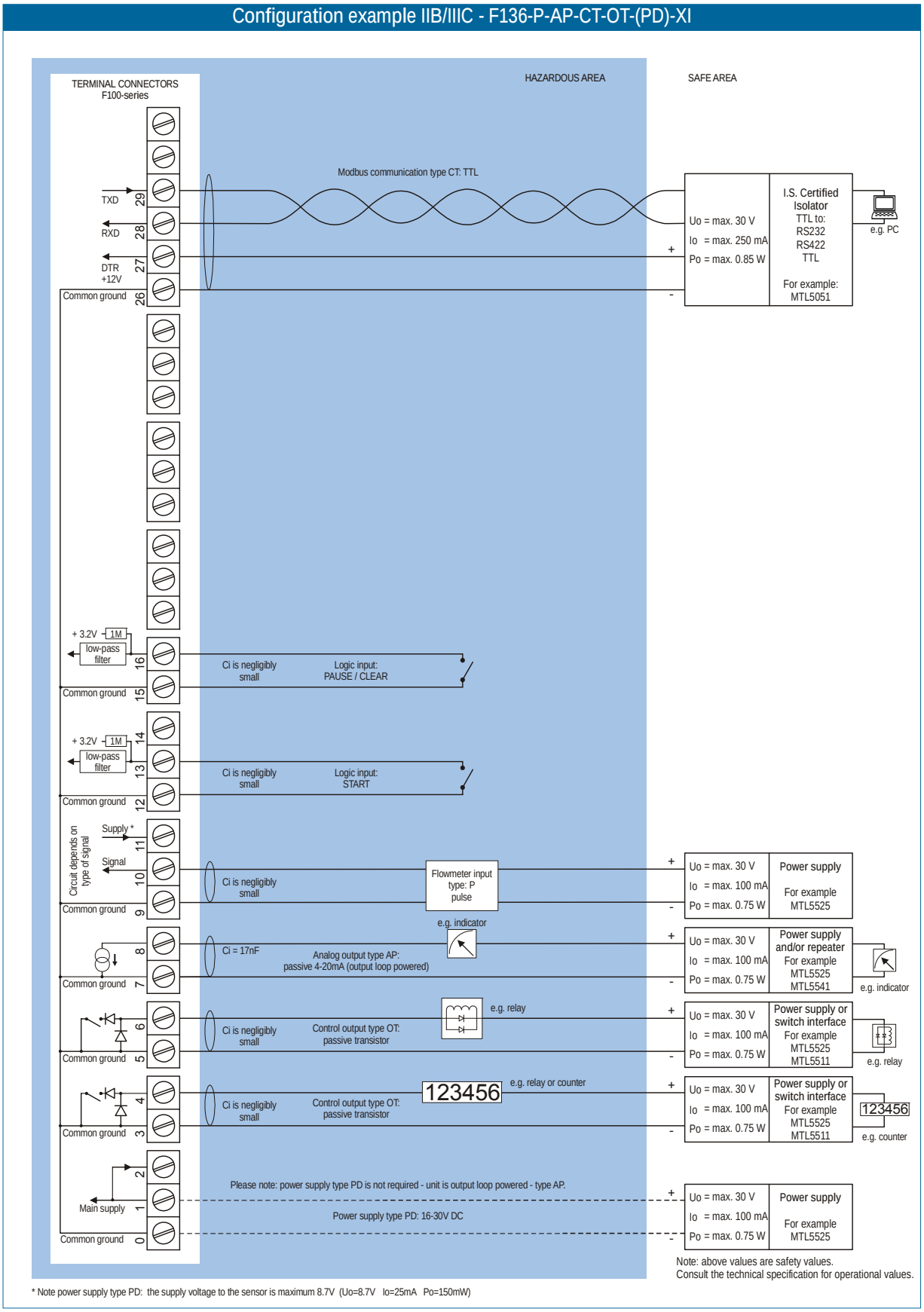


Fig. 16: Configuration example 1 Intrinsically Safe

Configuration example IIB/IIIC - F136-P-AF-CT-OT-(PB)-(PD)-XI

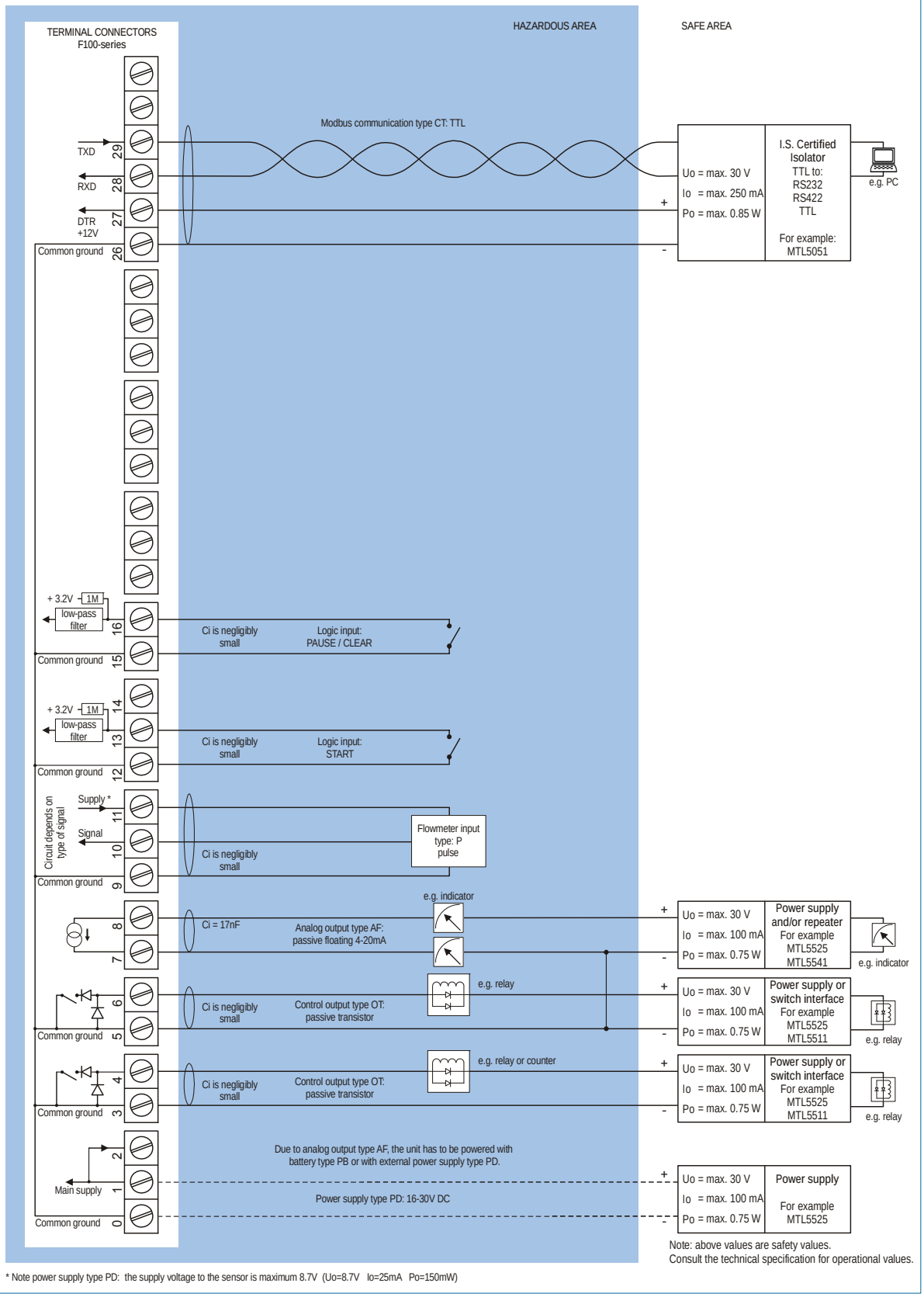


Fig. 17: Configuration example 2 Intrinsically Safe

5.4 BATTERY REPLACEMENT INSTRUCTIONS

Safety Instructions

- **Fire, explosion or severe burns may result if mistreated.** Do not recharge, crush, disassemble, incinerate, heat above 100°C (212°F) or expose contents to water.
- Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained personnel authorized by the plant operator. Personnel must read and understand this instruction before carrying out the replacement procedure.
- Always follow the instructions listed in the supplied Battery Replacement Instruction Sheet.
- Batteries pose an environmental hazard. Return used batteries to a recycling point.

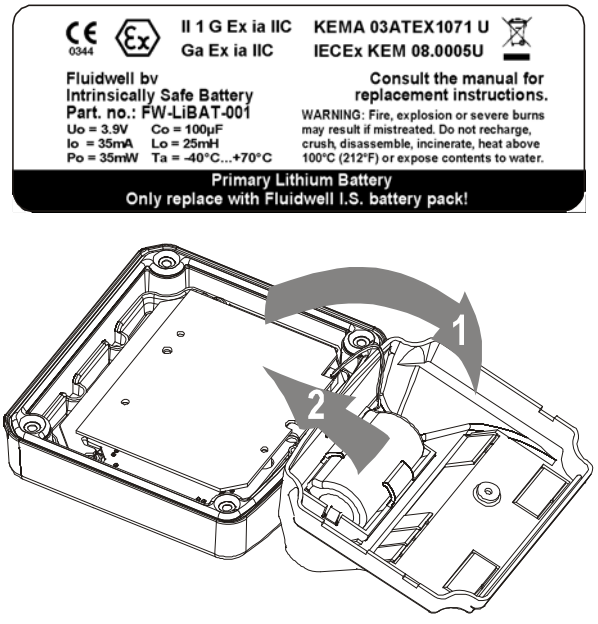
Safety instructions for hazardous areas

- Verify the correct battery is supplied: **Only batteries with indicated Ex label are certified for replacement and use in hazardous areas**. Batteries for use in safe areas have no Ex label. **DO NOT EXCHANGE**: Using the wrong type of battery can pose a SERIOUS RISK.
- **For use in hazardous areas Fluidwell recommends FW-LiBAT batteries (manufactured by Fluidwell bv) only**.

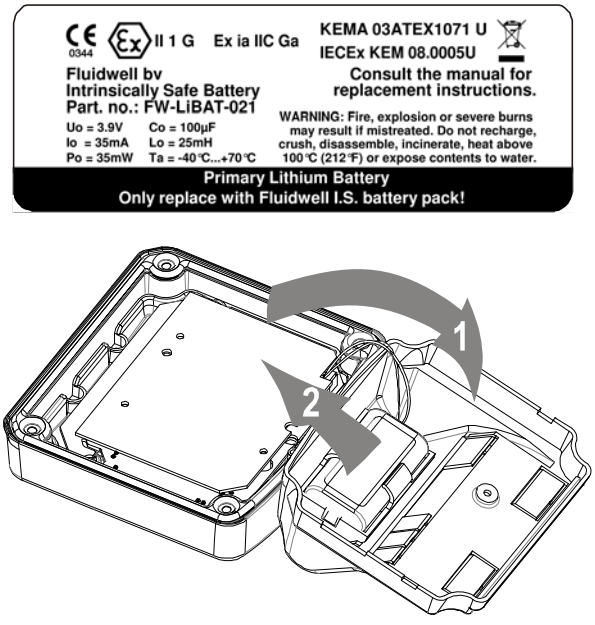
Battery replacement procedure

Depending on the production batch, one of two visualized Intrinsically Safe certified battery types may have been installed in the unit. They are interchangeable.

FW-LiBAT-001 battery



FW-LiBAT-021 battery



1. To replace the battery, open the unit to gain access to the back inside cover of the unit.
2. Unplug the field connectors from the back inside of the unit.
3. Remove the screw that holds the plastic inside cover.
4. Open the cover and unplug the battery connector.
5. Remove the battery from the inside of the plastic cover. *Do not remove the battery clip!*
6. Install the new battery and re-assemble the unit in reverse order.
7. Start-up the unit

6. MAINTENANCE

6.1. GENERAL DIRECTIONS


Caution !

- *Mounting, electrical installation, start-up and maintenance of the instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.*
- *The F136-P may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.*
- *Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the panel cabinet has been opened (danger from electrical shock). The housing may only be opened by trained personnel.*
- *Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.*

The F136-P does not require special maintenance unless it is used in low-temperature applications or surroundings with high humidity (above 90% annual mean). It is the users responsibility to take all precautions to dehumidify the internal atmosphere of the F136-P in such a way that no condensation will occur, for example by placing dry silica-gel sachet in the casing just before closing it. Furthermore, it is required to replace or dry the silica gel periodically as advised by the silica gel supplier.

Battery life-time:
It is influenced by several issues :

- Type of sensor: read chapter 3.2.3. NPN and PNP inputs consume more energy than coil inputs.
- Input frequency: the higher the frequency, the shorter the battery life-time.
- Analog output signal; be sure that an external power supply is connected or that the function is disabled if not in use; or else it will have a major influence on the battery life-time (SETUP 61).
- Display update: fast display update uses significantly more power; SETUP 41.
- Pulse output and communications .
- Low temperatures; the available power will be less due to battery chemistry.


Note !

Note: *It is strongly advised to disable unused functions.*

Check periodically:

- The condition of the casing, cable glands and front panel.
- The input/output wiring for reliability and aging symptoms.
- The process accuracy. As a result of wear and tear, re-calibration of the flowmeter might be necessary. Do not forget to re-enter any subsequent K-factor alterations.
- The indication for low-battery.
- Clean the casing with soapy-water. Do not use any aggressive solvents as these might damage the polyester coating.

APPENDIX A: TECHNICAL SPECIFICATION

GENERAL

Display	
Type	High intensity reflective numeric and alphanumeric LCD, UV-resistant.
Digits	Seven 17mm (0.67") and eleven 8mm (0.31"). Various symbols and measuring units.
Refresh rate	User definable: 8 times/sec - 30 secs.
Type ZB	Transflective LCD with green LED backlight. Good readings in full sunlight and darkness. Note: only available for safe area applications. Power requirements: 12-24V DC + 10% or type PD, PF, PM. Power consumption max. 1 Watt.

Enclosures	
General	Die-cast aluminum or GRP (Glassfibre Reinforced Polyamide) enclosure with Polycarbonate window, silicone and EPDM gaskets. UV stabilized and flame retardant material.
Control Keys	Three industrial micro-switch keys. UV-resistant silicone keypad.
Painting	Aluminum enclosure only: UV-resistant 2-component industrial painting.
Panel-mount enclosures	Dimensions: 130 x 120 x 60mm (5.10" x 4.72" x 2.38") – LxHxD.
Classification	IP65 / NEMA4X
Panel cut-out	115 x 98mm (4.53" x 3.86") LxH.
Type HC	GRP panel-mount enclosure
Type HB	Aluminum panel-mount enclosure
Field/wall-mount enclosures	Dimensions: 130 x 120 x 75mm (5.10" x 4.72" x 2.95") – LxHxD.
Classification	IP67 / NEMA4X
Aluminum enclosures	
Type HA	Drilling: 2x PG9 – 1x M20.
Type HM	Drilling: 2x M16 – 1x M20.
Type HN	Drilling: 1x M20.
Type HO	Drilling: 2x M20.
Type HP	Drilling: 6x M12.
Type HT	Drilling: 1x ½"NPT.
Type HU	Drilling: 3x ½"NPT.
Type HV	Drilling: 4x M20
Type HZ	No drilling.
GRP enclosures	
Type HD	No drilling.
Type HE	Drilling: 2x 16mm (0.63") – 1x 20mm (0.78").
Type HF	Drilling: 1x 22mm (0.87").
Type HG	Drilling: 2x 20mm (0.78").
Type HJ	Drilling: 3x 22mm (0.87").
Type HH	Drilling: 6x 12mm (0.47").
Type HK	Flat bottom - no drilling.
ABS enclosure	
Type HS	Silicone free ABS enclosure with EPDM and PE gaskets. UV-resistant polyester keypad. (no drilling)

Operating temperature	
Operational	-40°C to +80°C (-40°F to +176°F)
Intrinsically Safe	-40°C to +70°C (-40°F to +158°F)

Power supply	
Type PB	Lithium battery - life-time depends upon settings - up to 5 years.
Type PC	Intrinsically Safe lithium battery - life-time depends upon settings - up to 5 years.
Type PD	8-24V AC / DC ± 10%. Power consumption max. 10 Watt. Intrinsically safe: 16-30V DC; power consumption max. 0.75 Watt.
Type PF	24V AC / DC ± 10%. Power consumption max. 15 Watt.
Type PL	Input loop powered from sensor signal 4-20mA (type A, non IS).
Type PM	115-230V AC ± 10%. Power consumption max. 15 Watt.
Type PX	Output loop powered: 8-30V DC. Power consumption max. 0.5 Watt.
Note PF / PM	The total consumption of the sensors`, backlight and outputs may not exceed 400mA@24V.
Note I.S. applications	For intrinsically safe applications, consult the safety values in the certificate.

Sensor excitation	
Type PB / PC / PX	3.2V DC for pulse signals and 1.2V DC for coil pick-up. Note: This is not a real sensor supply. Only suitable for pulse sensors with a very low power consumption like coils (sine wave) and reed-switches.
Type PD	1.2 / 3.2 / 8.2 / 12 and 24V DC - max. 50mA@24V DC
Type PD-XI	Intrinsically safe: Pulse signals: 1.2 / 3.2 / 8.2 - max. 7mA@8.2V DC. Analog signals: the sensor supply voltage is according to the power supply voltage connected to terminal 1. Also terminal 2 offers the same voltage.
Type PF / PM	1.2 / 3.2 / 8.2 / 12 and 24V DC - max. 400mA@24V DC.

Terminal connections	
Type:	Removable plug-in terminal strip. Wire max. 1.5mm2 and 2.5mm2 (Type PM / PF)

Data protection	
Type	EEPROM backup of all setting. Backup of running totals every minute. Data retention at least 10 years.
Pass code	Configuration settings can be pass code protected.

Hazardous area (option)	
Intrinsically safe Type XI	ATEX approval: II 1 G Ex ia IIB/IIC T4 Ga II 1 D Ex ia IIIC T100°C Da IP6x IECEx approval: Ex ia IIB/IIC T4 Ga Ex ia IIIC T100°C Da IP6x
Explosion proof Type XD/XF	ATEX approval ref.: <EX> II 2 GD EEx d IIB T5. Weight appr. 15kg. Dimensions of enclosure: 350 x 250 x 200mm (13.7" x 9.9" x 7.9") LxHxD.

Environment	
Electromagnetic compatibility	Compliant ref: EN 61326 (1997), EN 61010-1 (1993).

INPUTS

Flowmeter	
Type P	Coil/sine wave (minimum 20mVpp or 80mVpp - sensitivity selectable), NPN/PNP, open collector, reed-switch, Namur, active pulse signals 8 - 12 and 24V.
Frequency	Minimum 0 Hz - maximum 7 kHz for total and flowrate. Maximum frequency depends on signal type and internal low-pass filter. E.g. Reed switch with low-pass filter: max. frequency 120 Hz.
K-Factor	0.000010 - 9,999,999 with variable decimal position.
Low-pass filter	Available for all pulse signals.
Type A	(0)4-20mA - with signal calibration feature. Resolution: 14 bit.
Type U	0-10 V, 0-5 V, 1-5 V - with signal calibration feature. Resolution: 14 bit.
Accuracy	0.05%. Low level cut-off programmable.
Span	0.000010 - 9,999,999 with variable decimal position.
Update time	Four times a second.
Voltage drop	2.5 Volt.
Load impedance	3kOhm
Relationship	Linear and square root calculation.
Note	For signal type A and U: external power to sensor is required; e.g. type PD.
No-flow monitoring	This function is available to detect a failing flowmeter signal during the batch process.

OUTPUTS

Analog output	
Function	transmitting course of the batch process.
Accuracy	10 bit. Error < 0.05% - update 10 times a second. Software function to calibrate the 4.00mA and 20.00mA levels precisely within set-up.
Load	max. 1 kOhm
Type AA	Active 4-20mA output (requires Type PD, PF or PM).
Type AB	Active 0-20mA output (requires Type PD, PF or PM).
Type AF	Floating 4-20mA output for Intrinsically Safe applications
Type AI	Galvanically isolated output - also for battery powered models.
Type AP	Passive 4-20mA output - output loop powered (type PX)
Type AU	Active 0-10V output (requires Type PD, PF or PM).

Control outputs	
Function	User defined: batch process two stage control or scaled pulse output acc. batch or acc. total.
Pulse output	Max. frequency 60Hz. Pulse length user definable between 7,8msec up to 2 seconds.
Type OA	Two active 24V DC transistor outputs; max. 50mA per output (requires type AA + PD, PF or PM).
Type OR	Two mechanic relay outputs; max. switch power 230V AC - 0,5A (requires type PD or PM).
Type OT	Two passive transistor outputs - not isolated. Load max. 50V DC - 300mA.

Communication option	
Functions	reading display information, reading / writing all settings. Start / stop the batch process.
Protocol	Modbus ASCII or RTU
Speed	1200 - 2400 - 4800 - 9600 baud
Addressing	maximum 255 addresses.
Type CB	RS232
Type CH	RS485 2-wire
Type CI	RS485 4-wire
Type CT	TTL Intrinsically Safe communication.
Type CX	no communication.

OPERATIONAL

Operator functions	
Functions	• enter a preset value, • start / interrupt and stop the batch process, • total can be reset to zero.
Displayed information	• preset value • running batch total or remaining quantity, • total and accumulated total.

Preset / Total	
Digits	7 digits.
Units	L, m3, GAL, USGAL, KG, lb, bbl, no unit.
Decimals	0 - 1 - 2 or 3.
Note	total can be reset to zero.

Accumulated total	
Digits	11 digits.
Units / decimals	according to selection for total.

APPENDIX B: PROBLEM SOLVING

In this appendix, several problems are included that can occur when the F136-P is going to be installed or while it is in operation.

Flowmeter does not generate pulses:
Check:
- Signal selection SETUP - 51,
- Pulse amplitude (par. 4.4.3.),
- Flowmeter, wiring and connection of terminal connectors (par. 4.4.3.),
- Power supply of flowmeter (par. 4.4.2.).

Flowmeter generates "too many pulses":
Check:
- Settings for total: SETUP 11-14.
- Type of signal selected with actual signal generated - SETUP - 51,
- Sensitivity of coil input - SETUP - 51 and par. 4.4.3.
- Proper grounding of the F136-P - par. 4.4.1.
- Use screened wire for flowmeter signals and connect screen to terminal 9. (unless connected at sensor)

Analog output does not function properly:
Check:
- SETUP 61 - is the function enabled?
- connection of the external power-supply according to the specification.

Pulse output does not function:
Check:
- SETUP 71 - pulse per “x” quantity; is the value programmed reasonable and will the maximum output be under 20Hz?
- SETUP 72 - impulse width; is the external device able to recognize the selected pulse width and frequency?

The pass code is unknown:
If the pass code is not 1234, there is only one possibility left: call your supplier.

ALARM
When the alarm flag starts to blink an internal alarm condition has occurred. Press the "select button" several times to display the 5-digit error code. The codes are:

0001: irrecoverable display-data error: data on the display might be corrupted.
0002: irrecoverable data-storage error: the programming cycle might have gone wrong: check programmed values.
0003: error 1 and error 2 occurred simultaneously

The alarm condition will almost certainly be handled internally and if all mentioned values still appear correct, no intervention by the operator is needed. If the alarm occurs more often or stays active for a longer time, please contact your supplier.

APPENDIX C: COMMUNICATION VARIABLES

Remarks:

- Below, an overview of the F136-P specific variables; other common variables are described in the standard table.
- All numbers are decimal numbers, unless otherwise noted.
- The following variables of the standard table (var00-var30) are not valid for this product and will be responded with value 1: var00, 03-05, 07,08, 16-22, 24, 26-29.

CONFIGURATION VARIABLES F136-P - SETUP-LEVEL:				
VAR	**DESCRIPTION**	**BYTES**	**VALUE**	**REMARKS**
PRESET / TOTAL				
32 (20h)	unit	1	0=L 1=m3 2=kg 3=lb 4=gal 5=usgal 6=bbl 7=none	
33 (21h)	decimals	1	0…3	
34 (22h)	K-factor	3	1....9.999.999	K-f 0000001 - K-f 0000009 is allowed when decs < 6! (VAR37)
37 (25h)	decimals K-factor	1	0…6	
218 DAh	batch maximum	3	0-9,999,999	decimals: see 33 (21h)
OVERRUN				
192 (C0h)	overrun time	2	1…9,999	steps of 0.1 second
194 (C2h)	disable/enable overrun	1	0=disable 1=enable	
DISPLAY				
195 (C3h)	increase / decrease	1	0=decrease 1=increase	
POWERMANAGEMENT				
80 (50h)	LCD update time	1	0=fast 1=1sec 2=3sec 3=15sec 4=30sec 5=off	
81 (51h)	power-mode battery	1	0=operational 1=shelf	
FLOWMETER				
96 (60h)	flowmeter signal	1	0=npn 1=npn-lp 2=reed 3=reed LP 4=pnp 5=pnp-lp 6=namur 7=coil hi 8=coil lo	

VAR	DESCRIPTION	BYTES	VALUE	REMARKS
ANALOG OUTPUT				
112 (70h)	analog output	1	0=disable 1=enable	
120 (78h)	tune minimum rate	2	0..9999	
122 (7Ah)	tune maximum rate	2	0..9999	
OTHERS				
168 (A8h)	pass code	2	xxxx	read only!
170 AAh	tagnumber	3	0..9999999	Other vars: see standard table
BATCH MODE				
223 DFh	batch mode	1	1 = Batch running 2 = Batch pausing 4 = Batch finished 8 = Batch in overruntime	read only
BATCH KEYLOCK				
154 9Ah	Batch keylock	2	Range: 0000h..FFFFh	steps of 0.1 second
BATCH KEYLOCK MASK				
156 9Ch	Batch Keylock mask keys set are not detected	1	Key 1: 0x01 Key 2: 0x02 Key 3: 0x04	bitfield
BATCH COMMAND				
157 9Dh	Batch Command Read out returns last executed command entered through communication	1	Commands: 1 = Start 2 = Pause 3 = Stop 4 = Release	Before a new batch can be initiated through communication, the release command must be send. This way, when combined with the Keylock, overwriting of batch information (total/preset) data can be prevented.
PRESET				
200 (C8h)	preset quantity	3	0-9,999,999	decimals: see 33 (21h)

OTHER F136-P VARIABLES FOR COMMUNICATION

ACTUAL - variable number 208 (DOh) – 6 bytes

READ ACTUAL: The value of actual read using communication might differ from the value that appears on the display. This is due to the fact that the display can only display up to seven digits (e.g. when two decimals are selected for "preset" and actual has a value of 123456,78 the display will show 23456,78 while communication will read an “actual” of 12345678 and a “actual decimals” of 2).

TOTAL - variable number 566 (236h) – 6 bytes

Read total: The value of total read using RS communications might differ from the value that appears on the display. This is due to the fact that the display can only display up to seven digits (for example when two decimals are selected for total and total has a value of 123456,78 the display will show 23456,78 while communication will read a “total” of 12345678 and a “total decimals” of 2).

Write total: total can only be cleared. This means writing a value different from 0 will result in the reply of an error message. Only writing 6 bytes of zero’s to total will be accepted.

ACCUMULATED TOTAL - variable number 560 (230h) – 6 bytes

Read acc. total: A difference between the read value and the display value, as explained for “Read total”, might appear here too.

Write acc. total: Not possible.

When reading or writing total or accumulated total it should be noted that the used values are given including the decimals. This means that a read/write to one of these variables should be accompanied with a read/write to the variable that holds the number of decimals for this variable:

Example: read var. 566 for total:

Read var. 33 for total decimals and calculate the real value of total by multiplying total with $10^{-(\text{total decimals})}$

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LIST OF FIGURES IN THIS MANUAL

NOTES

Left blank intentionally.

LIST OF CONFIGURATION SETTINGS

SETTING	DEFAULT	DATE :	DATE :
1 - PRESET		Enter your settings here	
11 unit	L		
12 decimals	0000000		
13 K-factor	0000001		
14 decimals K-factor	0		
15 max. batch size	0		
2 - OVERRUN			
21 overrun	disabled		
22 overrun quantity	0 L		
3 - DISPLAY			
31 display	increase		
4 - POWER MANAGEMENT			
41 LCD-new	1 sec.		
42 mode	operational		
5 - FLOWMETER			
51 signal	coil-lo		
6 - ANALOG OUTPUT			
61 output	disabled		
62 control	stay		
63 tune min - 4mA	0208		
64 tune max - 20mA	6656		
7 - RELAY OUTPUT			
71 relays	1-step		
72 preclose quantity	0		
74 impulse width	010 periods		
75 pulse per	0001000		
76 pulse according	batch		
8 - COMMUNICATION			
81 baud-rate	2400		
82 address	1		
83 mode	BUS-ASC		
9 - OTHERS			
94 pass code	0000		
95 tagnumber	0000000		

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