

DELIVERY CONTROLLER WITH PUMP START AND VALVE CONTROL



Features

- Large display shows supplied quantity, flow rate and status.
- Suitable for filling-up multiple compartments within one delivery.
- All control functions available for pump start, valve control and flow rate monitoring including flexible response times.
- Selectable on-screen engineering units; volumetric or mass.
- Communication link for customized ticket printing.
- Operational temperature -40°C up to +80°C (-40°F up to 176°F).
- Flow rate monitoring with high and low alarm values.
- Rugged aluminum field mount enclosure IP67/NEMA4X.
- Intrinsically Safe ATEX and IECEx approval for gas and dust applications.
- Explosion/flame proof 🕢 II 2 GD EEx d IIB T5.
- Full Modbus communication RS232/485/TTL.
- Loop or battery powered, 8 24V AC/DC or 115 - 230V AC power supply.
- Sensor supply 3.2 / 8.2 / 12 / 24V DC.

Signal output

- Two control outputs for pump-start and valve control.
- Communication option to monitor or control the process and to print the bill of lading.

Signal input

Flow

- Reed-switch.
- NAMUR.
- NPN/PNP pulse.
- Sine wave (coil).
- Active pulse signals.

Status

• Remote control: start, stop, pause or continuous signal.

Applications

- For delivery purposes, small scale gas stations or on board of ships or trucks for customer deliveries.
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General information

Introduction

The F133 is a unique product as it is especially designed for a controlled delivery of undefined quantities. It offers all the functionality known from gas stations to fill-up your car. The unit incorporates special functions with delay times to start a pump first, control a valve and expect a flow within a certain period of time. Moreover, the flow rate and the allowed total dispensed quantity is monitored as well. If, for whatever reason, no pulses are coming in, the delivery will be terminated after a pre-defined time. Sub-deliveries are also catered for allowing you to fill up several compartments within one and the same delivery. A wide selection of options further enhances the capabilities of this model, which includes Intrinsic Safety and full Modbus communication.

Display

The display has large 17mm (0.67") and 8mm (0.31") digits which will zero after a startcommand and display "leading eight's". During the delivery, the actual dispensed quantity is displayed together with the actual flow rate and the status of the controller. Several resettable and non-resettable totalizers are available as well as a batch counter. All values are backedup in EEPROM memory every minute.

Configuration

All configuration settings are accessed via a simple operator menu which can be pass-code protected. Each setting is clearly indicated with an alphanumerical description, which avoids confusing abbreviations and baffling codes. Once familiar with one F-series product, you will be able to program all models in the series without a manual. All settings are safely stored in EEPROM memory in the event of sudden power failure.

Control outputs

One output is available to control a pump after receiving a start-signal. After the start-up-time, a second output will be switched to control the valve to allow the product to be dispensed. The output signals can be passive NPN, active PNP or an isolated electro-mechanical relay.

Signal input

The F133 will accept most pulse input signals for volumetric flow or mass flow measurement. The input signal type can be selected by the user in the configuration menu without having to adjust any sensitive mechanical dip-switches or jumpers. Further, two inputs are available to control the process remotely if desired.

Communication

All process data and settings can be read and modified manually or through the Modbus communication link (RS232 / RS485). If desired, the delivery can even be started and stopped through communication. After the delivery, the dispensed quantity and batch number is available to be used for ticket printing (B.O.L.). The F133 has the ability to be locked-out until this information has been read and initialized.

Hazardous areas

This model has been ATEX and IECEx certified Intrinsically Safe for gas and dust applications, with an allowed operational temperature of -40° C to $+70^{\circ}$ C (-40° F to $+158^{\circ}$ F). A flame proof enclosure with ATEX certification offers the rating C II 2 GD EEx d IIB T5.

Enclosures

Various types of enclosures can be selected, all ATEX and IECEx approved. As standard the F133 is supplied in an GRP panel mount enclosure. Most popular is our rugged aluminum field mount enclosure with IP67 / NEMA 4X rating. Both European or U.S. cable gland entry threads are available.

Overview application F133







Typical wiring diagram F133-P-CH-OT-PB-(PX)

Typical wiring diagram F133-P-CH-OT-PX







Typical wiring diagram F133-P-CB-OA-PD







Hazardous area applications

The F133-XI has been certified according ATEX and IECEx by DEKRA for use in Intrinsically Safe applications with an ambient temperature of -40°C to +70°C (-40°F to +158°F).

• The ATEX markings for gas and dust applications are:

II 1 G Ex ia IIB/IIC T4 Ga II 1 D Ex ia IIIC T100 ¡C Da IP6X.

• The IECEx markings for gas and dust applications are: Ex ia IIC/IIB T4 Ga and Ex ia IIIC T100 ¡C Da IP6X.

Besides the I.S. power supplies for the control outputs, it is allowed to connect up to two I.S. power supplies in IIB/IIIC applications or one in IIC applications. Consult the certificate for the maximum input and output values of the circuits. Full functionality of the F133 remains available, including pump and valve control and Modbus communication (type CT). Power supply type PD-XI offers a 8.2V sensor supply e.g. for one Namur sensor. A flame proof enclosure with rating ATEX **(E) II 2 GD EEx d IIB T5** is available as well. Please contact your supplier for further details.

Certificate of conformity KEMA 03ATEX1074 X • IECEx DEK 11.0042X



Configuration example IIB / IIIC and IIC - F133-P-(CT)-OT-PC-(PX)-XI - Battery powered unit

+ 3 2/ - 1M -	Modbus communication type CT: TTL (not used in this example).	HAZARDOUS AREA	SAFE AREA
low-pass filter			
	Ci is negligibly Logic input: small PAUSE and / or STOP		
Common ground			
low-pass filter			
	small Logic input: START / STOP or CONTINOUS		
Supply*	A		
debe signal	Flowmeter input type: P		
type	Ci is negligibly pulse		
Common ground o	Diacco notes time DV may be used in combination		
	Prease noise, type PA may be used in combination with the battery (type PC), but only in IIB applications! Power supply, type PX: Built power the unit the battery will be displayd		
Main supply &	8 - 30V DC (not used in this example)		
Common ground	e.g. relay: pump control		
			+ Uo=max 30V POWER SUPPLY e.g. MTL 5525
	Ci is negligibly small		lo=max 100mA SWITCH INTERFACE
Common ground in	Control output type OT: passive transistor		- Po=max /sumvv e.g. MTL 5511 e.g. relay
			+ Uo=max 30V POWER SUPPLY e.g. MTL 5525
	small e.g. relay or solenoid: valve control		lo=max 100mA or Bramay 750mW SWITCH INTERFACE
Common ground က			Note: above values are safety values.
ote sensor supply voltage: 1.2V DC for c	bil sensors or 3.2V DC for other pulse sensors.		Consult the technical specification for operational values.













Technical specification

G	en	et	al

Display	
Туре	High intensity reflective numeric and
	alphanumeric LCD, UV-resistant.
Dimensions	90 x 40mm (3.5" x 1.6").
Digits	Seven 17mm (0.67") and eleven 8mm (0.31") digits.
	Various symbols and measuring units.
Refresh rate	User definable: 8 times/sec 1 time/30 secs.
Option ZB	Transflective LCD with green LED backlight.
	Good readings in full sunlight and darkness.
Note ZB	Only available for safe area applications.

Operating temperature

Standard unit -40°C to +80°C (-40°F to +176°F). Intrinsically Safe -40°C to +70°C (-40°F to +158°F).

Power requirements

Туре РВ	Long life Lithium battery - life-time depends upon
	settings and configuration - up to 5 years.
Type PC	Intrinsically Safe long life lithium battery - life-time
	depends upon settings and configuration - up to 5
	years.
Type PD	8 - 24V AC / DC ± 10%. Power consumption max. 10
	Watt. Intrinsically Safe: 16 - 30V DC; power
	consumption max. 0.75 Watt.
Type PF	24V AC / DC ± 10%. Power consumption max. 15 Watt.
Type PM	115 - 230V AC ± 10%. Power consumption max. 15 Watt.
Туре РХ	8 - 30V DC. Power consumption max. 0.5 Watt.
Type ZB	12 - 24V DC ± 10% or internally powered with type PD
	/ PF / PM. Power consumption max. 1 Watt.
Note PB/PF/PM	Not availble Intrinsically Safe.
Note PF/PM	The total consumption of the sensors and outputs
	may not exceed 400mA @ 24V.
Note	For Intrinsically Safe applications, consult the safety
	values in the certificate.

Sensor excitation

Type PB/PC/PX	3.2V DC for pulse signals and 1.2V DC for coil pick-up.
Note	This is not a real sensor supply. Only suitable for
	sensors with a very low power consumption like coils
	(sine wave) and reed-switches.
Type PD	1.2 / 3.2 / 8.2 / 12 / 24V DC - max. 50mA @ 24V DC.
Type PD-XI	1.2 / 3.2 / 8.2V DC - max. 7mA @ 8.2V DC and mains
	power supply voltage (as connected to terminal 1).
Type PF / PM	1.2 / 3.2 / 8.2 / 12 / 24V DC - max. 400mA @ 24V DC.

Terminal	connections
Туре	Removable plug-in terminal strip.
	Wire max. 1.5mm ² and 2.5mm ² .

Data protection

Туре	EEPROM backup of all settings. Backup of running
	totals every minute. Data retention at least 10 years.
Pass-code	Configuration settings can be pass-code protected.

Casing	
General	
Window	Polycarbonate window.
Sealing	Silicone.
Control keys	Three industrial micro-switch keys. UV-resistant
	silicone keypad.
Aluminum wa	ll / field mount enclosures
General	Die-cast aluminum wall/field mount enclosure IP67 /
	NEMA 4X with 2-component UV-resistant coating.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	1100 gr.
Type HA	Cable entry: 2 x PG9 and 1 x M20.
Type HM	Cable entry: 2 x M16 and 1 x M20.
Type HN	Cable entry: 1 x M20.
Туре НО	Cable entry: 2 x M20.
Type HP	Cable entry: 6 x M12.
Type HT	Cable entry: $1 \times \frac{1}{2}$ " NPT.
Type HU	Cable entry: 3 x $1/2$ " NPT.
Type HV	Cable entry: 4 x M20.
Type HZ	Cable entry: no holes.

GRP wall /	riela mount enclosures
General	GRP wall/field mount enclosure IP67 / NEMA 4X,
	UV-resistant and flame retardant.
Dimensions	130 x 120 x 75mm (5.12" x 4.72" x 2.95") - W x H x D.
Weight	600 gr.
Type HD	Cable entry: no holes.
Туре НЕ	Cable entry: 2 x Ø 16mm and 1 x Ø 20mm.
Type HF	Cable entry: 1 x Ø 22mm ($7/_8$ ").
Type HG	Cable entry: 2 x Ø 20mm.
Туре НН	Cable entry: 6 x Ø 12mm.
Type HJ	Cable entry: 3 x Ø 22mm ($7/_8$ ").
Туре НК	Flat bottom, cable entry: no holes.

Panel mount enclosures		
Dimensions	130 x 120 x 60mm (5.12" x 4.72" x 2.36") - W x H x D.	
Panel cut-out	115 x 98mm (4.53" x 3.86") L x H.	
Туре НВ	Die-cast aluminum panel mount enclosure IP65 /	
	NEMA 4X.	
Weight	600 gr.	
Type HC	GRP panel mount enclosure IP65 / NEMA 4X,	
	UV-resistant and flame retardant.	
Weight	450 gr.	

ABS wall /	field mount enclosures
General	Silicone free ABS wall/field mount enclosure IP65
	with EPDM and PE sealings. UV-resisitant polyester
	keypad (old HD enclosure).
Dimensions	130 x 114 x 71mm (5.1" x 4.5" x 2.8") - W x H x D.
Weight	450 gr.
Type HS	Cable entry: no holes.

Hazardous area

Intrinsically Safe (Type XI)		
LI 1 G Ex ia IIB/IIC T4 Ga.		
II 1 D Ex ia IIIC T100 °C Da IP6X.		
IEC JECEX Ex ia IIC/IIB T4 Ga.		
Ex ia IIIC T100 °C Da IP6X.		
-40°C to +70°C (-40°F to +158°F).		

Explosion proof (Type XF)

ATEX certification	😡 II 2 GD EEx d IIB T5.
Dimensions	300 x 250 x 200mm (11.8" x 9.9" x 7.9") L x H x D.
Weight	Appr. 15kg.

Environmen

Electromagnetic Compliant ref: EN 61326 (1997), EN 61010-1 (1993). compatibility

	Signal inputs						
Flowmeter							
Туре Р	Coil / sine wave (minimum 20mVpp or 80mVpp -						
	sensitivity selectable), NPN/PNP, open collector, reed-						
	switch, Namur, active pulse signals 8 - 12 and 24V DC.						
Frequency	Minimum oHz - maximum 7kHz for total and flow rate.						
	Maximum frequency depends on signal type and						
	internal low-pass filter. E.g. reed switch with						
	low-pass filter: max. frequency 120Hz.						
K-Factor	0.000010 - 9,999,999 with variable decimal position.						
Low-pass filter	Available for all pulse signals.						
Option ZF	coil sensitivity 10mVpp.						

Logic inputs

Function	Two terminal inputs to start, pause and stop or					
	continous signal.					
Туре	Internally pulled-up switch contact - NPN.					
Duration	Minimum pulse duration 300msec.					

Signal outputs

Control output	
Function	To control a pump and a valve.
Туре ОА	Two active 24V DC transistor outputs (PNP);
	max. 50mA per output (requires PD, PF or PM).
Type OR	Two electro-mechanical relay outputs (N.O.) - isolated;
	max. switch power 230V AC - 0.5A per relay
	(requires PF or PM).
Type OT	Two passive transistor outputs (NPN) - not isolated.
	Max. 50V DC - 300mA per output.

Communication option

Reading display information, reading / writing all			
configuration settings + lockout function.			
Modbus RTU.			
1200 - 2400 - 4800 - 9600 baud.			
Maximum 255 addresses.			
RS232			
RS485 2-wire			
RS485 4-wire			
TTL Intrinsically Safe.			

Operational Displayed • Leading eight's before zeroing. functions • Supplied quantity. • Flow rate. • Resettable supplied quantity (automatically after new start-command). • Non-resettable accumulated supplied quantity. • Resettable total measured quantity. • Non-resettable accumulated total measured quantity. • Non-resettable batch counter. • High flow rate monitoring • Low flow rate monitoring

Iotal	
Digits	7 digits.
Units	L, m³, GAL, USGAL, kg, lb, bbl, no unit.
Decimals	0 - 1 - 2 OF 3.
Note	Total can be reset to zero.

Accumulated total						
Digits	11 digits.					
Units / decimals	According to selection for total.					
Note	Can not be reset to zero.					
Flow rate						
Digits	7 digits.					
Units	mL, L, m ³ , Gallons, kg, Ton, lb, bl, cf, RND, ft ³ , scf,					
	Nm³, Nl, igal - no units.					
Decimals	0 - 1 - 2 0r 3.					

Alarm valuesDigits7 digits.UnitsAccording to selection for flow rate.DecimalsAccording to selection for flow rate.Time unitsAccording to selection for flow rate.Type of alarmLow, high flow rate alarm. Includes alarm delay time.

/sec - /min - /hr - /day.

Batch counte

Time units

Datch counter	
Function	Value will be incremendet after every succesfull
	delivery.
Digits	7.
Note	Non-resettable.

Accessories

Mounting acco	essories
ACF02	Stainless steel wall mounting kit.
ACF05	Stainless steel pipe mounting kit (worm gear clamps
	not included).
ACFo6	Two stainless steel worm gear clamps Ø 44 - 56mm.
ACF07	Two stainless steel worm gear clamps Ø 58 - 75mm.
ACFo8	Two stainless steel worm gear clamps Ø 77 - 95mm.
ACF09	Two stainless steel worm gear clamps Ø 106 - 138mm.
ACF10	Customized Grevopal tagplates for ACFo2 and ACFo5,
	including stainless steel screws.
	Dimension: 95mm x 12.5mm (3.75" x 0.50").

Ordering information

Standard configuration: F133-P-AX-CX-EX-HC-IX-OT-PX-TX-XX-ZX.												
Orde	ring	g information: F133	AX	-C _	-EX	-H _	-IX	-0 _	-P _	-TX	-X _	-Z _
Flow	met	ter input signal										
Ρ	Ð	Pulse input: coil, npn, pnp, namur, reed-switch	h.									
Anal	og (output signal										
AX	AX 🐵 No analog output.											
Com	Communication											
СВ		Communication RS232 - Modbus RTU.										
СН		Communication RS485 - 2wire - Modbus RTU.										
CI		Communication RS485 - 4 wire - Modbus RTU.										
СТ	G	Intrinsically Safe TTL - Modbus RTU.										
СХ	G	No communication.										
Flow	eq	uations										
EX	(Ex)	No flow equations.										
Pane	el m	ount enclosures - IP65 / NEMA4X										
НВ	e Ø	Aluminum enclosure.										
HC CPD	(C) Fiel	d / wall mount onclosures ID67 / NEM	AcY									
		Coble entry no belog	мал									
HE	6	Cable entry: 10 holes.										
HE	6	Cable entry: 1×0 comm $(7/2)$										
HG	G	Cable entry: $2 \times \emptyset$ 20mm										
нн	G	Cable entry: 6 x Ø 12mm										
HI	G	Cable entry: $3 \times \emptyset$ 22mm (7/8").										
нк	G	Flat bottom cable entry: no holes										
Alum	inu	m field / wall mount enclosures - IP67	/ NEMA4X									
HA	G	Cable entry: 2 x PG9 + 1 x M20.										
ΗМ	ß	Cable entry: 2 x M16 + 1 x M20.										
ΗN	G	Cable entry: 1 x M20.										
HO	G	Cable entry: 2 x M20.										
HP	G	Cable entry: 6 x M12.										
ΗT	Ð	Cable entry: 1 x ¹ / ₂ "NPT.										
HU	G	Cable entry: 3 x 1/2"NPT.										
ΗV	G	Cable entry: 4 x M20.										
ΗZ	G	Cable entry: no holes.										
ABS	tiel	d / wall mount enclosures - IP65										
HS	 (Ex) 	Silicone free ABS field enclosure – Cable entry	: no holes (ole	d HD end	closure).							
	tion	iat inputs										
	w	No additional input.										
	uls	Two active transistor outputs requires DD DE	or DM									
		Two mochanical rolay outputs - requires PD, FF										
οτ	ഒ	Two passive transistor outputs - standard con	figuration									
Powe	er s	unnly	inguration.									
PB		Lithium battery powered.										
PC	G	Lithium battery powered - Intrinsically Safe.										
PD	G	8 - 24V AC / DC + sensor supply - with XI: 16 -	30V DC.									
PF		24V AC / DC + sensor supply.										
PM		115 - 230V AC + sensor supply.										
PX	G	Basic power supply 8 - 30V DC (no real senso	r supply).									
Temp	oera	ature input signal										
TX	G	No temperature input signal.										
Haza	irdo	ous area										
XI	G	Intrinsically Safe, according ATEX and IECEx.										
XF		EExd enclosure - 3 keys.										
XX		Sate area only.										
Othe	r op	DTIONS										
ZB		Backlight.										
2F 7¥	e O	Continput 10mvpp.										
	W											
i ne bo	лат	arked text contains the standard configuration.										

🐼 Available Intrinsically Safe.



Specifications are subject to change without notice.

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