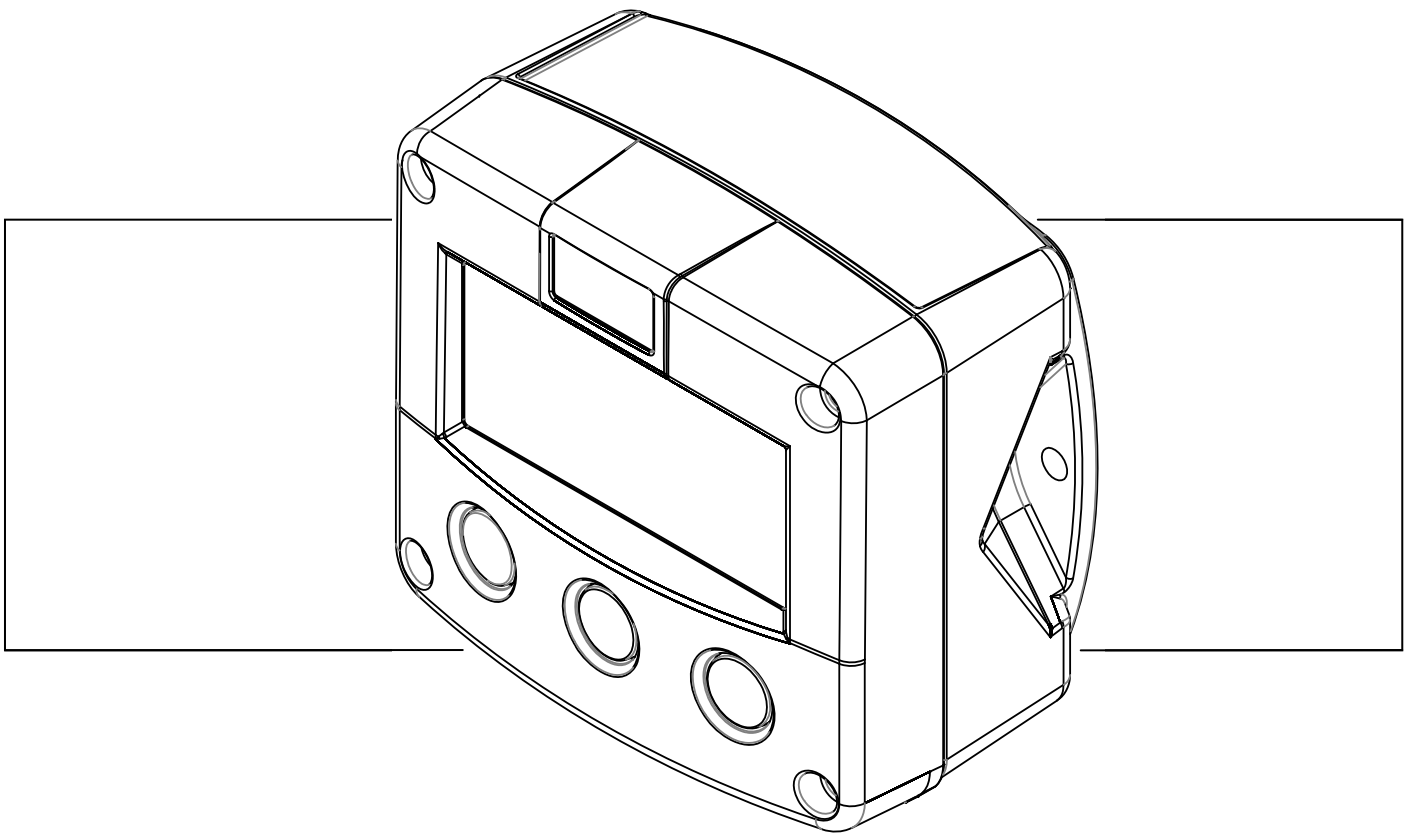


F133-P

DELIVERY / DISPENSE CONTROLLER



Signal input flowmeter: pulse, Namur and coil.

Status inputs: start and stop.

Control outputs: two pump / valve control outputs.

Options: Intrinsically Safe, Modbus communication and backlight.





SAFETY INSTRUCTIONS

- *Any responsibility is lapsed if the instructions and procedures as described in this manual are not followed.*
- *LIFE SUPPORT APPLICATIONS: The F133-P is not designed for use in life support appliances, devices, or systems where malfunction of the product can reasonably be expected to result in a personal injury. Customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify the manufacturer and supplier for any damages resulting from such improper use or sale.*
- *Electro static discharge does inflict irreparable damage to electronics! Before installing or opening the unit, the installer has to discharge himself by touching a well-grounded object.*
- *This unit must be installed in accordance with the EMC guidelines (Electro Magnetic Compatibility).*
- *Do connect a proper grounding to the aluminum casing as indicated if the F133-P has been supplied with the 115-230V AC power-supply type PM. The green / yellow wire between the back-casing and removable terminal-block may never be removed.*
- *Intrinsically Safe applications: follow the instructions as mentioned in Chapter 5 and consult "Fluidwell F1...-XI - Documentation for Intrinsic Safety".*



DISPOSAL

At the end of its life this product should be disposed of according to local regulations regarding waste electronic equipment. If a battery is present in this product it should be disposed of separately. The separate collection and recycling of your waste equipment will help to conserve natural resources and ensure that it is recycled in a manner that protects the environment.

SAFETY RULES AND PRECAUTIONARY MEASURES

- The manufacturer accepts no responsibility whatsoever if the following safety rules and precautions instructions and the procedures as described in this manual are not followed.
- Modifications of the F133-P implemented without preceding written consent from the manufacturer, will result in the immediate termination of product liability and warranty period.
- Installation, use, maintenance and servicing of this equipment must be carried out by authorized technicians.
- Check the mains voltage and information on the manufacturer's plate before installing the unit.
- Check all connections, settings and technical specifications of the various peripheral devices with the F133-P supplied.
- Open the casing only if all leads are free of potential.
- Never touch the electronic components (ESD sensitivity).
- Never expose the system to heavier conditions than allowed according to the casing classification (see manufacture's plate and chapter 4.2.).
- If the operator detects errors or dangers, or disagrees with the safety precautions taken, then inform the owner or principal responsible.
- The local labor and safety laws and regulations must be adhered to.

ABOUT THE OPERATION MANUAL

This operation manual is divided into two main sections:

- The daily use of the unit is described in chapter 2 "Operation". These instructions are meant for users.
- The following chapters and appendices are exclusively meant for electricians/technicians. These provide a detailed description of all software settings and hardware installation guidance.

This operation manual describes the standard unit as well as most of the options available. For additional information, please contact your supplier.

A hazardous situation may occur if the F133-P is not used for the purpose it was designed for or is used incorrectly. Please carefully note the information in this operating manual indicated by the pictograms:



A "**warning**" indicates actions or procedures which, if not performed correctly, may lead to personal injury, a safety hazard or damage of the F133-P or connected instruments.



Caution !

A "**caution**" indicates actions or procedures which, if not performed correctly, may lead to personal injury or incorrect functioning of the F133-P or connected instruments.



Note !

A "**note**" indicates actions or procedures which, if not performed correctly, may indirectly affect operation or may lead to an instrument response which is not planned.

Hardware Version:	02.01.xx
Software Version:	02.01.xx
Manual :	HF133PEN_v0501_04
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1. INTRODUCTION

1.1. SYSTEM DESCRIPTION OF THE F133-P

Functions and features

The delivery controller / dispenser model F133-P is a microprocessor driven instrument designed for the delivery of unknown quantities as well as displaying the flowrate, total and accumulated total. This product has been designed with a focus on:

- ultra-low power consumption to allow long-life battery powered applications (type PB / PC),
- intrinsic safety for use in hazardous applications (type XI),
- several mounting possibilities with aluminum or GRP enclosures for harsh industrial surroundings,
- ability to process all types of flowmeter signals,
- transmitting possibilities with analog / pulse and communication (option) outputs.

Flowmeter input

This manual describes the unit with a pulse type input from the flowmeter "-P version". Other versions are available to process (0)4-20mA or 0-10V flowmeter signals.

One flowmeter with a passive or active pulse, Namur or sine wave (coil) signal output can be connected to the F133-P. To power the sensor, several options are available.

Standard outputs

- Two transistor or relay (option) outputs: to control a pump and a valve. All kind of switch conditions can be set to optimize the process control.

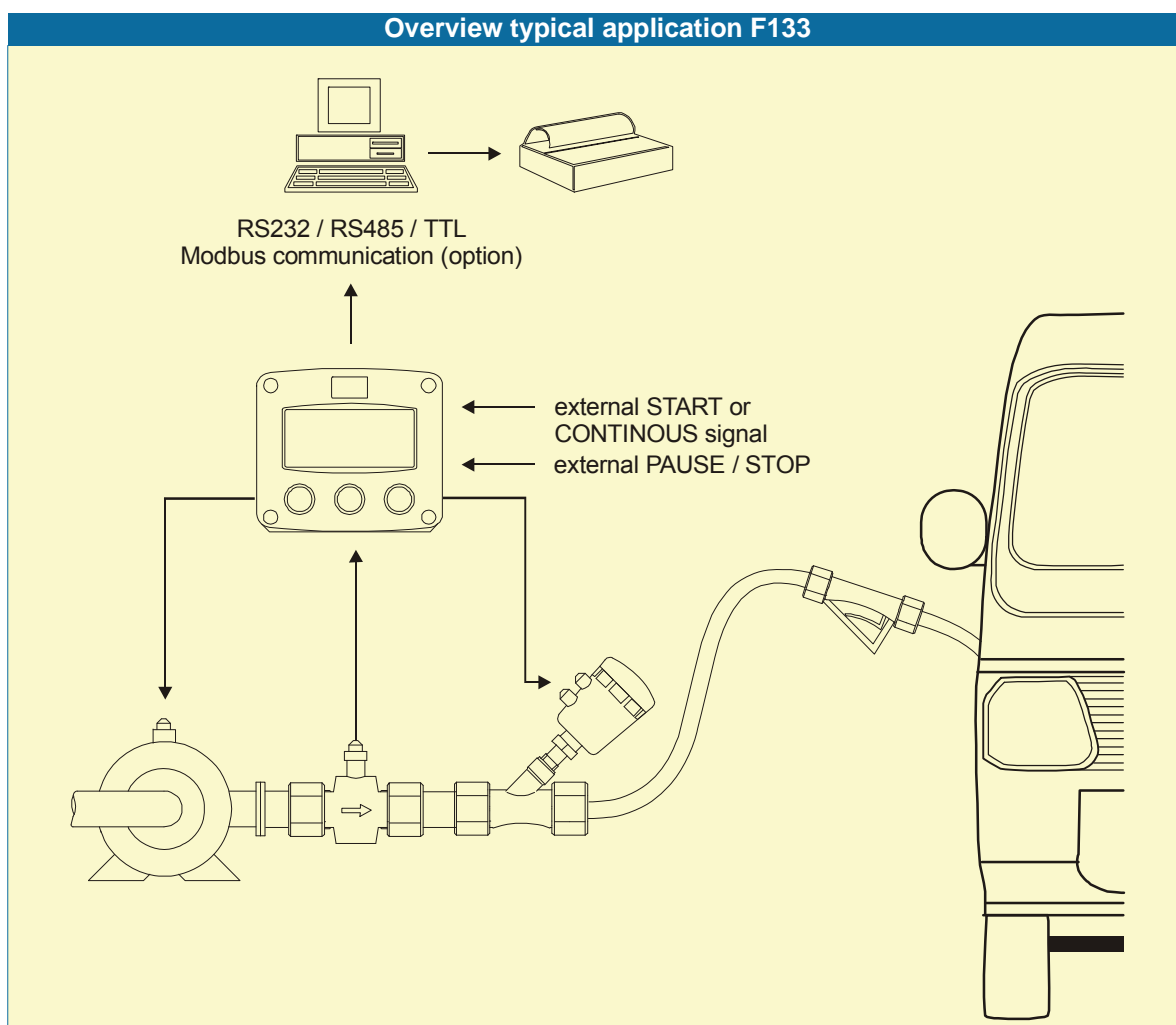


Fig. 1: Typical application for the F133-P.

Configuration of the unit

The F133-P was designed to be implemented in many types of applications. For that reason, a SETUP-level is available to configure your F133-P according to your specific requirements. SETUP includes several important features, such as K-factors, measurement units, signal selection etc. All settings are stored in EEPROM memory and will not be lost in the event of power failure or a drained battery.

To extend the battery-life time (option), please make use of the power-management functions as described in chapter 3.2.3.

Display information

The unit has a large transfective LCD with all kinds of symbols and digits to display measuring units, status information and key-word messages.

A backup of the total and accumulated total in EEPROM memory is made every minute.

Options

The following options are available: full Modbus communication RS232/485 (also battery powered), intrinsic safety, mechanical relay or active outputs, power- and sensor-supply options, panel-mount, wall-mount and weather-proof enclosures, flame proof enclosure and LED backlight.

2. OPERATIONAL

2.1. GENERAL



- *The F133-P may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.*
- *Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.*

This chapter describes the daily use of the F133-P. This instruction is meant for users / operators.

2.2. CONTROL PANEL

The following keys are available:



Fig. 2: Control Panel.

Functions of the keys



This key is used to program and save new values or settings.
It is also used to gain access to SETUP-level; please read chapter 3.



This key is used to START the dispensing.
The arrow-key ▲ is used to increase a value after PROG has been pressed or to configure the unit; please read chapter 3.



Press STOP to interrupt or cancel the delivery (function depends on configuration of the unit).
STOP is also used to select batch total, batch counter, total and accumulated total.

2.3. OPERATOR INFORMATION AND FUNCTIONS

In general, the F133-P will always function at Operator level. The information displayed is dependant upon the SETUP-settings. All pulses generated by the connected flowmeter are measured by the F133-P in the background, whichever screen refresh rate setting is chosen. After pressing a key, the display will be updated very quickly during a 30 second period, after which it will slow-down again.

Starting-up the delivery

The delivery can only be started up when "READY" is displayed. It is started-up by pressing the START-key (or external input).

First, leading "eight's" will be displayed before total is reset to zero.

Depending on the SETUP-settings the two relays will be switched to start-up pumps and valves.



Fig. 3: Example display information during start-up.

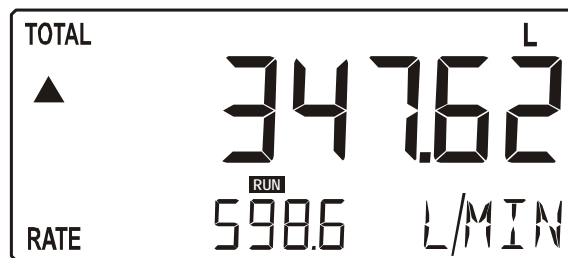


Fig. 4: Example display information during delivery.

Interrupting and ending the delivery

The delivery will stop automatically as soon as the liquid movement in the pipeline has stopped for a certain moment of time or if a certain quantity has been delivered (depending on the configuration of the unit).

If the "pause-function" has been enabled, a delivery can be made with several sub-batches, for example when more than one compartment has to be filled-up within the same delivery: when STOP is pressed once, the dispensing will be temporarily interrupted; on the display, the word "PAUSE" will be flashing.

From this stage, the delivery can be resumed with the START-key (or external input) within a certain time. If this time has been exceeded, the system will cancel the "PAUSE" function and return to READY.

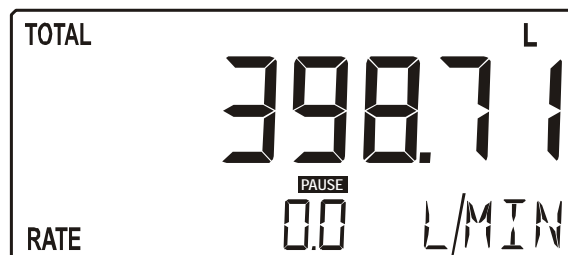


Fig. 5: Example display information when interrupted according to the "PAUSE-function".

Selecting total, accumulated total and batch-counter

When "READY" is displayed, following functions are available:

- **Batch-total**
To display the batch-total, use the STOP button. This quantity equals the accumulated delivered quantity (from the START moment till the READY moment) and can not be initialized by the operator. It will count up to 9,999,999.
Press STOP a few times to return to the main display information.
- **Batch-counter**
To display the batch-counter, press STOP again. This counter displays the number of deliveries that have been made successfully and can not be initialized by the operator. It will count up to 9,999,999.
Press STOP a few times to return to the main display information.
- **Display Total and accumulated Total**
Press STOP to display the Total and Accumulated Total. These totalisers do count the flowmeters signal continuously, even when no process is running.

The value for Total can be initialized. To do so, be sure Total is displayed. First press PROG followed by STOP. After pressing PROG, the text "PUSH STOP" is displayed. To avoid initialization in that stage, press a different key or wait for 20 seconds. Initialization of Total DOES NOT influence accumulated Total.

Accumulated Total can never be initialized. This value will count up to 99,999,999,999. Press STOP a few times to return to the main display information.

Alarms

Following alarms can occur:

- **Flowrate alarm:**
When the actual flowrate is outside the allowed range, the delivery will be interrupted and an alarm message will be displayed indicating the type of alarm: "LO RATE" or "HI RATE".
If enabled, the delivery can be restarted.
- **Maximum batch:**
When the total quantity delivered exceeds a certain quantity, the F133-P will switch-off all relays and generate an "MAX BATCH" alarm.
If enabled, the delivery can be restarted.
- **Low-battery alarm**
When the battery voltage drops, it must be replaced. At first "low-battery" will flash, but as soon as it is displayed continuously, the battery MUST be replaced shortly after!
Only original batteries supplied by the manufacturer may be used, else the guarantee and liability will be terminated. The remaining lifetime after the first moment of indication is generally several days up to some weeks.



Fig. 6: Example of low-battery alarm.

- **Alarm 01-03**
When "alarm" is displayed, please consult Appendix B: problem solving.

3. CONFIGURATION

3.1. INTRODUCTION

This and the following chapters are exclusively meant for electricians and non-operators. In these, an extensive description of all software settings and hardware connections are provided.



- *Mounting, electrical installation, start-up and maintenance of the instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.*
- *The F133-P may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.*
- *Ensure that the measuring system is correctly wired up according to the wiring diagrams. The housing may only be opened by trained personnel.*
- *Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.*

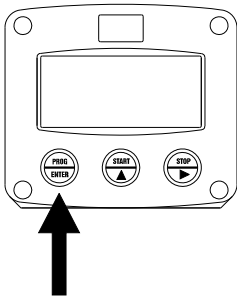
3.2. PROGRAMMING SETUP-LEVEL

3.2.1. GENERAL

Configuration of the F133-P is done at SETUP-level. SETUP-level is reached by pressing the PROG/ENTER key for 7 seconds; at which time, both arrows \blacktriangle will be displayed. In order to return to the operator level, PROG will have to be pressed for three seconds. Alternatively, if no keys are pressed for 2 minutes, the unit will exit SETUP automatically. SETUP can be reached at all times while the F133-P remains fully operational.

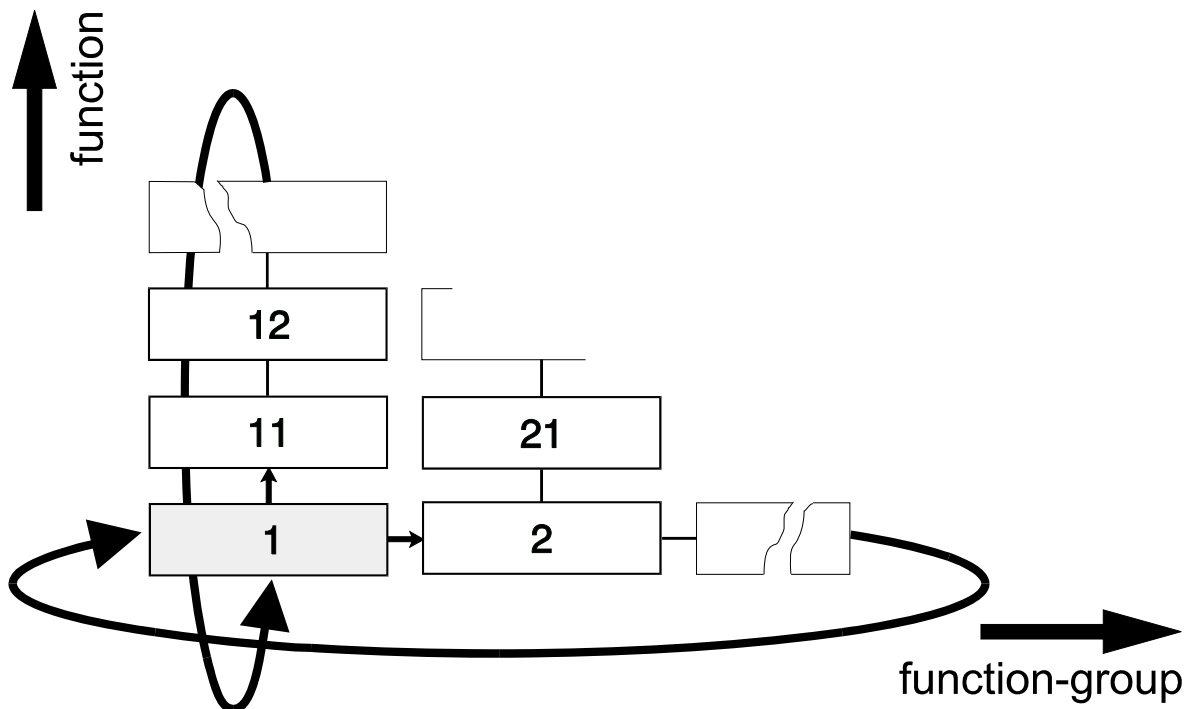
Note: A pass code may be required to enter SETUP. Without this pass code access to SETUP is denied.

To enter SETUP-level:



Press  for 7 seconds

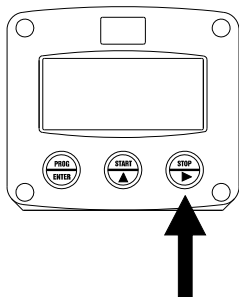
Matrix structure SETUP-level:



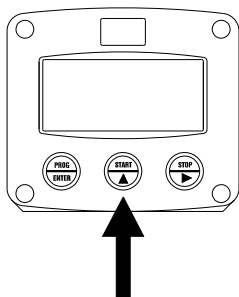
SCROLLING THROUGH SETUP-LEVEL

Selection of function-group and function:

SETUP is divided into several function groups and functions.



Select function-group with



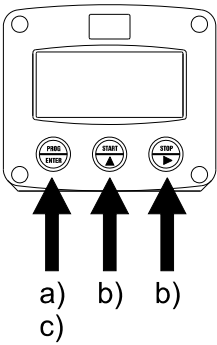
Select function with









Each function has a unique number, which is displayed below the word "SETUP" at the bottom of the display. The number is a combination of two figures. The first figure indicates the function-group and the second figure the sub-function. Additionally, each function is expressed with a keyword.



After selecting a sub-function, the next main function is selected by scrolling through all "active" sub-functions (e.g. 1▲, 11▲, 12▲, 13▲, 14▲, 1▶, 2▶, 3▲, 31 etc.).



To change or select a value:



- a) press  briefly; **PROGRAM** will start flash
- b) select or enter value with  and / or 
- c) press  to confirm the value / selection.

To change a value, use  to select the digits and  to increase that value.

To select a setting, both  and  can be used.

If the new value is invalid, the increase sign  or decrease-sign  will be displayed while you are programming.

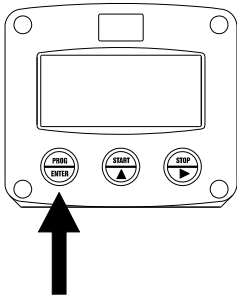
When data is altered but ENTER is not pressed, then the alteration can still be cancelled by waiting for 20 seconds or by pressing ENTER for three seconds: the PROG-procedure will be left automatically and the former value reinstated.



Note !

Note: alterations will only be set after ENTER has been pressed!

To return to OPERATOR-level:



Press  for 3 seconds

In order to return to the operator level, PROG will have to be pressed for three seconds. Also, when no keys are pressed for 2 minutes, SETUP will be left automatically.

3.2.2. OVERVIEW FUNCTIONS SETUP LEVEL

SETUP FUNCTIONS AND VARIABLES			
1	TOTAL		
11	UNIT	L - m3 - kg - lb - GAL - USGAL - bbl - no unit	
12	DECIMALS	0 - 1 - 2 - 3 (Ref: displayed value)	
13	K-FACTOR:	0.000010 - 9,999,999	
14	DECIMALS K-FACTOR	0 - 6	
15	BATCH MAXIMUM	X,XXX,XXX quantity	
16	BATCH TOTAL	0.001 - 9,999,999 unit	
17	BATCH COUNT	0 - 9,999,999 batches	
2	FLOWRATE		
21	UNIT	mL - L - m3 - mg - g - kg - ton - GAL - bbl - lb - cf - REV - no unit - scf - Nm3 - NL - P	
22	TIME UNIT	sec - min - hour - day	
23	DECIMALS	0 - 1 - 2 - 3 (Ref: displayed value)	
24	K-FACTOR	0.000010 - 9,999,999	
25	DECIMALS K-FACTOR	0 - 6	
26	CALCULATION	per 1 - 255 pulses	
27	CUT-OFF	0.1 - 999.9 seconds	
28	LOW FLOWRATE ALARM	0.001 - 9,999,999 unit / time unit	
29	HIGH FLOWRATE ALARM	0.001 - 9,999,999 unit / time unit	
2A	DELAY TIME ALARM	0.1 - 999.9 seconds	
3	POWER MANAGEMENT		
31	LCD UPDATE	fast - 1 sec - 3 sec - 15 sec - 30 sec - off	
32	BATTERY MODE	operational - shelf	
4	FLOWMETER		
41	SIGNAL	npn - npn_lp - reed - reed_lp - pnp - pnp_lp - namur - coil_hi - coil_lo - act_8.1 - act_12 - act_24	
5	CONTROL		
51	DELAY TIME	0.1 - 999.9 seconds	
52	BEGIN TIME	0.1 - 999.9 seconds	
53	START-UP TIME	0.1 - 999.9 seconds	
54	NO PULSE TIME	0.1 - 999.9 seconds	
55	PAUSE	disable - enable	
56	RESTART TIME	0.1 - 999.9 seconds	
57	OVERRUN TIME	0.1 - 999.9 seconds	
6	STATUS INPUT		
61	STATUS 1	start - stop - continues - off	
62	STATUS 2	stop - pause - both - off	
7	COMMUNICATION		
71	SPEED / BAUDRATE	1200 - 2400 - 4800 - 9600	
72	ADDRESS	1 - 255	
73	MODE	ASCII - rtu - off	
74	COMM. LOCK	disable - time-out - full	
8	OTHERS		
81	TYPE / MODEL		
82	SOFTWARE VERSION		
83	SERIAL NO.		
84	PASSWORD	0000 - 9999	
85	TAGNUMBER	0000000 - 9999999	

3.2.3. EXPLANATION OF SETUP-FUNCTIONS

1 - TOTAL	
MEASUREMENT UNIT 11	<p>SETUP - 11 determines the measurement unit for all totalisers. The following units can be selected:</p> <p style="text-align: center;">L - m3 - kg - lb. - GAL - USGAL - bbl - _ (no unit).</p> <p>Alteration of the measurement unit will have consequences for operator and SETUP-level values. Please note that the K-factor has to be adapted as well; the calculation is not done automatically.</p>
DECIMALS 12	<p>The decimal point determines for all totalisers the number of digits following the decimal point. The following can be selected:</p> <p style="text-align: center;">000000 - 111111.1 - 22222.22 - 3333.333</p>
K-FACTOR 13	<p>With the K-factor, the flowmeter pulse signals are converted to a quantity. The K-factor is based on the number of pulses generated by the flowmeter per selected measurement unit (SETUP 11), for example per cubic meter. The more accurate the K-factor, the more accurate the functioning of the system will be.</p> <p>Example 1: Calculating the K-factor. <i>Let us assume that the flowmeter generates 2.4813 pulses per liter and the selected unit is "cubic meters / m3". A cubic meter consists of 1000 parts of one liter which implies 2,481.3 pulses per m3. So, the K-factor is 2,481.3. Enter for SETUP - 13: "2481300" and for SETUP - 14 - decimals K-factor "3".</i></p> <p>Example 2: Calculating the K-factor. <i>Let us assume that the flowmeter generates 6.5231 pulses per gallon and the selected measurement unit is gallons. So, the K-Factor is 6.5231. Enter for SETUP - 13: "6523100" and for SETUP - 14 decimals K-factor "6".</i></p>
DECIMALS K-FACTOR 14	<p>This setting determines the number of decimals for the K-factor entered. (SETUP 13). The following can be selected:</p> <p style="text-align: center;">0 - 1 - 2 - 3 - 4 - 5 - 6</p> <p>Please note that this setting influences the accuracy of the K-factor indirectly. (i.e. the position of the decimal point and thus the value given) This setting has NO influence on the displayed number of digits for total (SETUP 12)!</p>
BATCH MAXIMUM 15	<p>This function limits the operator to enter a new preset-value which is more as the entered batch maximum.</p>
BATCH TOTAL 16	<p>Batch total - also displayed at operator level - displays the quantity of product being delivered. From here, this total can be reset to zero or being programmed to any desired quantity.</p>
BATCH COUNTER 17	<p>Batch count - also displayed at operator level - displays the number of deliveries successfully executed. From here, this total can be reset to zero or being programmed to any desired quantity</p>

2 - FLOWRATE

The settings for preset and flowrate are entirely separate. In this way, different units of measurement can be used for each e.g. cubic meters for total and liters for flowrate. The display update time for flowrate is one second or more.

MEASUREMENT UNIT 21	<p>SETUP - 21 determines the measurement unit for flowrate. The following units can be selected:</p> <p style="text-align: center;">mL - L - m3 - mg - g - kg - ton - GAL - bbl - lb - cf - REV - no unit - scf - Nm3 - NL - P</p> <p>Alteration of the measurement unit will have consequences for operator and SETUP-level values. Please note that the K-factor has to be adapted as well; the calculation is not done automatically.</p>
TIME UNIT 22	The flowrate can be calculated per second (SEC), minute (MIN), hour (HR) or day (DAY).
DECIMALS 23	<p>This setting determines for flowrate the number of digits following the decimal point. The following can be selected:</p> <p style="text-align: center;">00000 - 1111.1 - 2222.22 - 3333.333</p>
K-FACTOR 24	With the K-factor, the flowmeter pulse signals are converted to a flowrate. The K-factor is based on the number of pulses generated by the flowmeter per selected measurement unit (SETUP 21), for example per liter. The more accurate the K-factor, the more accurate the functioning of the system will be. For examples read SETUP 13.
DECIMALS K-FACTOR 25	<p>This setting determines the number of decimals for the K-factor (SETUP 24). The following can be selected:</p> <p style="text-align: center;">0 - 1 - 2 - 3 - 4 - 5 - 6</p> <p>Please note that this SETUP - influences the accuracy of the K-factor indirectly. This setting has NO influence on the displayed number of digits for "flowrate" (SETUP 23)!</p>
CALCULATION 26	<p>The flowrate is calculated by measuring the time between a number of pulses, for example 10 pulses. The more pulses the more accurate the flowrate will be. The maximum value is 255 pulses.</p> <p>Note: for low frequency applications (below 10Hz): do not program more than 10 pulses else the update time will be very slow.</p> <p>Note: for high frequency application (above 1kHz) do program a value of 50 or more pulses.</p>
CUT-OFF TIME 27	<p>With this setting, you determine a minimum flow requirement threshold, if during this time less than XXX-pulses (SETUP 26) are generated, the flowrate will be displayed as zero.</p> <p>The cut-off time has to be entered in seconds - maximum time is 999 seconds (about 15 minutes).</p>
LOW FLOWRATE ALARM 28	<p>The minimum allowed flowrate is determined with this setting. The measuring units are according setup 21-23. An alarm will be generated as long as the actual rate is under this value. With value 0.0 the function is disabled.</p>
HIGH FLOWRATE ALARM 29	<p>The maximum allowed flowrate is determined with this setting. The measuring units are according setup 21-23. An alarm will be generated as long as the actual rate is above this value. With value 0.0 the function is disabled.</p>
ALARM DELAY TIME 2A	An alarm generated by setting 28-29 can be ignored during X-time. Is the actual flowrate still incorrect after this delay time, then an alarm will be generated.



Note !

3 - POWER MANAGEMENT

When used with the internal battery option, the user can expect reliable measurement over a long period of time. The F133-P has several smart power management functions to extend the battery life time significantly. Two of these functions can be set:

LCD NEW 31	<p>The calculation of the display-information influences the power consumption significantly. When the application does not require a fast display update, it is <u>strongly advised</u> to select a slow refresh rate. Please understand that NO information will be lost; every pulse will be counted and the output signals will be generated in the normal way. The following can be selected:</p> <p style="text-align: center;">Fast - 1 sec - 3 sec - 15 sec - 30 sec - off.</p> <p>Example 3: Battery life-time <i>battery life-time with a coil pick-up, 1KHz. pulses and FAST update: about 2 years.</i> <i>battery life-time with a coil pick-up, 1KHz. pulses and 1 sec update: about 5 years.</i></p> <p>Note: <i>after a button has been pressed by the operator - the display refresh rate will always switch to FAST for 30 seconds. When "OFF" is selected, the display will be switched off after 30 seconds and will be switched on as soon as a button has been pressed.</i></p>
BATTERY-MODE 32	<p>The unit has two modes: operational or shelf. After "shelf" has been selected, the unit can be stored for several years; it will not count pulses, the display is switched off but all settings and totals are stored. In this mode, power consumption is extremely low. To wake up the unit again, press the SELECT-key twice.</p>



Note !

4 - FLOWMETER

TYPE OF SIGNAL	EXPLANATION	RESISTANCE	FREQ. / MV	REMARK
SIGNAL 41	The F133-P is able to handle several types of input signal. The type of flowmeter pickup / signal is selected with SETUP 41. Note: The selections "active pulse" offer a detection level of 50% of the supply voltage. Read also par. 4.4.3. Flowmeter input terminal 09-11.			
NPN	NPN input	100K pull-up	6 kHz.	(open collector)
NPN - LP	NPN input with low pass filter	100K pull-up	2.2 kHz.	(open collector) less sensitive
REED	Reed-switch input	1M pull-up	1.2 kHz.	
REED - LP	Reed-switch input with low pass filter	1M pull-up	120 Hz.	Less sensitive
PNP	PNP input	100K pull-down	6 kHz.	
PNP - LP	PNP input with low pass filter	100K pull-down	700 Hz.	Less sensitive
NAMUR	Namur input	820 Ohm pull-down	4 kHz.	External power required
COIL HI	High sensitive coil input	-	20mV p.t.p.	Sensitive for disturbance!
COIL LO	Low sensitive coil input	-	90mV p.t.p.	Normal sensitivity
ACT_8.1	Active pulse input 8.1 VDC	3K9	10KHz.	External power required
ACT_12	Active pulse input 12 VDC	4K	10KHz.	External power required
ACT_24	Active pulse input 24 VDC	3K	10KHz.	External power required



Note !

5 - CONTROL

Two open-collector outputs (Optional: mechanic relays or active outputs) are available to control relays or small valves (max. 50VDC – 300mA).

It is advised to use relay one for pump-start and relay two for the valve control.

DELAY TIME 51	This is the time between the moment of a start-signal and the moment before relay 2 will be switched on. In the mean time, relay 1 will be switched to control e.g. a pump. With time 0.0 seconds, this function is disabled.
BEGIN TIME 52	After the delay-time (51), relay 2 will be switched-on as well. and the “begin-time” becomes valid. The unit has to receive about twice the number of pulses as programmed with setting 26, before “start-up time” (setup 53) becomes valid. If not enough pulses have been received within this time, the delivery will be cancelled. With time 0.0 seconds, this function is disabled.
START-UP TIME 53	Now, the start-up time allows the system to become operational without having a low-flowrate alarm. After this time, the system will become full operational. With time 0.0 seconds, this function is disabled.
NO PULSE TIME 54	As soon as the unit is full operational, the flow can be monitored. The F133-P will switch-off relay 1 and 2 (or relay 2 only: see setting 55/56) as soon as during X-seconds no pulses have been received from the flowmeter. In most cases, this is “end of process” (see 55). With time 0.0 seconds, this function is disabled.
PAUSE 55	With this function, a “pause-function” can be enabled: if during the process “stop” will be pressed, or the process is interrupted for an other reason like “no pulse time”, “flowrate alarm” or with the “status input”, the batch will be stopped but can be resumed. If the unit comes in “PAUSE”, relay 2 will be switched-off but relay 1 (pump control) remains energized. Applications where this function is useful is delivery of sub-batches for example where you want to have one “overall” total.
RESTART TIME 56	Following setup 55, the F133-P allows the Operator to restart a delivery within X-seconds. If this does not happen within this time, the delivery will be finished completely. With time 0.0 seconds, this function is disabled.
OVERRUN TIME 57	As soon as a delivery has been finished, the relays will be switched-off but there may still be some flow till the valve is closed. During this “overrun-time” all pulses will be counted as being part of the delivery. We advise to program a time of one second or a couple of seconds, depending on the response time of your system to close the valve. With time 0.0 seconds, this function is disabled.

6 - STATUS

For external control of the F133-P, the unit can be started and/or stopped with two external switches.	
STATUS INPUT 1 61	Following functions can be selected: OFF: status input is disabled. START-function: do generate a short pulse to start a delivery. STOP-function: do generate a short pulse to stop the delivery. CONTINUOUSLY: do switch the input continuously to execute a delivery; first "disconnect" when the delivery is READY. When it is interrupted during the batch, the unit goes always to "READY". To start-up a new batch, the input must be interrupted for at least 100msec. in-between deliveries
STATUS INPUT 2 62	Following functions can be selected: OFF: status input is disabled. PAUSE-function: do generate a short pulse to pause the delivery. STOP-function: do generate a short pulse to stop the delivery. BOTH-function: do generate a short pulse to pause the delivery. One more pulse will stop the delivery.

7 - COMMUNICATION (OPTIONAL)

The functions described below deal with hardware that is not part of the standard delivery. Programming of these functions does not have any effect if this hardware has not been installed. Consult Appendix C and the Modbus communication protocol description for a detailed explanation.	
BAUDRATE 71	For external control, the following communication speeds can be selected: 1200 - 2400 - 4800 - 9600 baud
BUS ADDRESS 72	For communication purposes, a unique identity can be attributed to every F133-P. This address can vary from 1-255.
MODE 73	The communication protocol is Modbus ASCII or RTU mode. Select OFF, to disable this communication function.
COMM. LOCK 74	With this setting, you determine if the unit will be locked after a delivery till the unit will be released through communication (read appendix C value 157 (9Dh)). Following can be selected: disable: function is disabled time-out: the unit will be locked for 10 minutes or till communication release. If nothing happens within 10 minutes, the unit will release itself automatically. full: the can only be released through communication.

8 - OTHERS

TYPE OF MODEL 81	For support and maintenance it is important to have information about the characteristics of the F133-P. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
VERSION SOFTWARE 82	For support and maintenance it is important to have information about the characteristics of the F133-P. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
SERIAL NUMBER 83	For support and maintenance it is important to have information about the characteristics of the F133-P. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
PASS CODE 84	All SETUP-values can be pass code protected. This protection is disabled with value 0000 (zero). Up to and including 4 digits can be programmed, for example 1234.
TAGNUMBER 85	For identification of the unit and communication purposes, a unique tag number of maximum 7 digits can be entered.

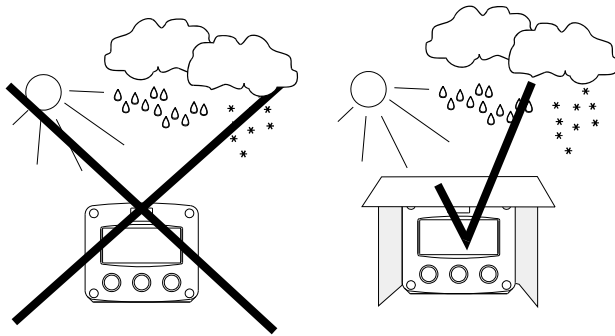
4. INSTALLATION

4.1. GENERAL DIRECTIONS



- Mounting, electrical installation, start-up and maintenance of this instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.
- The F133-P may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the panel cabinet has been opened (danger from electrical shock). The housing may only be opened by trained personnel.
- Take careful notice of the " Safety rules, instructions and precautionary measures " at the front of this manual.

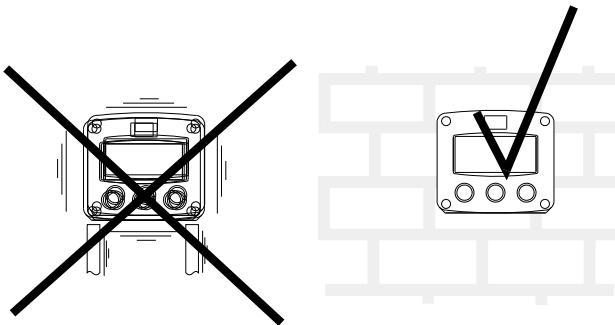
4.2. INSTALLATION / SURROUNDING CONDITIONS



Take the relevant IP classification of the casing into account (see manufactures plate). Even an IP67 (NEMA 4X) casing should NEVER be exposed to strongly varying (weather) conditions.

When panel-mounted, the unit is IP65 (NEMA 4X)!

When used in very cold surroundings or varying climatic conditions, take the necessary precautions against moisture by placing a dry sachet of silica gel, for example, inside the instrument case.



Mount the F133-P on a solid structure to avoid vibrations.

4.3. DIMENSIONS- ENCLOSURE

Aluminum enclosures:

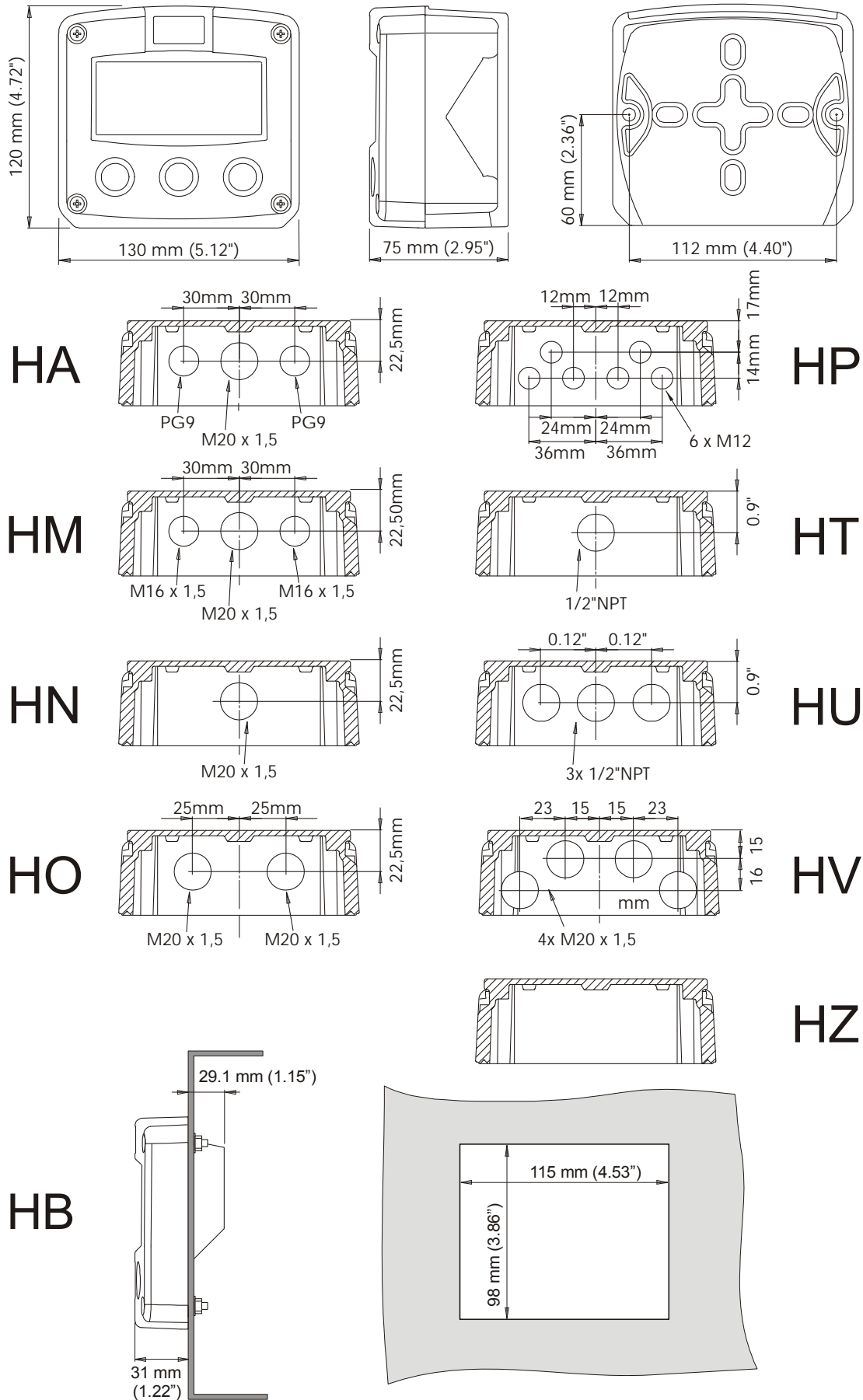
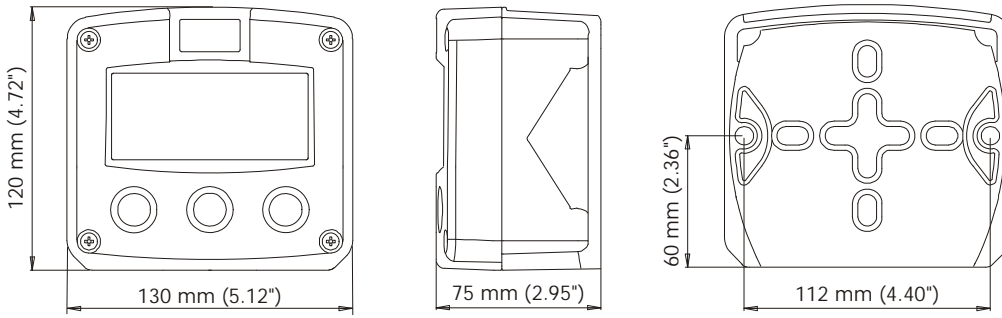
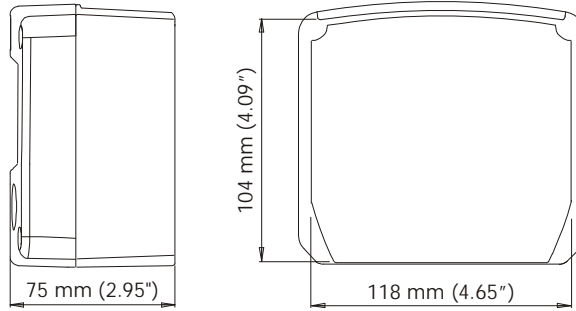


Fig. 7: Dimensions aluminum enclosures.

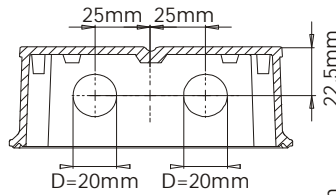
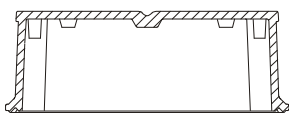
GRP enclosures:



HK back box:
(flat bottom)

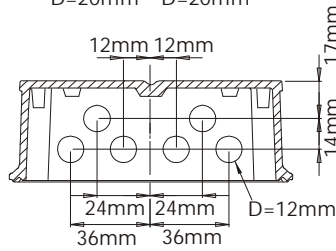
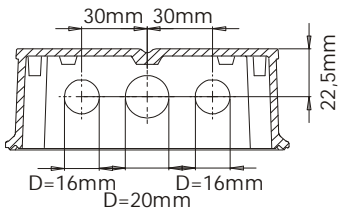


HD
HK



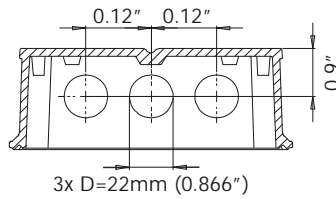
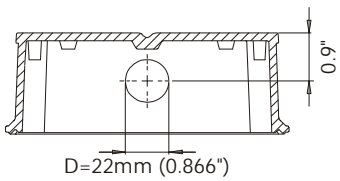
HG

HE



HH

HF



HJ

HC

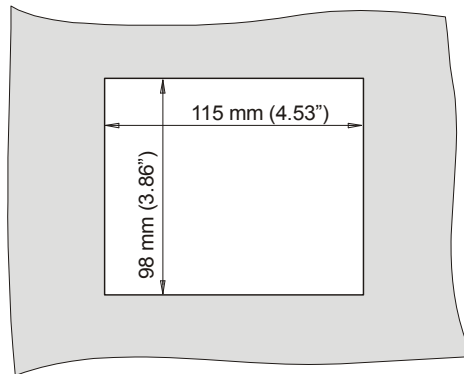
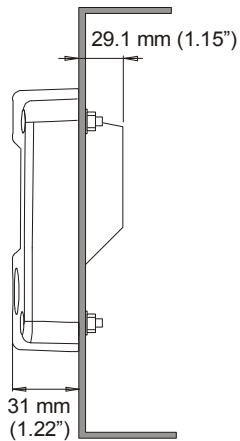


Fig. 8: Dimensions GRP enclosures.

4.4. INSTALLING THE HARDWARE

4.4.1. INTRODUCTION



- Electro static discharge does inflict irreparable damage to electronics! Before installing or opening the unit, the installer has to discharge himself by touching a well-grounded object.
- This unit must be installed in accordance with the EMC guidelines (Electro Magnetic Compatibility).



Aluminum enclosures

- When installed in an aluminum enclosure and a potentially explosive atmosphere requiring apparatus of equipment protection level Ga and Da, the unit must be installed such that, even in the event of rare incidents, an ignition source due to impact or friction sparks between the enclosure and iron/steel is excluded.
- Do ground the aluminum enclosure properly as indicated, if the F133-P has been supplied with the 115-230V AC power-supply type PM. The green / yellow wire between the back-casing and removable terminal-block may never be removed.

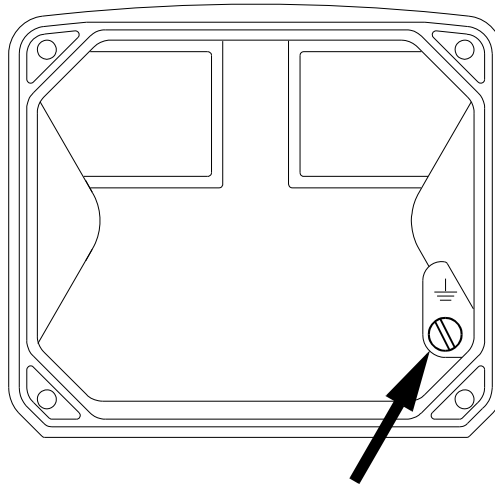


Fig. 9: Grounding aluminum enclosure with type PM 115-230V AC.

FOR INSTALLATION, PAY EMPHATIC ATTENTION TO:

- Separate cable glands with effective IP67 (NEMA4X) seals for all wires.
- Unused cable entries: ensure that you fit IP67 (NEMA4X) plugs to maintain rating.
- A reliable ground connection for both the sensor, and if applicable, for the metal casing.
- An effective screened cable for the input signal, and grounding of its screen to terminal 9 (GND) or at the sensor itself, whichever is appropriate to the application.

4.4.2. VOLTAGE SELECTION SENSOR SUPPLY

For **Intrinsically Safe** applications: read chapter 5.

Type PB / PC / PX (AP) - battery powered and output loop-powered applications:

Terminal 11 provides a limited supply voltage of 3.2 V DC (coil signals 1.2V) for the signal output of the flowmeter.

Note: This voltage MAY NOT be used to power the flowmeters electronics, converters etc, as it will not provide adequate sustained power ! All energy used by the flowmeters pick-up will directly influence the battery life-time. It is strongly advised to use a "zero power" pickup such as a coil or reed-switch when operating without external power. It is possible to use some low power NPN or PNP output signals, but the battery life time will be significantly reduced (consult your distributor).



Type PD / PF / PM: Sensor supply: 1.2 - 3.2V - 8.2V - 12V or 24 V DC:

With this option, a real power supply for the sensor is available. The flowmeter can be powered with 8.2 - 12 or 24 V DC.

Total power consumption PD: max. 50mA@24V and PF / PM: max. 400mA@24V.

The voltage is selected with the three switches inside the enclosure.

- **Warning:** be sure that all the leads to the terminals are disconnected from the unit when the internal plastic protection cover has been removed !
- **HIGH VOLTAGE 400V !! NEVER connect the mains power supply to the unit when the plastic protection cover has been removed !!!**

First, remove the terminal strip(s) after which the internal plastic cover can be removed. The switches are located in the top left corner (type PD) or on the right hand (type PF / PM) as indicated:

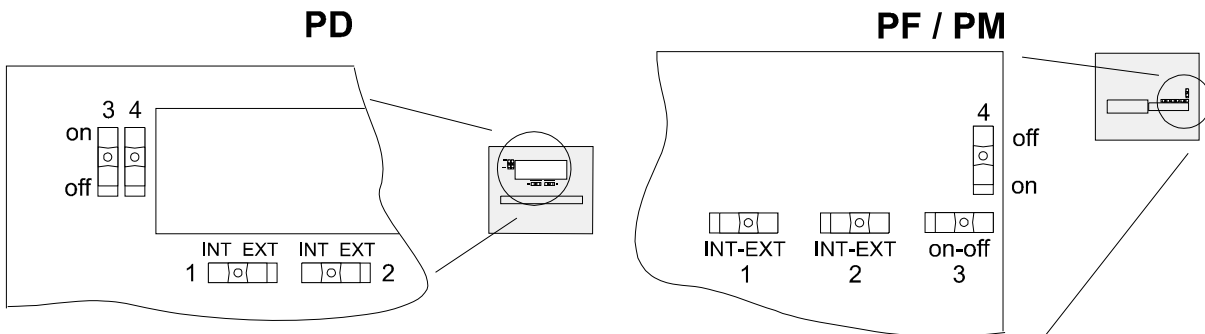


Fig. 10: Switch setting sensor supply voltage.

Switch positions

SENSOR A	
SWITCH 1	VOLTAGE
internal	3.2 V DC
external	switch 3+4

SENSOR B	
SWITCH 2	VOLTAGE

VOLTAGE SELECTION		
SWITCH 3	SWITCH 4	VOLTAGE
on	on	8.2 V DC
on	off	12 V DC
off	off	23 V DC

Function switch 1: voltage selection sensor A - terminal 11.

Function switch 2: not available for this Model.

Function switch 3+4: the combination of these switches determine the voltage as indicated. Do move switch 1 and / or switch 2 to the OFF position to enable the selected voltage with switch 3+4.

4.4.3. TERMINAL CONNECTORS

For *Intrinsically Safe* applications: read chapter 5.

The following terminal connectors are available:

POWER SUPPLY: TYPE PD / PF / PM			VALVE OUTPUT R 2 TYPE OA / OR / OT		PUMP OUTPUT R 1 TYPE OA / OR / OT		POWER SUPPLY TYPE PX		SENSOR SIGNAL PULSE INPUT TYPE P			STATUS INPUT 1		STATUS INPUT 2		
GND ⊥	1 N	2 L1	3 R2 ⊥	4 R2	5 R1 ⊥	6 R1	7 ⊥	8 +↑	9 ⊥	10 SIGNAL	11 +↓	12 ⊥	13 SIGNAL	14	15 ⊥	16 SIGNAL

Fig. 11: Overview of terminal connectors standard configuration F133-P and options.

REMARKS: TERMINAL CONNECTORS:

REMARKS: TERMINAL CONNECTORS:

Terminal GND- 01- 02: Power Supply - only available with type PD / PF or PM:

TYPE	SENSOR SUPPLY	Terminal			backlight	TYPE AA	TYPE AU	Type OA	Type OR
		GND	01	02					
PD 8-24V AC	8,2-12-24V max. 50mA		AC	AC	◇	◇	◇	◇	
PD 8-30V DC	8,2-12-24V max. 50mA	L-	L+		◇	◇	◇	◇	
PF 24V AC ± 15%	8,2-12-24V max. 400mA		AC	AC	◇	◇	◇	◇	
PF 24V DC ± 15%	8,2-12-24V max. 400mA	L-	L+		◇	◇	◇	◇	
PM 115-230V AC ± 15%	8,2-12-24V max. 400mA	EARTH	AC	AC	◇	◇	◇	◇	
Note PD	do not use a AC autotransformer (Spartrafo) without a galvanic isolation.								
Note PF / PM	The total consumption of the sensors and outputs may not exceed 400mA@24V								

◇=option



Note !

Note: for power supply type PX: please read Terminal 07-08 !

Terminal 03-04; valve control output R2:

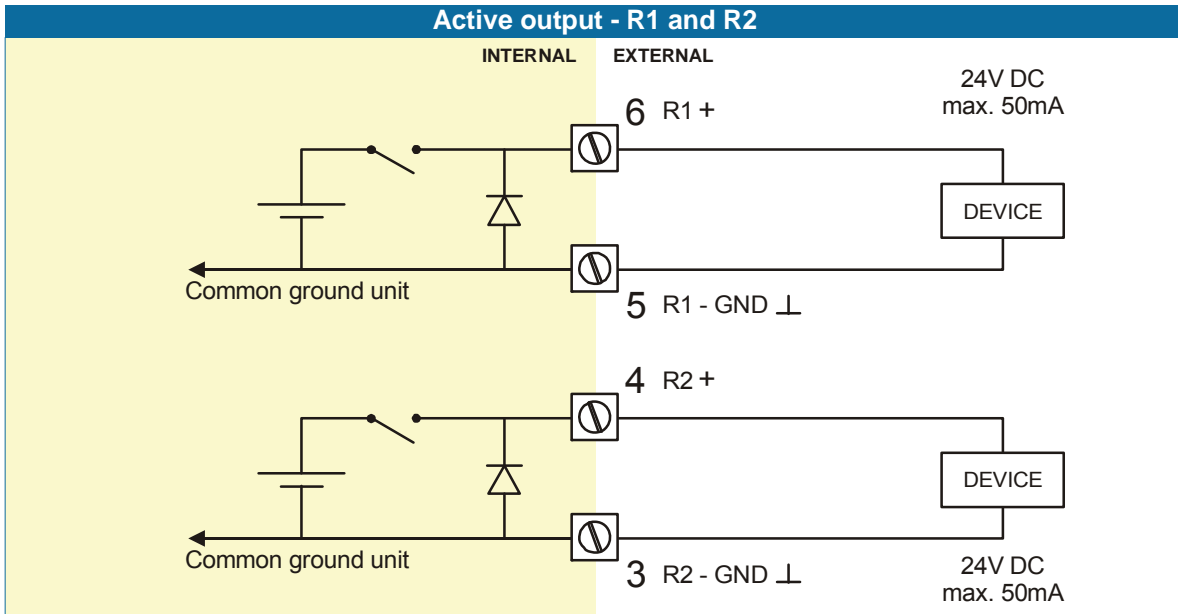
This output is available to control the dispensing valve. This output is switched according to the settings 51-56.

Terminal 05-06; pump control output R1:

This output is available to control the dispensing pump. This output is switched during the whole process.

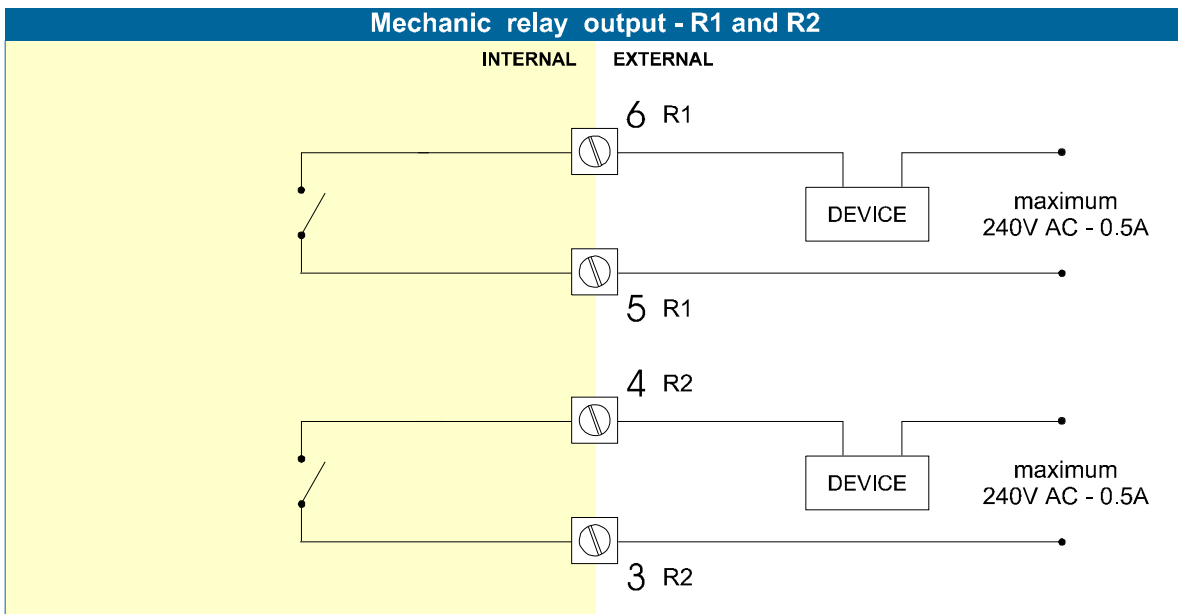
Type OA: :

An active 24V DC signal according to the functions R1 and R2 is available with this option. Max. driving capacity 50mA@24V per output. (Requires power supply type PD / PF / PM).



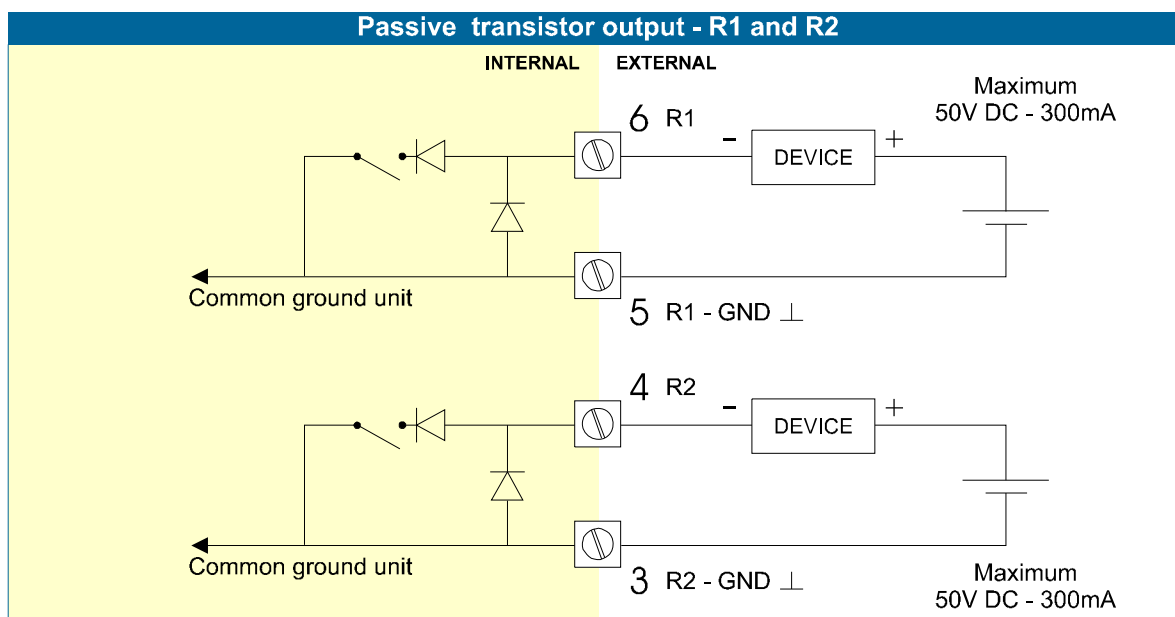
Type OR: :

A mechanical relay output according the functions R1 and R2 is available with this option. Max. switch power 240V-0,5A per output. (Requires power supply type PF / PM).



Type OT:

A passive transistor output is available with this option. Max. driving capacity 300mA@50V DC.

**Terminal 07-08; basic POWER SUPPLY - type PX - output loop powered**

Connect an external power supply of 8-30VDC to these terminals; the "-" to terminal 7 and the "+" to terminal 8. When power is applied to these terminals, the (optional) internal battery will be disabled / enabled automatically to extend the battery life time.

Terminal 09-11; Flowmeter input:

Three basic types of flowmeter signals can be connected to the unit: pulse, active pulse or sine-wave (coil). The screen of the signal wire must be connected to the common ground terminal 09 (unless earthed at the sensor itself).

The maximum input frequency is approximately 10 kHz (depending on the type of signal). The input signal type has to be selected with the correct SETUP-function (read par. 3.2.3.)

Sine-wave signal (Coil):

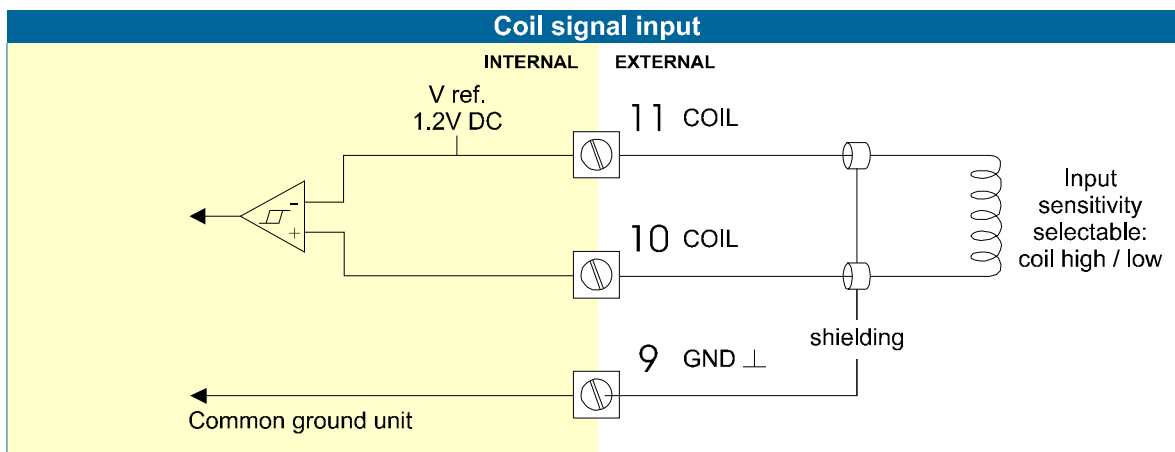
The F133-P is suitable for use with flowmeters which have a coil output signal. Two sensitivity levels can be selected with the SETUP-function:

COIL LO: sensitivity from about 120mVp-p.

COIL HI: sensitivity from about 20mVp-p.

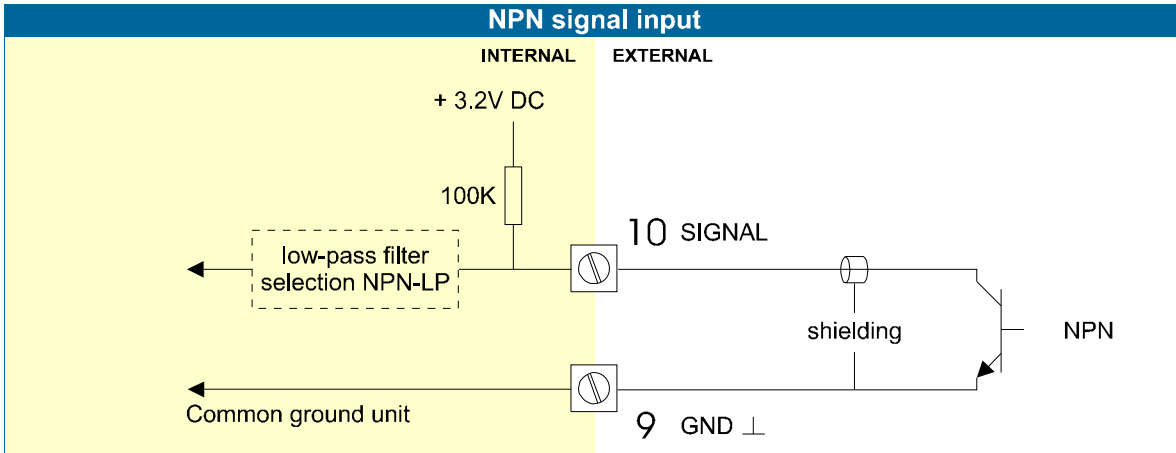
Type ZF offers for setting COIL HI : sensitivity from about 10mVp-p.

Type ZG offers for setting COIL HI : sensitivity from about 5mVp-p.



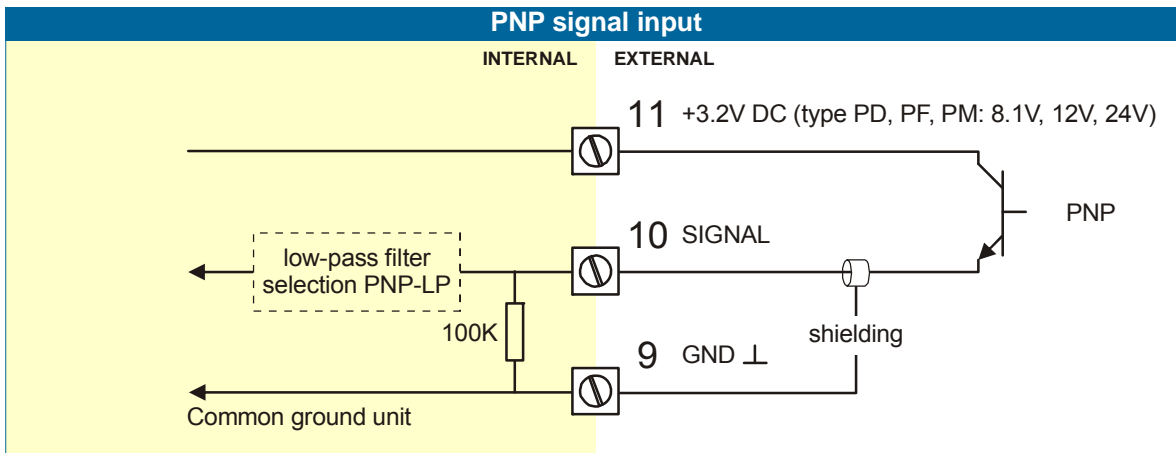
Pulse-signal NPN / NPN-LP:

The F133-P is suitable for use with flowmeters which have a NPN output signal. For reliable pulse detection, the pulse amplitude has to go below 1.2V. Signal setting NPN-LP employs a low-pass signal noise filter, which limits the maximum input frequency - read par. 3.2.3.



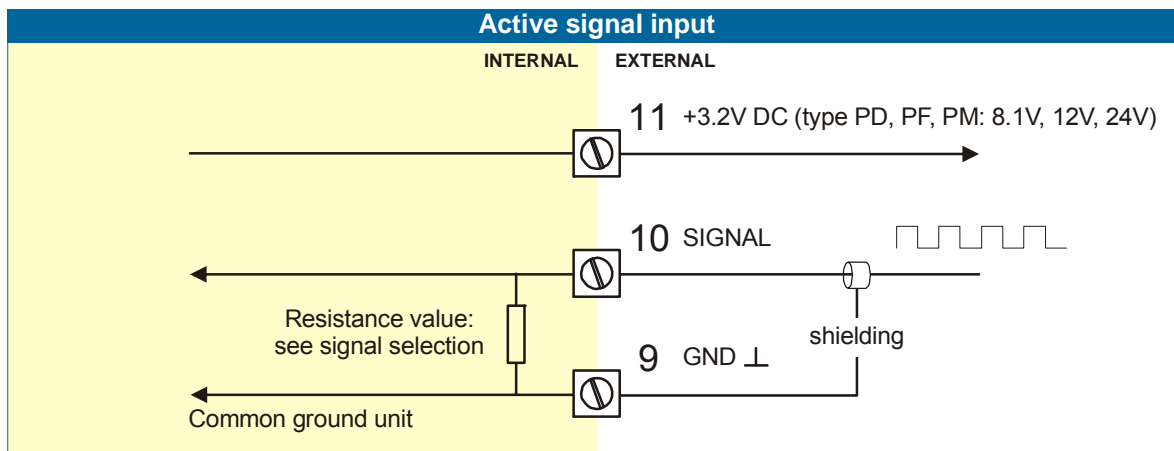
Pulse-signal PNP / PNP-LP:

The F133-P is suitable for use with flowmeters which have a PNP output signal. 3.2V is offered on terminal 11 which has to be switched by the sensor to terminal 10 (SIGNAL). For a reliable pulse detection, the pulse amplitude has to go above 1.2V. Signal setting PNP-LP employs a low-pass signal noise filter, which limits the maximum input frequency - read par. 3.2.3. A sensor supply voltage of 8.1, 12 or 24V DC can be provided with power supply type PD, PF, PM. For a signal detection level of 50% of the supply voltage: please refer to "active signals".

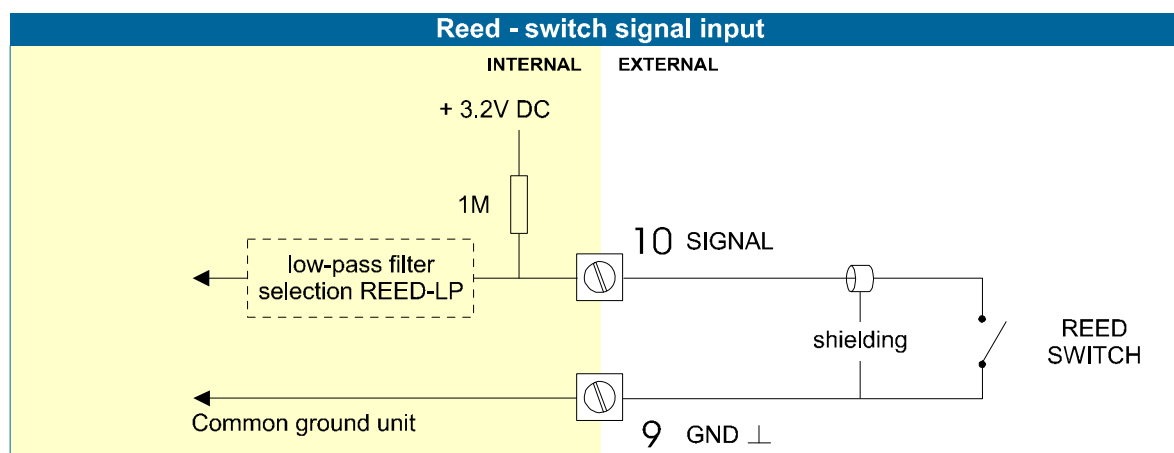


Active signals 8.1V - 12V and 24V:

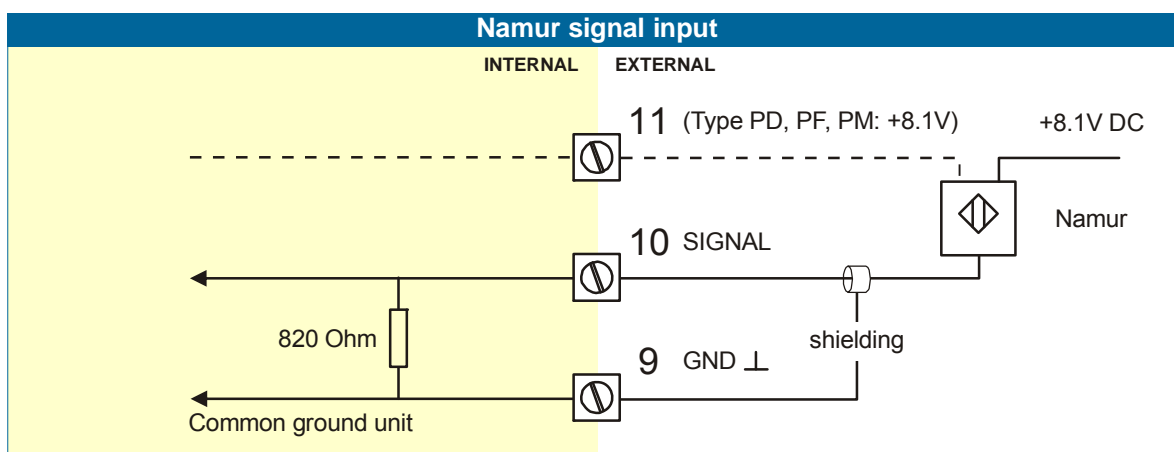
If a sensor gives an active signal, please read par. 3.2.3. The detection levels are 50% of the selected supply voltage; approximately 4V (ACT_8.1) or 6V (ACT_12) or 12V (ACT_24). Active signal selection may well be desired in the case of power supply type PD, PF, PM being supplied for sensor supply.

**Reed-switch:**

The F133-P is suitable for use with flowmeters which have a reed-switch. To avoid pulse bounce from the reed-switch, it is advised to select REED LP - low-pass filter (read par. 3.2.3.)

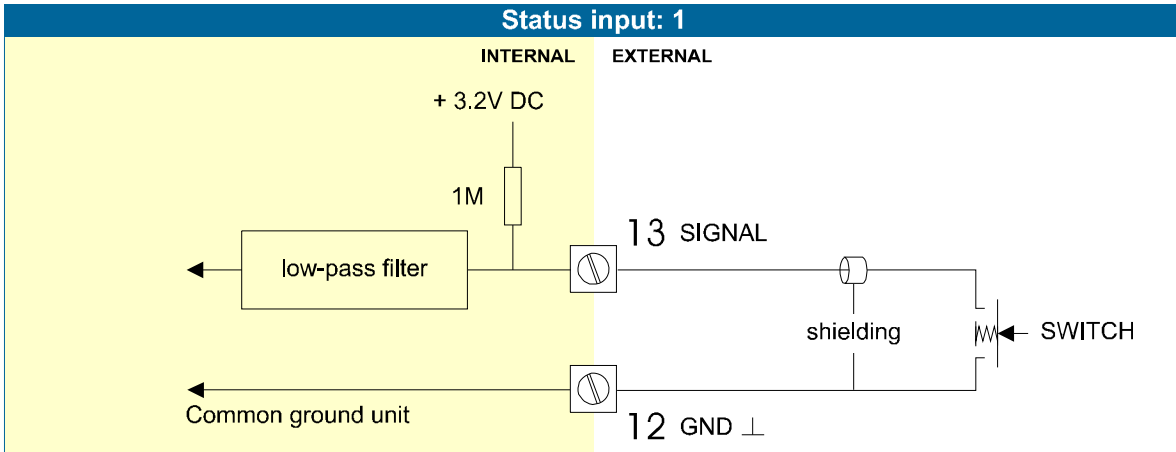
**NAMUR-signal:**

The F133-P is suitable for flowmeters with an Namur signal. The standard F133-P is not able to power the Namur sensor, as an external power supply for the sensor is required. However, a 8.2V sensor supply voltage (terminal 11) can be provided with power supply type PD, PF, PM.



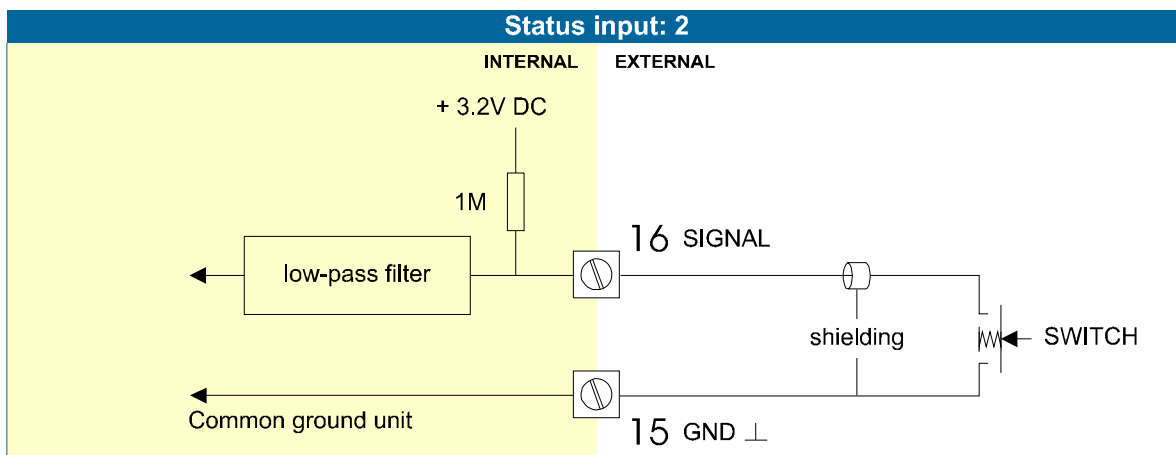
Terminal 12-13; status input 1:

With this function, the batch controller can be started and/or stopped. The function of the input is described in paragraph 3.2.3.7. "STATUS". The input must be switched with a potential free contact to the GND-terminal number 9 for at least 0.3 seconds.



Terminal 15-16; status 2:

With this function, the batch controller can be started and/or stopped. The function of the input is described in paragraph 3.2.3.7. "STATUS". The input must be switched with a potential free contact to the GND-terminal number 9 for at least 0.3 seconds.



Terminal 26-31: type CB / CH / CI / CT - communication RS232 / RS485 / TTL (option)

- Full serial communications and computer control in accordance with RS232 (length of cable max. 15 meters) or RS485 (length of cable max. 1200 meters) is possible.
- Read the Modbus communication protocol and Appendix C.

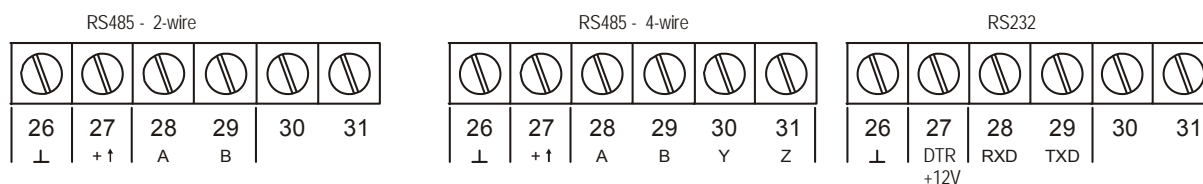


Fig. 12: Overview terminal connectors communication option.

When using the RS232 communication option, terminal 27 is used for supplying the interface. Please connect the DTR (or the RTS) signal of the interface to this terminal and set it active (+12V). If no active signal is available it is possible to connect a separate supply between terminals 26 and 27 with a voltage between 8V and 24V.

Terminal 26-31: backlight - type ZB (option):



Note: if the unit is supplied with a power supply type PD, PF or PM, the backlight supply is integrated, so the text following is not applicable.

To power the backlight, provide a 12-24V DC to terminal 26 (-) and 27 (+). An external trimmer 1kOhm trimmer can be used to tune the brightness of the backlight, or if not desired, a short-cut between these terminals have to be made which will result in the maximum brightness.



Note: Intrinsically Safe as well as 4-wire RS485 communication is not possible in combination with type ZB.

Option type ZB: adjustable backlight

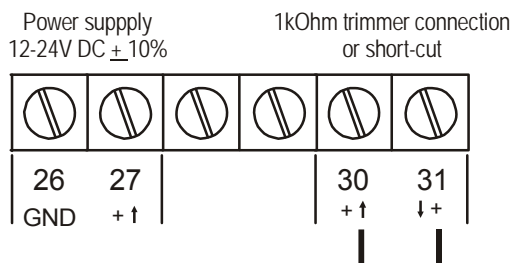


Fig. 13: Overview terminal connectors backlight option.

5. INTRINSICALLY SAFE APPLICATIONS

5.1. GENERAL INFORMATION AND INSTRUCTIONS



Caution !

Cautions

- Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.
- This device may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the cabinet has been opened (danger of electric shock). The housing may only be opened by trained personnel.
- To maintain the degree of protection of at least IP65 in accordance with IEC 60529, certified cable entries in accordance with IEC 61241-0 must be used and correctly installed. Unused openings must be closed with suitable blanking elements.
- When the enclosure of the Indicator is made of aluminum alloy, when used in a potentially explosive atmosphere requiring apparatus of equipment protection level Ga and Da, the unit must be installed such that, even in the event of rare incidents, an ignition source due to impact or friction sparks between the enclosure and iron/steel is excluded.
- Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.



Safety Instructions

- When two or more active intrinsically safe circuits are connected to the indicator, in order to prevent voltage and/or current addition, applicable to the external circuits, precautions must be taken to separate the intrinsically safe circuits in accordance with IEC 60079-11.
- For the combined connection of the different supply, input and output circuits, the instructions in this manual must be observed.
- From the safety point of view the circuits shall be considered to be connected to earth.
- For installation under ATEX directive: this intrinsically safe device must be installed in accordance with the Atex directive 94/9/EC and the product certificate KEMA 03ATEX1074 X.
- For installation under IECEx scheme: this intrinsically safe device must be installed in accordance the product certificate IECEx DEK 11.0042X.
- Exchange of Intrinsically Safe battery FWLiBAT-0xx with certificate number KEMA 03ATEX1071 U or IECEx KEM 08.0005U is allowed in Hazardous Area. See paragraph 5.4. for detailed battery replacement instructions.



Note !

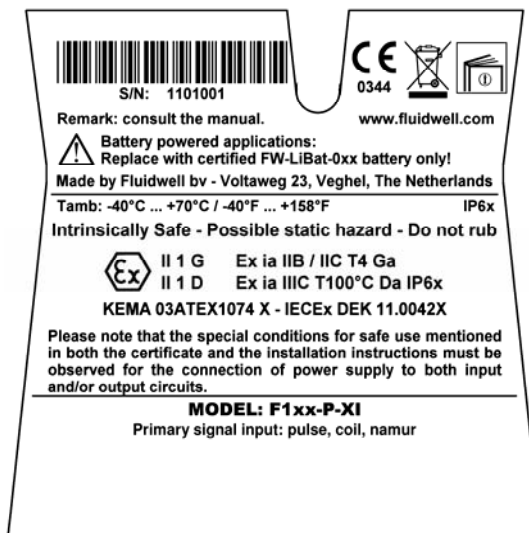
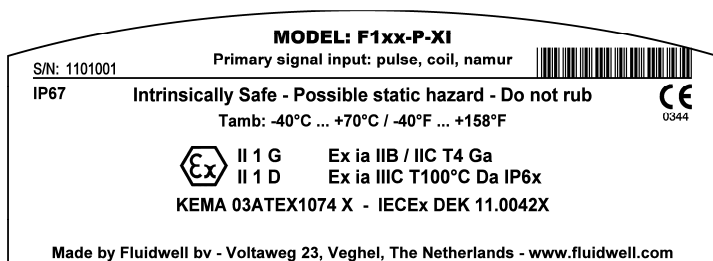
Please Note

- Certificates, safety values and declaration of compliance can be found in the document named: "Fluidwell F1...-XI - Documentation for Intrinsic Safety".
- Special conditions for safe use mentioned in both the certificate and the installation instructions must be observed for the connection of power to both input and / or output circuits.
- When installing this device in hazardous areas, the wiring and installation must comply with the appropriate installation standards for your industry.
- Study the following pages with wiring diagrams per classification.

Label information (inside and outside the enclosure)

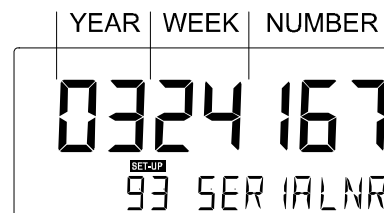
Indicated labels on the back cover (below) and on the inside cover (right) show the type labels for intrinsically safe certified units.

For details on usage see the separate “Fluidwell F1...-IX Documentation for Intrinsic Safety”.



Serial number and year of production

This information can be looked-up on the display: See setup function (par. 3.2.2.) for details.



5.2. TERMINAL CONNECTORS INTRINSICALLY SAFE APPLICATIONS



The unit is classified as group IIB/IIIC by default.

Classification of the unit as group IIC is only possible under the following conditions:

- The indicator is either supplied by
 - the internal supply (option -PC); or
 - the external supply connected to terminals 0 and 1 (option -PD); or
 - the circuit supply connected to terminals 7 and 8 (option -AP);
 The maximum values for any of those circuits are those as defined for group IIB/IIIC;
- No other active external intrinsically safe circuits may be connected to the indicator, with exception of circuits connected to terminals 3 and 4 and/or terminals 5 and 6; the maximum values for any of those circuits are those as defined for group IIB/IIIC

Terminal connectors F133-P-XI:

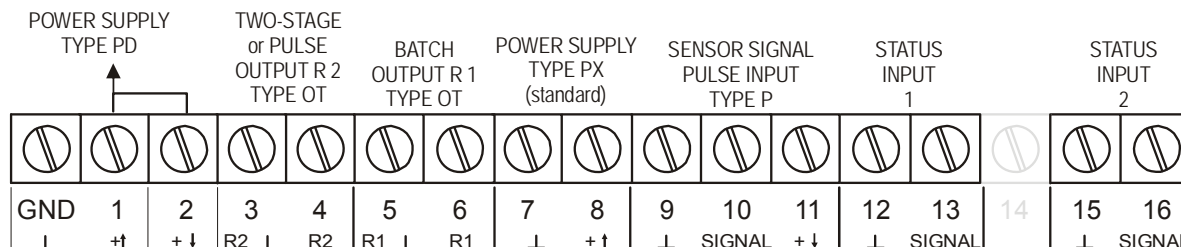


Fig. 14: Overview terminal connectors XI - Intrinsically Safe applications.

Explanation Intrinsically Safe options:

Type PD - Intrinsically Safe power supply and sensor supply - Terminal GND- 01 and 11.

TYPE	SENSOR SUPPLY	Terminal		
		GND	01	02
PD Input voltage: 16-30V DC	3,2 - 8,1V	L-	L+	output voltage is according the input voltage; internally linked with terminal 01.

Terminal 02: this terminal offers the same voltage as connected to terminal 01.

Terminal 11: this terminal offers a 3.2V or 8.1V to power the sensor.

This voltage is selected with the switch(es) inside the enclosure. First, remove the terminals after which the internal plastic cover can be removed.

Switch position terminal 11		Switch position no function	
SWITCH 1	VOLTAGE	SWITCH 2	
on	8.1 V DC	not available	
off	3.2 V DC		

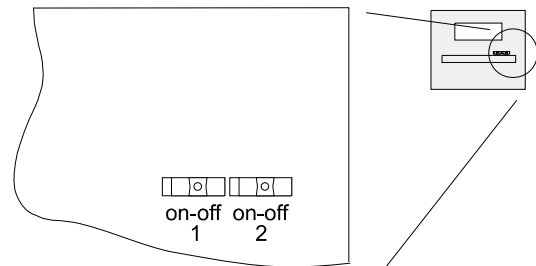


Fig. 15: Switch position voltage selection type PD-XI.

5.3. CONFIGURATION EXAMPLES INTRINSICALLY SAFE APPLICATIONS

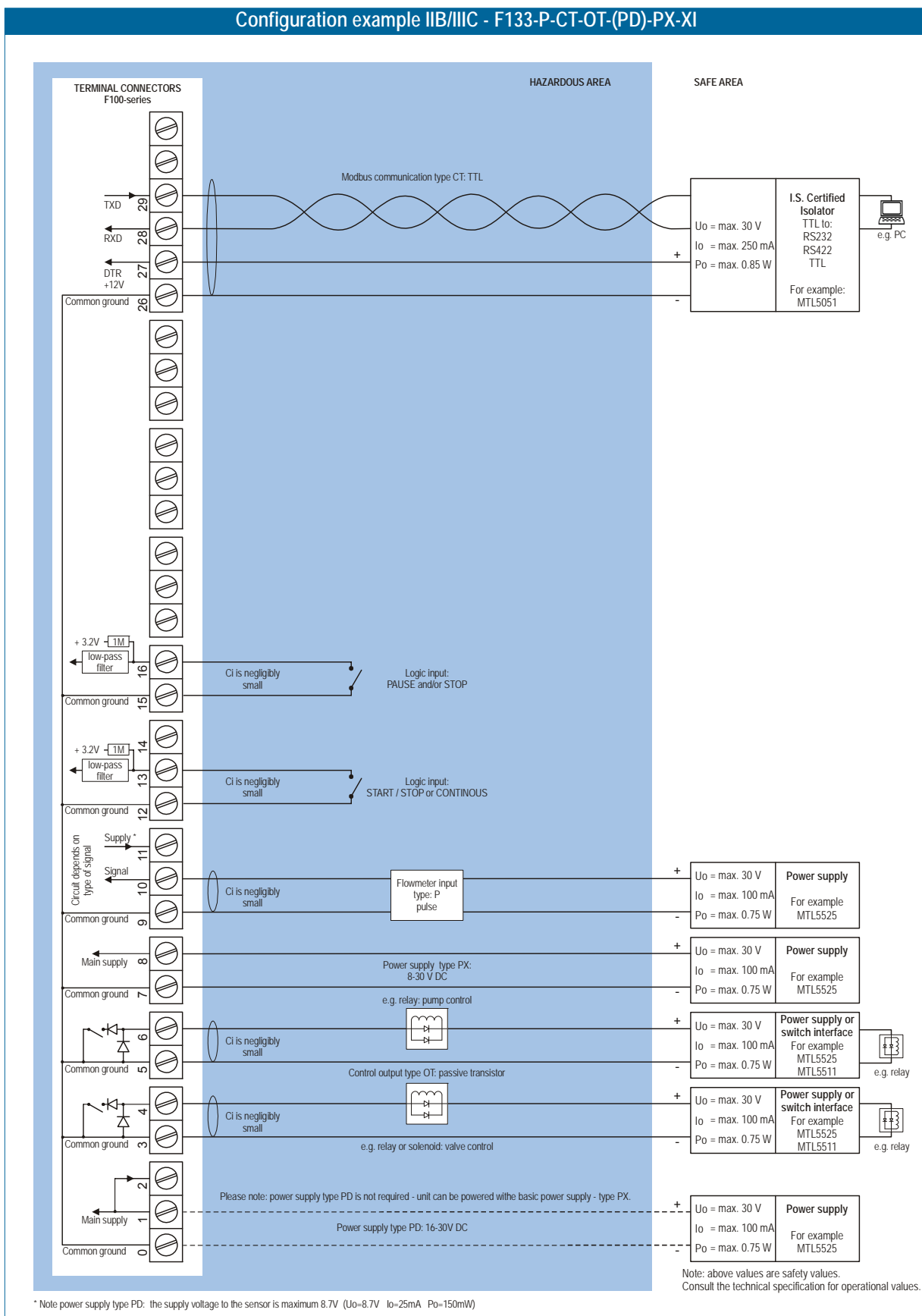
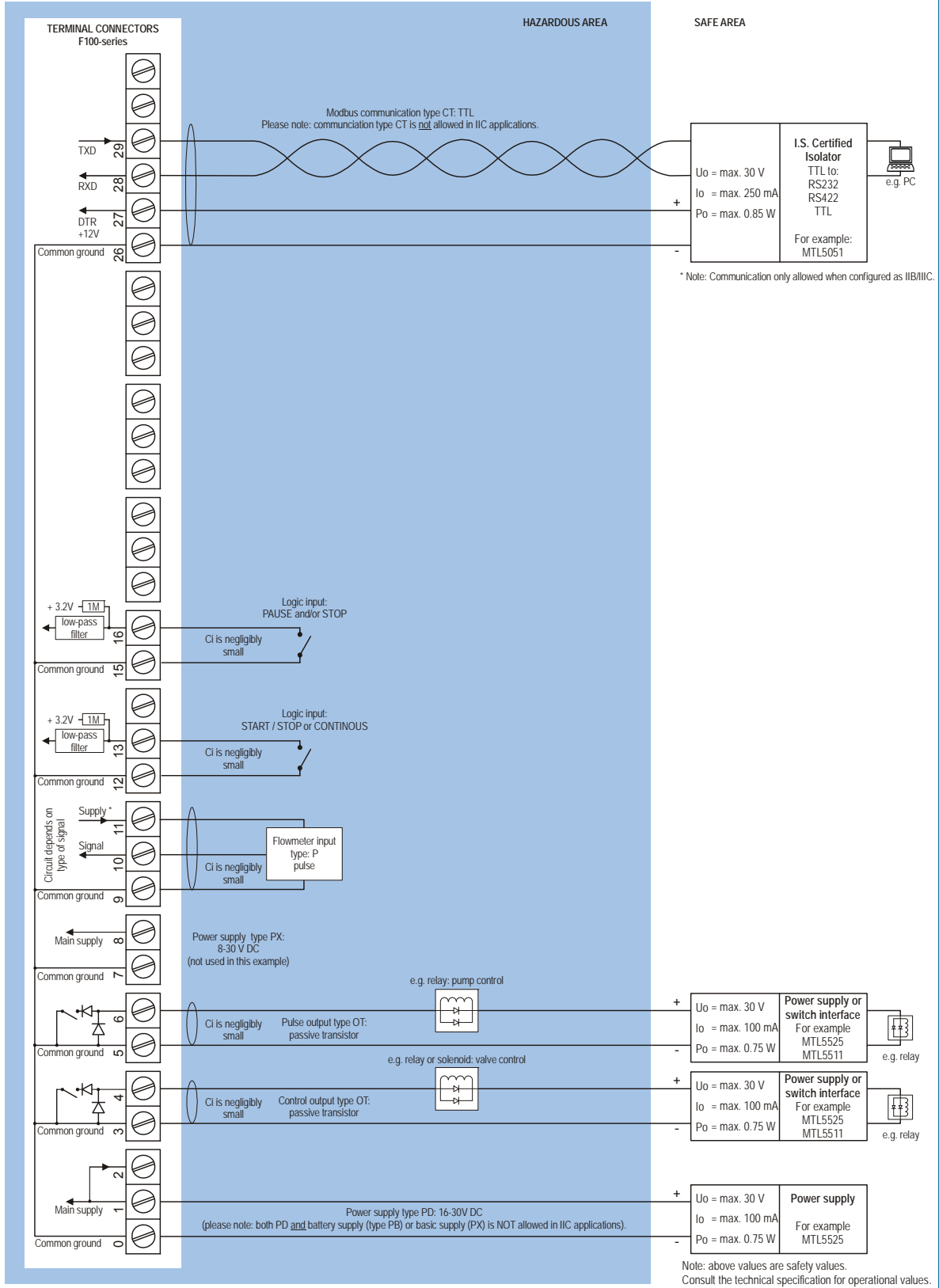


Fig. 16: Configuration example 1 Intrinsically Safe.

Configuration example IIB/IIIC and IIC - F133-P-(CT)-OT-PD-XI



* Note power supply type PD: the supply voltage to the sensor is maximum 8.7V (Uo=8.7V Io=25mA Po=150mW)

Fig. 17: Configuration example 2 Intrinsically Safe.

5.4 BATTERY REPLACEMENT INSTRUCTIONS



Safety Instructions

- **Fire, explosion or severe burns may result if mistreated.** Do not recharge, crush, disassemble, incinerate, heat above 100°C (212°F) or expose contents to water.
- Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained personnel authorized by the plant operator. Personnel must read and understand this instruction before carrying out the replacement procedure.
- Always follow the instructions listed in the supplied Battery Replacement Instruction Sheet.
- Batteries pose an environmental hazard. Return used batteries to a recycling point.



Caution !

Safety instructions for hazardous areas

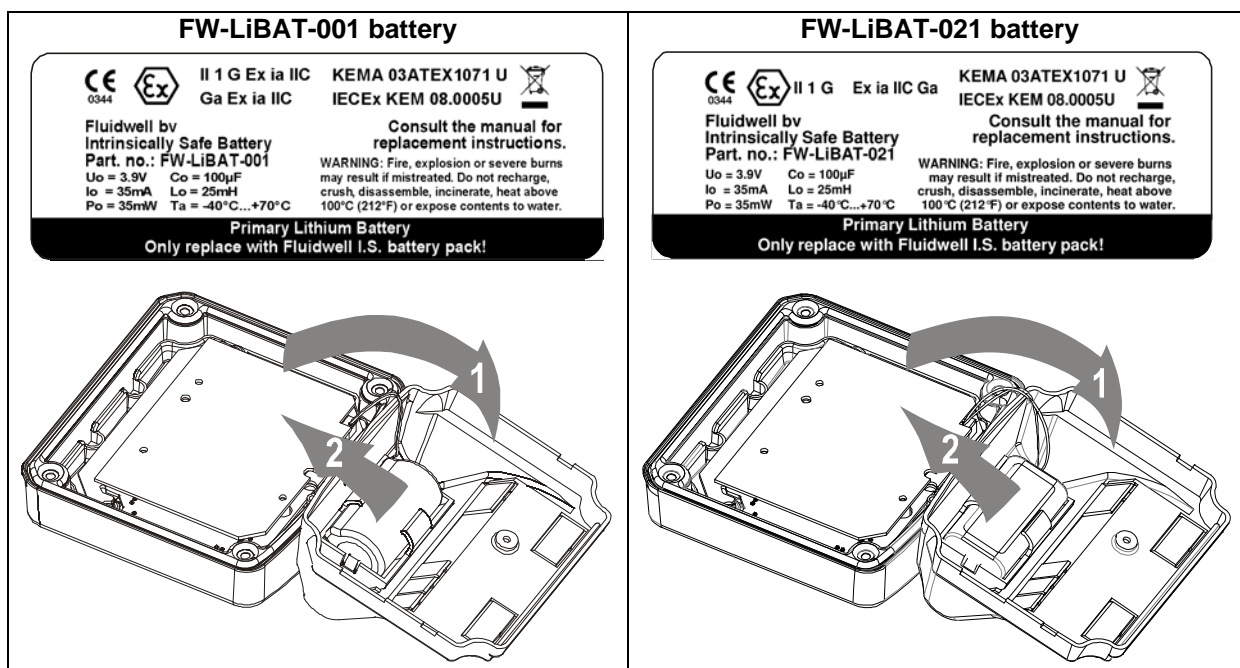
- Verify the correct battery is supplied: **Only batteries with indicated Ex label are certified for replacement and use in hazardous areas.** Batteries for use in safe areas have no Ex label. **DO NOT EXCHANGE:** Using the wrong type of battery can pose a SERIOUS RISK.
- **For use in hazardous areas Fluidwell recommends FW-LiBAT batteries (manufactured by Fluidwell bv) only.**

Battery replacement procedure



Note !

Depending on the production batch, one of two visualized Intrinsically Safe certified battery types may have been installed in the unit. They are interchangeable.



1. To replace the battery, open the unit to gain access to the back inside cover of the unit.
2. Unplug the field connectors from the back inside of the unit.
3. Remove the screw that holds the plastic inside cover.
4. Open the cover and unplug the battery connector.
5. Remove the battery from the inside of the plastic cover. *Do not remove the battery clip!*
6. Install the new battery and re-assemble the unit in reverse order.
7. Start-up the unit

6. MAINTENANCE

6.1. GENERAL DIRECTIONS



- *Mounting, electrical installation, start-up and maintenance of the instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.*
- *The F133-P may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.*
- *Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the panel cabinet has been opened (danger from electrical shock). The housing may only be opened by trained personnel.*
- *Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.*

The F133-P does not require special maintenance unless it is used in low-temperature applications or surroundings with high humidity (above 90% annual mean). It is the users responsibility to take all precautions to dehumidify the internal atmosphere of the F133-P in such a way that no condensation will occur, for example by placing dry silica-gel sachet in the casing just before closing it. Furthermore, it is required to replace or dry the silica gel periodically as advised by the silica gel supplier.

Battery life-time:

It is influenced by several issues :

- Type of sensor: read chapter 3.2.3. NPN and PNP inputs consume more energy than coil inputs.
- Input frequency: the higher the frequency, the shorter the battery life-time.
- Display update: fast display update uses significantly more power; SETUP 31.
- Pulse output and communications .
- Low temperatures; the available power will be less due to battery chemistry.



Note: *It is strongly advised to disable unused functions.*

Check periodically:

- The condition of the casing, cable glands and front panel.
- The input/output wiring for reliability and aging symptoms.
- The process accuracy. As a result of wear and tear, re-calibration of the flowmeter might be necessary. Do not forget to re-enter any subsequent K-factor alterations.
- The indication for low-battery.
- Clean the casing with soapy-water. Do not use any aggressive solvents as these might damage the polyester coating.

APPENDIX A: TECHNICAL SPECIFICATION

GENERAL

Display	
Type	High intensity reflective numeric and alphanumeric LCD, UV-resistant.
Digits	Seven 17mm (0.67") and eleven 8mm (0.31"). Various symbols and measuring units.
Refresh rate	User definable: 8 times/sec - 30 secs.
Type ZB	Transflective LCD with green LED backlight. Good readings in full sunlight and darkness. Note: only available for safe area applications. Power requirements: 12-24V DC + 10% or type PD, PF, PM. Power consumption max. 1 Watt.

Enclosures	
General	Die-cast aluminum or GRP (Glassfibre Reinforced Polyamide) enclosure with Polycarbonate window, silicone and EPDM gaskets. UV stabilized and flame retardant material.
Control Keys	Three industrial micro-switch keys. UV-resistant silicone keypad.
Painting	Aluminum enclosure only: UV-resistant 2-component industrial painting.
Panel-mount enclosures	Dimensions: 130 x 120 x 60mm (5.10" x 4.72" x 2.38") – LxHxD.
Classification	IP65 / NEMA4X
Panel cut-out	115 x 98mm (4.53" x 3.86") LxH.
Type HC	GRP panel-mount enclosure
Type HB	Aluminum panel-mount enclosure
Field/wall-mount enclosures	Dimensions: 130 x 120 x 75mm (5.10" x 4.72" x 2.95") – LxHxD.
Classification	IP67 / NEMA4X
Aluminum enclosures	
Type HA	Drilling: 2x PG9 – 1x M20.
Type HM	Drilling: 2x M16 – 1x M20.
Type HN	Drilling: 1x M20.
Type HO	Drilling: 2x M20.
Type HP	Drilling: 6x M12.
Type HT	Drilling: 1x ½"NPT.
Type HU	Drilling: 3x ½"NPT.
Type HV	Drilling: 4x M20
Type HZ	No drilling.
GRP enclosures	
Type HD	No drilling.
Type HE	Drilling: 2x 16mm (0.63") – 1x 20mm (0.78").
Type HF	Drilling: 1x 22mm (0.87").
Type HG	Drilling: 2x 20mm (0.78").
Type HJ	Drilling: 3x 22mm (0.87").
Type HH	Drilling: 6x 12mm (0.47").
Type HK	Flat bottom - no drilling.
ABS enclosure	
Type HS	Silicone free ABS enclosure with EPDM and PE gaskets. UV-resistant polyester keypad. (no drilling)


Operating temperature	
Operational	-40°C to +80°C (-40°F to +176°F)
Intrinsically Safe	-40°C to +70°C (-40°F to +158°F)

Power supply	
Type PB	Lithium battery - life-time depends upon settings - up to 5 years.
Type PC	Intrinsically Safe lithium battery - life-time depends upon settings - up to 5 years.
Type PD	8-24V AC / DC ± 10%. Power consumption max. 10 Watt. Intrinsically safe: 16-30V DC; power consumption max. 0.75 Watt.
Type PF	24V AC / DC ± 10%. Power consumption max. 15 Watt.
Type PL	Input loop powered from sensor signal 4-20mA (type A, non IS).
Type PM	115-230V AC + 10%. Power consumption max. 15 Watt.
Type PX	Output loop powered: 8-30V DC. Power consumption max. 0.5 Watt.
Note PF / PM	The total consumption of the sensors, backlight and outputs may not exceed 400mA@24V.
Note I.S. applications	For intrinsically safe applications, consult the safety values in the certificate.

Sensor excitation	
Type PB / PC / PX	3.2V DC for pulse signals and 1.2V DC for coil pick-up. Note: This is not a real sensor supply. Only suitable for pulse sensors with a very low power consumption like coils (sine wave) and reed-switches.
Type PD	1.2 / 3.2 / 8.2 / 12 and 24V DC - max. 50mA@24V DC
Type PD-XI	Intrinsically safe: Pulse signals: 1.2 / 3.2 / 8.2 - max. 7mA@8.2V DC. Analog signals: the sensor supply voltage is according to the power supply voltage connected to terminal 1. Also terminal 2 offers the same voltage.
Type PF / PM	1.2 / 3.2 / 8.2 / 12 and 24V DC - max. 400mA@24V DC.

Terminal connections	
Type:	Removable plug-in terminal strip. Wire max. 1.5mm ² and 2.5mm ² (Type PM / PF)

Data protection	
Type	EEPROM backup of all setting. Backup of running totals every minute. Data retention at least 10 years.
Pass code	Configuration settings can be pass code protected.

Hazardous area (option)	
Intrinsically safe Type XI	ATEX approval:  II 1 G Ex ia IIB/IIC T4 Ga II 1 D Ex ia IIIC T100°C Da IP6x IECEx approval: Ex ia IIB/IIC T4 Ga Ex ia IIIC T100°C Da IP6x
Explosion proof Type XD/XF	ATEX approval ref.: <EX> II 2 GD EEx d IIB T5. Weight appr. 15kg. Dimensions of enclosure: 350 x 250 x 200mm (13.7" x 9.9" x 7.9") LxHxD.

Environment	
Electromagnetic compatibility	Compliant ref: EN 61326 (1997), EN 61010-1 (1993).

INPUTS

Flowmeter	
Type P	Coil/sine wave (minimum 20mVp-p or 80mVp-p - sensitivity selectable), NPN/PNP, open collector, reed-switch, Namur, active pulse signals 8 - 12 and 24V.
Frequency	Minimum 0 Hz - maximum 7 kHz for total and flowrate. Maximum frequency depends on signal type and internal low-pass filter. E.g. Reed switch with low-pass filter: max. frequency 120 Hz.
K-Factor	0.000010 - 9,999,999 with variable decimal position.
Low-pass filter	Available for all pulse signals.

OUTPUTS

Transistor outputs	
Function	Controlling a pump and dispense valve.
Type OA	Active 24V DC transistor output; max. 50mA per output (requires type PD, PF or PM).
Type OR	Isolated mechanic relay output; max. switch power 230V AC - 0,5A (requires type PF or PM).
Type OT	Passive transistor output - not isolated. Load max. 50V DC - 300mA.

Communication option	
Functions	reading display information, reading / writing all settings, blocking dispenser.
Protocol	Modbus ASCII or RTU
Speed	1200 - 2400 - 4800 - 9600 baud
Addressing	maximum 255 addresses.
Type CB	RS232
Type CH	RS485 2-wire
Type CI	RS485 4-wire
Type CT	TTL Intrinsically Safe communication.
Type CX	no communication.

OPERATIONAL

Operator functions	
Functions	<ul style="list-style-type: none"> start / interrupt and stop the delivery, total can be reset to zero.
Displayed information	<ul style="list-style-type: none"> delivered total flowrate accumulated delivered total (7 digits) number of deliveries executed total and accumulated total.

Total	
Digits	7 digits.
Units	L, m3, GAL, USGAL, KG, lb, bbl, no unit.
Decimals	0 - 1 - 2 or 3.
Note	total can be reset to zero.

Accumulated total	
Digits	11 digits.
Units / decimals	according to selection for total.

Flowrate	
Digits	7 digits.
Units	mL - L - m3 - mg - g - kg - ton - GAL - bbl - lb - cf - REV - no unit - scf - Nm3 - NL - P
Decimals	0 - 1 - 2 or 3.
Time units	/sec - /min - /hr - /day.

APPENDIX B: PROBLEM SOLVING

In this appendix, several problems are included that can occur when the F133-P is going to be installed or while it is in operation.

Flowmeter does not generate pulses:

Check:

- Signal selection SETUP - 41,
- Pulse amplitude (par. 4.4.3.),
- Flowmeter, wiring and connection of terminal connectors (par. 4.4.3.),
- Power supply of flowmeter (par. 4.4.2.).

Flowmeter generates "too many pulses":

Check:

- Settings for total: SETUP 11-14,
- Type of signal selected with actual signal generated - SETUP - 51,
- Sensitivity of coil input - SETUP - 41 and par. 4.4.3.
- Proper grounding of the F133-P - par. 4.4.1.
- Use screened wire for flowmeter signals and connect screen to terminal 9. (unless connected at sensor)

The pass code is unknown:

If the pass code is not 1234, there is only one possibility left: call your supplier.

ALARM

When the alarm flag starts to blink an internal alarm condition has occurred. Press the "select button" several times to display the 5-digit error code. The codes are:

0001: irrecoverable display-data error: data on the display might be corrupted.

0002: irrecoverable data-storage error: the programming cycle might have gone wrong: check programmed values.

0003: error 1 and error 2 occurred simultaneously

The alarm condition will almost certainly be handled internally and if all mentioned values still appear correct, no intervention by the operator is needed. If the alarm occurs more often or stays active for a longer time, please contact your supplier.

APPENDIX C: COMMUNICATION VARIABLES

Remarks:

- Below, an overview of the F133-P specific variables; other common variables are described in the standard table.
- All numbers are decimal numbers, unless otherwise noted.
- The following variables of the standard table (var00-var30) are not valid for this product and will be responded with value 1: var00, 03-05, 07,08, 16-22, 24, 26-29.

CONFIGURATION VARIABLES F133-P - SETUP-LEVEL:				
VAR	DESCRIPTION	BYTES	VALUE	REMARKS
TOTAL				
32 (20h)	unit	1	0=L 1=m3 2=kg 3=lb 4=gal 5=usgal 6=bbl 7=none	
33 (21h)	decimals	1	0...3	
34 (22h)	K-factor	3	1....9.999.999	K-f 0000001 - K-f 0000009 is allowed when decs < 6! (VAR37)
37 (25h)	decimals K-factor	1	0...6	
218 DAh	batch maximum	3	0-9,999,999	decimals: see 33 (21h)
FLOWRATE				
48 (30h)	unit	1	0=mL 1=L 2=m3 3=mg 4=g 5=kg 6=ton 7=gal 8=bbl 9=lb 10=cf 11=rev 12=none 13=scf 14=NM3 15=NL 16=p	
49 (31h)	time unit	1	0=sec 1=min 2=hour 3=day	
50 (32h)	decimals	1	0...3	
51 (33h)	K-factor	3	1....9.999.999	K-f 0000001 - K-f 0000009 is allowed when decs < 6! (VAR54)

VAR	DESCRIPTION	BYTES	VALUE	REMARKS
54 (36h)	decimals K-factor	1	0...6	
55 (37h)	number of pulses	1	1..255	
56 (38h)	cut-off time	2	1 .. 9999	steps of 100ms
234 (EA)	alarm low	4	0 - 9999999	
237 (ED)	alarm high	4	0 - 9999999	
205 (CD)	alarm delay	2	1 .. 9999	steps of 100ms
POWERMANAGEMENT				
80 (50h)	LCD update time	1	0=fast 1=1sec 2=3sec 3=15sec 4=30sec 5=off	
81 (51h)	power-mode battery	1	0=operational 1=shelf	
FLOWMETER				
96 (60h)	flowmeter signal	1	0=npn 1=npn-lp 2=reed 3=reed LP 4=PNP 5=PNP-lp 6=namur 7=coil hi 8=coil lo 9=8.1V 10=12V 11=24V	
CONTROL				
158 (9E)	delay time	2	1...9,999	steps of 0.1 second
195 (C3)	begin time	2	1...9,999	steps of 0.1 second
197 (C5)	start-up time	2	1...9,999	steps of 0.1 second
221 (DD)	no pulse time	2	1...9,999	steps of 0.1 second
194 (C2)	pause	1	0=disable 1=enable	
174 (AE)	restart time	2	1...9,999	steps of 0.1 second
192 (C0)	overrun time	2	1...9,999	steps of 0.1 second

VAR	DESCRIPTION	BYTES	VALUE	REMARKS
STATUS				
217 (D9)	Function status input no. 1	1	Commands: 0=off 1 = Start 2 = Stop 3 =Continuously	
111 (6F)	Function status input no. 2	1	Commands: 0=off 1 = Pause 2 = Stop 3 = both	
OTHERS				
168 (A8h)	pass code	2	xxxx	read only!
170 AAh	tagnumber	3	0..9999999	Other vars: see standard table
COMMUNICATION - BATCH MODE				
223 DFh	batch mode	1	0=invalid 1=idle 2=test 3=delay 4=begin 5=startup 6=dispense 7=pause 8=stop 9=finish 10=start time out 11=alarm low 12=alarm high 13=disp max error	read only
199 ()	comm lock	2	0=disable 1=time out 2=full	
157 (9D)	batch action	2	0=none 1=start 2=pause 3=stop 4=finish	Do write "finish" to the unit to release the unit according setup function 74. Functions 1-3: not implemented
BATCH KEYLOCK				
154 9Ah	Batch keylock	2	Range: 0000h..FFFFh	steps of 0.1 second
BATCH KEYLOCK MASK				
156 9Ch	Batch Keylock mask keys set are not detected	1	Key 1: 0x01 Key 2: 0x02 Key 3: 0x04	bitfield

OTHER F133-P VARIABLES FOR COMMUNICATION

DELIVERED TOTAL - variable number 208 (D0h) – 6 bytes

READ ACTUAL: The value of actual read using communication might differ from the value that appears on the display. This is due to the fact that the display can only display up to seven digits.

DELIVERED ACC. TOTAL - variable number 1078 (436h) – 6 bytes

DELIVERED COUNTER - variable number 200 (C8h) – 4 bytes

TOTAL - variable number 566 (236h) – 6 bytes

Read total: The value of total read using RS communications might differ from the value that appears on the display. This is due to the fact that the display can only display up to seven digits (for example when two decimals are selected for total and total has a value of 123456,78 the display will show 23456,78 while communication will read a “total” of 12345678 and a “total decimals” of 2).

Write total: total can only be cleared. This means writing a value different from 0 will result in the reply of an error message. Only writing 6 bytes of zero's to total will be accepted.

ACCUMULATED TOTAL - variable number 560 (230h) – 6 bytes

Read acc. total: A difference between the read value and the display value, as explained for “Read total”, might appear here too.

Write acc. total: Not possible.

When reading or writing total or accumulated total it should be noted that the used values are given including the decimals. This means that a read/write to one of these variables should be accompanied with a read/write to the variable that holds the number of decimals for this variable:

Example: read var. 566 for total:

Read var. 33 for total decimals and calculate the real value of total by multiplying total with $10^{(total\ decimals)}$

FLOWRATE - variable number 572 (23Ch) – 4 bytes

Read flowrate: possible

Write flowrate: Not possible.

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LIST OF CONFIGURATION SETTINGS

SETTING	DEFAULT	DATE :	DATE :
1 - TOTAL	Enter your settings here		
11 unit	L		
12 decimals	0000000		
13 K-factor	0000001		
14 decimals K-factor	0		
15 max. batch size	0		
2 - FLOWRATE			
21 unit	L		
22 time unit	/min		
23 decimals	0000000		
24 K-factor	0000001		
25 decimals K-factor	0		
26 calculation / pulses	010		
27 cut-off time	30.0 sec.		
28 low flowrate alarm	0.0 L/min		
29 high flowrate alarm	0.0 L/min		
2A alarm delay time	0.0 sec		
3 - POWER MANAGEMENT			
31 LCD-new	1 sec.		
32 mode	operational		
4 - FLOWMETER			
41 signal	coil-lo		
5 - RELAY OUTPUT			
51 delay time	0.0 sec		
52 begin time	0.0 sec		
53 start-up time	0.0 sec		
54 no pulse time	0.0 sec		
55 pause	disabled		
56 restart time	0.0 sec		
57 overrun time	0.0 sec		
6 - STATUS INPUT			
61 status input 1	off		
62 status input 2	off		
7 - COMMUNICATION			
71 baud-rate	2400		
72 address	1		
73 mode	BUS-ASC		
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81 model	F133-P	F133-P	F133-P
82 software version			
83 serial number			
84 pass code	0000		
85 tagnumber	0000000		

