F030-A

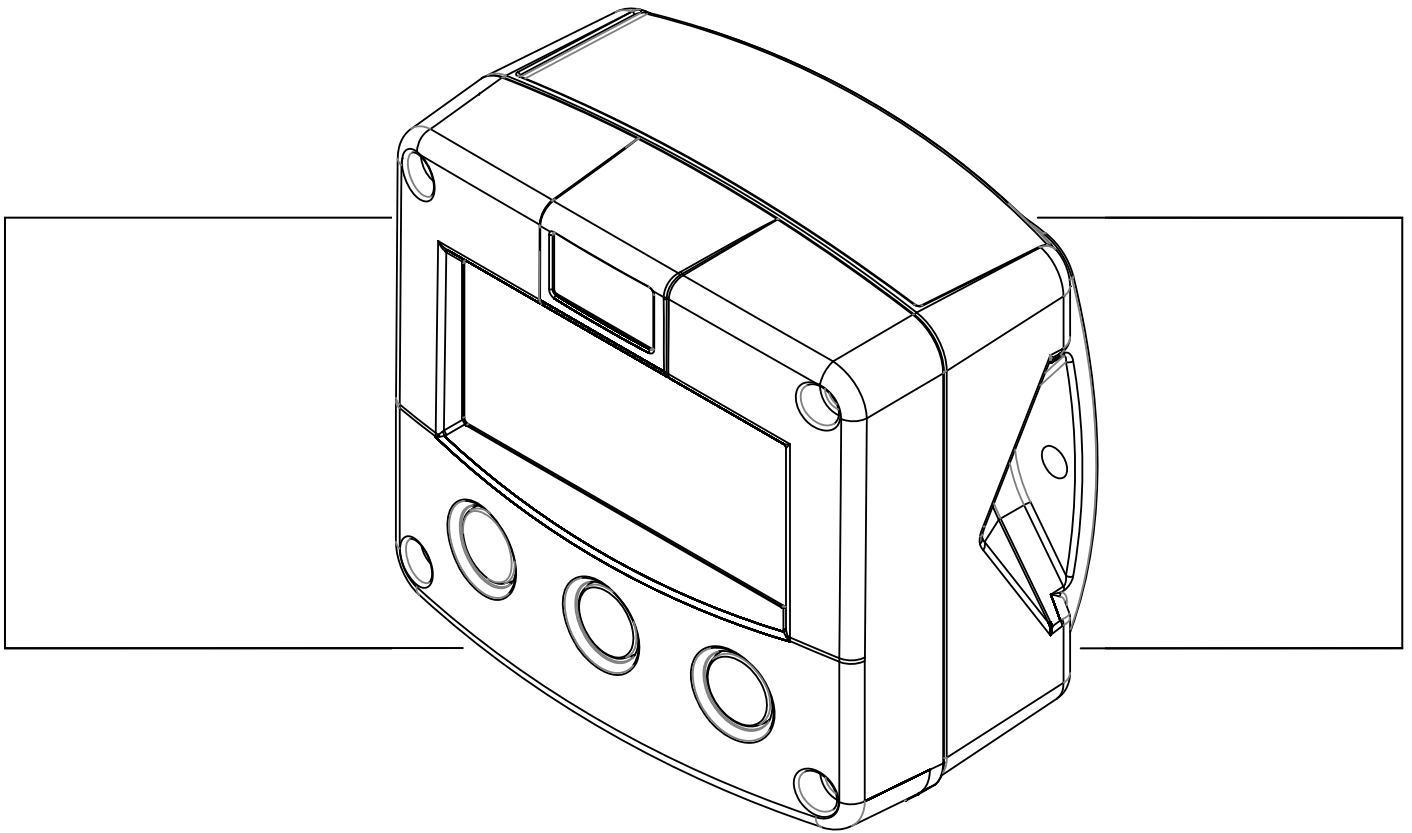*BATCH-CONTROLLER*

Signal input flowmeter type A: (0)4-20mA.

Control output: one control output for one stage batching.

Options: Intrinsically Safe.

⚠ SAFETY INSTRUCTIONS

- Any responsibility is lapsed if the instructions and procedures as described in this manual are not followed.

- LIFE SUPPORT APPLICATIONS: The F030-A is not designed for use in life support appliances, devices, or systems where malfunction of the product can reasonably be expected to result in a personal injury. Customers using or selling these products for use in such applications do so at their own risk and agree to fully indemnify the manufacturer and supplier for any damages resulting from such improper use or sale.

- Electro static discharge does inflict irreparable damage to electronics! Before installing or opening the unit, the installer has to discharge himself by touching a well-grounded object.

- This unit must be installed in accordance with the EMC guidelines (Electro Magnetic Compatibility).

- Do connect a proper grounding to the aluminum casing as indicated if the F030-A has been supplied with the 115-230V AC power-supply type PM. The green / yellow wire between the back-casing and removable terminal-block may never be removed.

- Intrinsically Safe applications: follow the instructions as mentioned in Chapter 5 and consult "Fluidwell F0..-..-XI - Documentation for Intrinsic Safety".

DISPOSAL

- At the end of its life this product should be disposed of according to local regulations regarding waste electronic equipment. If a battery is present in this product it should be disposed of separately. The separate collection and recycling of your waste equipment will help to conserve natural resources and ensure that it is recycled in a manner that protects the environment.

SAFETY RULES AND PRECAUTIONARY MEASURES

- The manufacturer accepts no responsibility whatsoever if the following safety rules and precautions instructions and the procedures as described in this manual are not followed.
- Modifications of the F030-A implemented without preceding written consent from the manufacturer, will result in the immediate termination of product liability and warranty period.
- Installation, use, maintenance and servicing of this equipment must be carried out by authorized technicians.
- Check the mains voltage and information on the manufacturer's plate before installing the unit.
- Check all connections, settings and technical specifications of the various peripheral devices with the F030-A supplied.
- Open the casing only if all leads are free of potential.
- Never touch the electronic components (ESD sensitivity).
- Never expose the system to heavier conditions than allowed according to the casing classification (see manufacture's plate and chapter 4.2.).
- If the operator detects errors or dangers, or disagrees with the safety precautions taken, then inform the owner or principal responsible.
- The local labor and safety laws and regulations must be adhered to.

ABOUT THE OPERATION MANUAL

This operation manual is divided into two main sections:
▪ The daily use of the unit is described in chapter 2 "Operation". These instructions are meant for users.
▪ The following chapters and appendices are exclusively meant for electricians/technicians. These provide a detailed description of all software settings and hardware installation guidance.

This operation manual describes the standard unit as well as most of the options available. For additional information, please contact your supplier.

A hazardous situation may occur if the F030-A is not used for the purpose it was designed for or is used incorrectly. Please carefully note the information in this operating manual indicated by the pictograms:

A "**warning**" indicates actions or procedures which, if not performed correctly, may lead to personal injury, a safety hazard or damage of the F030-A or connected instruments.

A "**caution**" indicates actions or procedures which, if not performed correctly, may lead to personal injury or incorrect functioning of the F030-A or connected instruments.

A "**note**" indicates actions or procedures which, if not performed correctly, may indirectly affect operation or may lead to an instrument response which is not planned.

Hardware version	:	FB03.03.xx
Software version	:	03.02.xx
Manual	:	HF030AEN_v0403_03 Atex_IECEx_CSA_FM
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CONTENTS MANUAL

1. INTRODUCTION

1.1. SYSTEM DESCRIPTION OF THE F030-A

Functions and features
The batch controller model F030-A is a microprocessor driven instrument designed for batching and filling of small batch sizes up to medium large quantities as well as displaying total and accumulated total.
This product has been designed with a focus on:
- ultra-low power consumption to allow long-life battery powered applications (type PB / PC),
- intrinsic safety for use in hazardous applications (type XI),
- several mounting possibilities with GRP or aluminum enclosures for industrial surroundings,
- ability to process all types of flowmeter signals,
- one control output for controlling a pump or valve.

Flowmeter input
This manual describes the unit with an (0)4-20mA type input from the flowmeter "-A version". Other versions are available to process pulse or 0-10V flowmeter signals.
One flowmeter with a (0)4-20mA output can be connected to the F030-A. To power the sensor, several options are available.

Overview typical application F030
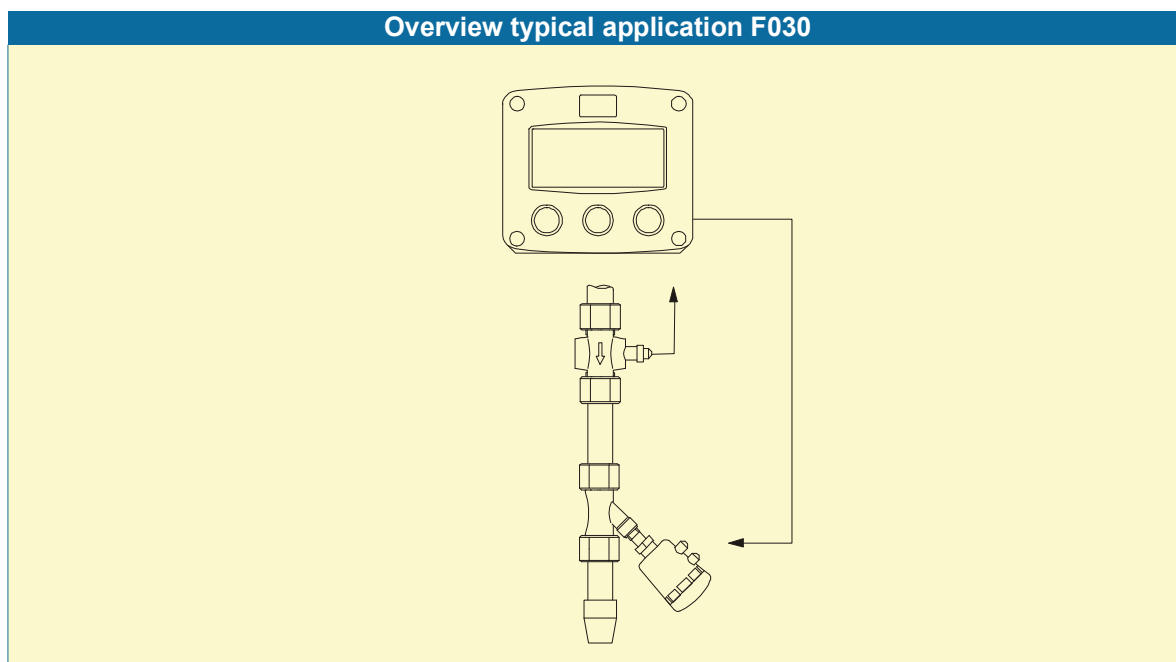
Fig. 1: Typical application for the F030-A.

Configuration of the unit
The F030-A has been designed to be implemented in many types of applications. For that reason, a SETUP-level is available to configure your F030-A according to your specific requirements.
It includes several important features, such as Span, measurement units, signal selection etc. All setting are stored in EEPROM memory and will not be lost in the event of power failure. To extend the battery-life time, please use of the power-management functions as described in chapter 3.2.3.

Display information
The unit has a large transflective LCD with all kinds of symbols and digits to display measuring units, status information, count up or count down and key-word messages.
A backup of the total and accumulated total in EEPROM memory is made every minute.

Options
The following options are available: intrinsic safety, mechanical relay or active outputs, power- and sensor-supply options, panel-mount, wall-mount and weather-proof enclosures, flame proof enclosure and LED backlight.

2. OPERATIONAL

2.1. GENERAL

Caution !

- The F030-A may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.

This chapter describes the daily use of the F030-A. This instruction is meant for users / operators.

2.2. CONTROL PANEL

The following keys are available:

Fig. 2: Control Panel.

Functions of the keys

This key is used to program and save new values or settings.
It is also used to gain access to SETUP-level; please read chapter 3.

This key is used to START the batch process.
The arrow-key ▲ is used to increase a value after PROG has been pressed or to configure the unit; please read chapter 3.

Press STOP to "PAUSE" the batch process. When this key is pressed twice, the process is completely finished and can't be continued.
STOP is also used to select Total and accumulated total.
After PROG has been pressed, the arrow-key ▶ is used to select a value

2.3.   OPERATOR INFORMATION AND FUNCTIONS

In general, the F030-A will always act at Operator level. The information displayed is dependant upon the SETUP-settings. All pulses generated by the connected flowmeter are measured by the F030-A in the background, whichever screen refresh rate setting is chosen. After pressing a key, the display will be updated very quickly during a 30 second period, after which it will slow-down again.

▪   **To enter a batch quantity**
      To change the PRESET-value, following procedure must be followed:

      1)   press PROG: the word "PROGRAM" will be flashing,
      2)   use ▸ to select the digits and ▴ to increase that value,
      3)   set the new PRESET-value by pressing ENTER.


```
        006350.0  L

             PROGRAM
           PRESEt
```
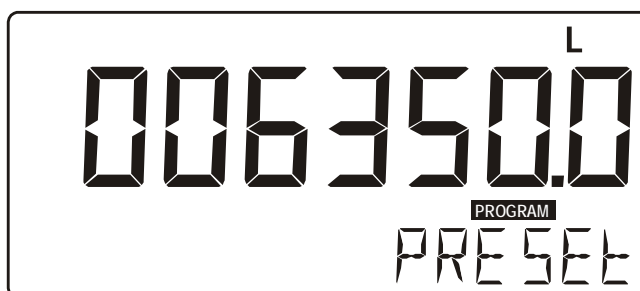
Fig. 3: Example display information during programming preset value.

When data is altered but ENTER has not been pressed yet, then the alteration can still be cancelled by waiting for 20 seconds or by pressing ENTER during three seconds: the former value will be reinstated. The PRESET-value can be used time after time till a new value is programmed.

Please note that alterations will only be set after ENTER has been pressed!

Note !

▪   **Batch maximum**
      When you program a new value which is not valid - the batch size is too large - the decrease-sign ▾ will be displayed while you are programming; the new value will not be accepted!

▪   **Starting up the batch process**
      The batch process can only be started up when "READY" is displayed. The batch process is started-up by pressing the START-key.
      The arrows at the display indicate if the ACTUAL-value is / was counting up or down.


```
   ACTUAL           L

 ▲   2973.4
          RUN
   PRESET    6350.0
```

Fig. 4: Example display information during the process.

▪ **Interrupting and ending the batch process**

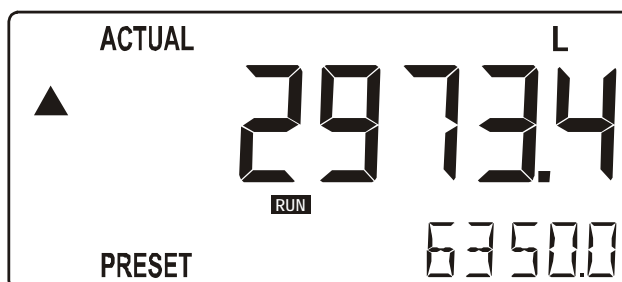When STOP is pressed once, the batch process will be temporarily interrupted; the actual values are not lost. At the display, the word "PAUSE" will be flashing. From this stage, the batch process can be resumed with the START-key.

The process can be ended entirely at all times by pressing STOP twice in which case the actual values are "lost" and the system returns to steady state: the batch can not be resumed.
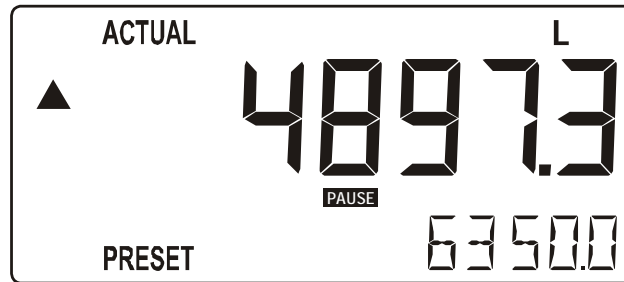

Fig. 5: Example display information when interrupted.

After batching, following functions are available:

▪ **Display total and accumulated total**

When the STOP-key is pressed, total and accumulated total are displayed. The accumulated total cannot be re-initialized. The value will count up to 99,999,999,999. The unit and number of decimals are displayed according to the configuration settings for preset.

▪ **Clear total**

The value for total can be re-initialized. To do so, select the Total display and press PROG followed by STOP. After pressing PROG, the flashing text "PUSH STOP" is displayed.
To avoid re-initialization at this stage, press another PROG again or wait for 20 seconds.
Re-initialization of total DOES NOT influence the accumulated total.

▪ **Low-battery alarm**

When the battery voltage drops, it must be replaced. At first "low-battery" will flash, but as soon as it is displayed continuously, the battery MUST be replaced shortly after!
Only original batteries supplied by the manufacturer may be used, else the guarantee and liability will be terminated. The remaining lifetime after the first moment of indication is generally several days up to some weeks.
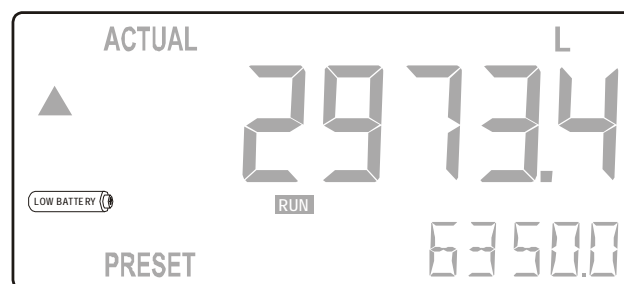
Fig. 6: Example of low-battery alarm.

▪ **Range error**

As soon as the input value is 5% outside the calibrated measuring range, "ALARM" will be displayed. Meanwhile, the calibrated value will be displayed.
After pressing the SELECT key, the reason of the alarm will be displayed: "LO RANGE" or "HI RANGE".

▪ **Alarm 01-03**

When "ALARM" is displayed, press the SELECT key to display the reason of the alarm: 1-3.
Please consult Appendix B: problem solving.

3. CONFIGURATION

3.1. INTRODUCTION

This and the following chapters are exclusively meant for electricians and non-operators. In these, an extensive description of all software settings and hardware connections are provided.

Caution !

- Mounting, electrical installation, start-up and maintenance of the instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.
- The F030-A may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. The housing may only be opened by trained personnel.
- Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.

3.2. PROGRAMMING SETUP-LEVEL

3.2.1. GENERAL

Configuration of the F030-A is done at SETUP-level. SETUP-level is reached by pressing the PROG/ENTER key for 7 seconds; at which time, both arrows ⬍ will be displayed. In order to return to the operator level, PROG will have to be pressed for three seconds. Alternatively, if no keys are pressed for 2 minutes, the unit will exit SETUP automatically.
SETUP can be reached at all times while the F030-A remains fully operational.

Note !

Note: *A pass code may be required to enter SETUP. Without this pass code access to SETUP is denied.*

To enter SETUP-level:
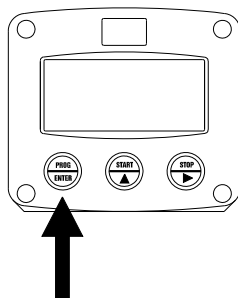
Press (PROG ENTER) for 7 seconds

Matrix structure SETUP-level:
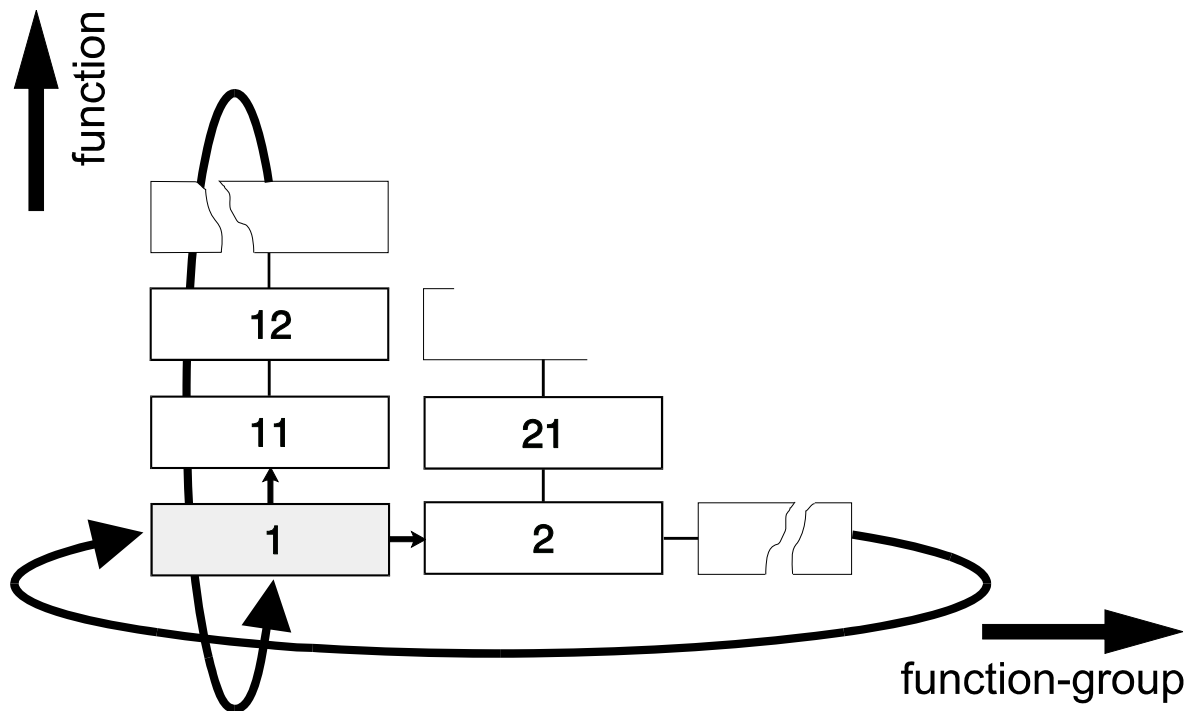
SCROLLING THROUGH SETUP-LEVEL

Selection of function-group and function:
SETUP is divided into several function groups and functions.

Select function-group with

Select function with
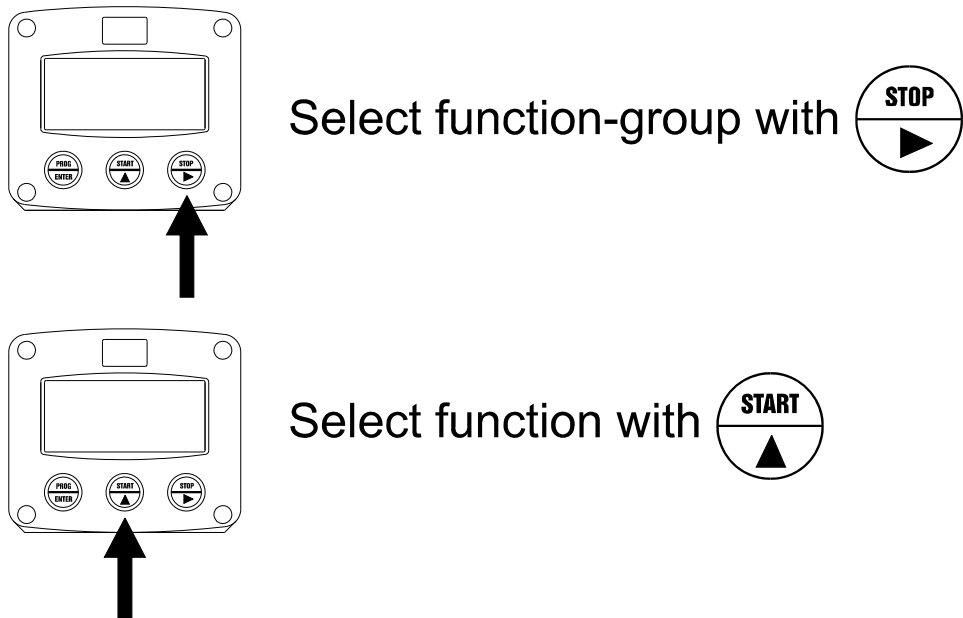
Each function has a unique number, which is displayed below the word "SETUP" at the bottom of the display. The number is a combination of two figures. The first figure indicates the function-group and the second figure the sub-function. Additionally, each function is expressed with a keyword.

After selecting a sub-function, the next main function is selected by scrolling through all "active" sub-functions (e.g. 1▲, 11▲, 12▲, 13▲, 14▲, 1▶, 2▶, 3▲, 31 etc.).

To change or select a value:
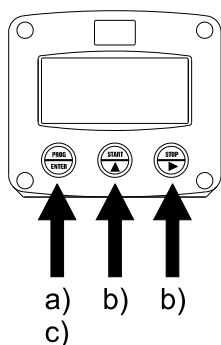
a) press $\left(\dfrac{\text{PROG}}{\text{ENTER}}\right)$ briefly; **PROGRAM** will start flash

b) select or enter value with $\left(\dfrac{\text{START}}{\blacktriangle}\right)$ and / or $\left(\dfrac{\text{STOP}}{\blacktriangleright}\right)$

c) press $\left(\dfrac{\text{PROG}}{\text{ENTER}}\right)$ to confirm the value / selection.

a)   b)   b)
c)

To change a value, use ▸ to select the digits and ▴ to increase that value.
To select a setting, both ▴ and ▸ can be used.
If the new value is invalid, the increase sign ▴ or decrease-sign ▾ will be displayed while you are programming.

When data is altered but ENTER is not pressed, then the alteration can still be cancelled by waiting for 20 seconds or by pressing ENTER for three seconds: the PROG-procedure will be left automatically and the former value reinstated.

Note !

Note: alterations will only be set after ENTER has been pressed!

To return to OPERATOR-level:
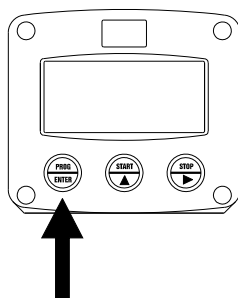
Press $\left(\dfrac{\text{PROG}}{\text{ENTER}}\right)$ for 3 seconds

In order to return to the operator level, PROG will have to be pressed for three seconds. Also, when no keys are pressed for 2 minutes, SETUP will be left automatically.

3.2.2. OVERVIEW FUNCTIONS SETUP LEVEL

		SETUP FUNCTIONS AND VARIABLES	
1	**PRESET**		
	11	UNIT	L - m3 - kg - lb - GAL - USGAL - bbl - no unit
	12	DECIMALS	0 - 1 - 2 - 3 (Ref: displayed value)
	13	SPAN	0.000001 - 999,999 unit / second
	14	DECIMALS SPAN	0 – 6
	15	BATCH MAXIMUM	X,XXX,XXX quantity
2	**OVERRUN**		
	21	OVERRUN	disable - enable
	22	TIME	0.1 - 999.9 seconds
3	**DISPLAY**		
	31	DISPLAY	increase - decrease
	32	BACKLIGHT (optional)	off - green - amber
	33	BL. BRIGHTNESS	1 - 5
4	**POWER MANAGEMENT**		
	41	LCD UPDATE	fast - 1 sec - 3 sec - 15 sec - 30 sec - off
	42	BATTERY MODE	operational - shelf
5	**FLOWMETER**		
	51	FORMULA	interpolation, square root
	52	FILTER	00 - 99
	53	CUT-OFF	0.0 - 99.9%
	54	CALIBRATE LOW	default - calibrate - calibrate set
	55	CALIBRATE HIGH	default - calibrate - calibrate set
6	**OTHERS**		
	61	TYPE / MODEL	F030-A
	62	SOFTWARE VERSION	v03._ _._ _
	63	SERIAL NO.	_ _ _ _ _ _ _
	64	PASSWORD	0000 - 9999
	65	TAGNUMBER	0000000 - 9999999

3.2.3. EXPLANATION OF SETUP-FUNCTIONS

1 - PRESET	
MEASUREMENT UNIT **11**	SETUP - 11 determines the measurement unit for preset, total, accumulated total and pulse output. The following units can be selected: L - m3 - kg - lb. - GAL - USGAL - bbl - _ (no unit). Alteration of the measurement unit will have consequences for operator and SETUP-level values. Please note that the K-factor has to be adapted as well; the calculation is not done automatically.
DECIMALS **12**	The decimal point determines for preset, total and accumulated total the number of digits following the decimal point. The following can be selected: 0000000 - 111111.1 - 22222.22 - 3333.333
SPAN **13**	With the span, the flowmeter signal is converted to a quantity. The **span for Preset** is determined on the basis of the measurement unit (setting 11) and the **flowrate per second** at 20mA. Enter the span in whole numbers (decimals are set with SETUP 14). The more accurate the span, the more accurate the functioning of the system will be: **Example 1** **Calculating the Span.** *Let us assume that the flowmeter generates 20mA at a rate of 652.31 USGAL per hour, the selected unit is barrels.* *There are 42 gallons in one barrel; so the rate is 652.31/42 is 15.53119 barrels/hour.* *This is 0.0043142 barrels/second, which is the span.* *Enter for SETUP - 13: "004314" and for SETUP - 14 "6".* **Example 2** **Calculating the Span.** *Let us assume that the flowmeter generates 20mA at a flowrate of 2,481.3 Liters/minute and the selected unit is "cubic meters / m3".* *The rate per second is 2,481.3÷60 is 41.355 L/sec.* *This is 0.041355 m3/sec., which is the span.* *Enter for SETUP - 13: "041355" and for SETUP - 14 - decimals span "6".*
DECIMALS SPAN **14**	This setting determines the number of decimals for the Span (SETUP 13). The following can be selected: 0 - 1 - 2 - 3 - 4 - 5 - 6 Please note that this function influences the accuracy of the Span indirectly. This setting has NO influence on the displayed number of digits for total (SETUP 12)!
BATCH MAXIMUM **15**	This function limits the operator to enter a new preset-value which is more as the entered batch maximum.

2 - OVERRUN	
Overrun can occur at the end of the batch process, as a result of slowness of a valve / pump. Consequently, the accuracy is less. With this function, the F030-A analyses the actual overrun characteristic after every batch. This information is used to correct the overrun automatically.	
OVERRUN **21**	For an accurate overrun correction, it is necessary that the flow meter meets certain technical demands, such as "an accurate output" and a fast response. Do not enable this function if the flow meter does not meet these technical demands.
OVERRUN TIME **22**	The overrun characteristic of the system will be analyzed during a certain time after the batch. In this way, false signal generated through leakage are eliminated. Enter here the expected time needed by the system to stop a batch. It is advisable to provide extra time in order to avoid an incorrect overrun correction or false leakage alarms. *Note that the next batch can only be started after elapsing of this overrun time!* The minimum overrun time is 0.1 second, maximum 999.9 seconds.

3 - DISPLAY	
DISPLAY **31**	The large 17mm digits can be set to display the actual batched quantity (increase) OR to display the remaining quantity to be batched (decrease).
The functions below will only effect the optional LED-backlight.	
BACKLIGHT **(OPTION)** **32**	If a LED backlight has been supplied, the color can be selected. Following selections are available: OFF - GREEN - AMBER
BRIGHTNESS **(OPTION)** **33**	The density of the backlight can be set in the range: 1 - 5 One is minimum and five is maximum brightness.

4 - POWER MANAGEMENT	
When used with the internal battery option, the user can expect reliable measurement over a long period of time. The F030-A has several smart power management functions to extend the battery life time significantly. Two of these functions can be set:	
LCD NEW **41**	The calculation of the display-information influences the power consumption significantly. When the application does not require a fast display update, it is **strongly advised** to select a slow refresh rate. Please understand that NO information will be lost; the input signal will be processed and the output signal will be generated in the normal way. The following can be selected: Fast - 1 sec - 3 sec - 15 sec - 30 sec - off. **Example battery life-time:** *battery life-time with a FAST update: about 3 years.* *battery life-time with a 1 sec update: about 5 years.* **Note:** *after a button has been pressed by the operator - the display refresh rate will always switch to FAST for 30 seconds. When "OFF" is selected, the display will be switched off after 30 seconds and will be switched on as soon as a button has been pressed.*
BATTERY-MODE **42**	The unit has two modes: operational or shelf. After "shelf" has been selected, the unit can be stored for several years; it will not process the sensor signal; the display is switched off but all settings and totals are stored. In this mode, power consumption is extremely low. To wake up the unit again, press the SELECT-key twice.

Note !

5 - FLOWMETER

SIGNAL **51**	The F030-A can process the (0)4-20mA signal in two ways: ▪ Interpolation: the signal is processed linear $$R = S \times I$$ ▪ Square root: for differential pressure $$R = S \sqrt{I}$$ where: R = Rate: the calculated flowrate S = Span: the maximum flowrate at 20mA. The span is programmed with setting 24 for flowrate and with setting 13 for total. I = Input: the scaled analog value; in these formulas value 0 (zero) for (0)4mA and value 1 (one) for 20mA.
FILTER **52**	The analog output signal of a flowmeter does mirror the actual flow. This signal is measured several times a second by the F030-A. The value measured is a "snap-shot" of the real flow as it will be fluctuating. With the help of this digital filter a stable and accurate reading can be obtained while the filter level can be set to a desired value. The filter principal is based on three input values: the filter level (01-99), the last measured analog value and the last average value. The higher the filter level, the longer the response time on a value change will be. Below, several filter levels with there response times are indicated:

Note !

FILTER VALUE	RESPONSE TIME ON STEP CHANGE OF ANALOG VALUE. TIME IN SECONDS			
	50% INFLUENCE	75% INFLUENCE	90% INFLUENCE	99% INFLUENCE
01	filter disabled	filter disabled	filter disabled	filter disabled
02	0.3 seconds	0.5 seconds	1.0 seconds	1.8 seconds
03	0.5 seconds	1.0 seconds	1.5 seconds	3 seconds
05	1.0 seconds	1.8 seconds	2.8 seconds	5.3 seconds
10	1.8 seconds	3.5 seconds	5.6 seconds	11 seconds
20	3.5 seconds	7.0 seconds	11 seconds	23 seconds
30	5.3 seconds	10 seconds	17 seconds	34 seconds
50	8.8 seconds	17 seconds	29 seconds	57 seconds
75	13 seconds	26 seconds	43 seconds	86 seconds
99	17 seconds	34 seconds	57 seconds	114 seconds

Continued next page >>>

5 - FLOWMETER (CONTINUED)

| **CUT-OFF**
53 | To ignore e.g. leakage of the flow or vibration, a low-flow cut-off can be set as percentage over the full range of 16mA (or 20mA). When the analog value is less then required with this setting, the signal will be ignored.
The cut-off value can be programmed is the range 0.0 - 99.9%.

Examples: |

FUNCTION (setup 51)	SPAN (setup 13/24)	REQUIRED CUT-OFF	CUT-OFF (setup 53)	REQUIRED OUTPUT
interpolation	450 L/min	25 L/min	25/450 x 100%=5.5%	16mA x 5.5% + 4mA = 4.88mA
square root	450 L/min	25 L/min	$(25/450)^2$ x 100%=0.3%	16mA x 0.3% + 4mA = 4.05mA

| **TUNE MIN / 4MA**
54 | With this setting it is possible to calibrate the input value for (0)4mA as the signal from the flowmeter might not be exact 4.0 mA (or 0.0 mA) at flowrate zero.
This function will measure the real output value at flow zero.

Please note: the input loop powered version - type A-PL - requires a signal from 4mA and not lower!

▪ *Warning: be very sure that the offered signal is correct before the calibration is executed as this function has major influences on the accuracy of the system!*

After pressing PROG, three settings can be selected:
▪ CALIBRATE: with this setting, the input will be calibrated with the actual "(0)4mA" value. After pressing enter, CAL SET will be displayed as soon as the calibration is completed. From that moment, the analog value must be more than the calibrated value before the signal will be processed.
▪ DEFAULT: with this setting, the manufactures value is re-installed.
▪ CAL SET: to select the last calibrated value. |

Note !

WARNING

| **TUNE MAX / 20MA**
55 | With this setting it is possible to calibrate the input value for 20mA as the signal from the flowmeter might not be exact 20.0 mA at maximum flowrate.
This function will measure the real output value at maximum flowrate.

▪ *Warning: be very sure that the offered signal is correct before the calibration is executed as this function has major influences on the accuracy of the system!*

After pressing PROG, three settings can be selected:
▪ CALIBRATE: with this setting, the input will be calibrated with the actual "20mA" value. After pressing enter, CAL SET will be displayed as soon as the calibration is completed. From that moment, the analog value must be less than the calibrated value for a reliable measurement.
▪ DEFAULT: with this setting, the manufactures value is re-installed.
▪ CAL SET: to select the last calibrated value. |

WARNING

| 6 - OTHERS	
TYPE OF MODEL **61**	For support and maintenance it is important to have information about the characteristics of the F030-A. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
VERSION SOFTWARE **62**	For support and maintenance it is important to have information about the characteristics of the F030-A. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
SERIAL NUMBER **63**	For support and maintenance it is important to have information about the characteristics of the F030-A. Your supplier will ask for this information in the case of a serious breakdown or to assess the suitability of your model for upgrade considerations.
PASS CODE **64**	All SETUP-values can be pass code protected. This protection is disabled with value 0000 (zero). Up to and including 4 digits can be programmed, for example 1234.
TAGNUMBER **65**	For identification of the unit and communication purposes, a unique tag number of maximum 7 digits can be entered.

4.   INSTALLATION

4.1.   GENERAL DIRECTIONS

- Mounting, electrical installation, start-up and maintenance of this instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.
- The F030-A may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the panel cabinet has been opened (danger from electrical shock). The housing may only be opened by trained personnel.
- Take careful notice of the " Safety rules, instructions and precautionary measures " at the front of this manual.

Caution !

4.2.   INSTALLATION / SURROUNDING CONDITIONS
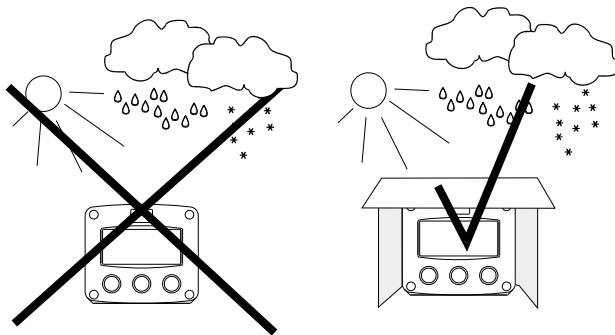
Take the relevant IP classification of the casing into account (see manufactures plate). Even an IP67 (NEMA 4X) casing should NEVER be exposed to strongly varying (weather) conditions.
When panel-mounted, the unit is IP65 (NEMA 4)!
When used in very cold surroundings or varying climatic conditions, take the necessary precautions against moisture by placing a dry sachet of silica gel, for example, inside the instrument case.
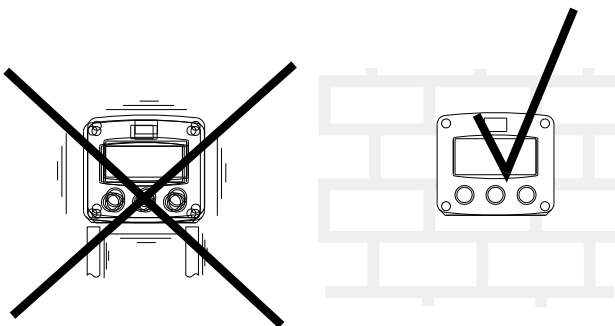
Mount the F030-A on a solid structure to avoid vibrations.

4.3. DIMENSIONS- ENCLOSURE

Aluminum enclosures:

Fig. 7: Dimensions Aluminum enclosures.

HF030AEN_v0403_03 Atex_IECEx_CSA_FM

GRP enclosures:
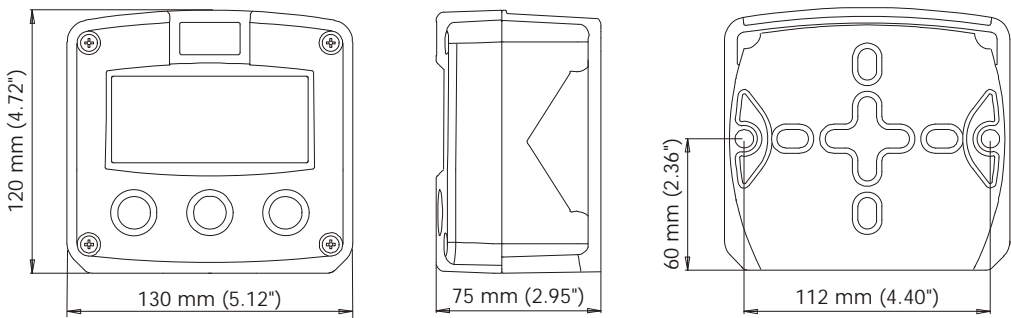
HK back box:
(flat bottom)

**HD
HK**

HE

HF

HG

HH
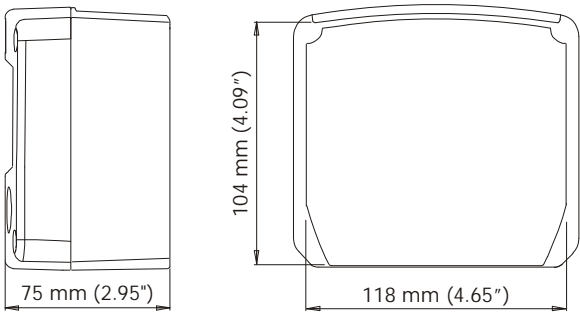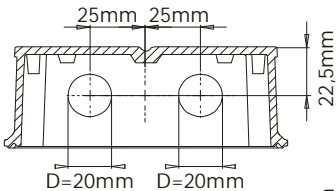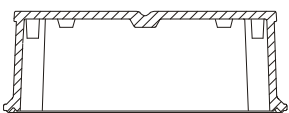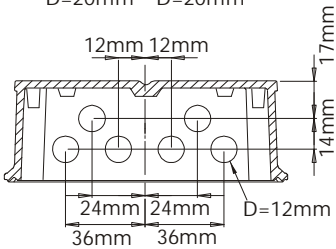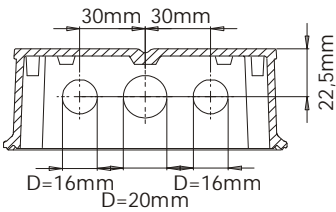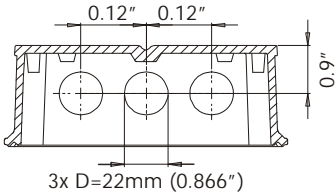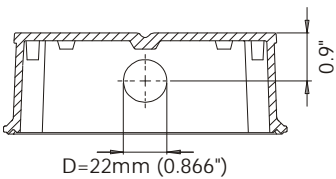
HJ

HC
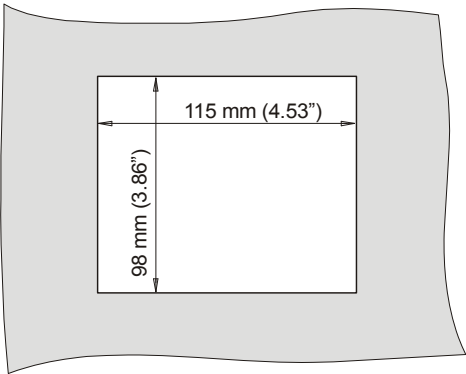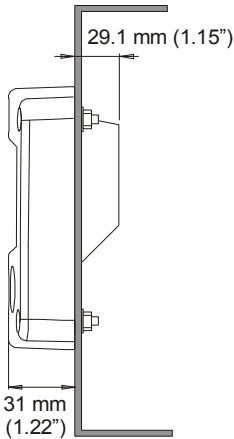
Fig. 8: Dimensions GRP enclosures.

HF030AEN_v0403_03 Atex_IECEx_CSA_FM

4.4.   INSTALLING THE HARDWARE

4.4.1.   INTRODUCTION

⚠ **WARNING**

⚠ **WARNING**

⚠ **WARNING**

- ▪
- ▪ Electro static discharge does inflict irreparable damage to electronics! Before installing or opening the unit, the installer has to discharge himself by touching a well-grounded object.

- ▪ This unit must be installed in accordance with the EMC guidelines (Electro Magnetic Compatibility).

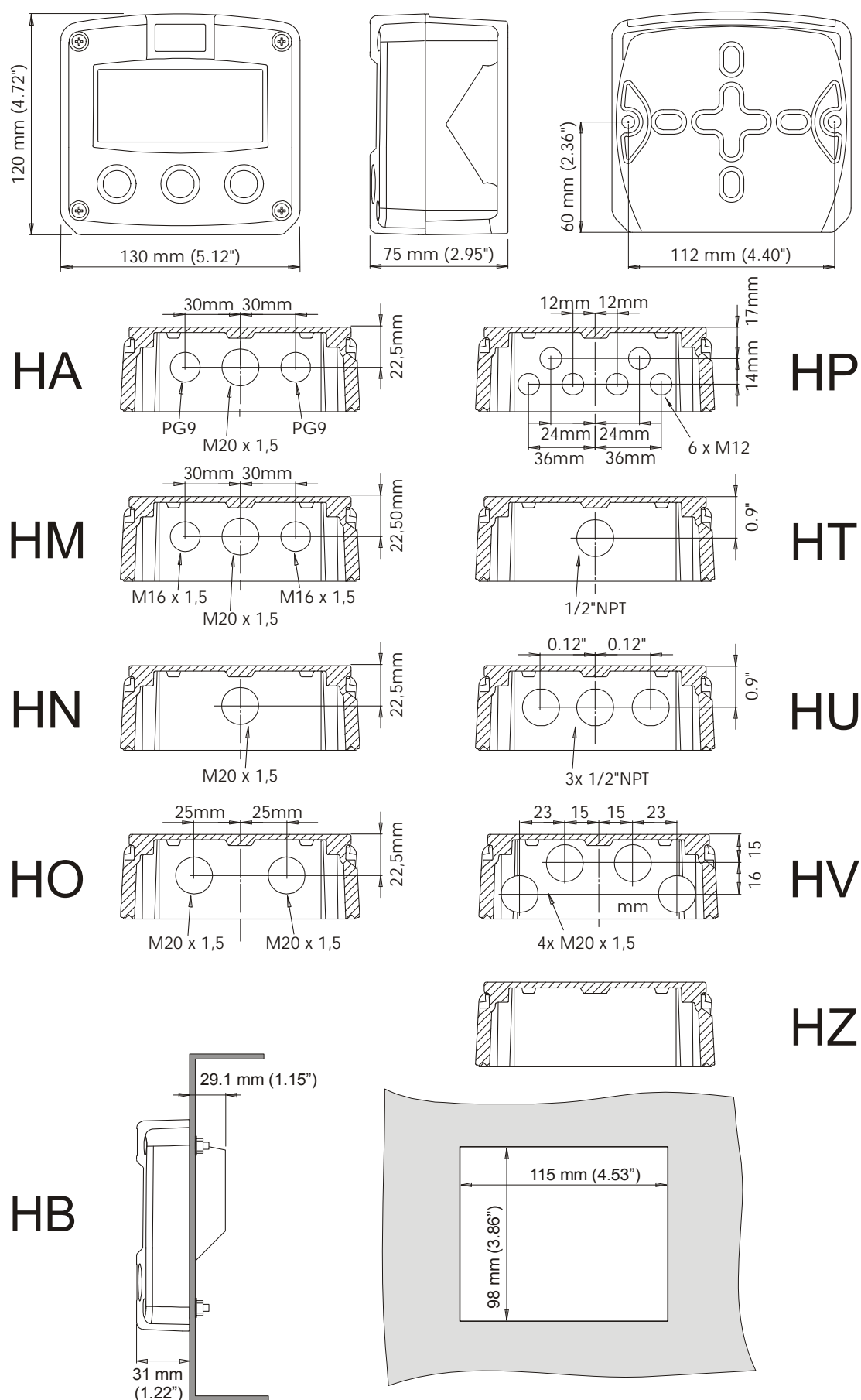- ▪ Do ground the aluminum casing properly as indicated, if the F030-A has been supplied with the 115-230V AC power-supply type PM. The green / yellow wire between the back-casing and removable terminal-block may never be removed.
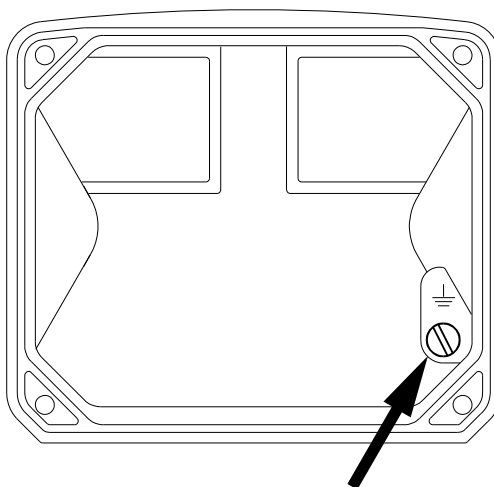
Fig. 9: Grounding aluminum enclosure with option PM 115-230V AC.

FOR INSTALLATION, PAY EMPHATIC ATTENTION TO:

- ▪ Separate cable glands with effective IP67 (NEMA4X) seals for all wires.
- ▪ Unused cable entries: ensure that you fit IP67 (NEMA4X) plugs to maintain rating.
- ▪ A reliable ground connection for both the sensor, and if applicable, for the metal casing. (above)
- ▪ An effective screened cable for the input signal, and grounding of it's screen to the "⊥ " terminal or at the sensor itself, whichever is appropriate to the application.

4.4.2.   TERMINAL CONNECTORS WITH POWER SUPPLY - <u>TYPE : PB / PD / PL / PX</u>

For <u>Intrinsically Safe</u> applications: read chapter 5.

The following terminal connectors are available:

SENSOR SIGNAL ANALOG INPUT TYPE: A (0)4-20mA			POWER SUPPLY UNIT TYPE: PD / PX	SENSOR SUPPLY TYPE: PD		CONTROL OUTPUT TYPE: OT		POWER SUPPLY BACKLIGHT OPTION: ZB	
1 ⊥	2 I↑		4 ⊥	5 +↑	6 +↓	7 R1 ⊥	8 R1	9 ⊥	10 +↑
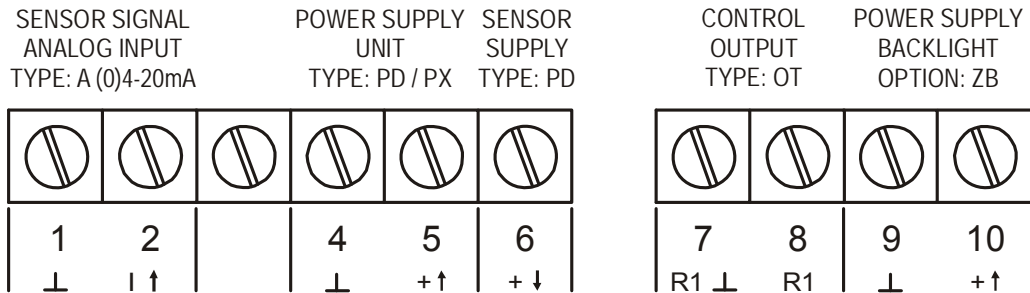
Fig. 10: Overview of terminal connectors F030-A-(PB / PD / PL / PX) and options.

Terminals 1-2; Flowmeter input:
The F030-A requires a (0)4-20mA flowmeter signal which will be processed 4 times a second with a 16 bits accuracy. The input is not isolated.
The screen of the signal wire must be connected to the common ground terminal
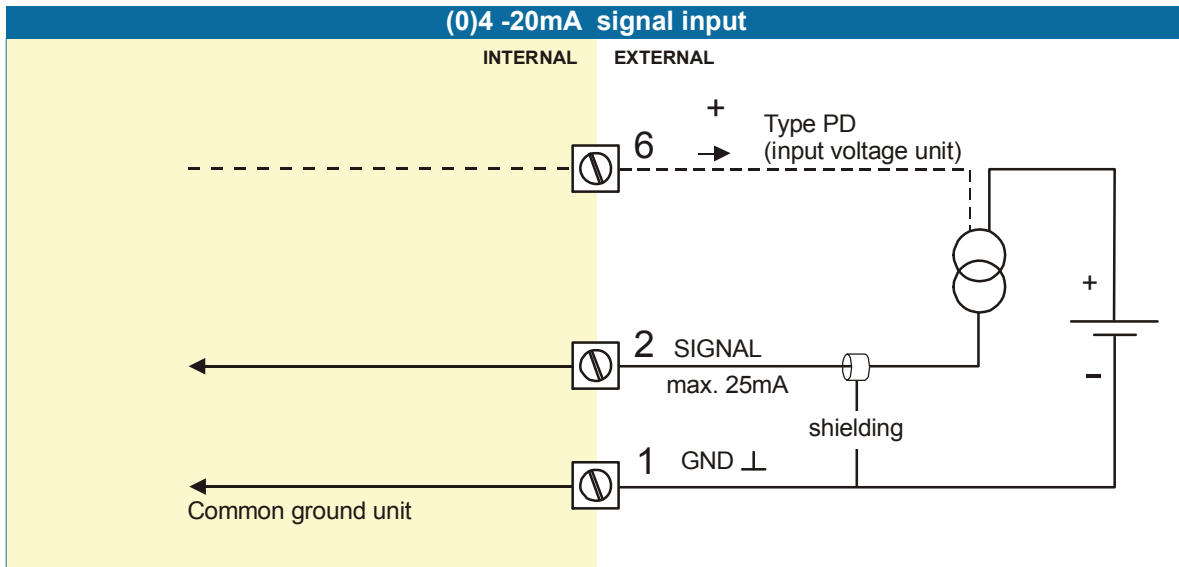
Terminals 1-2; sensor <u>INPUT LOOP POWERED</u> - type A-PL:
Model F030-A-PL is powered from the 4-20mA sensor signal. In the mean time, the unit will process the signal four times a second with a 16 bit accuracy. The input is not isolated.
The screen of the signal wire must be connected to the common ground terminal 1.

Terminal 4-5: <u>POWER SUPPLY UNIT</u> - TYPE PD / PX:
To power the unit an internal battery can be used (type PB) and / or an external DC power supply of 8-30V DC (type PX) or 16-30V DC (type PD).
Connect the "**-**" to terminal 4 and the "**+**" to terminal 5. When power is applied to these terminals, the optional internal battery will be disabled / enabled automatically to extend the battery life time.
The input loop powered model - type A-PL - does not have this power supply option.

Terminal 6: sensor supply voltage - type PD.
With this option, a sensor supply terminal comes available which offers the same voltage as connected to terminal 5 (internally linked).
Remark: this terminal is only available if option PD has been ordered.

Terminal 7-8; Control output – type OT:
This passive transistor output controls the valve or pump for the batch process.
Maximum switch power 300mA@50V DC.
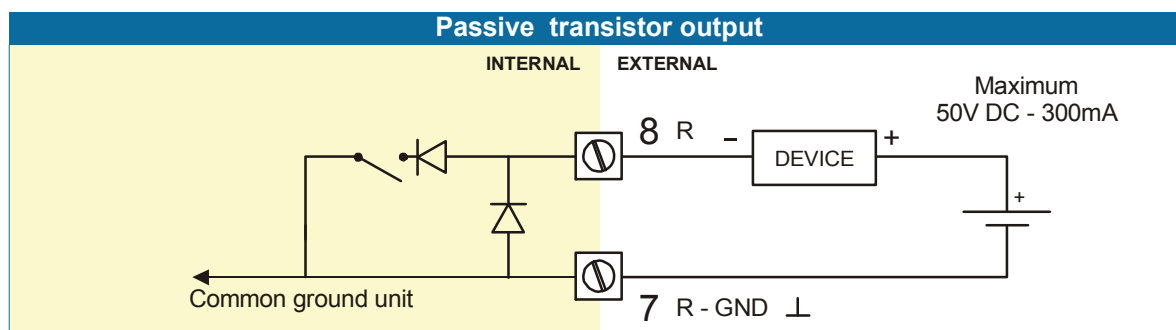
Terminal 9-10: Power supply backlight - type ZB (option):
To power the backlight, a voltage in the range 20-30V DC has to be connected.
Maximum current 30mA. Connect the "**-**" to terminal 9 and the "**+**" to terminal 10.

4.4.3. TERMINAL CONNECTORS WITH POWER SUPPLY - <u>TYPE : PF / PM</u>

For <u>Intrinsically Safe</u> applications: read chapter 5.

The following terminal connectors are available:

Fig. 11: Overview of terminal connectors F030-A-(PF / PM) and options.

SENSOR SUPPLY

Type PF-PM: Sensor supply: 8.2V, 12V or 24 V:
With this option, a real power supply for the sensor is available. The sensor can be powered with 8.2, 12 or 24 V DC (max. 400mA@24V).
The voltage is selected with the three switches inside the enclosure.

> ⚠ WARNING
- ▪ Warning: be sure that all the leads to the terminals are disconnected from the unit when the internal plastic protection cover has been removed !
- ▪ HIGH VOLTAGE 400V !! NEVER connect the mains power supply to the unit when the plastic protection cover has been removed !!!

First, remove the terminal strip(s) after which the internal plastic cover can be removed. The switches are located on the right hand (option PF / PM) as indicated:

PF / PM
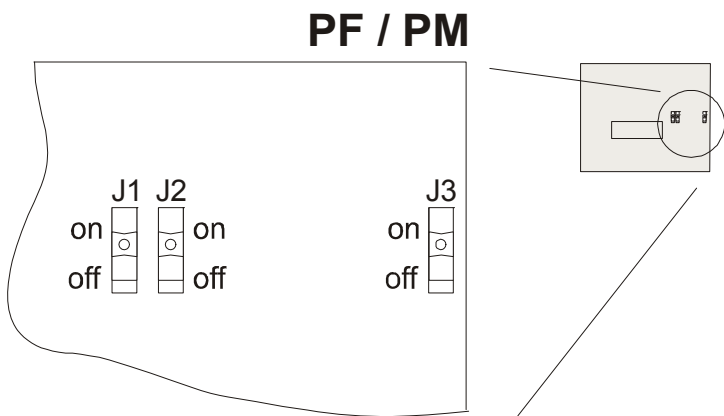
Fig. 12: switch position voltage selection (type PF and PM).

Switch positions / sensor supply voltage

SWITCH	VOLTAGE SELECTION		
	8.2V DC	12V DC	24V DC
J1	off	off	off
J2	on	on	off
J3	on	off	on or off

REMARKS TERMINAL CONNECTORS:

Terminal GND- 01- 02; POWER SUPPLY only available with type PF / PM:

OPTION		SENSOR SUPPLY	Terminal		
			GND	01	02
PF	24V AC ± 10%	8.2, 12, 24V max. 400mA@24V DC		AC	AC
PF	24V DC ± 10%	8.2, 12, 24V max. 400mA@24V DC	L-	L+	
PM	115-230V AC ± 10%	8.2, 12, 24V max. 400mA@24V DC	EARTH	AC	AC
Note PF / PM		The total consumption of the sensor, transistor output type OA and backlight type ZB may not exceed 400mA@24V DC.			

Terminal 3-4; Control output:
This output controls the valve or pump for the batch process.

Type OA:
An active 24V DC transistor output is available with this option.
Max. driving capacity 400mA@24V DC. (Requires power supply type PF / PM).

HF030AEN_v0403_03 Atex_IECEx_CSA_FM
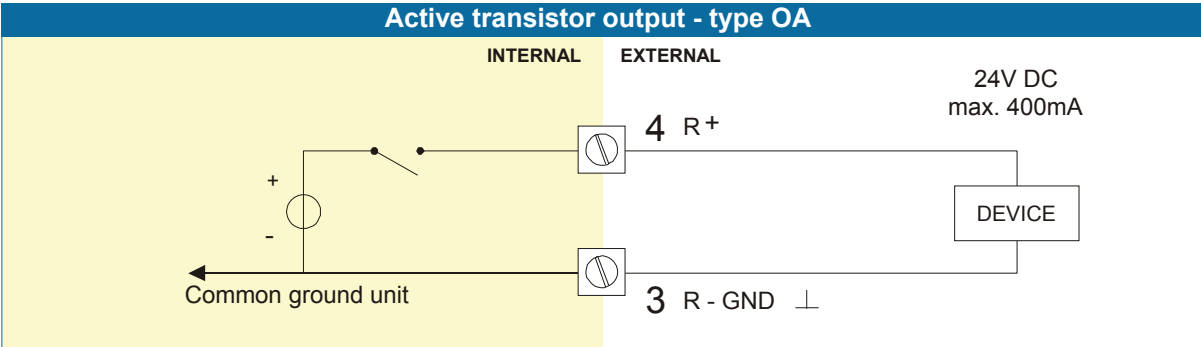
Type OR:
An <u>isolated mechanical relay</u> output is available with this option.
Max. switch power 240V 0,5A. (Requires power supply type PF / PM).

Mechanic relay output - type OR

INTERNAL   EXTERNAL

4 R

DEVICE   maximum
240V AC - 0.5A

3 R
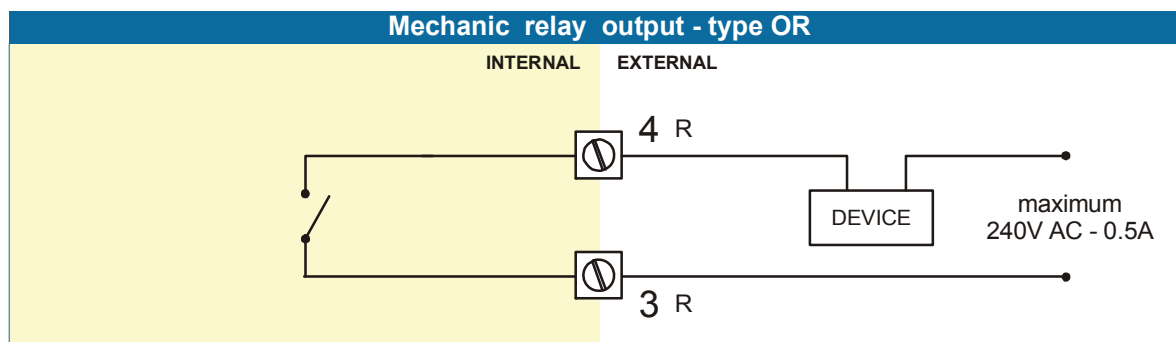
Type OT:
A <u>passive</u> transistor output is available with this option.
Max. driving capacity 300mA@50V DC.

Passive transistor output - type OT

INTERNAL   EXTERNAL

Maximum
50V DC - 300mA

4 R   –   DEVICE   +

3 R - GND ⊥
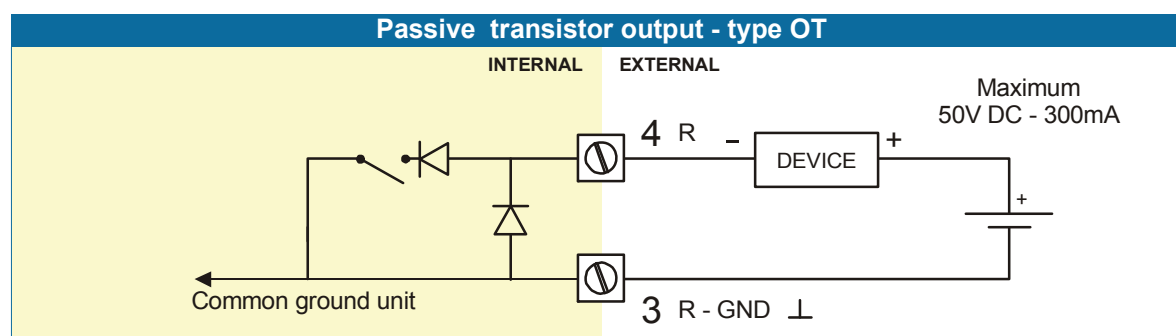
Common ground unit

Terminals 5-7; Flowmeter input:
The F030-A requires a (0)4-20mA flowmeter signal which will be processed 4 times a second with a 16 bit accuracy. The input is not isolated.
The screen of the signal wire must be connected to the common ground terminal 5.

(0)4 - 20mA signal input

INTERNAL   EXTERNAL

7 + Sensor supply 8.1, 12, 24V DC

6 SIGNAL

max. 25mA

shielding

5 GND ⊥

Common ground unit
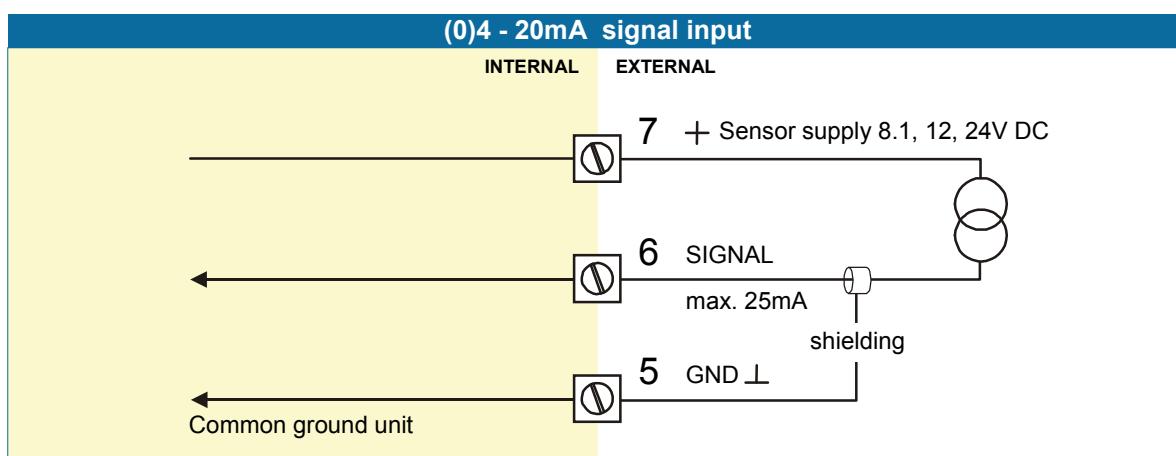
5. INTRINSICALLY SAFE APPLICATIONS

5.1. GENERAL INFORMATION AND INSTRUCTIONS:

Caution !

- Mounting, electrical installation, start-up and maintenance of this device may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.
- This device may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the cabinet has been opened (danger of electric shock). The housing may only be opened by trained personnel.
- Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.

WARNING

- Safety Instructions
- Certificates, safety values, control drawing and declaration of compliance can be found in the document named: "Fluidwell F0..-A-XI - Documentation for Intrinsic Safety".
- For installation under ATEX directive: this intrinsically safe device must be installed in accordance with the Atex directive 94/9/EC and the product certificate KEMA 05ATEX1168 X.
- For installation under IECEx scheme: this intrinsically safe device must be installed in accordance the product certificate IECEx KEM 08.0006X.
- For installation under CSA: this intrinsically safe device must be installed in accordance with the product certificate CSA.08.2059461 X.
- For installation under FM: this intrinsically safe device must be installed in accordance with the Certificate / Project ID: 3033306.
- The control drawing number FWCD-0001 can be found in the document named: "Fluidwell F0..-A-XI - Documentation for Intrinsic Safety".
- The control drawing number FWCD-0002 can be found in the document named: "Fluidwell F0..-A-PL-XI - Documentation for Intrinsic Safety".
- Exchange of Intrinsically Safe battery FWLiBAT-00x with certificate number KEMA 03ATEX1071 U or IECEx KEM 08.0005U is allowed in Hazardous Area. See paragraph 5.4. for battery replacement instructions.

Note !

- Please note
- Special conditions for safe use mentioned in both the certificate and the installation instructions must be observed for the connection of power to both input and / or output circuits.
- When installing this device in hazardous areas, the wiring and installation must comply with the appropriate installation standards for your industry.
- Study the following pages with wiring diagrams per classification.

Serial number and year of production
This information can be looked-up on the display:
setup function (par. 3.2.2.).

YEAR	WEEK	NUMBER

```
0324 167
93 SER IALNR
```

Fig. 13: Example serial number.

Label information analog input type - F0..A-XI (inside and outside the enclosure)

MODEL: F0xx-A-XI
Signal input: (0)4 - 20mA
Intrinsically Safe - Possible static hazard - Do not rub

⟨Ex⟩	KEMA 05ATEX1168 X IECEx KEM 08.0006X	II 1 G Ex ia IIC T4 II 1 D Ex iaD 20 IP 65 / 67 T 100°C Ga Ex ia IIC T4 Ex iaD 20 IP 65 / 67 T 100°C	CE 0344

Intrinsically Safe for Class I/II/III, Div. 1, Grps A,B,C,D,E,F,G, Temp. class T4 – Class I, Zone 0, AEx ia IIC T4 - For installation and entity evaluation refer to control drawing no. FWCD-0001. CSA Certificate nr: CSA.08.2059461 – FM Project ID: 3033306

IP67

Tamb
-40°C ... +70°C
-40°F ... +158°F

Made in Veghel, The Netherlands by Fluidwell bv

KEMA 05ATEX1168 X
II 1 G   Ex ia IIC T4
II 1 D   Ex iaD 20 IP 65 / 67 T 100°C

IECEx KEM 08.0006X
Ga Ex ia IIC T4
Ex iaD 20 IP 65 / 67 T 100°C

IP67

Tamb
-40°C ... +70°C
-40°F ... +158°F

Battery powered applications:
Replace with certified
FW-LiBAT-00x battery only!

Remark: consult the manual.

MODEL: F0xx-A-XI
Signal input: (0)4 - 20mA
Intrinsically Safe - Possible static hazard - Do not rub

Intrinsically Safe for Class I/II/III, Div. 1, Grps A,B,C,D,E,F,G, Temp. class T4 – Class I, Zone 0, AEx ia IIC T4 - For installation and entity evaluation refer to control drawing no. FWCD-0001. CSA Certificate nr: CSA.08.2059461 – FM Project ID: 3033306

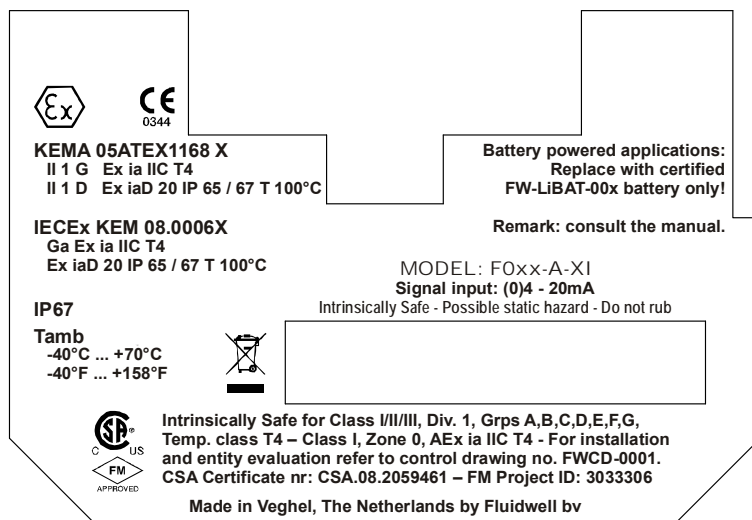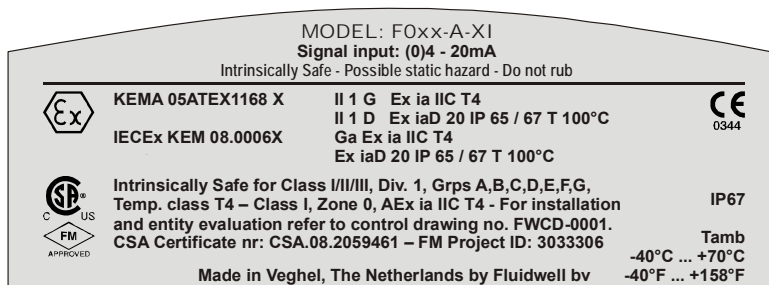**Made in Veghel, The Netherlands by Fluidwell bv**

Fig. 14: Label information Intrinsically Safe application.

Label information analog input - loop powered - type A-PL (inside and outside the enclosure)

MODEL: F0xx-A-PL-XI
Signal input: 4 - 20mA - loop powered
Intrinsically Safe - Possible static hazard - Do not rub

⟨Ex⟩	KEMA 05ATEX1168 X IECEx KEM 08.0006X	II 1 G Ex ia IIC T4 II 1 D Ex iaD 20 IP 65 / 67 T 100°C Ga Ex ia IIC T4 Ex iaD 20 IP 65 / 67 T 100°C	CE 0344

Intrinsically Safe for Class I/II/III, Div. 1, Grps A,B,C,D,E,F,G, Temp. class T4 – Class I, Zone 0, AEx ia IIC T4 - For installation and entity evaluation refer to control drawing no. FWCD-0002. CSA Certificate nr: CSA.08.2059461 – FM Project ID: 3033306

IP67

Tamb
-40°C ... +70°C
-40°F ... +158°F

Made in Veghel, The Netherlands by Fluidwell bv

KEMA 05ATEX1168 X
II 1 G   Ex ia IIC T4
II 1 D   Ex iaD 20 IP 65 / 67 T 100°C

IECEx KEM 08.0006X
Ga Ex ia IIC T4
Ex iaD 20 IP 65 / 67 T 100°C

IP67

Tamb
-40°C ... +70°C
-40°F ... +158°F

Battery powered applications:
Replace with certified
FW-LiBAT-00x battery only!

Remark: consult the manual.

MODEL: F0xx-A-PL-XI
Signal input: 4 - 20mA - loop powered
Intrinsically Safe - Possible static hazard - Do not rub

Intrinsically Safe for Class I/II/III, Div. 1, Grps A,B,C,D,E,F,G, Temp. class T4 – Class I, Zone 0, AEx ia IIC T4 - For installation and entity evaluation refer to control drawing no. FWCD-0002. CSA Certificate nr: CSA.08.2059461 – FM Project ID: 3033306

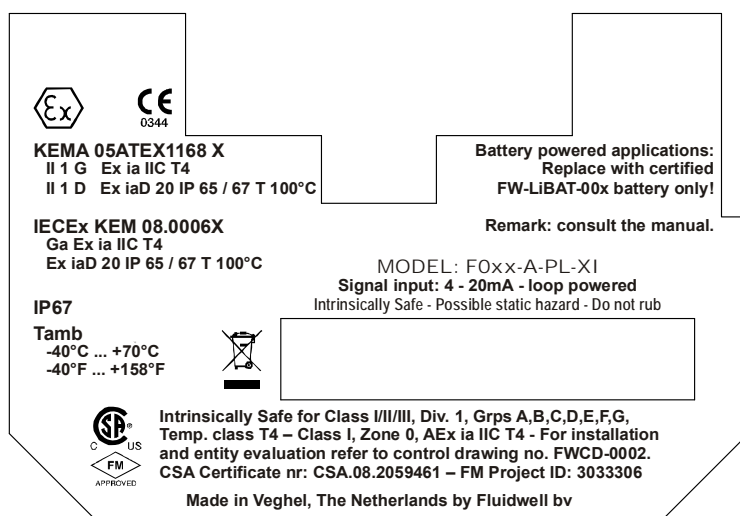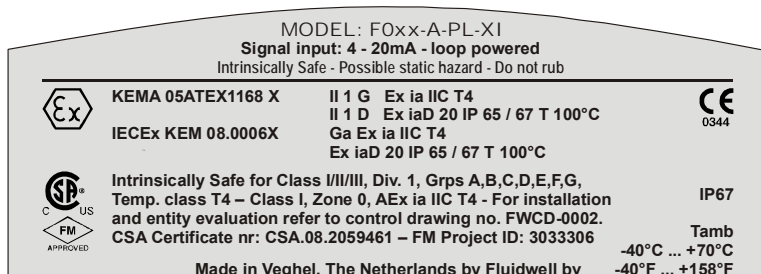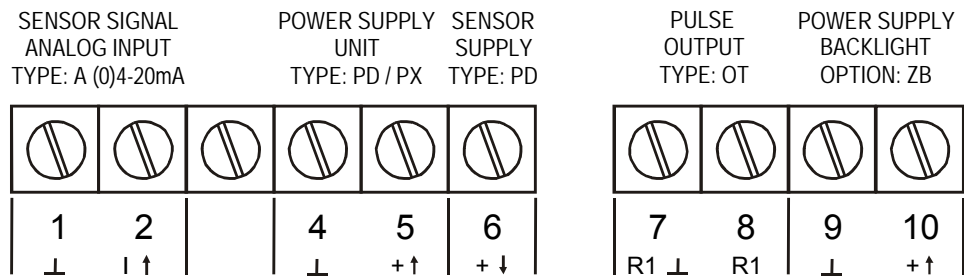**Made in Veghel, The Netherlands by Fluidwell bv**

Fig. 15: Label information Intrinsically Safe application.

5.2. TERMINAL CONNECTORS INTRINSICALLY SAFE APPLICATIONS:

Terminal connectors F030-A-OT-(PC / PD / PL / PX)-XI-(ZB):

SENSOR SIGNAL ANALOG INPUT TYPE: A (0)4-20mA			POWER SUPPLY UNIT TYPE: PD / PX	SENSOR SUPPLY TYPE: PD		PULSE OUTPUT TYPE: OT		POWER SUPPLY BACKLIGHT OPTION: ZB	
1 ⊥	2 I↑		4 ⊥	5 +↑	6 +↓	7 R1 ⊥	8 R1	9 ⊥	10 +↑

Fig. 16: Overview terminal connectors XI - Intrinsically Safe applications.

Remarks power supply options:
Type PC: offers - additional to type PX - an internal Intrinsically Safe lithium battery. This ATEX certified battery (FW-LiBATT-xxx) may be changed in hazardous area.
Type PD: offers - additional to type PX - a sensor supply terminal (terminal 6) which offers the same voltage as connected to terminal 5 (internally linked).
Type PX: as standard, all intrinsically product are supplied with terminal 4 and 5 to power the product externally.
Type PL: the unit will be powered from the 4-20mA input signal. Terminal 4-6 are not available.

5.3. CONFIGURATION EXAMPLES INTRINSICALLY SAFE APPLICATIONS:

Configuration example no. 1

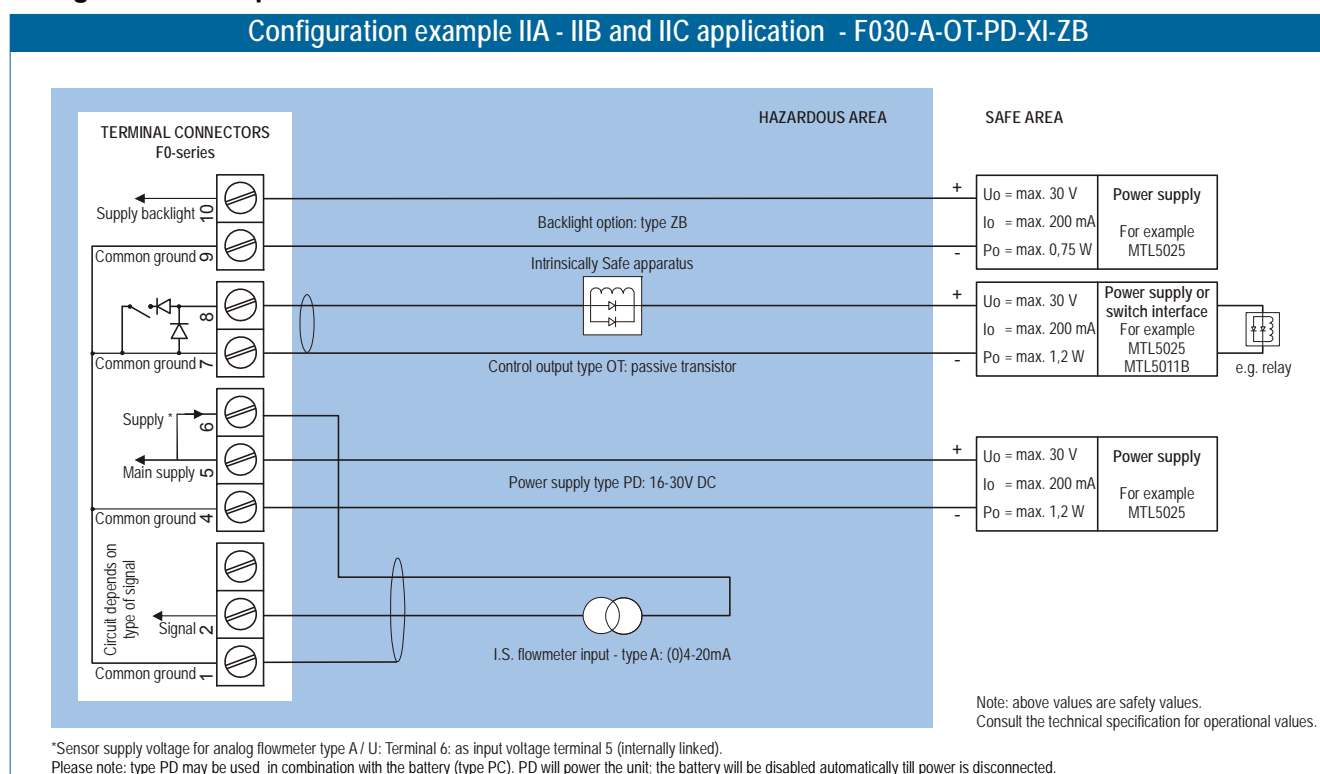*Fig. 17: Configuration example Intrinsically Safe.*

Configuration example no. 2

Fig. 18: Configuration example Intrinsically Safe.

Configuration example no. 3

Fig. 19: Configuration example Intrinsically Safe.

5.4. BATTERY REPLACEMENT INSTRUCTIONS

INSTRUCTION SHEET BATTERY REPLACEMENT FW-LiBAT-001

FW-LiBAT-001 - INST001

Battery label:

CE 0344   (Ex)   II 1 G   Ex ia IIC   KEMA 03ATEX1071 U
                   Ga Ex ia IIC   IECEx KEM 08.0005U

Fluidwell bv - Intrinsically Safe Battery   Consult manual for replacement instructions.
Part. no.: FW-LiBAT-001   WARNING: Fire, explosion or severe burns
Uo = 3.9V   Co = 100µF   may result if mistreated. Do not recharge,
Io = 35mA   Lo = 25mH   crush, disassemble, incinerate, heat above
Po = 35mW   Ta = -40°C to +70°C   100°C (212°F) or expose contents to water.

Primary Lithium Battery - Only replace with Fluidwell I.S. battery pack !

F0-series:

BATTERY

Manufacturer
Fluidwell bv - The Netherlands
www.fluidwell.com - sales@fluidwell.com

Safety Instructions
WARNING: Fire, explosion or severe burns may result if
mistreated. Do not recharge, crush, disassemble, incinerate,
heat above 100°C (212°F) or expose contents to water.
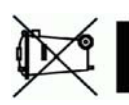
⚠ WARNING

Replacement Instructions
Mounting, electrical installation, start-up and maintenance of
this device may only be carried out by trained personnel
authorized by the operator of the facility.
Personnel must read and understand this Instruction before
carrying out its instructions.

Caution !

It is allowed to replace the Intrinsically Safe battery FW-LiBAT-001
in hazardous area. The battery may only be replaced with an
original FW-LiBAT-001 manufactured by Fluidwell bv.

For replacement, unplug the connector carefully and lift the old
battery out of the mounting clip. The new battery can be placed in
the clip and the connector plugged on the board.

Disposal
Disposal should be done in accordance with applicable regulations,
which vary from country to country. Trashing of used batteries is
forbidden and disposal can be done through non-profit organizations
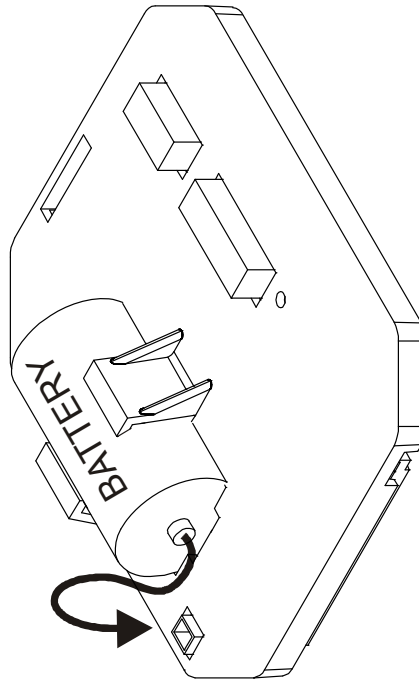mandated by local authorities or organized by professionals.

Fig. 20: Battery replacement instructions Intrinsically Safe Battery.

6.   MAINTENANCE

6.1.   GENERAL DIRECTIONS

- Mounting, electrical installation, start-up and maintenance of the instrument may only be carried out by trained personnel authorized by the operator of the facility. Personnel must read and understand this Operating Manual before carrying out its instructions.
- The F030-A may only be operated by personnel who are authorized and trained by the operator of the facility. All instructions in this manual are to be observed.
- Ensure that the measuring system is correctly wired up according to the wiring diagrams. Protection against accidental contact is no longer assured when the housing cover is removed or the panel cabinet has been opened (danger from electrical shock). The housing may only be opened by trained personnel.
- Take careful notice of the " Safety rules, instructions and precautionary measures " in the front of this manual.

Caution !

The F030-A does not require special maintenance unless it is used in low-temperature applications or surroundings with high humidity (above 90% annual mean). It is the users responsibility to take all precautions to dehumidify the internal atmosphere of the F030-A in such a way that no condensation will occur, for example by placing dry silica-gel sachet in the casing just before closing it. Furthermore, it is required to replace or dry the silica gel periodically as advised by the silica gel supplier.

Battery life-time:
It is influenced by several issues :
- Display update: fast display update uses significantly more power.
- Pulse output.
- Low temperatures; the available power will be less due to battery chemistry.

Note: It is strongly advised to use only necessary functions.

Note !

Check periodically:
- The condition of the casing, cable glands and front panel.
- The input/output wiring for reliability and aging symptoms.
- The process accuracy. As a result of wear and tear, re-calibration of the flowmeter might be necessary. Do not forget to re-enter any subsequent span alterations.
- The indication for low-battery.
- Clean the casing with soapy-water. Do not use any aggressive solvents as these might damage the polyester coating.

6.2.   REPAIR

This product cannot be repaired by the user and must be replaced with an equivalent certified product. Repairs should only be carried out by the manufacturer or his authorized agent.

APPENDIX A: TECHNICAL SPECIFICATION

GENERAL

Display	
Type	High intensity reflective numeric and alphanumeric LCD, UV-resistant.
Digits	Seven 17mm (0.67") and eleven 8mm (0.31"). Various symbols and measuring units.
Refresh rate	User definable: 8 times/sec - 30 secs.
Option type ZB	Bi-color configurable LED-backlight - green or amber. Intensity adjustable from the keyboard.

Enclosures	
General	Die-cast aluminum or GRP (Glassfibre Reinforced Polyamide) enclosure with Polycarbonate window, silicone and EPDM gaskets. UV stabilized and flame retardant material.
Control Keys	Three industrial micro-switch keys. UV-resistant silicone keypad.
Painting	Aluminum enclosure only: UV-resistant 2-component industrial painting.
Panel-mount enclosures	Dimensions: 130 x 120 x 60mm (5.10" x 4.72" x 2.38") – LxHxD.
Classification	IP65 / NEMA4
Panel cut-out	115 x 98mm (4.53" x 3.86") LxH.
Type HC	GRP panel-mount enclosure
Type HB	Aluminum panel-mount enclosure
Field/wall-mount enclosures	Dimensions: 130 x 120 x 75mm (5.10″ x 4.72″ x 2.95″) – LxHxD.
Classification	IP67 / NEMA4X
Aluminum enclosures	
Type HA	Drilling: 2x PG9 – 1x M20.
Type HM	Drilling: 2x M16 – 1x M20.
Type HN	Drilling: 1x M20.
Type HO	Drilling: 2x M20.
Type HP	Drilling: 6x M12.
Type HT	Drilling: 1x ½″NPT.
Type HU	Drilling: 3x ½″NPT.
Type HV	Drilling: 4x M20
Type HZ	No drilling.
GRP enclosures	
Type HD	No drilling.
Type HE	Drilling: 2x 16mm (0.63″) – 1x 20mm (0.78″).
Type HF	Drilling: 1x 22mm (0.87″).
Type HG	Drilling: 2x 20mm (0.78″).
Type HJ	Drilling: 3x 22mm (0.87″).
Type HH	Drilling: 6x 12mm (0.47″).
Type HK	Flat bottom - no drilling.
ABS enclosure	
Type HS	Silicone free ABS enclosure with EPDM and PE gaskets. UV-resistant polyester keypad. (no drilling)

Operating temperature	
Operational	-40°C to +80°C (-40°F to +178°F).
Intrinsically Safe	-40°C to +70°C (-40°F to +158°F).

Power requirements	
Type PB	Lithium battery - life-time depends upon settings - up to 5 years.
Type PC	Intrinsically Safe lithium battery - life-time depends upon settings - up to 5 years.
Type PD	16-30 V DC. Power consumption max. 1 Watt.
Type PF	24V AC/DC +10%. Power consumption max. 15 Watt.
Type PL	Input loop powered from 4-20mA signal input. Voltage drop max. 2.6V DC
Type PM	115-230V AC +10%. Power consumption max. 15 Watt.
Type PX	8-30 V DC (also available with PB / PC). Power consumption max. 0.3 Watt.
Type ZB	20-30V DC. Power consumption max. 1 Watt. Note: with type PF / PM: internally powered.
Note PF / PM	The total consumption of the sensor, active output type OA and backlight type ZB may not exceed 400mA@24V DC.
Note I.S. application	for intrinsically safe applications, consult the safety values in the certificate.

Sensor excitation	
Type PB / PC / PL / PX	Sensor supply voltage: 3.2V DC for pulse signals and 1.2V DC for coil pick-up. Please note: this is not a real sensor supply. Only suitable for sensors with a very low power consumption like coils (sine wave) and reed-switches. Analog sensors type A / U: sensor supply not available.
Type PD	With pulse input type P: sensor supply 1.2, 3.2, 8.2V DC - max. 5mA@8.2V DC. With analog input type A / U: as connected power supply voltage (internally linked)
Type PF / PM	Analog sensors type A / U: sensor supply 8.2, 12 and 24V DC - max. 400mA@24V DC With pulse input type P: sensor supply 1.2, 3.2, 8.2, 12 and 24V DC - max. 400mA@24V DC

Terminal connections	
Type:	Removable plug-in terminal strip. Wire max. 1.5mm2 and 2.5mm2

Data protection	
Type	EEPROM backup of all setting. Backup of running totals every minute. Data retention at least 10 years.
Pass code	Configuration settings can be pass code protected.

Hazardous area (option)	
Intrinsically safe Type XI	**ATEX approval:** II 1 G Ex ia IIC T4 II 1 D Ex iaD 20 IP 65 / 67 T 100°C **IECEx approval:** Ga Ex ia IIC T4 Ex iaD 20 IP 65 / 67 T 100°C **CSA / FM approval :** IS Class I/II/III, Division 1 Groups A to G T4 Class I zone 0 AEx ia IIC T4
Explosion proof Type XF	ATEX approval ref.: <EX> II 2 GD EEx d IIB T5. Weight appr. 15kg. Dimensions of enclosure: 350 x 250 x 200mm (13.7″ x 9.9″ x 7.9″) LxHxD.

Environment	
Electromagnetic compatibility	Compliant ref: EN 61326 (1997), EN 61010-1 (1993)
Low voltage directive	Compliant ref: EN60950.

INPUTS

Flowmeter	
Type P	Coil/sine wave (minimum 20mVpp or 80mVp-p - sensitivity selectable), NPN/PNP, open collector, reed-switch, Namur, active pulse signals.
Frequency	Minimum 0 Hz - maximum 7 kHz for total and flowrate. Maximum frequency depends on signal type and internal low-pass filter. E.g. Reed switch with low-pass filter: max. frequency 120 Hz.
K-Factor	0.000010 - 9,999,999 with variable decimal position.
Low-pass filter	Available for all pulse signals.
Type A	(0)4-20mA - with signal calibration feature.
Type U	0-10 V - with signal calibration feature.
Accuracy	Resolution: 16 bit.. Error < 0.01mA / ±0.05% FS. Low level cut-off programmable.
Span	0.000010 - 9,999,999 with variable decimal position.
Update time	Four times a second.
Voltage drop	2.5 Volt.
Load impedance	3kOhm
Relationship	Linear and square root calculation.
Note	For signal type A and U: external power to sensor is required; e.g. type PD.

Control output	
Function	Batch process one stage control output.
Type OT	One passive transistor output - not isolated. Load max. 50V DC - 300mA.
Type OA	One active 24V DC transistor output; max. 400mA per output (requires type PF or PM).
Type OR	One mechanic relay output; max. switch power 230V AC - 0,5A (requires type PF or PM).

OPERATIONAL

Operator functions	
Functions	• enter a preset value, • start / interrupt and stop the batch process, • total can be reset to zero.
Displayed information	• preset value • running batch total or remaining quantity, • total and accumulated total.

Preset / Total	
Digits	7 digits.
Units	L, m3, GAL, USGAL, KG, lb, bbl, no unit.
Decimals	0 - 1 - 2 or 3.
Note	total can be reset to zero.

Accumulated total	
Digits	11 digits.
Units / decimals	according to selection for total.

APPENDIX B: PROBLEM SOLVING

In this appendix, several problems are included that can occur when the F030-A is going to be installed or while it is in operation.

The pass code is unknown:
If the pass code is not 1234, there is only one possibility left: call your supplier.

Range error
- Range error (LO RANGE or HI RANGE): the input value is at least 5% above or below the calibrated measurement range SETUP 54, 55. Do recalibrate the input if desired.

ALARM
When the alarm flag starts to blink an internal alarm condition has occurred. Press the "select button" several times to display the 4-digit error code. The codes are:

0001:   irrecoverable display-data error: data on the display might be corrupted.
0002: irrecoverable data-storage error: the programming cycle might have gone wrong: check programmed values.
0003:   error 1 and error 2 occurred simultaneously

The alarm condition will almost certainly be handled internally and if all mentioned values still appear correct, no intervention by the operator is needed. If the alarm occurs more often or stays active for a longer time, please contact your supplier.

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LIST OF FIGURES IN THIS MANUAL

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NOTES

LIST OF CONFIGURATION SETTINGS

SETTING	DEFAULT	DATE :	DATE :
1 - PRESET	Enter your settings here		
11 unit	L		
12 decimals	0000000		
13 span	0000001		
14 decimals span	0		
15 max. batch size	0		
2 - OVERRUN			
21 overrun	disabled		
22 overrun quantity	0 L		
3 - DISPLAY			
31 display	increase		
4 - POWER MANAGEMENT			
41 LCD-new	1 sec.		
42 mode	operational		
5 - FLOWMETER			
51 formula	interpolation		
52 filter	01 (off)		
53 cut-off %	00.0%		
54 calibrat. low-(0)4mA	default		
55 calibrat. high-20mA	default		
6 - OTHERS			
61 model	F030-A	F030-A	F030-A
62 software version	03.____.____	03.____.____	03.____.____
63 serial number	_ _ _ _ _ _ _	_ _ _ _ _ _ _	_ _ _ _ _ _ _
64 pass code	0000		
65 tagnumber	0000000		